

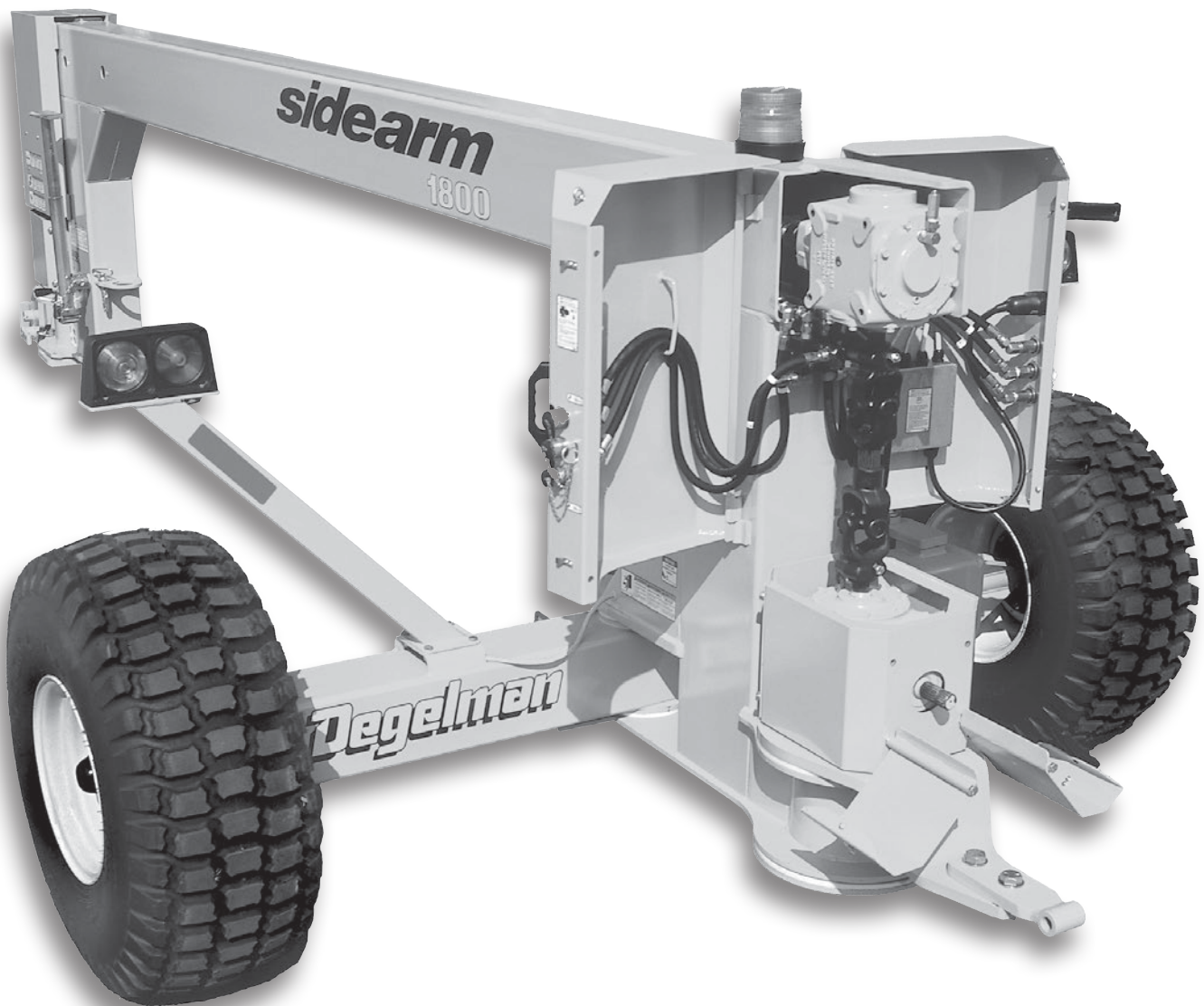
***Degelman***

**OPERATOR MANUAL  
& PARTS CATALOG**

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# ***sidearm***<sup>®</sup>

## **1800**



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**143225 v1.2**



## ***sidearm***<sup>®</sup> **1800**

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# Introduction

## Welcome

Degelman is proud to welcome you to our rapidly increasing family of high quality and dependable product owners. This product was designed and built specifically for you, the customer. Through our research and with your input and feedback, we present to you our 1800 Sidearm offset hitch.

Designed with durability, safety, and performance in mind, the Sidearm is ready for years of quality service. In order to help you keep your Sidearm in top operating condition we have provided you with this manual.

## About This Manual

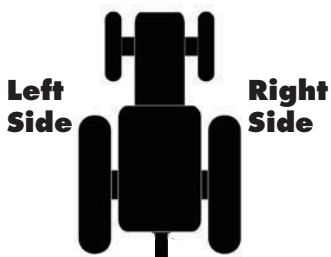
This manual has been designed to help you with three extremely important issues: **Operation, Safety, and Maintenance**. It is strongly recommended that you read through the entire manual and review it annually for:

- your own personal safety.
- the safety of others.
- helpful and effective operation techniques.
- maintenance procedures.
- preventative maintenance.

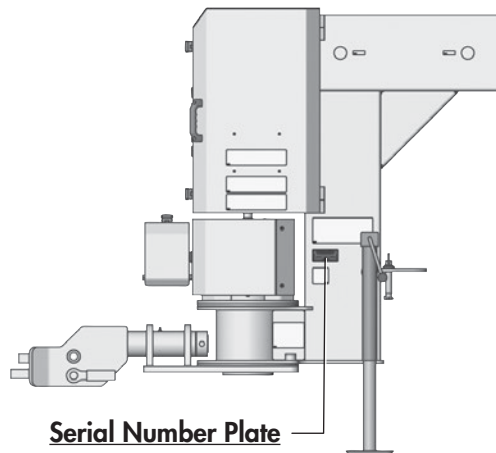
Your authorized Degelman dealer can be contacted for ordering any replacement parts, decals, or manuals. Since many of our parts are specially designed specifically for the Sidearm we strongly recommend you always replace them with genuine Degelman parts only.

This manual and its contents were current at the time of its first printing. To increase product performance and operation, some part modifications and changes may occur that are not reflected in this manual.

**Note:** The description "Right" or "Left" as used in this manual is determined by the direction the tractor will travel while in use (unless otherwise stated).



## Proof of Ownership



Your **serial number** is found on the serial number plate attached to the Sidearm on the front left side of the Sidearm near the support jack (shown in the photo above).

It is important to record the serial and model number of your Sidearm for proof of ownership and for any required service or maintenance assistance.

**Serial Number** \_\_\_\_\_

**Owner** \_\_\_\_\_

**Model** \_\_\_\_\_

**PTO Speed** ☐ 540 RPM ☐ 1000 RPM

## Description

The **1800 Sidearm** offset hitch enables the operator to offset equipment, such as a rotary cutter, side to side behind the tractor in a range of over 27 ft. from left to right (13.5 ft in either direction). This feature enables the operator to drive the tractor on level ground in a more comfortable and safe environment while the Sidearm offsets the equipment where required.

The Sidearm steering is controlled with a 2-1/2" x 16" hydraulic cylinder attached to a main steering arm. The Sidearm is available in either a 540 or 1000 PTO model and offers a variety of hydraulic options that can be configured to meet your specific requirements. The Sidearm's four gearboxes, 1:1 ratio, are configured at 90° to each other. This enables the Sidearm to offset and swivel at angles of up to 50° from side to side while limiting stress and wear on the gearboxes and internal drive components.

## Why is **SAFETY** important to **YOU**?

### 3 **BIG** Reasons:

- Accidents Can Disable and Kill
- Accidents Are Costly
- Accidents Can Be Avoided

### **Safety Alert Symbol**

---

The **Safety Alert Symbol** identifies important safety messages applied to the Sidearm 1800 and in this manual. When you see this symbol, be alert to the possibility of **injury or death**. Follow the instructions provided on the safety messages.



The **Safety Alert Symbol** means:  
**ATTENTION!**  
**BECOME ALERT!**  
**YOUR SAFETY IS INVOLVED!**

### **Signal Words**

---

Note the use of the Signal Words: **DANGER**, **WARNING**, and **CAUTION** with the safety messages. The appropriate Signal Word has been selected using the following guidelines:



**DANGER:** Indicates an imminently hazardous situation that, if not avoided, **WILL** result in death or serious injury if proper precautions are not taken.



**WARNING:** Indicates a potentially hazardous situation that, if not avoided, **COULD** result in death or serious injury if proper precautions are not taken.



**CAUTION:** Indicates a potentially hazardous situation that, if not avoided, **MAY** result in minor or moderate injury if proper practices are not taken, or, serves as a reminder to follow appropriate safety practices.

## Safety

**YOU** are responsible for the safe operation and maintenance of your Degelman Sidearm. **YOU** must ensure that you and anyone else who is going to operate, maintain or work around the Sidearm be familiar with the operating and maintenance procedures and related **SAFETY** information contained in this manual.

This manual will take you step-by-step through your working day and alerts you to all good safety practices that should be adhered to while operating this equipment.

Remember, **YOU** are the key to safety. Good safety practices not only protect you but also the people around you. Make these practices a working part of your safety program. Be certain that **EVERYONE** operating this equipment is familiar with the recommended operating and maintenance procedures and follows all the safety precautions. Most accidents can be prevented. Do not risk injury or death by ignoring good safety practices.

- Sidearm owners must give operating instructions to operators or employees before allowing them to operate the Sidearm, and at least annually thereafter per OSHA regulation 1928.51.
- The most important safety device on this equipment is a SAFE operator. It is the operator's responsibility to read and understand ALL Safety and Operating instructions in the manual and to follow these. All accidents can be avoided.
- A person who has not read and understood all operating and safety instructions is not qualified to operate the machine. An untrained operator exposes himself and bystanders to possible serious injury or death.
- Do not modify the equipment in any way. Unauthorized modification may impair the function and/or safety and could affect the life of the equipment.
- Think SAFETY! Work SAFELY!

## General Safety

1. Read and understand the Operator's Manual and all safety signs before operating, maintaining or adjusting the Sidearm.



2. Install and properly secure all shields and guards before operating.

3. Have a first-aid kit available for use should the need arise and know how to use it.

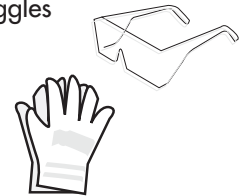


4. Have a fire extinguisher available for use should the need arise and know how to use it.



5. Wear appropriate protective gear. This list includes but is not limited to:

- A hard hat
- Protective shoes with slip resistant soles
- Protective glasses or goggles
- Heavy gloves
- Wet weather gear
- Hearing protection
- Respirator or filter mask



6. Clear the area of people, especially small children, and remove foreign objects from the machine before starting and operating.
7. Do not allow riders.
8. Stop tractor engine, place all controls in neutral, set park brake, remove ignition key and wait for all moving parts to stop before servicing, adjusting, repairing or unplugging.
9. Review safety related items with all operators annually.



# Safety

## Decals

The types of decals and locations on the equipment are shown in the illustrations on the following pages.

## Safety Decals

**Important:** Good safety requires that you familiarize yourself with:

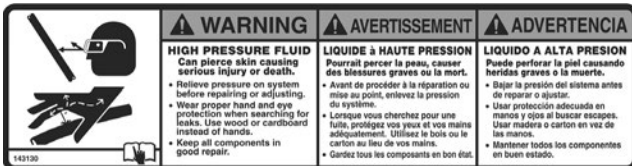
**Think SAFETY! Work Safely!**

- the various Safety Decals
- the type of warning and the area
- the particular function(s) related to the area(s) that requires your SAFETY AWARENESS.

Decal Part #143191-(2)



Decal Part #143130-(4)



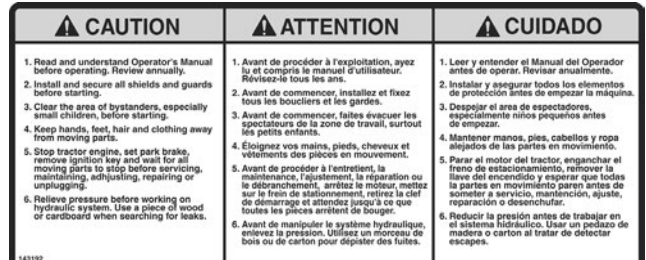
Decal Part #143190-(4)



Decal Part #143126-(4)

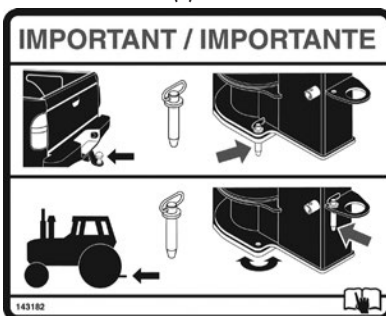


Decal Part #143192-(1)



## Information Decals

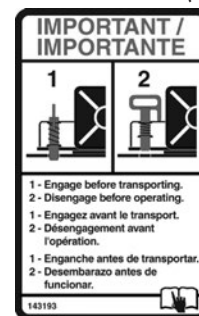
Decal Part #143182-(1)



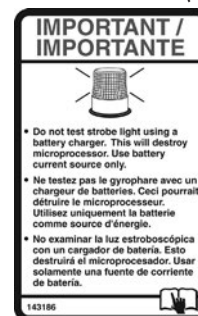
Decal Part #143184-(2)



Decal Part #143193-(1)



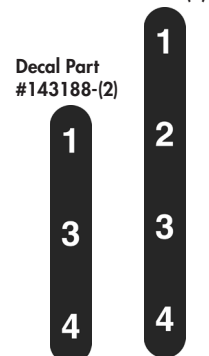
Decal Part #143186-(2)



Decal Part #143183-(1)



Decal Part #143187-(2)



Decal Part #143162-(1)



Decal Part #143194-(1)



Decal Part #142777-(1)



Decal Part #143173-(9)



REMEMBER - If Safety Decals have been damaged, removed, become illegible or parts replaced without decals, new decals must be applied. New decals are available from your authorized dealer free of charge.



# Safety

## Other Decals

Decal Part #143180-(2)

**sidearm®**

Decal Part #143181-(2)

**1800**

Decal Part #142008-(2)

**Degelman**

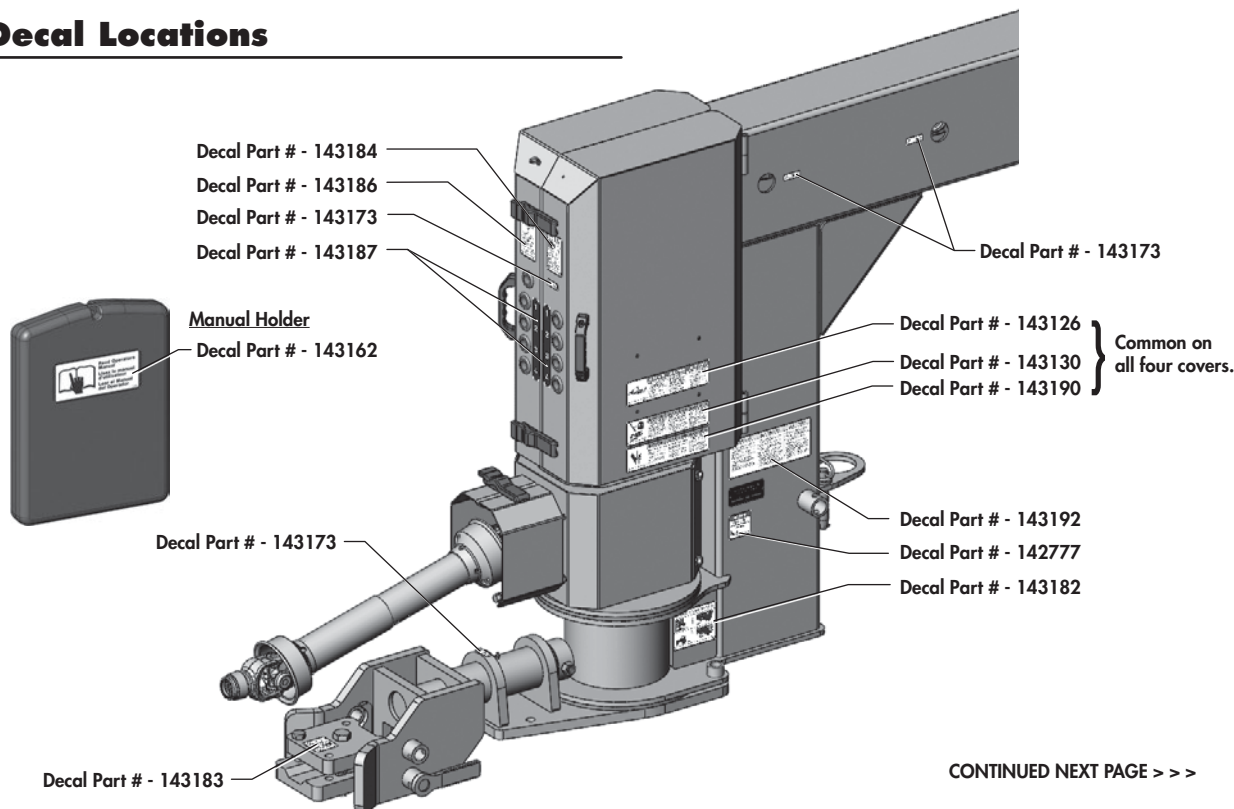
## Safety Decals

1. Keep safety decals and signs clean and legible at all times.
2. Replace safety decals and signs that are missing or have become illegible.
3. Replaced parts that displayed a safety sign should also display the current sign.
4. Safety decals or signs are available from your Dealer Parts Department. Safety decals will be available free of charge upon request.

## How to Install Safety Decals

- Be sure that the installation area is clean and dry.
- Decide on the exact position before you remove the backing paper.
- Remove the smallest portion of the split backing paper.
- Align the decal over the specified area and carefully press the small portion with the exposed sticky backing in place.
- Slowly peel back the remaining paper and carefully smooth the remaining portion of the decal in place.
- Small air pockets can be pierced with a pin and smoothed out using the piece of decal backing paper.

## Decal Locations

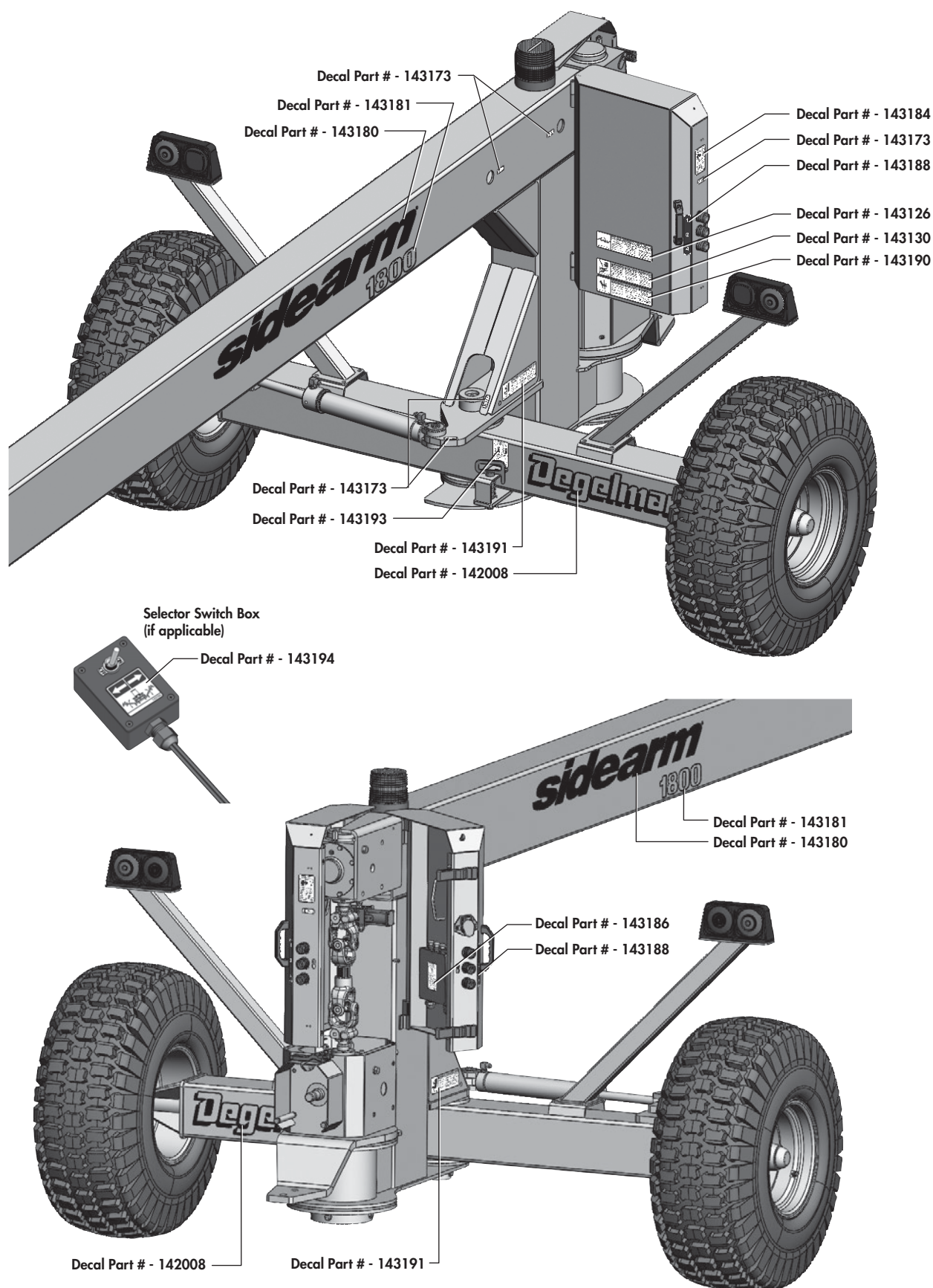


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REMEMBER - If Safety Decals have been damaged, removed, become illegible or parts replaced without decals, new decals must be applied. New decals are available from your authorized dealer free of charge.

# Safety

## Decal Locations





# How To Set Your Tractor

## Tractor Requirements

We recommend a tractor with all of the following requirements:

- A full cab or at least one with ROPS (Rollover Protective System).
- A working seat belt.
- At least 75 PTO HP.
- A sufficient amount of power and weight to adequately handle the machine.

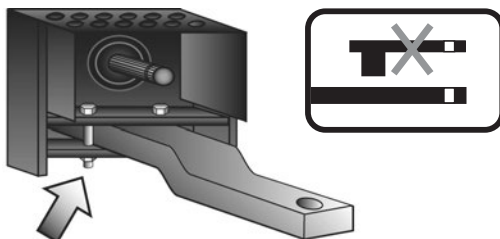
## Correct PTO Speed

The Sidearm offset hitch is available in either a 540 or 1000 rpm PTO speed. Many tractors are equipped with both 540 and 1000 rpm PTO modes. Be sure that the PTO speed of the tractor matches the Sidearm's gearbox speed.

**! Caution:** Under no circumstances should you try to operate a 540 rpm PTO Sidearm with a 1000 rpm PTO tractor, and likewise do not operate a 1000 rpm PTO Sidearm with a 540 rpm PTO tractor. Do not use PTO adapters. PTO adapters will cause driveline failure and possible tractor damage, it will also invalidate your warranty.

## Positioning Tractor Drawbar

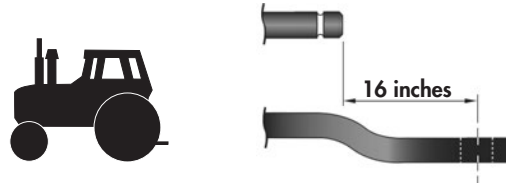
1. Remove drawbar side locking pins and locate drawbar into its center position to prevent it from swinging.
2. Install drawbar locking pins.
3. Remove clevis or hammer strap assembly, if equipped.



## Correct Drawbar Length

The drawbar pin to PTO shaft end dimension should be set to **16 inches** for **all** PTO speeds.

**! Caution:** Do not use a distance shorter than 16 inches or equipment damage may result.



(Please consult your tractor's operator manual for correct drawbar adjustment procedures.)

**! Caution:** To prevent damage to the tractor drawbar, avoid travelling at high speeds and over rough terrain. Heavy drawn equipment can place excessive strain on the drawbar.

## 3 Point Quick Coupler Hitch

**! Caution:** To prevent machine damage, ensure the 3 point hitch will clear the Sidearm at all angles of operation. You may need to adjust the position of your 3 point hitch.



## Hydraulic Flow Setting

**! Caution:** The tractor hydraulic flow setting that controls the Sidearm steering cylinder should be set to **minimum**. After practice and learning how to adjust to the responsiveness of the Sidearm steering, this flow setting may be adjusted slightly higher according to user preference.

(Please refer to the tractor's operator manual for adjusting the hydraulic flow.)

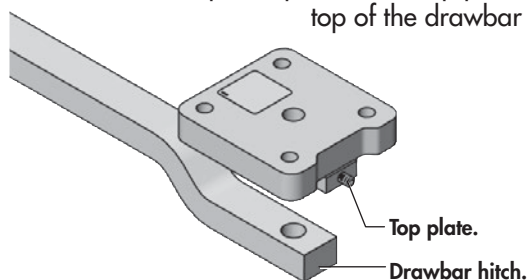
# How To Hook-Up Your Sidearm

## Attaching Drawbar Plate

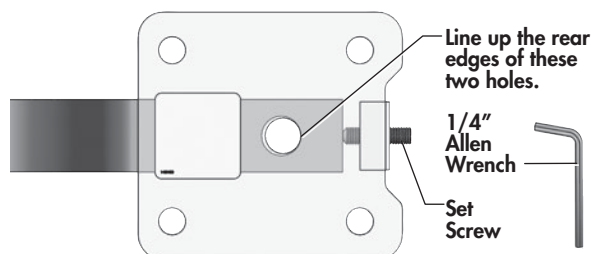
In order to connect the Sidearm to your tractor you must first correctly install the drawbar hitch plate assembly onto the tractor's drawbar.

**Note:** Please ensure the drawbar hammer strap has been removed and stored if applicable, and the hitch has been properly positioned according to the procedures in the "How to Set Your Tractor" section of this manual.

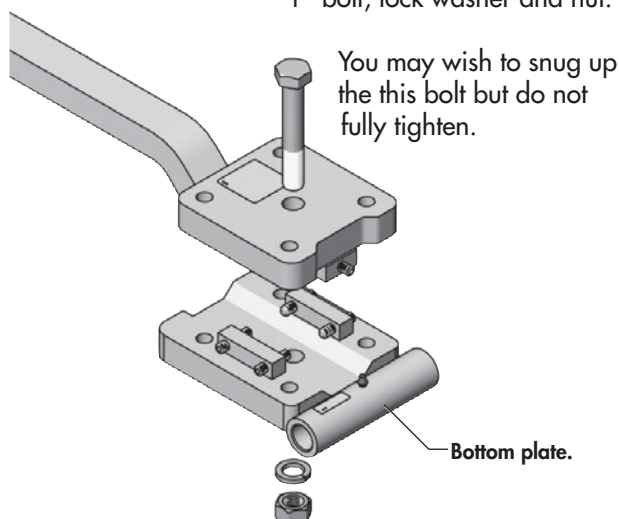
1. The first step is to position the top plate on top of the drawbar hitch.



2. Then, using a 1/4" allen wrench, adjust the set screw until the rear edge of the center hole is in line with the rear edge of the drawbar hole. This ensures the bolt pin is being properly pulled by the drawbar hitch.

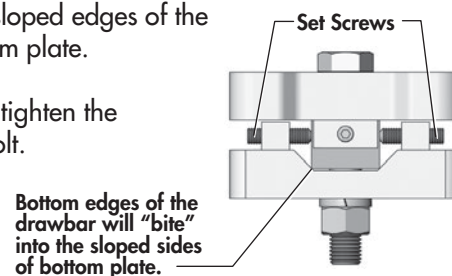


3. Now, loosely install the bottom plate using the 1" bolt, lock washer and nut.

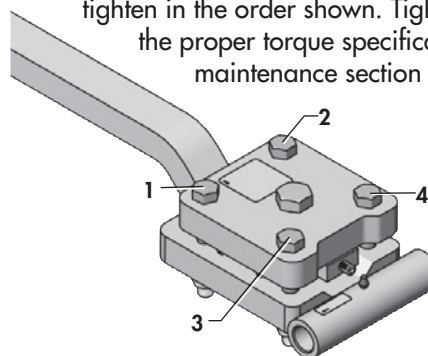


4. Adjust the side set screws to center the bottom plate on the drawbar hitch. The bottom edges of the drawbar will contact the sloped edges of the bottom plate.

Fully tighten the 1" bolt.



5. Install the 3/4" bolts, lock washers, and nuts and tighten in the order shown. Tighten all bolts to the proper torque specifications listed in the maintenance section of this manual.

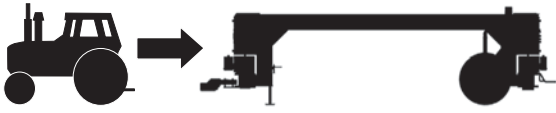


**Important:** Remember to retorque all bolts after the first day of operation to eliminate any movement due to initial use.



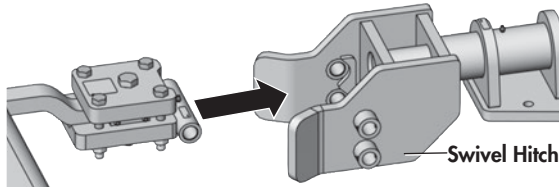
# How To Hook-Up Your Sidearm

## Attaching Sidearm to Tractor

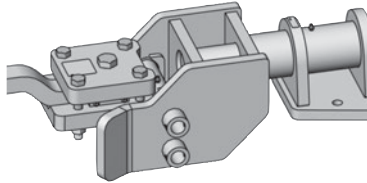


Follow this attachment procedure at all times:

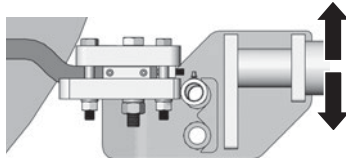
1. Clear the area of bystanders, especially small children, before starting.
2. Be sure there is enough room to back the tractor up to the machine.
3. Start the tractor and slowly back it up into the Sidearm swivel hitch.



4. Stop the tractor, place all controls in neutral, set park brake and remove ignition key before dismantling.

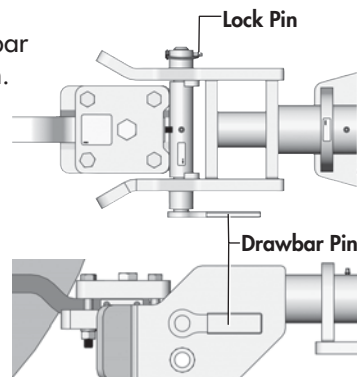


5. Use the Sidearm hitch jack to raise or lower the hitch to align with the drawbar hitch plate assembly.



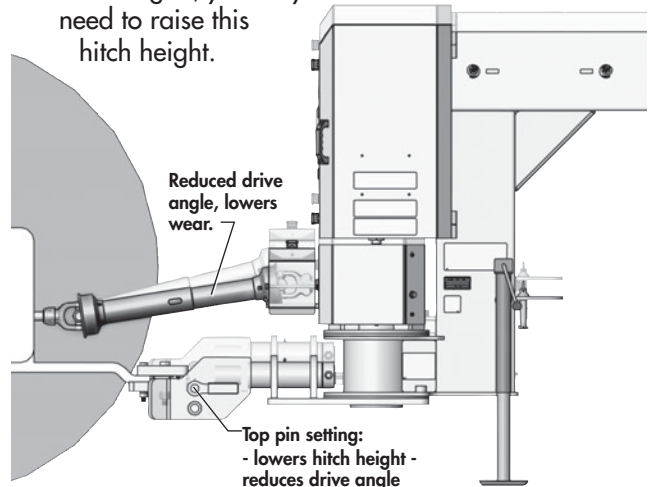
**Note:** Typically, the top hole setting is used and recommended. In severe angle ditch cutting, you may wish to raise the machine by locating the drawbar pin in the lower hitch hole.

6. Install the drawbar pin and lock pin.

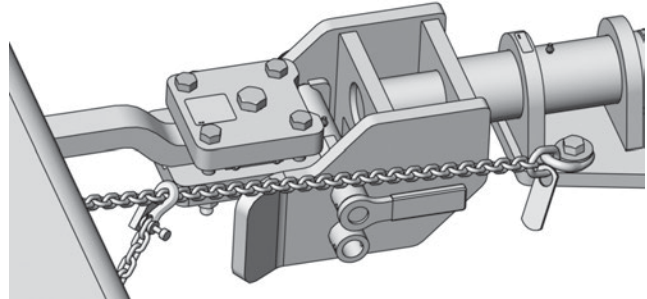


## ! Important:

- Check the operating angle of your driveline from the tractor PTO to the front Sidearm gearbox. The greater the angle, the quicker the driveline wears at the cross joint connections. You may even hear noise from these connections. Due to the variance in drawbar to PTO heights from many tractor manufacturers, it is difficult to set a standard configuration for hitch heights. The typical rule of thumb is the lower the hitch setting the easier it is on the driveline (less angle). However, in severe ditch angles, you may need to raise this hitch height.



## Installing Safety Chain



- Install the safety chain between the tractor drawbar cage and the Sidearm hitch.
- Provide only enough slack in chain to permit hitch to swivel.
- Fasten chain back to itself with hook latch and ensure chain is properly and securely attached.

**! Caution:** Do not use safety chain by itself for towing. Replace entire chain if any link or end fitting is broken, stretched or otherwise deformed. If replacing, use a chain with the strength rating greater than the combined gross weight of the Sidearm and any attached equipment (ie. rotary cutter).



# How To Hook-Up Your Sidearm

## Attaching PTO Driveline

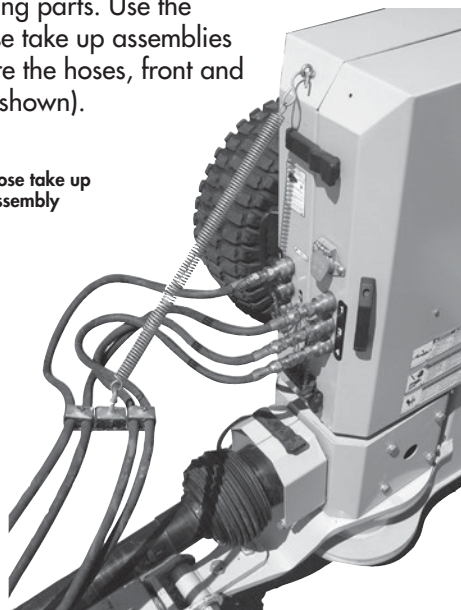
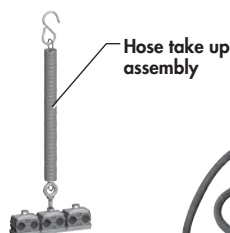
**⚠ Danger:** Shut off tractor engine before attaching PTO driveline. Entanglement in rotating driveline can cause serious injury or death.

1. Shut off tractor engine and remove key.
2. Check that the driveline telescopes easily and that the shield rotates freely.
3. Lift tractor PTO shield.
4. Support driveline, pull back on collar, align splines by rotating cutter driveline, and push driveline onto tractor PTO shaft until collar snaps into place.
5. Push and pull yoke several times to ensure driveline is locked. Do not pull collar, as this will release the lock.
6. Lower tractor PTO shield back into place.

**⚠ Caution:** Under no circumstances should you try to operate a 540 rpm PTO Sidearm with a 1000 rpm PTO tractor, and likewise do not operate a 1000 rpm PTO Sidearm with a 540 rpm PTO tractor. Do not use PTO adapters. PTO adapters will cause driveline failure and possible tractor damage, it will also invalidate your warranty.

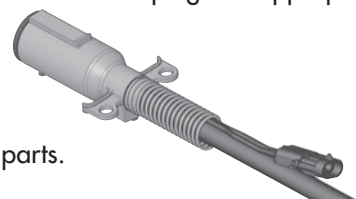
## Attaching Hydraulics

1. Clean off dust covers and ends of hoses.
2. Firmly push in appropriate hoses into tractor receptacles according to user preference.
3. Secure hoses as to not interfere with or contact moving parts. Use the included hose take up assemblies to help secure the hoses, front and back, (back shown).



## Connecting Lights

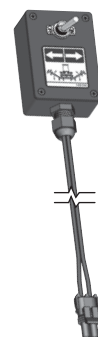
1. Connect Sidearm electrical plug into appropriate tractor receptacle.
2. Ensure cable does not interfere with or contact moving parts.



## Install Switch Box (selector valve option)

If your Sidearm is equipped with the selector valve option you will need to route the switch box into the tractor cab. It plugs into the female connector end connected to the electrical plug (refer to electrical plug image above).

There is an adhesive velcro strip on the bottom of the switch box that can be used to help position the box in a comfortable location.




**⚠ Important:** There is always power to the switch box. In order to prevent battery drain be sure to toggle the switch to the **off** position when not in use.

# Operation

## Safe Operating Procedures

### Danger:

- Never allow untrained or inexperienced persons to operate this equipment.
- Before leaving seat: Set brake, stop engine, remove key and wait until all moving parts have stopped.
- Perform routine inspections and corrective/preventative maintenance. Keep all shields and guards in place.
- Never allow persons to ride on the tractor or Sidearm. Never allow children to operate tractor or Sidearm.
- Never attempt to operate controls unless properly seated in the tractor seat with seat belt fastened.
- Never dismount a tractor that is moving, or attempt to mount a moving tractor.
- Clear the area of bystanders, especially children, before starting.

	<b>⚠ WARNING</b>	<b>⚠ AVERTISSEMENT</b>	<b>⚠ ADVERTENCIA</b>
	<b>CRUSHING HAZARD</b> Can cause serious injury or death. • Stay clear of this area during operation. • Keep all persons clear while any part of this machine is in motion.	<b>RISQUE D'ECRASEMENT</b> Pourrait causer des blessures graves ou la mort. • Tenez-vous loin de cette partie de l'appareil durant l'exploitation. • Ne laissez personne approcher l'appareil lorsque une de ses pièces est en marche.	<b>PELIGRO DE SER APLASTADO</b> Puede causar heridas graves o la muerte. • Manténgase alejado de esta área durante la operación. • Mantener a las personas alejadas mientras cualquier parte de esta máquina esté en movimiento.

- Never adjust machine while in motion.

	<b>⚠ WARNING</b>	<b>⚠ AVERTISSEMENT</b>	<b>⚠ ADVERTENCIA</b>
	<b>PINCH POINT HAZARD</b> Can cause serious injury or death. • Stay clear of this area during operation. • Keep all persons clear while any part of this machine is in motion.	<b>RISQUE DE PINCEMENT</b> Pourrait causer des blessures graves ou la mort. • Tenez-vous loin de cette partie de l'appareil durant l'exploitation. • Ne laissez personne approcher l'appareil lorsque une de ses pièces est en marche.	<b>PELIGRO PUNTA PUNZANTE</b> Puede causar heridas graves o la muerte. • Manténgase alejado de esta área durante la operación. • Mantener a las personas alejadas mientras cualquier parte de esta máquina esté en movimiento.

- **Stay clear of rotating or moving parts!** Contact or entanglement with moving/rotating parts may result in serious injury or death.

	<b>⚠ DANGER</b>	<b>⚠ DANGER</b>	<b>⚠ PELIGRO</b>
	<b>ROTATING DRIVELINE</b> CONTACT CAN CAUSE DEATH <b>KEEP AWAY!</b> DO NOT OPERATE WITHOUT - • All driveline, tractor and equipment shields in place. • Drivelines securely attached at both ends. • Driveline shields that turn freely on driveline.	<b>LE CONTACT AVEC LA PRISE DE FORCE POURRAIT CAUSER LA MORT</b> <b>TENEZ-VOUS LOIN!</b> AVANT DE DEMARRER LE MOTEUR VERIFIEZ QUE • Les boucliers de l'essieu, du tracteur et des dispositifs sont installés. • Les essieux sont bien attachés à chaque extrémité. • Les boucliers de l'essieu moteur tournent librement sur l'essieu.	<b>LINEA CONDUCTORA ROTANTE</b> EL CONTACTO PUEDE CAUSAR LA MUERTE <b>MANTENGASE ALEJADO!</b> NO OPERAR SIN - • Toda la línea, tractor y equipo de protección en su lugar. • Las líneas firmemente aseguradas en ambos extremos. • Los protectores de las líneas girando libremente en la línea.

- Operate only with tractor equipped with ROPS (Roll Over Protective System) and seatbelts.
- Ensure tractor PTO speed (540 or 1000 rpm) matches the Sidearm gearbox speed or drive components can be damaged.
- Operate tractor at rated PTO speed. Machine may not perform properly if engine speed is too fast or too slow. Excessive PTO speeds may cause driveline failures that may result in serious injury or death.
- Familiarize yourself with stopping the tractor and equipment quickly in case of a sudden emergency.
- To avoid tractor and equipment damage, do not turn too tight. Be sure that the tractor tires do not contact Sidearm or the Sidearm tires contact attached equipment (i.e. rotary cutter).
- Slowly steer Sidearm down ditches.
- Be careful when operating machine on steep side hills or slopes. Avoid excessively steep slopes to avoid possible equipment damage.
- Slow down and carefully steer around road obstacles.
- Normal ground speed range is 0 to 5 mph (8 km/h). Use slower speeds when operating on or near steep slopes, ditches, drop-offs, rough terrain, overhead obstructions, power lines, or when avoiding obstacles and other foreign debris.
- Never operate Sidearm in conditions of poor visibility such as fog, darkness, or any conditions that limit your clear visibility to less than 300ft (100m) in front of and to the sides of the Sidearm.

## Preparation Checklist

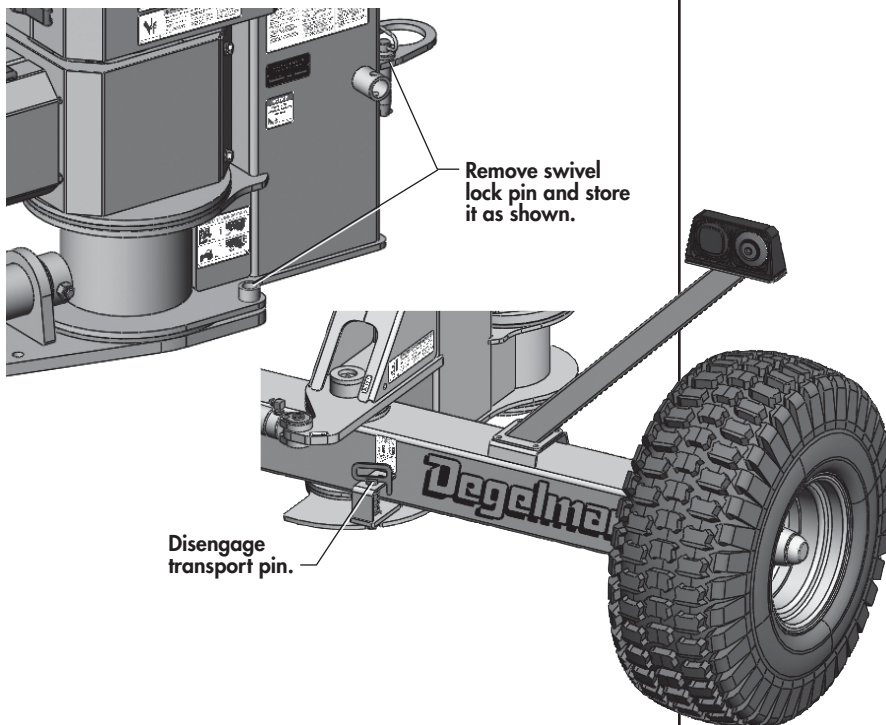
- ☐ Read and understand the Sidearm Operator's Manual and all safety decals.
- ☐ Check that all safety guards and shields are in place and secure.
- ☐ Lubricate all grease fittings and check the oil level in all gear cases. (Refer to the "Maintenance" section)
- ☐ Check that all hardware is in place and properly tightened. (Refer to the "Maintenance" section)
- ☐ Inspect all tires and check that they are in proper working condition. (Refer to the "Maintenance" section)

# Operation

## Removing Transport Locks

**⚠ Caution:** To avoid possible machine damage, the transport pin and swivel lock pin must be disengaged prior to operation in order for Sidearm to operate and steer properly.

1. Park Sidearm and tractor on level ground.
2. Engage tractor parking brake and/or place transmission into "Park".
3. Shut off tractor engine and remove ignition key.
4. Disengage **both** the transport pin **and** the swivel lock pin.
5. Place pins into proper storage positions.



## Beginning Operation

When operators begin use of the Sidearm for the first time, they should start out slowly and take time to practice and learn how to adjust to the Sidearm's speed, steering response, turning, maneuvering, and backing up.

**⚠ Caution:** The tractor hydraulic flow setting that controls the Sidearm steering cylinder should be set to **minimum**. After practice and learning how to adjust to the responsiveness of the Sidearm steering, this flow setting may be adjusted slightly higher according to user preference.

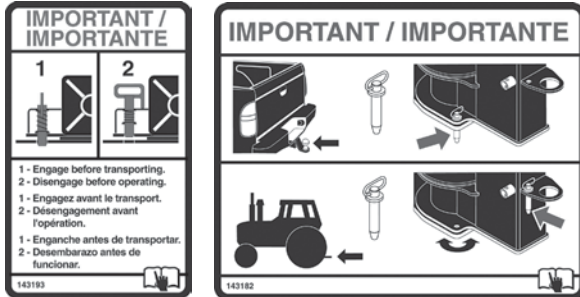
(Please refer to the tractor's operator manual for adjusting the hydraulic flow.)

# Transporting

## Safe Transport Procedures

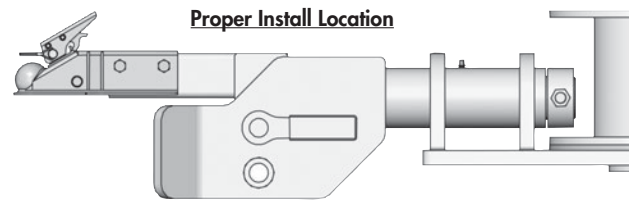
**⚠ Danger:** To prevent serious injury or death to you and others, always follow recommended safe transport procedures:

- When transporting Sidearm always install transport lock pin and swivel lock pin.



- Ensure Safety Chain and all components are properly and securely attached. (Refer to the "Installing Safety Chain" section)
- Ensure all lights are working and visible as required by federal, provincial/state, and local laws. Ensure all reflectors are clean and visible.
- Use flashing warning lights when travelling on public roads day or night, unless prohibited by law.
- When towing, travel at a reasonable and safe speed. Never travel at a speed which does not allow adequate control of steering and stopping. Do not travel at speeds greater than that recommended by the tire manufacturer.
- Check with local authorities regarding machine transport on public roads. Obey applicable laws and regulations.
- Keep to the right and yield the right-of-way to allow faster traffic to pass. Drive on the shoulder, if permitted by law.
- Stop slowly.
- Use caution when making corners or meeting traffic.
- Reduce ground speed when turning.
- Reduce speed considerably when travelling over rough terrain.
- Beware of oncoming traffic and roadside obstructions.
- Stay clear of any large bumps or deep depressions.
- Avoid possible loss of control or tractor overturn. Tow only with correctly ballasted tractor.

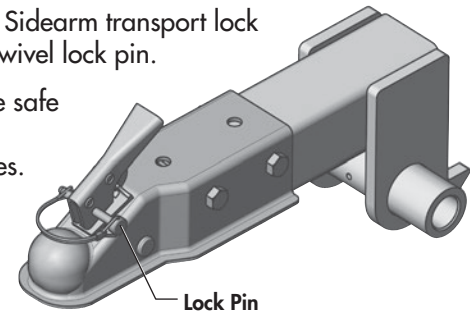
## Trailer Hitch Coupler (Optional)



- When transporting Sidearm with trailer hitch coupler, always install safety chain properly and securely to the towing vehicle. Also, ensure trailer hitch coupler lock pin is properly installed.

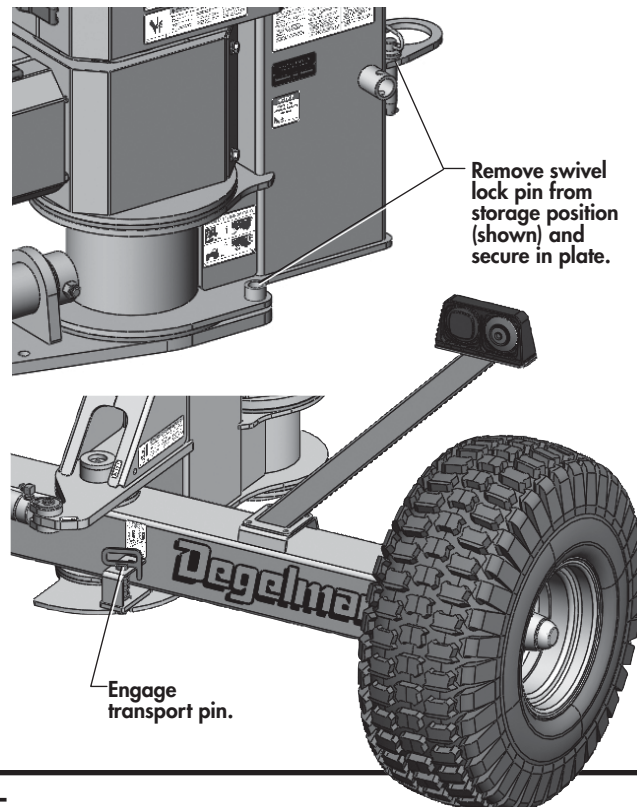
- Install the Sidearm transport lock pin and swivel lock pin.

- Follow the safe transport procedures.



## Install Transport Locks

**⚠ Caution:** To avoid possible machine damage and transport hazard, engage the transport pin and swivel lock pin prior to transport to prevent unit from swinging out of alignment.





# Troubleshooting

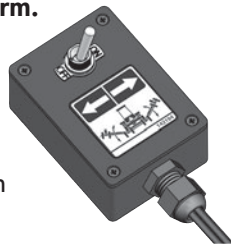
The following section is a list of the most common troubleshooting questions. If you do not find the answer to your question here, try reviewing your manual. If you still cannot find a solution, please contact your Degelman service department.

## 1. I have the solenoid option, but my switch box isn't working?

- Check all connections are properly connected from the switch box to the primary electrical plug.
- If this doesn't work, check if the center (*blue*) wire on the **tractor electrical socket** is live. In some tractor models this wire may not be installed. If this is the case, you have a couple of options. You can properly install a wire (*preferred method*) **or** you can relocate the wire from the center (*blue*) slot on the Sidearm **front cable plug assembly** to the *brown* slot. The tractor will then have to run with the flasher/clearance lights on in order to activate the switch. (Refer to the "Electrical Components" section for Primary wiring).

## 2. I have the solenoid option and I seem to get a battery drain from my Sidearm.

- There is always power to the switch box. In order to prevent battery drain be sure to toggle the switch to the **off** position when not in use.



## 3. I find it difficult to steer the sidearm because it reacts too quickly.

- Check the Hydraulic Flow Setting on the tractor hydraulic outlet that controls the Sidearm steering cylinder. The setting should be set to **minimum**. After practice and learning how to adjust to the responsiveness of the Sidearm steering, this flow may be adjusted slightly higher according to user preference.

## 4. There seems to be a slight "shimmy" in the steering beam. Is this normal?

- Some shimmy is normal due to required manufacturing tolerances in the hydraulic cylinder pins. If this becomes excessive, you may need to replace the spring steel bushings in the cylinder lug holes.

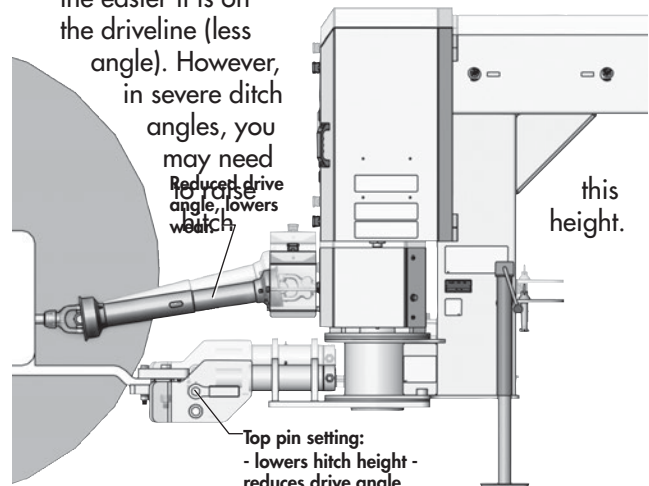
## 5. There seems to be some oil leaking/escaping from the gearbox. Why?

- Some oil loss may occur through vent relief valve located on the top of the gearbox when operating the Sidearm. This is normal due to the range of angles the Sidearm reaches when cutting ditches.
- A consistent loss of oil may indicate damaged seals. Damaged seal should be replaced immediately to prevent damage to the gearbox. Refer to the maintenance section of this manual.

## 6. My front driveline is damaged prematurely.

- Check to see if your PTO shaft end to drawbar hitch pin hole distance is properly set to 16 inches. If this distance is less than 16 inches, serious damage may or may have already occurred to front gearbox, driveline, or tractor PTO. If this distance is too close (less than 16 inches), the driveline could fully retract when climbing a ditch and force extreme pressure on the gearbox or the tractor PTO.

- Check the operating angle of your driveline from the tractor PTO to the front Sidearm gearbox. The greater the angle, the quicker the driveline wears at the cross joint connections. You may even hear noise from these connections. Due to the variance in drawbar to PTO heights from many tractor manufacturers, it is difficult to set a standard configuration for hitch heights. The typical rule of thumb is the lower the hitch setting the easier it is on the driveline (less angle). However,



# Maintenance & Service

## Safe Maintenance Procedures

### Before adjusting or servicing a Sidearm connected to a tractor:

1. Park Sidearm and tractor on level ground.
2. Engage tractor parking brake and/or place transmission into "Park".
3. Disengage PTO.
4. Engage tractor parking brake and/or place transmission into "Park".
5. Relieve pressure in hydraulic system. (See tractor Operator's Manual).
6. Shut off tractor engine and remove ignition key.
7. Ensure all moving parts have stopped, then remove PTO driveline from tractor.

**⚠ Danger:** To prevent serious injury or death to you or others, and to prevent damage to your equipment, always follow these safety messages:


- To prevent personal injury from unexpected movement, ensure Sidearm is properly supported and on a level surface before performing any service work.
- Always relieve pressure before disconnecting or working on hydraulic system.
- Do not make or allow any alterations or modifications to the Sidearm, its components, or its functions.
- Never lubricate, adjust, or service machine while it is moving. Ensure tractor engine is off, all moving parts have stopped, and the PTO driveline has been disconnected before servicing.
- Ensure all guards, shielding, and their components are maintained and in proper working condition. Replace or repair any damaged components.
- Ensure all guards, shielding, and their components are replaced and secured after service is complete.
- Maintain the product safety decals and replace any decals that are damaged, missing or unreadable.

## Hydraulic Safety

1. Always place all tractor hydraulic controls in neutral before dismounting.
2. Always relieve pressure before disconnecting or working on hydraulic system.
3. Make sure that all components in the hydraulic system are kept in good condition and are clean.
4. Replace any worn, cut, abraded, flattened or crimped hoses and metal lines.
5. Do not attempt any makeshift repairs to the hydraulic lines, fittings or hoses by using tape, clamps or cements. The hydraulic system operates under extremely high-pressure. Such repairs will fail suddenly and create a hazardous and unsafe condition.
6. Wear proper hand and eye protection when searching for a high-pressure hydraulic leak. Use a piece of wood or cardboard as a backstop instead of hands to isolate and identify a leak.
7. If injured by a concentrated high-pressure stream of hydraulic fluid, seek medical attention immediately. Serious infection or toxic reaction can develop from hydraulic fluid piercing the skin surface.
8. Before applying pressure to the system, make sure all components are tight and that lines, hoses and couplings are not damaged.



### • Think SAFETY! Work SAFELY!

	<b>⚠ WARNING</b> <b>HIGH PRESSURE FLUID</b> Can pierce skin causing serious injury or death. • Relieve pressure on system before repairing or adjusting. • Wear proper hand and eye protection when searching for leaks. Use wood or cardboard instead of hands. • Keep all components in good repair.	<b>⚠ AVERTISSEMENT</b> <b>LIQUIDE À HAUTE PRESSION</b> Pourrait percer la peau, causer des blessures graves ou la mort. • Avant de procéder à la réparation ou mise au point, reliez la pression du système. • Lorsque vous cherchez pour une fuite, protégez vos yeux et vos mains adéquatement. Utilisez le bois ou le carton au lieu de vos mains. • Gardez tous les composants en bon état.	<b>⚠ ADVERTENCIA</b> <b>LIQUIDO A ALTA PRESION</b> Puede perforar la piel causando heridas graves o la muerte. • Bajar la presión del sistema antes de reparar o ajustar. • Usar protección adecuada en manos y ojos al buscar escapes. Usar madera o carton en vez de las manos. • Mantener todos los componentes en buen estado.
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**⚠ Warning:** High pressure fluid can pierce skin causing serious injury or death. Relieve pressure on system before repairing or adjusting. Wear proper hand and eye protection when searching for leaks. Use wood or cardboard instead of hands. Keep all components in good repair.



# Maintenance & Service

## Torque Specifications

### Unified Inch Torque Values (based on "Dry" values)

Size	Grade 5 lb·ft (N·m)	Grade 8 lb·ft (N·m)
1/4"	9 (12)	12.5 (17)
5/16"	18 (25)	26 (35)
3/8"	33 (44)	46 (63)
7/16"	52 (70)	75 (100)
1/2"	80 (110)	115 (150)
9/16"	115 (155)	160 (225)
5/8"	160 (215)	225 (300)
3/4"	280 (375)	400 (550)
7/8"	450 (625)	650 (875)
1"	675 (925)	975 (1300)
1-1/8"	860 (1150)	1350 (1850)
1-1/4"	1200 (1650)	1960 (2600)
1-3/8"	1550 (2150)	2550 (3400)
1-1/2"	2100 (2850)	3350 (4550)

### TORQUE



all hardware

**Caution:** Torque values listed below are for general use only. If a different torque value or tightening procedure is specified for a specific application, do not use these values.

- Refer to the "Parts" section for proper grade and length of bolts for replacement parts. All hardware is "GR5 UNC Plated" unless stated otherwise.
- Do not replace locknuts with nuts and lock washers. Replace with all parts with original, specified parts only.
- Dry values shown mean the bolt/nut is plain or zinc plated without any lubrication.

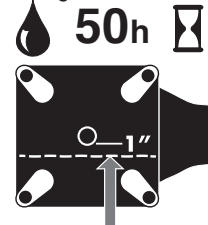
## Initial Maintenance

- Check oil level in all gearcases (on level ground). Use SAE 80W/140 Synthetic gear oil only.
- Grease all drive components and pins as shown for 50 hour maintenance.
- Visually inspect machine for any loose or improperly fastened hardware or components. Retighten and retorqued as required.

## 50 Hours

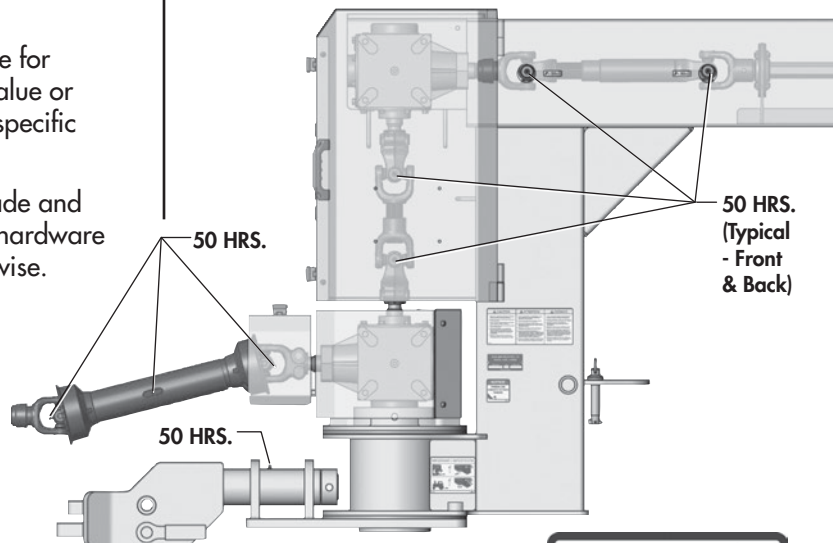
- Visually inspect machine for damage and leaks. Repair or replace damaged parts as required.
- Check oil level in all gearcases (on level ground). Use SAE 80W/140 Synthetic gear oil only.
- Replace the oil in new gearboxes after the initial 50 hours of use. Then continue to replace the oil annually.

Check gearbox oil level.

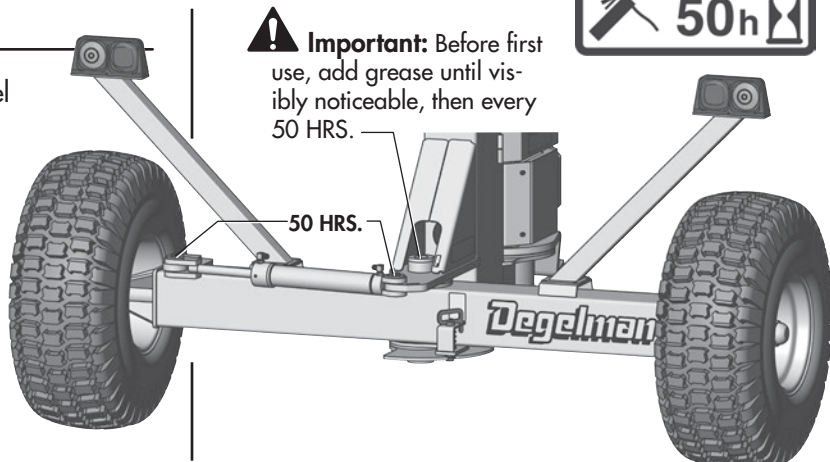


**Caution:** A consistent loss of oil can indicate damaged seals. Damaged seals should be replaced immediately to prevent ruining the gearbox.

- Grease all drive components and pins as shown.



**Important:** Before first use, add grease until visibly noticeable, then every 50 HRS.



# Maintenance & Service

## Annually

- It is recommended that hubs are dismantled, cleaned, inspected, and repacked every year. Whenever a worn or damaged seal is replaced it is also recommended that the bearing assembly be cleaned and repacked with wheel grease.
- Grease axle hub bearings.
- Check tire pressure. (32-35 psi.)
- Check all gearbox seals for leaks. Replace as required.
- Replace oil in all gearboxes.
- The shielding on the driveline should be removed and the old grease should be removed with a solvent.
- Check the condition of cylinder pins, lock pins, and other bolts and hardware. Replace or re-torque if necessary.
- Inspect all hydraulic hoses for cracks, wear, and leaks. Ensure to follow instructions under hydraulic safety section.



## Tire Safety

1. Failure to follow proper procedures when mounting a tire on a wheel or rim can produce a blow out which may result in serious injury or death.
2. Do not attempt to mount a tire unless you have the proper equipment and experience to do the job.
3. Have a qualified tire dealer or repair service-man perform required tire maintenance.

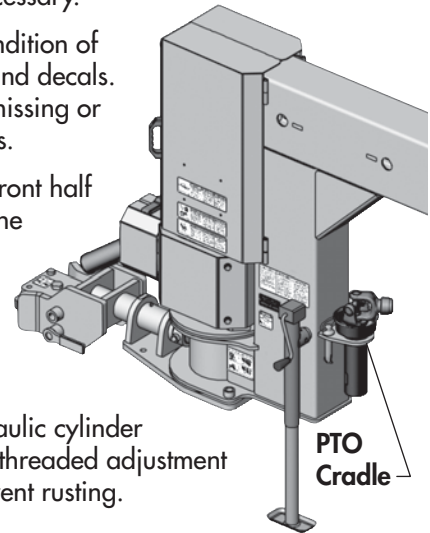
## Storage Maintenance

**When storing the Sidearm for the season or an extended period of time it is important to follow the following procedures in order to extend the life of your Sidearm.**

1. Thoroughly clean off Sidearm of all debris and dirt buildup. Debris and dirt will draw moisture and may cause corrosion.
2. Paint all parts where necessary.

**Note:** *Degelman Yellow Aerosol paint (#133044) is available, ask your dealer.*

3. Put Sidearm in a dry place.
4. Follow procedures in the Maintenance section to fully lubricate the machine.
5. Inspect the safety shields, guards, transport locks, and other components for damage, wear, or missing hardware. Replace if required.
6. Inspect hydraulic hoses and connections. Repair or replace as necessary.
7. Inspect the condition of safety labels and decals. Replace any missing or illegible decals.
8. Remove PTO front half and place in the PTO cradle. Keep PTO off ground.
9. Apply grease to any exposed hydraulic cylinder rods and any threaded adjustment screws to prevent rusting.

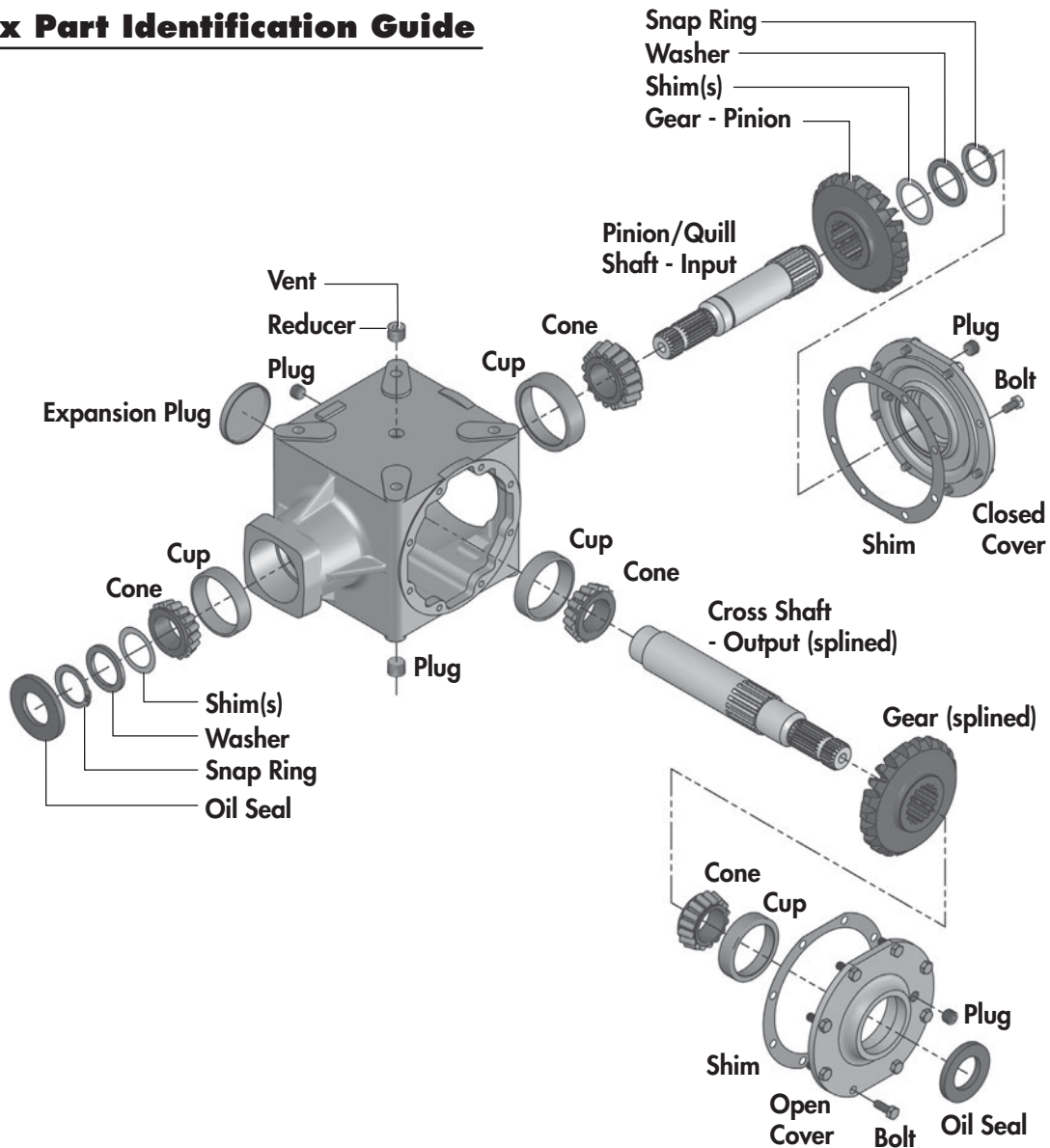


## Removing from Storage

1. Review Operator's Manual and check adjustments.
2. Follow procedures in the Maintenance section to check gearbox oil levels and to fully lubricate the machine.
3. Inspect hydraulic hoses and connections. Repair or replace as necessary.
4. Check all hardware for tightness.
5. If any major components have been replaced, make sure they run properly.

# Maintenance & Service

## Gearbox Part Identification Guide



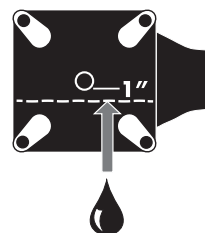
## Gearbox Service/Repair

- Use SAE 80W/140 Synthetic gear oil only.
- Replace the oil in new gearboxes after the initial 50 hours of use. Then continue to replace the oil annually.

**Caution:** A consistent loss of oil can indicate damaged seals. Damaged seals should be replaced immediately to prevent ruining the gearbox.

**Note:** Some oil loss may occur through vent relief valve located on the top of the gearbox when operating Sidearm. This is normal due to the range of angles the Sidearm reaches when cutting ditches.

- Gearbox oil level should be checked with Sidearm on level ground.
- The oil level should be kept at approximately 1" below the plug hole as shown in the diagram below.



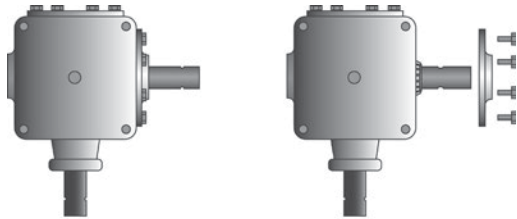
# Maintenance & Service

## Gearbox Service & Repair

### DISASSEMBLY PROCEDURE

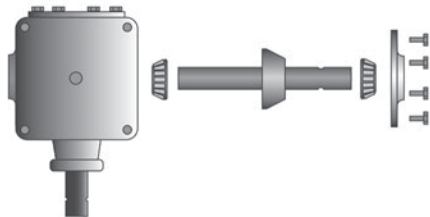
#### 1. Cross Shaft Removal

- Remove bolts (8 pcs.) and open cover (cover with shaft).



- Remove cross shaft assembly. Pull off bearings and replace with new ones.

(NOTE: Take care to remember the positioning of any shaft shims - if applicable.)

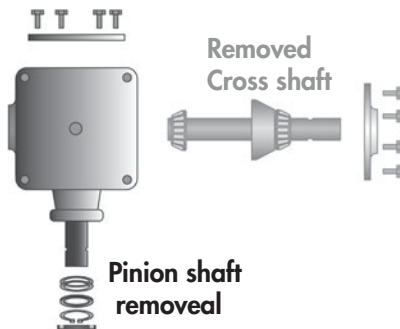


- Leave cross shaft assembly to the side.

#### 2. Pinion Shaft Removal

(NOTE: Cross shaft must be removed prior to pinion shaft removal.)

- Remove closed cover bolts (8 pcs.) and cover.



- To pull out shaft you first must remove the oil seal. Using a sharp object such as a screwdriver, poke a hole into the seal and pry out.

- Proceed to remove the snap ring, washer, and shim(s).

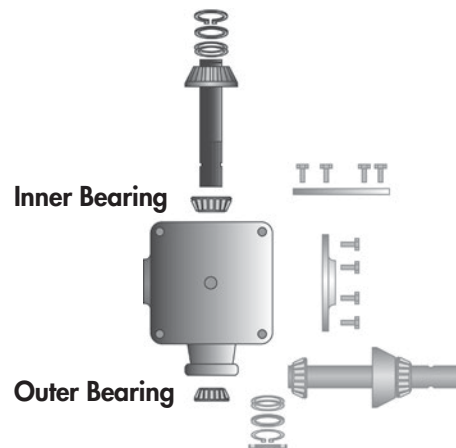
(NOTE: Take care to remember the positioning of shaft shims.)



- With the pinion shaft sticking straight up and taking care not to damage the shaft or other components, tap the pinion assembly into the gearbox.

(NOTE: You may wish to use a brass punch.)

- This should free the shaft from the outer bearing.
- Remove the inner bearing.



- Remove the snap ring, washer, shims, and gear.

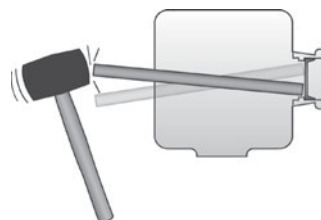
(Leave pinion shaft assembly parts to the side taking note of proper part placement for later assembly.)

#### 3. To Service/Replace Seals

- To replace a seal or expansion plug, tap it out from the inside.

#### 4. To Service/Replace Bearing Cups

- Using a long object such as a bar or pipe and a hammer, knock the cups out by tapping along the outer edges. Alternate sides when tapping cup.

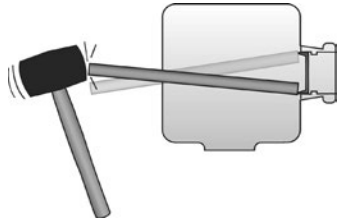


# Maintenance & Service

## RE-ASSEMBLY PROCEDURE

### 1. Replace Bearing Cups

- Using a long object such as a bar or pipe and a hammer, tap the cups into place along the outer edges. Alternate sides when tapping cup.



(NOTE: This procedure must be completed carefully so you do not damage any parts.)

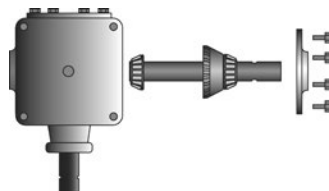
### 2. Install Pinion Shaft Assembly

- Install gear onto shaft followed by the shims, washer, and snap ring (Omit this step for pinion shafts with machined gear ends).
- Install first bearing that is seated directly behind the gear.
- Install pinion shaft into gearbox. Install second bearing onto shaft followed by shims, washer, and snap ring. (Make sure the snap ring is closed. To close, take a screwdriver and tap around the snap ring until it is secured.
- Replace the closed cover shim(s) and then position cover into place.
- Install closed cover bolts.



### 3. Install Cross Shaft Assembly

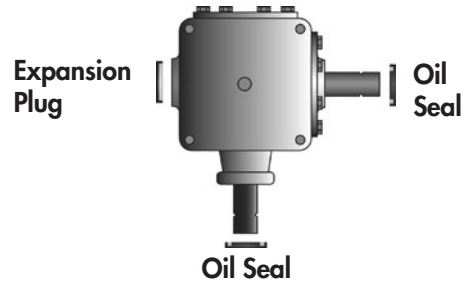
- Install new bearings.
- Position washer and shims (if applicable), turn gearbox onto its side, and then insert assembly into position.
- Replace the open cap/cover shim(s) and then position open cap into place.
- Install cap/cover bolts.
- After gearbox is assembled make sure it turns freely and that it has backlash in between the gears. (Backlash should be between .005 to .010)



(NOTE: If there is too much or too little backlash, follow the procedure for adjusting shims.)

### 4. Install Seals

- For both shafts, carefully slide the seal over the shaft and gently hit the seal side to side until it is in place.
- Install the expansion plug by gently hit the plug side to side until it is in place.



## PROCEDURE TO SHIM & SET BEARINGS

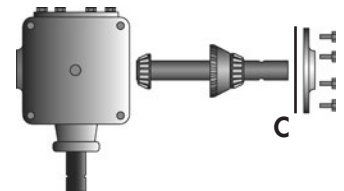
### Shim a Pinion (Quill) Shaft

To shim a pinion shaft you must put the shim in between a washer and bearing ("A" - bottom) or a washer and gear ("B" - top). There must be resistance in the shaft when turning. Make sure there isn't any end play (up & down) and no side play. If the snap ring doesn't close you have too many shaft shims. If the shaft is too tight you will feel the bearing being notchy. Also the shaft must not spin too freely, if it does, add another shaft shim ("A"). Always make sure the snap ring is closed.



### Shim a Cross Shaft

To shim a cross shaft, place sub assembly into gearbox. Using cover shim ("C"), place shim on top of face of gearbox then place cap on top and bolt down. If shaft is too tight add more shims. When adding shims, add one at a time and try to turn the shaft. Same as the pinion shaft, make sure there isn't any end play (up & down) and no side-to-side movement in the shaft. If shaft is too loose, remove a shim or two to tighten up. Also, make sure there isn't any notchy feeling in the bearings (means it's too tight). When proper set is achieved, apply sealant to bearing caps and tighten.





# Hydraulic Routing

The following section identifies and explains the options available in regards to the hydraulic routings for your tractor, Sidearm, and cutter configurations. The chart below is used to help direct you to the proper routing option for your specific arrangement (please refer to the page number beside the option number).

Option Number	Hydraulic Options				Cutter Size	Comments
	Tractor Outlets	Wing Flow	Wing Motion	Selector Valve		
<b>1</b> (pg.23)	4	Double Acting	Independent (not teed)	No	15 ft.	
<b>2</b> (pg.24)	4	Single Acting	Independent (not teed)	No	15 ft.	
<b>3</b> (pg.25)	3 or 4	Double Acting	Combined (teed)	No	15 ft.	
<b>4</b> (pg.26)	3 or 4	Single Acting	Combined (teed)	No	15 ft.	
<b>5</b> (pg.27)	3	Double Acting	Independent (not teed)	<b>Yes</b>	15 ft.	
<b>6</b> (pg.28)	3	Single Acting	Independent (not teed)	<b>Yes</b>	15 ft.	
<b>7</b> (pg.29)	2	Double Acting	Combined (teed)	<b>Yes</b>	15 ft.	
<b>8</b> (pg.30)	2	Double Acting	Single Wing	<b>Yes</b>	10 ft.	
<b>9</b> (pg.31)	2	Single Acting	Single Wing	<b>Yes</b>	10 ft.	
<b>10</b> (pg.32)	3 or 4	Double Acting	Single Wing	No	10 ft.	
<b>11</b> (pg.33)	3 or 4	Single Acting	Single Wing	No	10 ft.	

Terms used in the chart are defined as follows:

- **Tractor Outlets**

- The number of sets of hydraulic outlets located at the rear of the tractor.

- **Wing Flow (Double/Single Acting)**

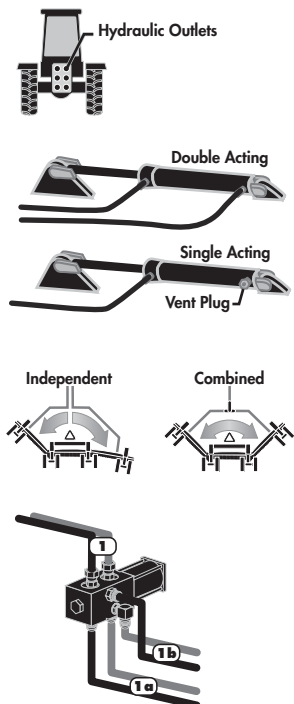
- This describes whether the wing lift cylinders are each routed with two lines for double acting flow or routed with one line and a vent plug on the cylinder for single acting flow.

- **Wing Motion (Independent/Combined)**

- This describes how the cutter's wings are configured to operate - either independently (each wing can be raised individually which requires two separate hydraulic circuits), or combined (the wings are teed together and work off one hydraulic circuit).

- **Selector Value**

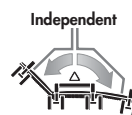
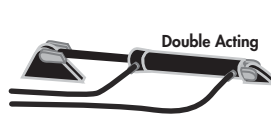
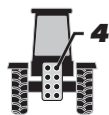
- The selector valve may be required depending on the number of tractor outlets available and the options in which the owner/operator have requested. The selector valve enables an additional hydraulic circuit to be used by splitting one circuit into two. This is accomplished at the control of a switch which toggles between the two circuits.



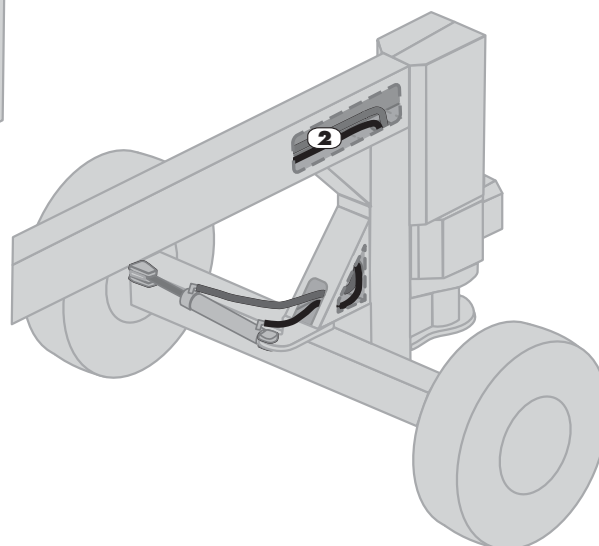
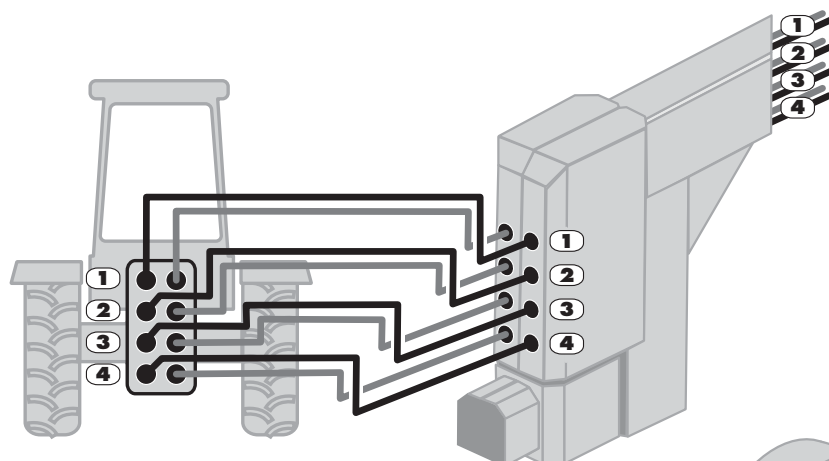


# Hose Routing Option 1

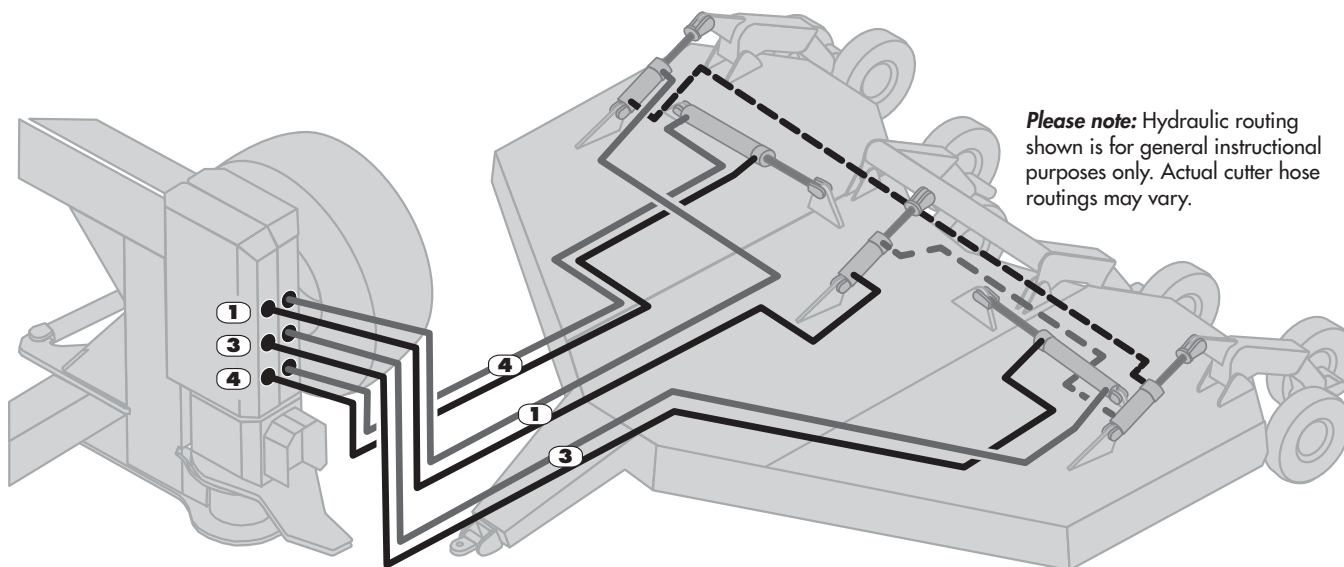
- 4 Sets of Tractor Hydraulic Outlets
- Double Acting Hydraulic Flow
- Independent Wings (not teed)



1

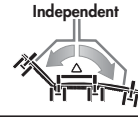
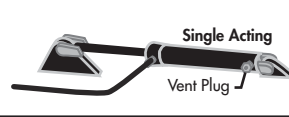
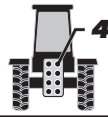


- 1** - Controls cutter lift cylinders.
- 2** - Controls steering cylinder.
- 3** - Controls independent wing lift (left wing).
- 4** - Controls independent wing lift (right wing).



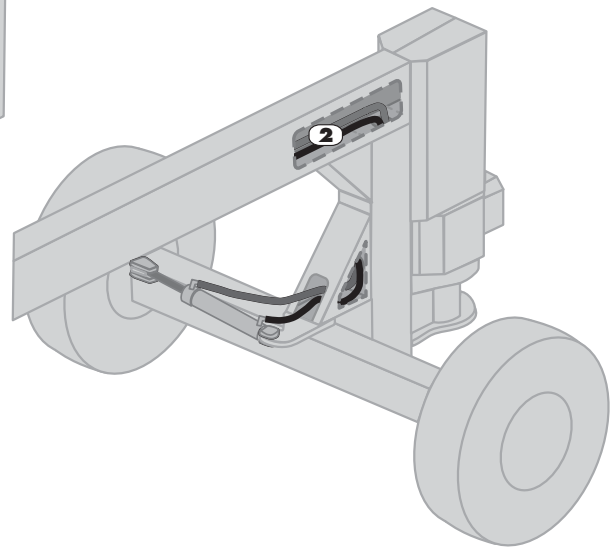
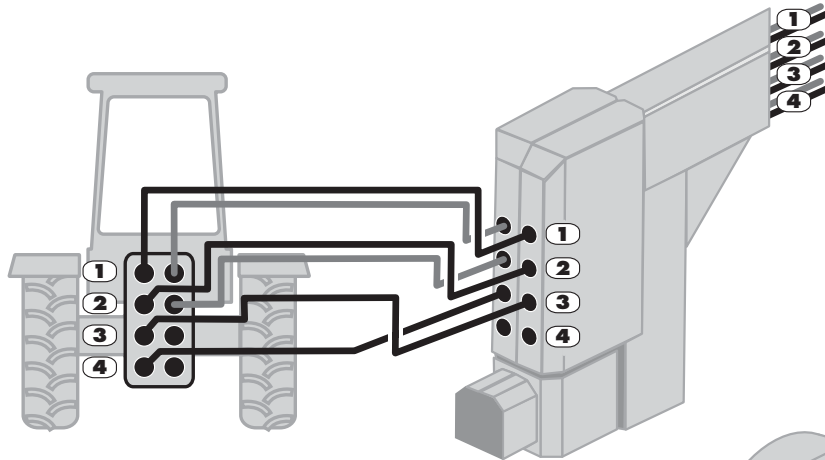
**Please note:** Hydraulic routing shown is for general instructional purposes only. Actual cutter hose routings may vary.

## Hose Routing Option 2

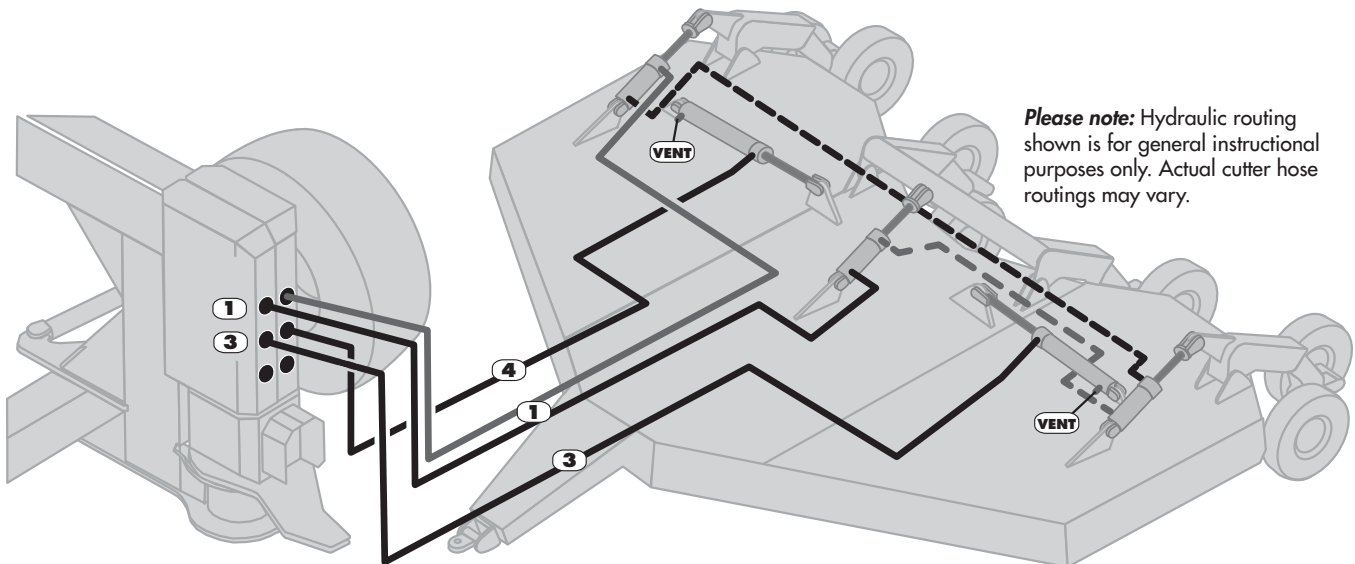


2

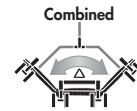
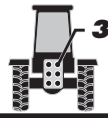
- 4 Sets of Tractor Hydraulic Outlets
- Single Acting Hydraulic Flow
- Independent Wings (not teed)



- 1** - Controls cutter lift cylinders.
- 2** - Controls steering cylinder.
- 3** - Controls independent wing lift (left wing).
- 4** - Controls independent wing lift (right wing).

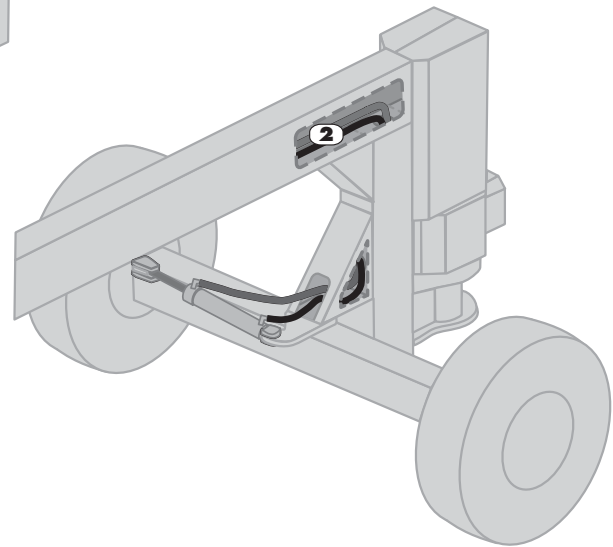
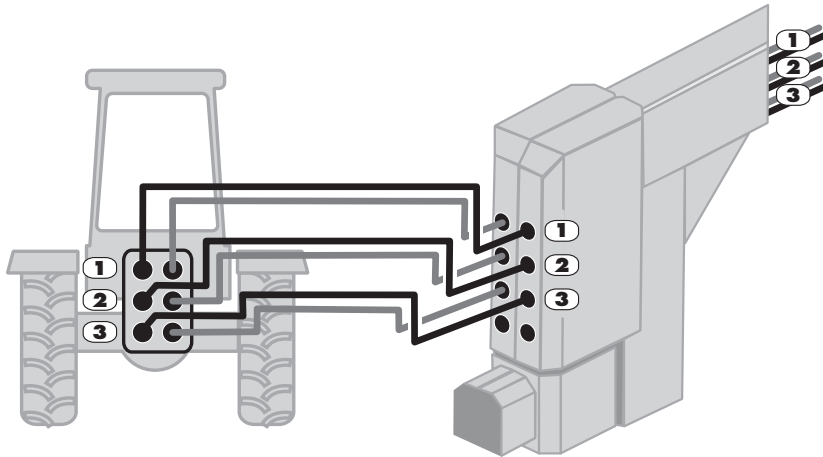


## Hose Routing Option 3

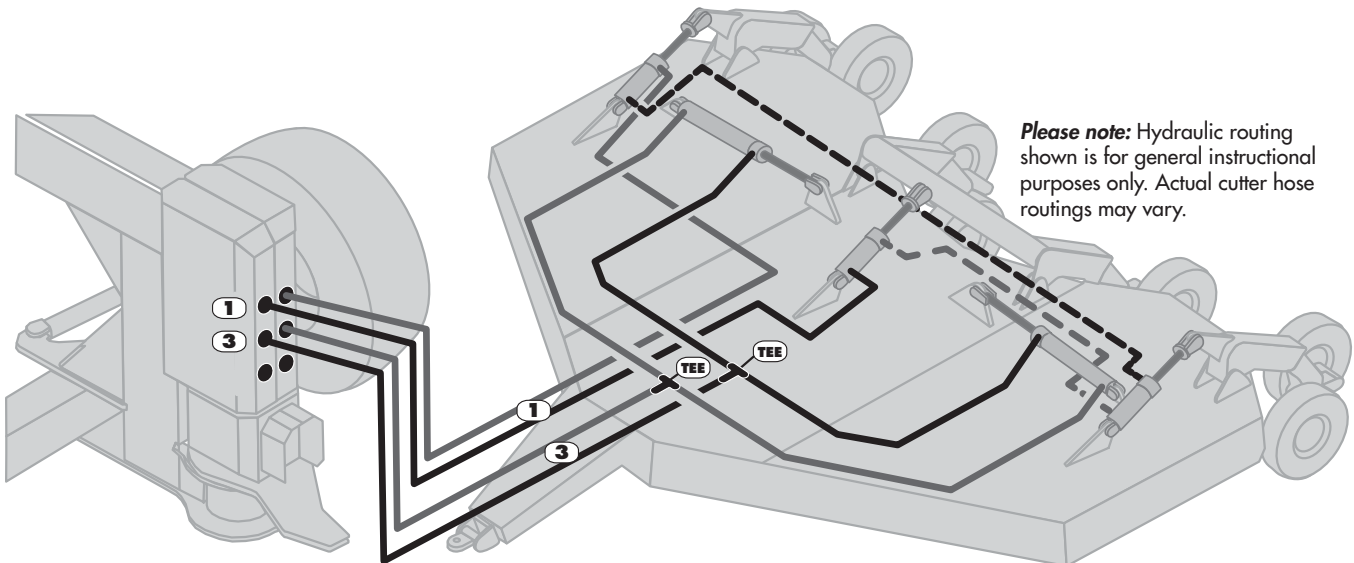


3

- 3 Sets of Tractor Hydraulic Outlets
- Double Acting Hydraulic Flow
- Combined Wings (teed)



- 1** - Controls cutter lift cylinders.
- 2** - Controls steering cylinder.
- 3** - Controls combined wing lift.

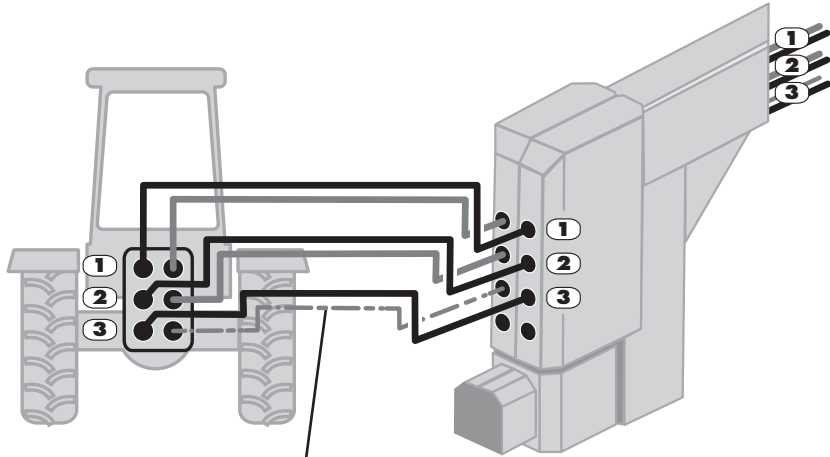
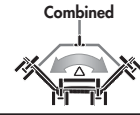
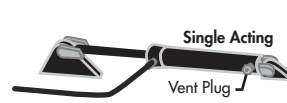
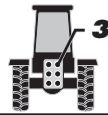


**Please note:** Hydraulic routing shown is for general instructional purposes only. Actual cutter hose routings may vary.

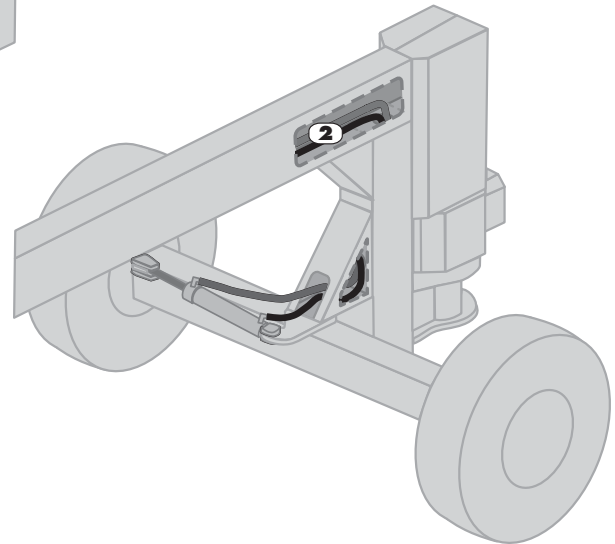
## Hose Routing Option 4

4

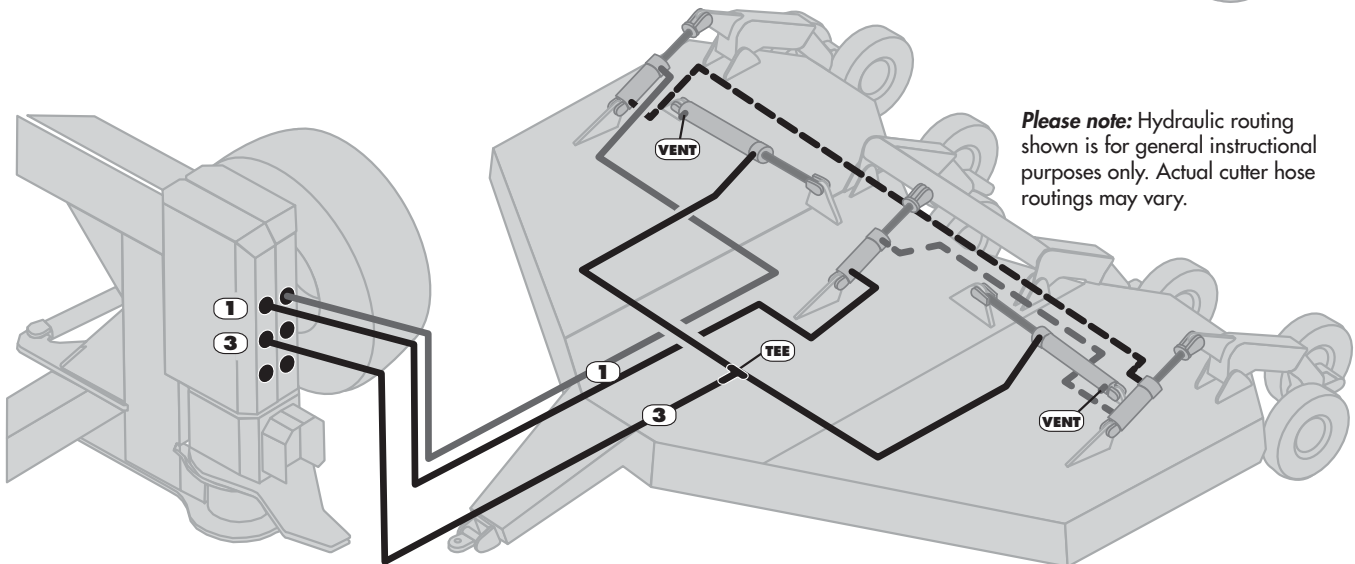
- 3 Sets of Tractor Hydraulic Outlets
- Single Acting Hydraulic Flow
- Combined Wings (teed)



**Please note:** This hose is installed but is not required for this configuration. (It can be disconnected at tractor.)



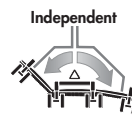
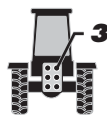
- 1** - Controls cutter lift cylinders.
- 2** - Controls steering cylinder.
- 3** - Controls combined wing lift.



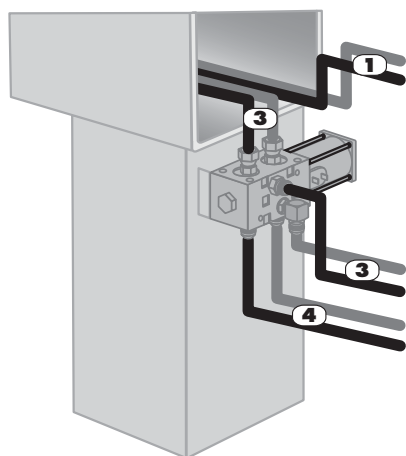
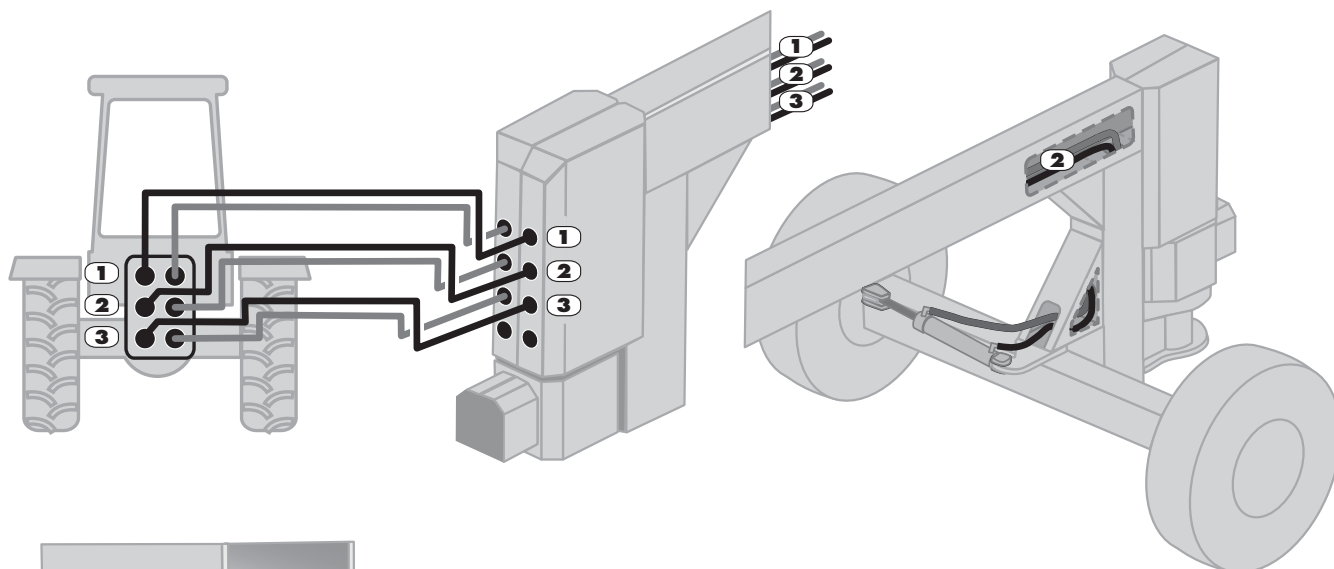
**Please note:** Hydraulic routing shown is for general instructional purposes only. Actual cutter hose routings may vary.

## Hose Routing Option 5

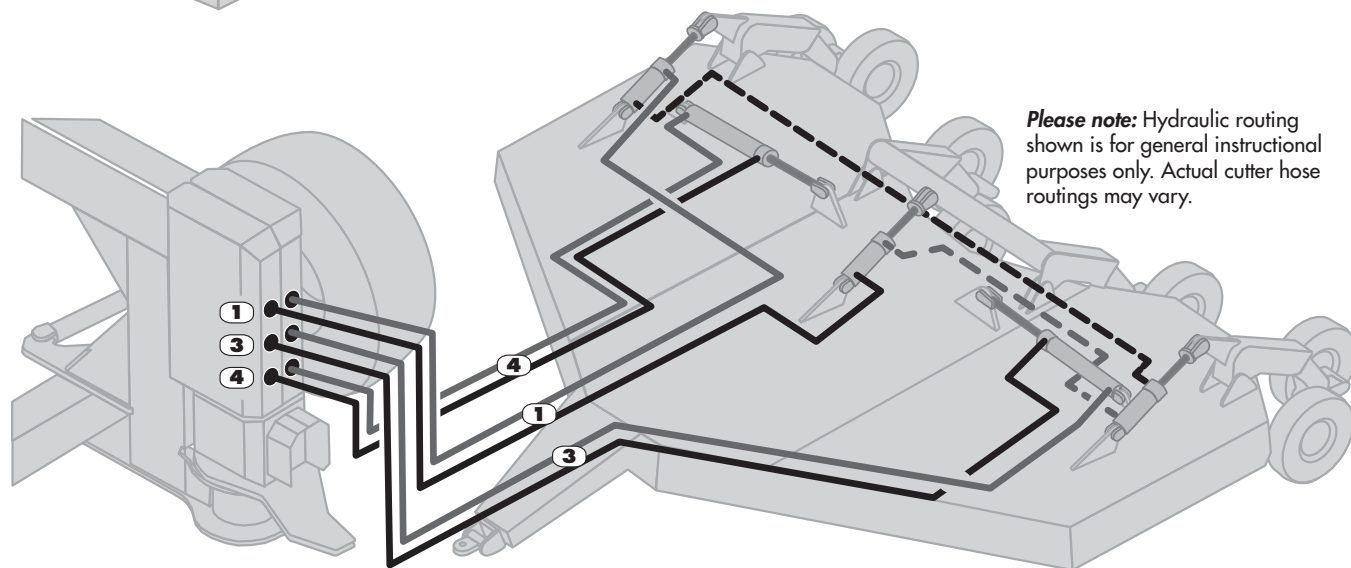
- 3 Sets of Tractor Hydraulic Outlets
- Double Acting Hydraulic Flow
- Independent Wings (not teed)
- Selector Valve Required



5

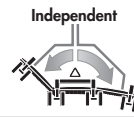
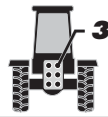


- ① - Controls cutter lift cylinders.
- ② - Controls steering cylinder.
- ③ - Controls independent wing lift (left wing).
- ④ - Controls independent wing lift (right wing).



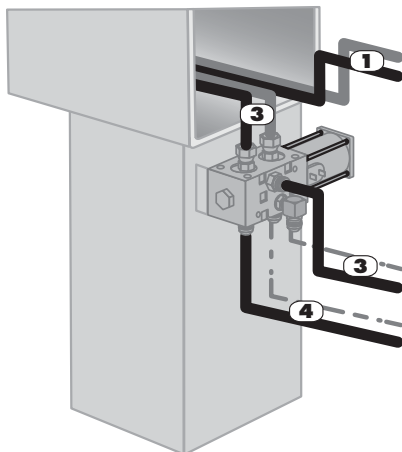
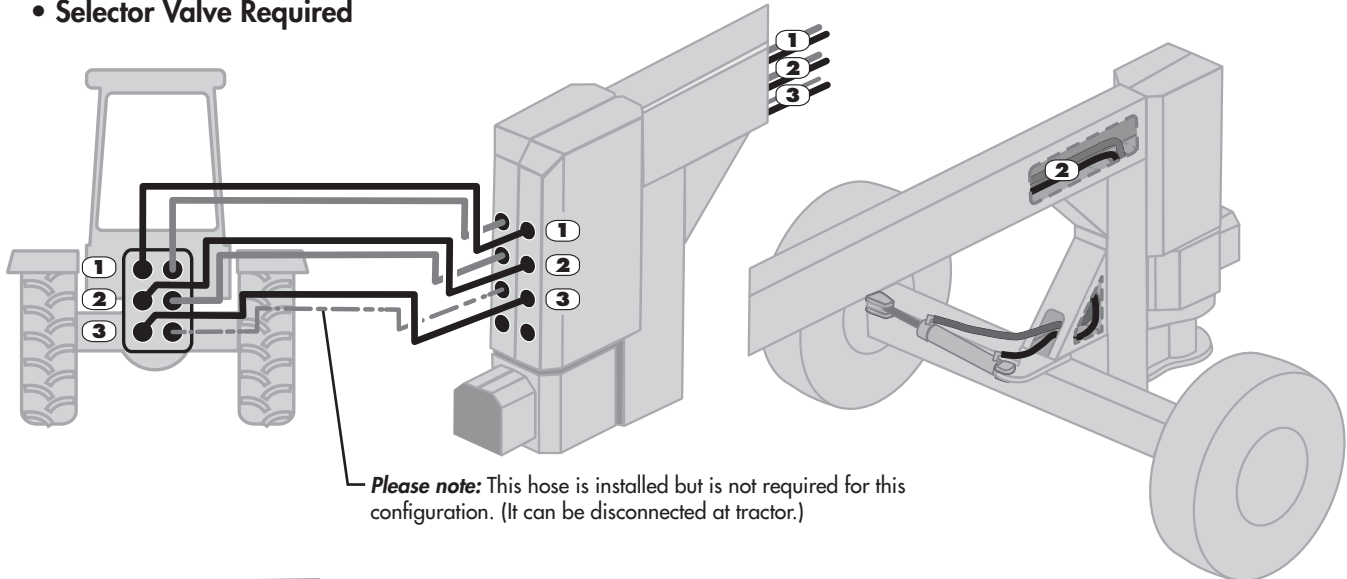
**Please note:** Hydraulic routing shown is for general instructional purposes only. Actual cutter hose routings may vary.

## Hose Routing Option 6



6

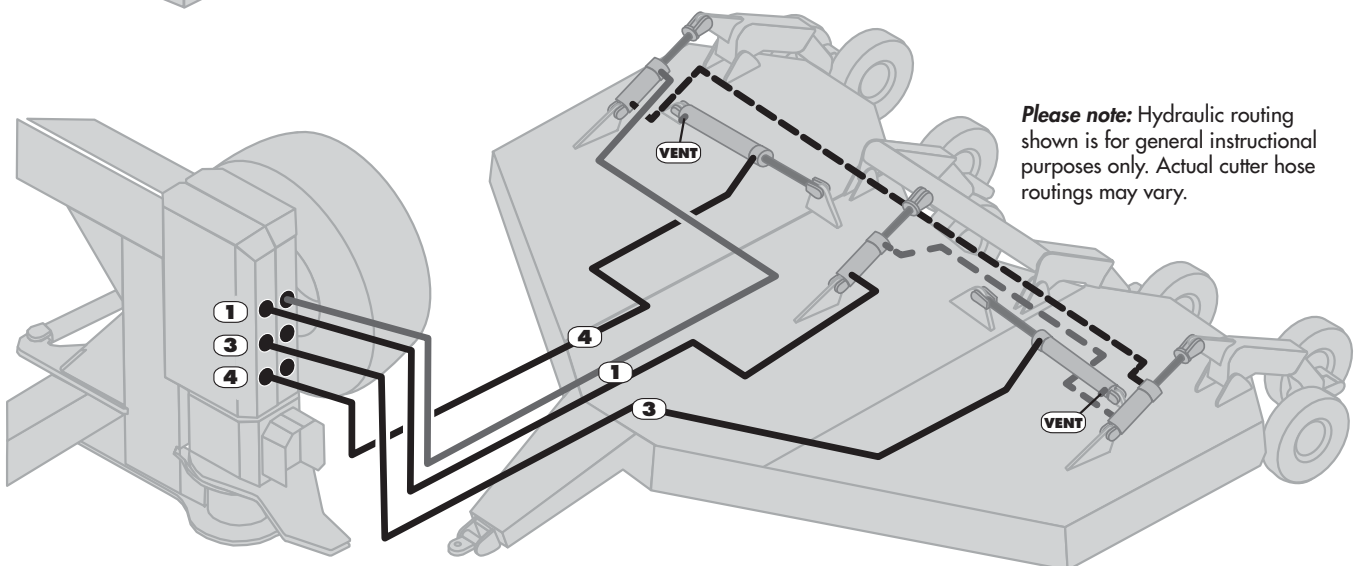
- 3 Sets of Tractor Hydraulic Outlets
- Single Acting Hydraulic Flow
- Independent Wings (not teed)
- Selector Valve Required



- 1** - Controls cutter lift cylinders.
- 2** - Controls steering cylinder.
- 3** - Controls independent wing lift (left wing).
- 4** - Controls independent wing lift (right wing).

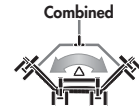
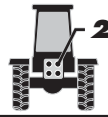
**Please note:** Single acting wing lift cylinders on the cutter used with the Sidearm selector valve can be operated. It is, however, recommended that a hose be added to the vented port wing lift cylinders to provide a double acting cylinder circuit.

Leaving the circuit as single acting will initially require each wing to be temporarily suspended over a ditch or embankment to permit the wing float mechanism of each wing to travel to the maximum stop position allowing for a full range of wing contouring during operation.



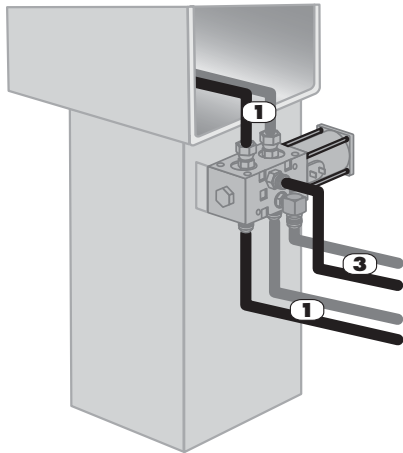
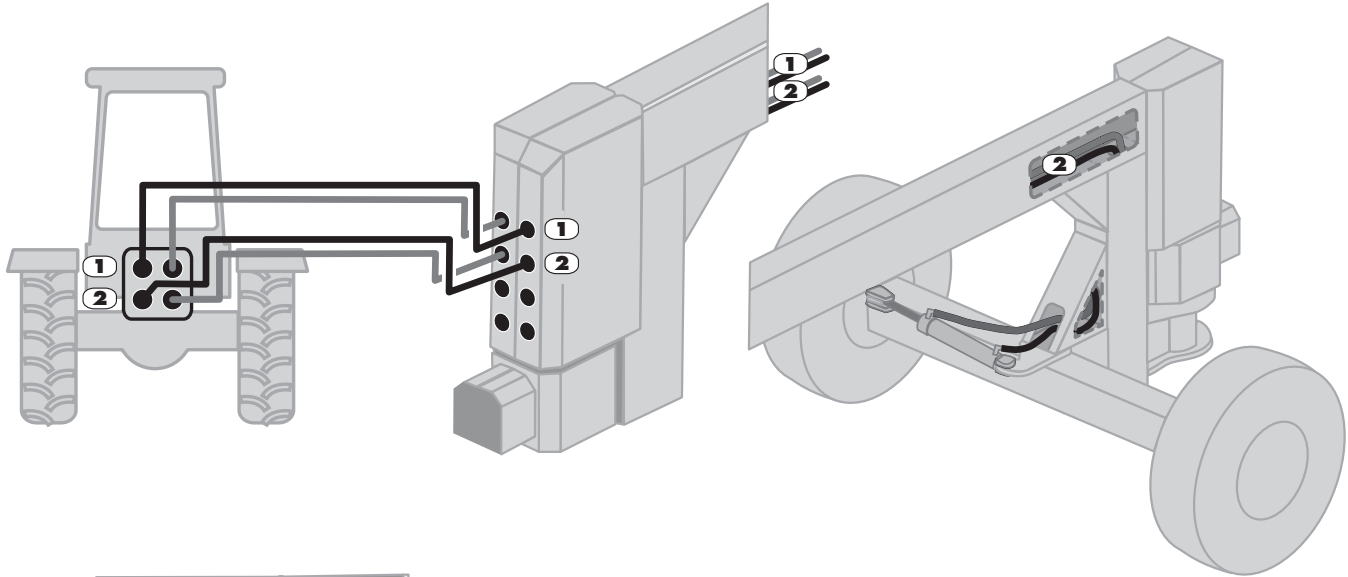


# Hose Routing Option 7

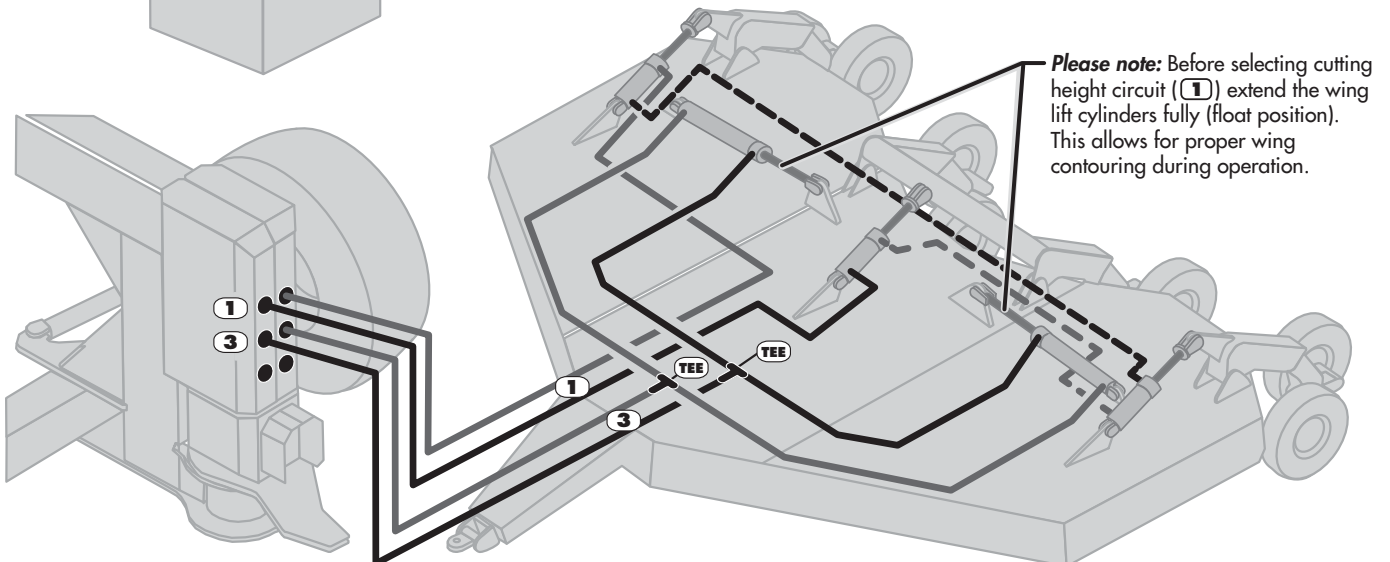


7

- 2 Sets of Tractor Hydraulic Outlets
- Double Acting Hydraulic Flow
- Combined Wings (feed)
- Selector Valve Required

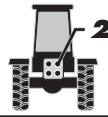


- 1** - Controls cutter lift cylinders.
- 3** - Controls combined wing lift.
- 2** - Controls steering cylinder.



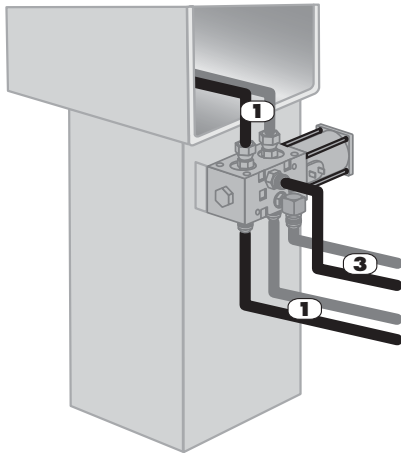
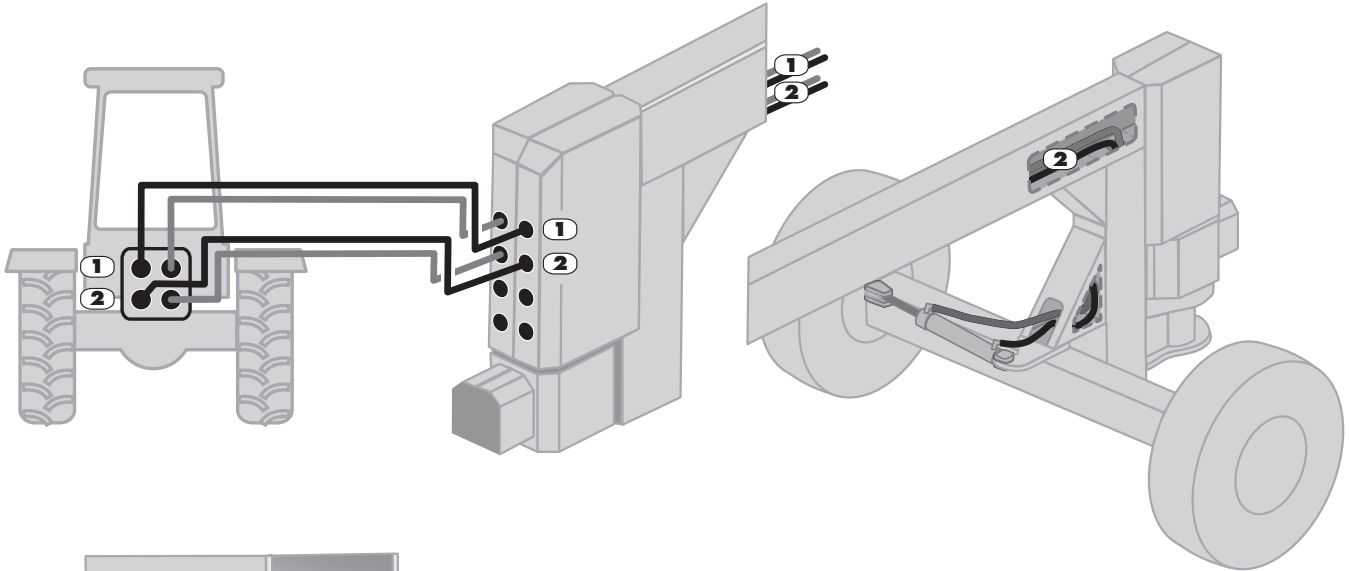
**Please note:** Hydraulic routing shown is for general instructional purposes only. Actual cutter hose routings may vary.

## Hose Routing Option 8

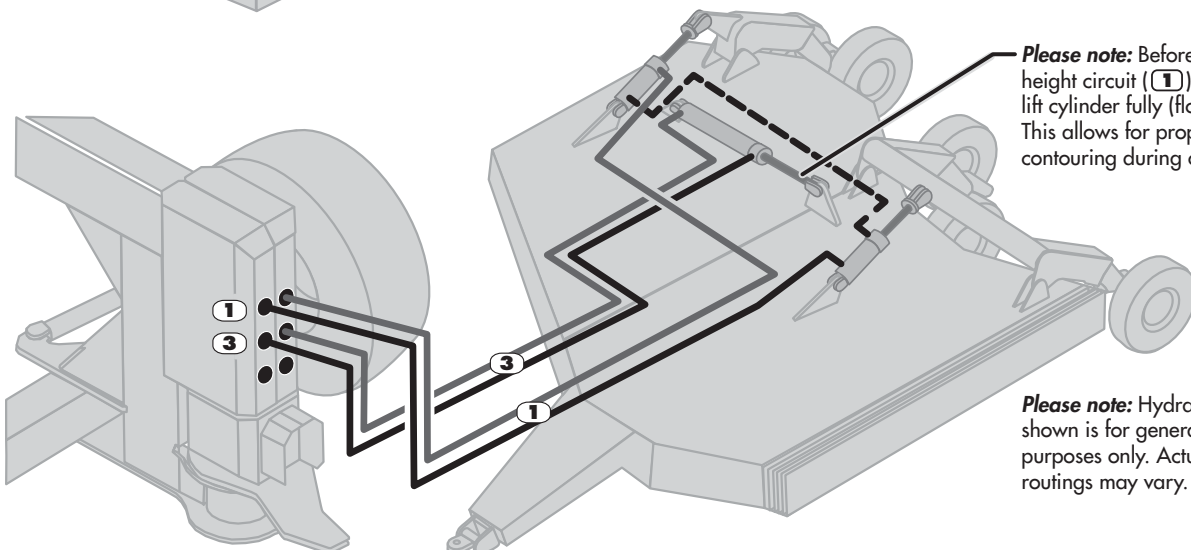


8

- 2 Sets of Tractor Hydraulic Outlets
- Double Acting Hydraulic Flow
- Selector Valve Required



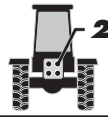
- ① - Controls cutter lift cylinders.
- ③ - Controls wing lift cylinder.
- ② - Controls steering cylinder.



**Please note:** Before selecting cutting height circuit (①) extend the wing lift cylinder fully (float position). This allows for proper wing contouring during operation.

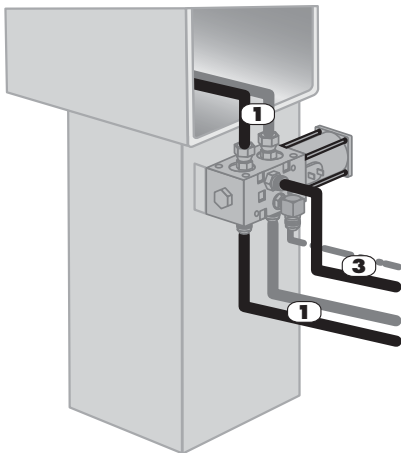
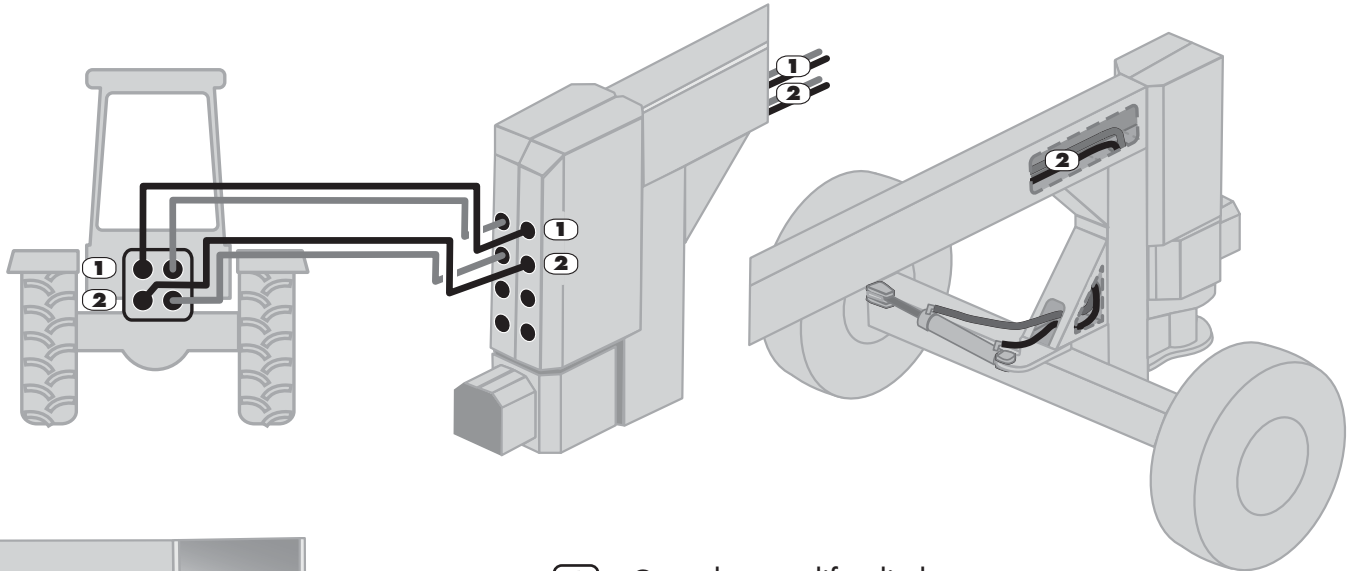
**Please note:** Hydraulic routing shown is for general instructional purposes only. Actual cutter hose routings may vary.

## Hose Routing Option 9



9

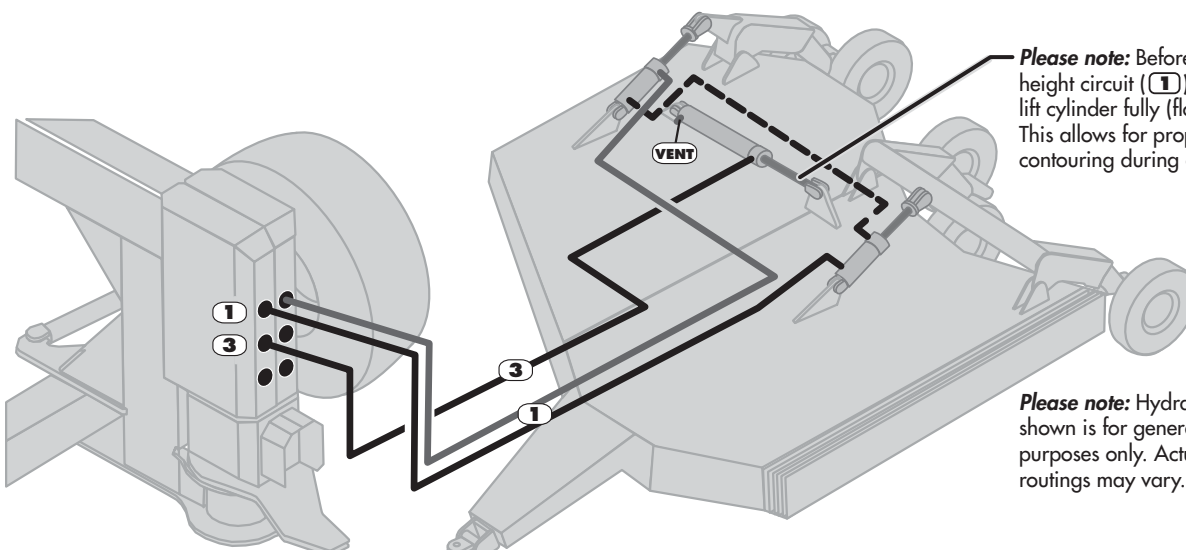
- 2 Sets of Tractor Hydraulic Outlets
- Single Acting Hydraulic Flow
- Selector Valve Required



- 1** - Controls cutter lift cylinders.
- 3** - Controls wing lift cylinder.
- 2** - Controls steering cylinder.

**Please note:** Single acting wing lift cylinders on the cutter used with the Sidearm selector valve can be operated. It is, however, recommended that a hose be added to the vented port wing lift cylinder to provide a double acting cylinder circuit.

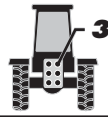
Leaving the circuit as single acting will initially require each wing to be temporarily suspended over a ditch or embankment to permit the wing float mechanism of each wing to travel to the maximum stop position allowing for a full range of wing contouring during operation.



**Please note:** Before selecting cutting height circuit (**1**) extend the wing lift cylinder fully (float position). This allows for proper wing contouring during operation.

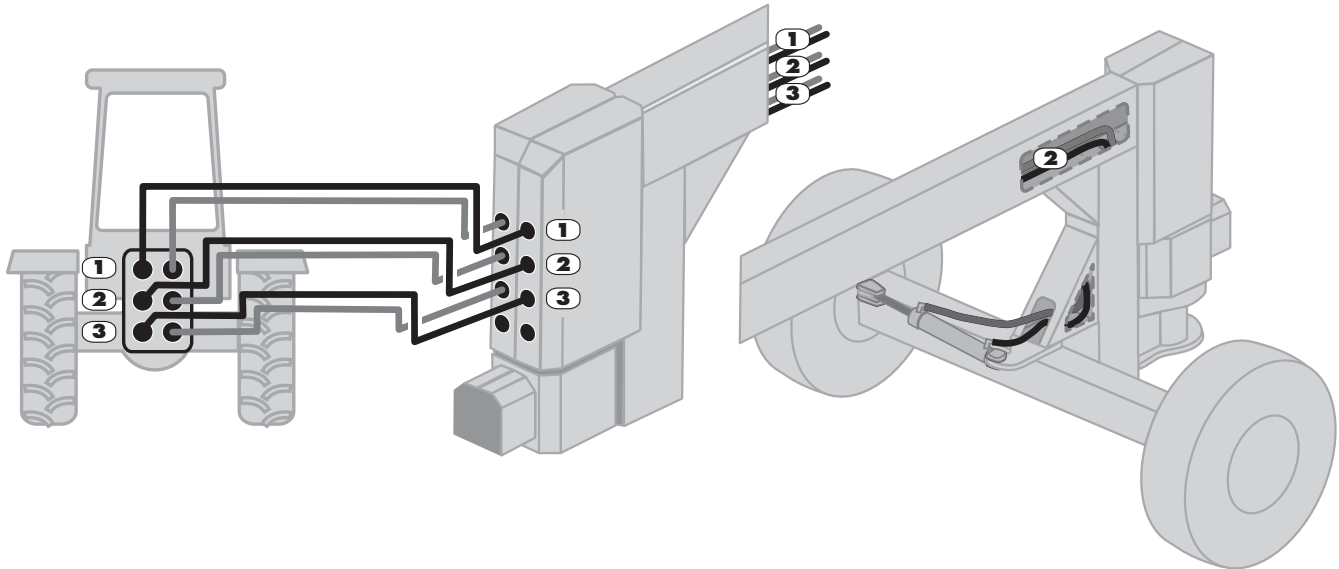
**Please note:** Hydraulic routing shown is for general instructional purposes only. Actual cutter hose routings may vary.

# Hose Routing Option 10

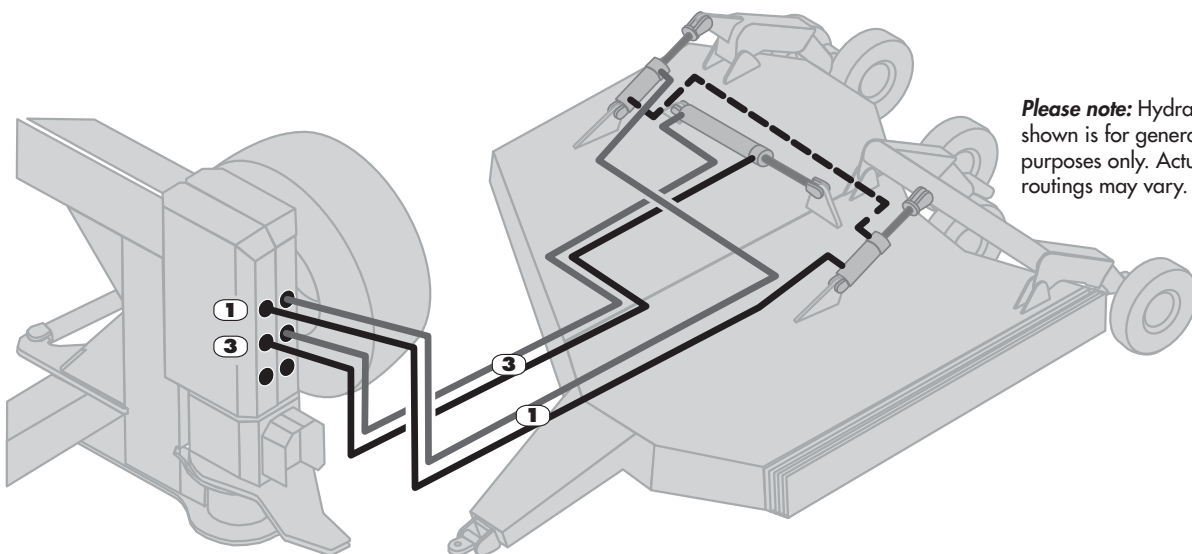


10

- 3 Sets of Tractor Hydraulic Outlets
- Double Acting Hydraulic Flow



- 1** - Controls cutter lift cylinders.
- 2** - Controls steering cylinder.
- 3** - Controls wing lift cylinder.

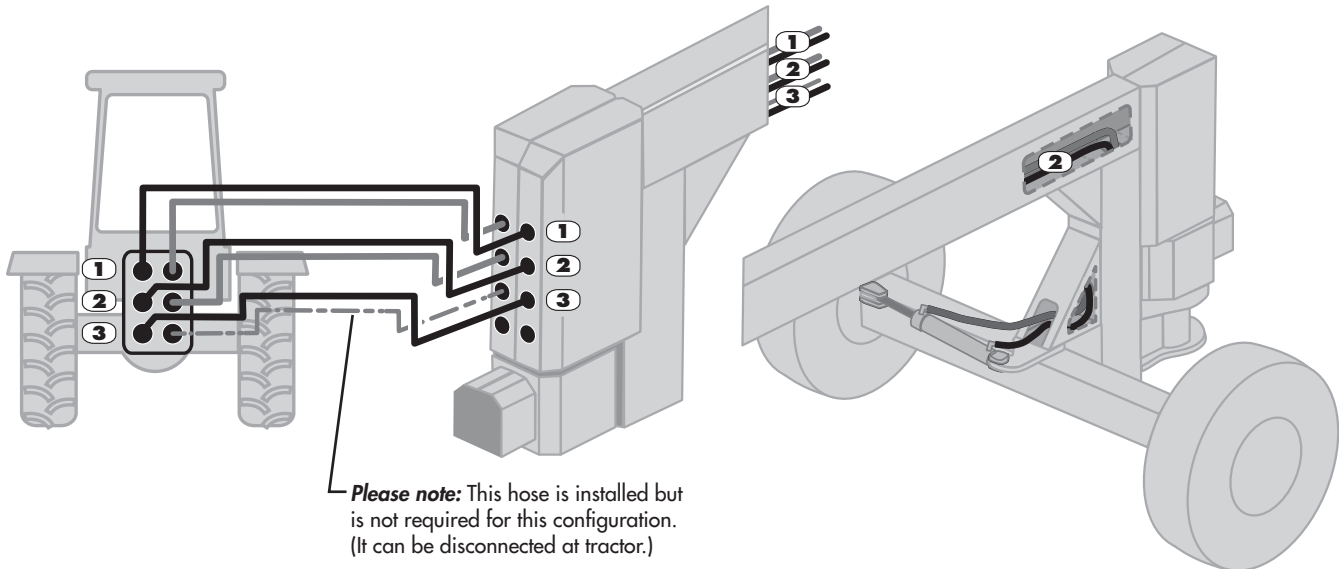


**Please note:** Hydraulic routing shown is for general instructional purposes only. Actual cutter hose routings may vary.

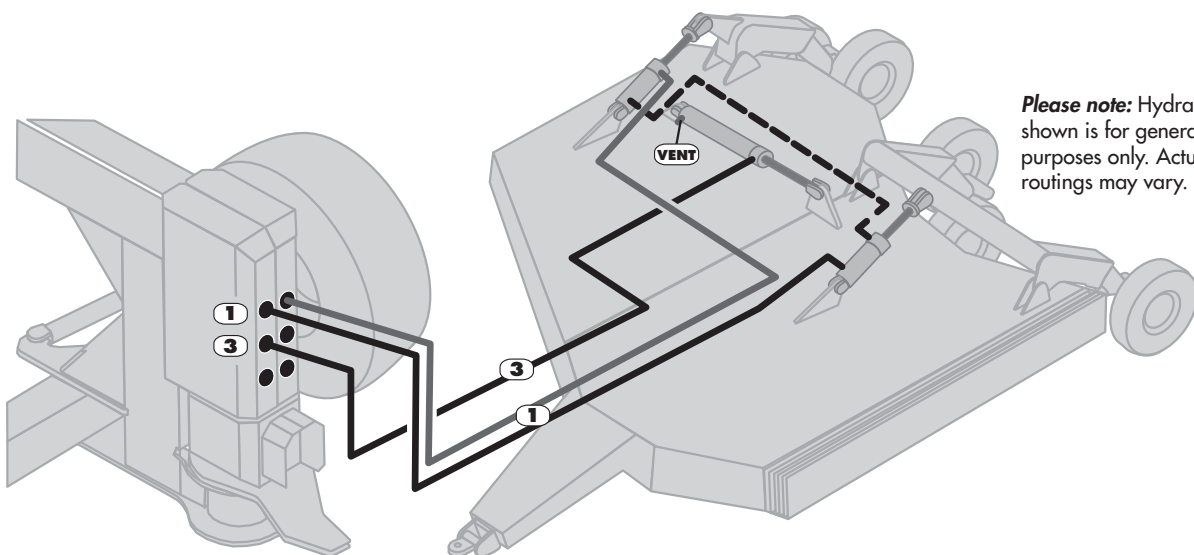
# Hose Routing Option 11

11

- 3 Sets of Tractor Hydraulic Outlets
- Single Acting Hydraulic Flow



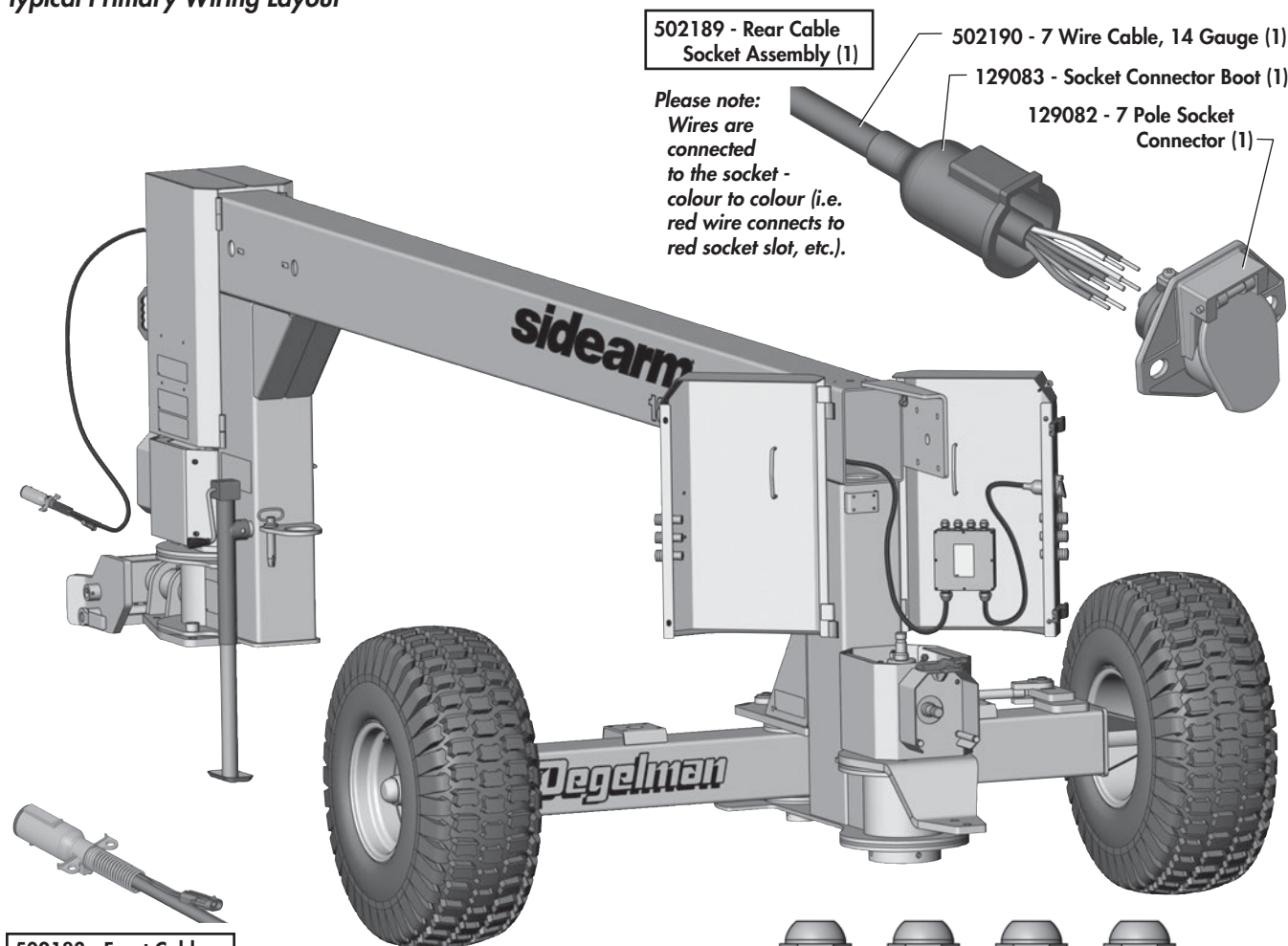
- 1** - Controls cutter lift cylinders.
- 2** - Controls steering cylinder.
- 3** - Controls wing lift cylinder.



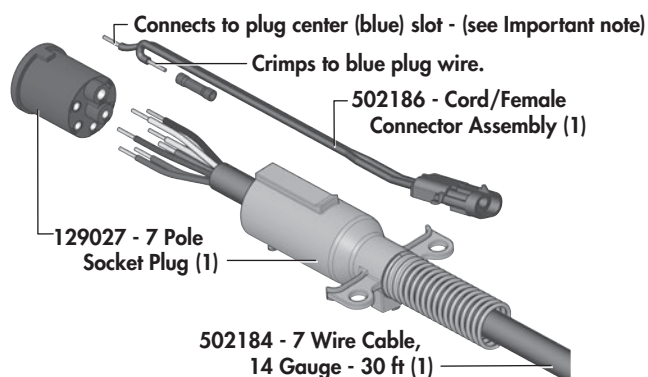


# Electrical Components

## Typical Primary Wiring Layout

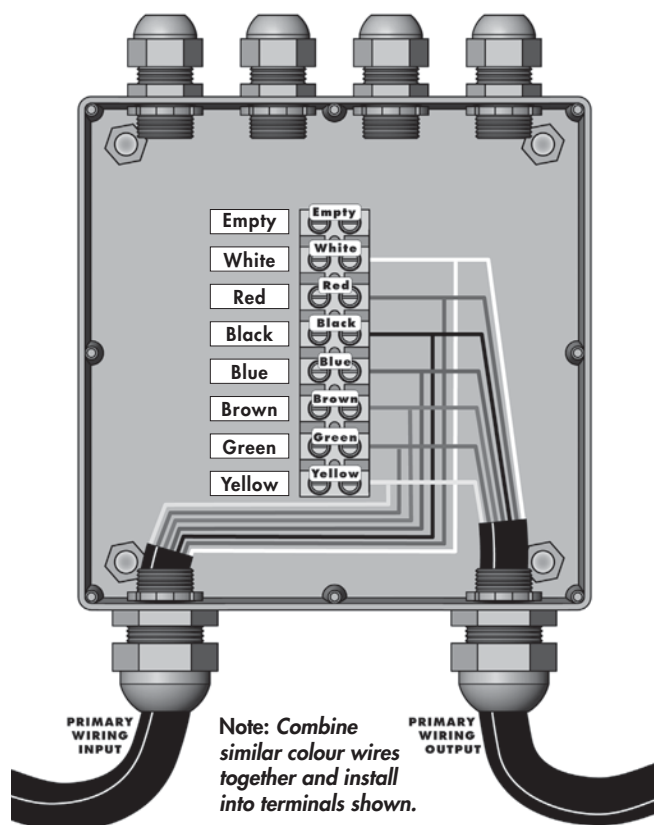


- Wires are connected to the plug - colour to colour (except blue).
- The **blue** wire crimps to one of the cord connector assembly wires.
- The other connector assembly wire connects to the center (blue) plug slot - (see Important note below for solenoid option).



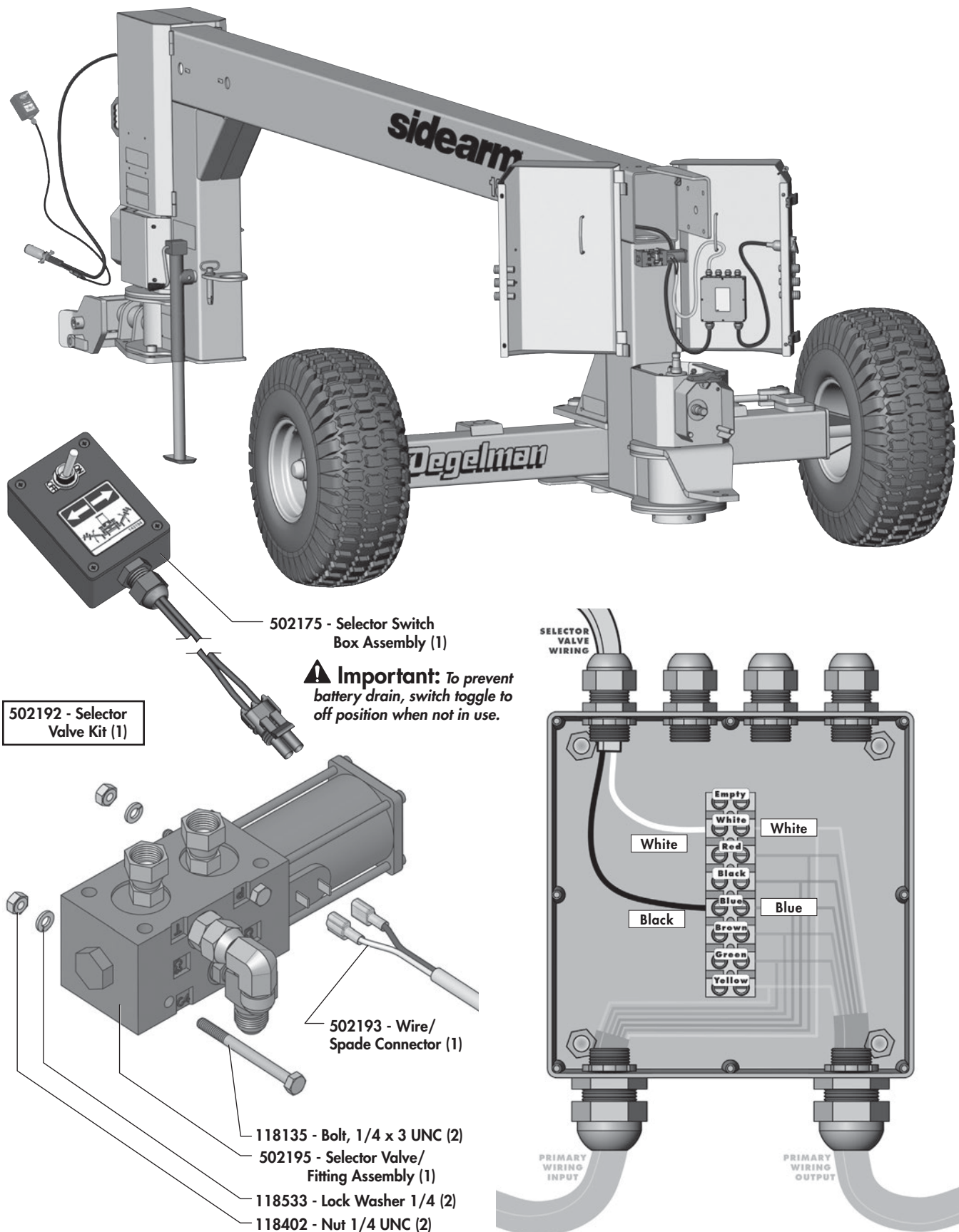
### ⚠ Important: (Selector Valve Option):

- If the tractor socket center (blue) wire is not live/installed, relocate wire from the center (blue) slot on the front cable plug assembly to the brown slot. The tractor will have to run with the flasher/clearance lights on in order to activate the switch.
- To prevent battery drain, toggle switch box to off position when not in use.



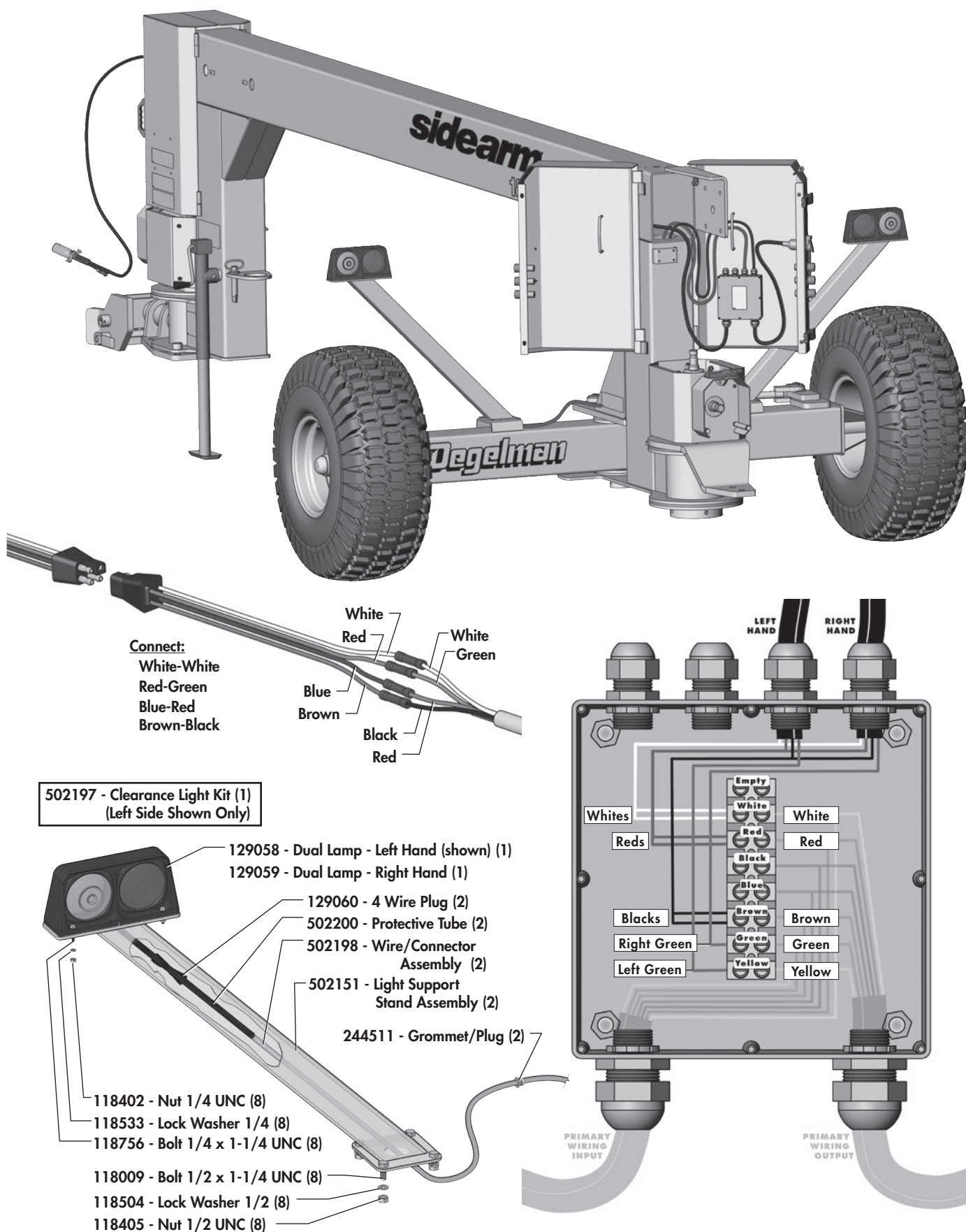
# Electrical Components

## Typical Selector Valve Wiring Layout



# Electrical Components

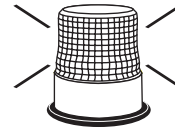
## Typical Clearance Light Wiring Layout



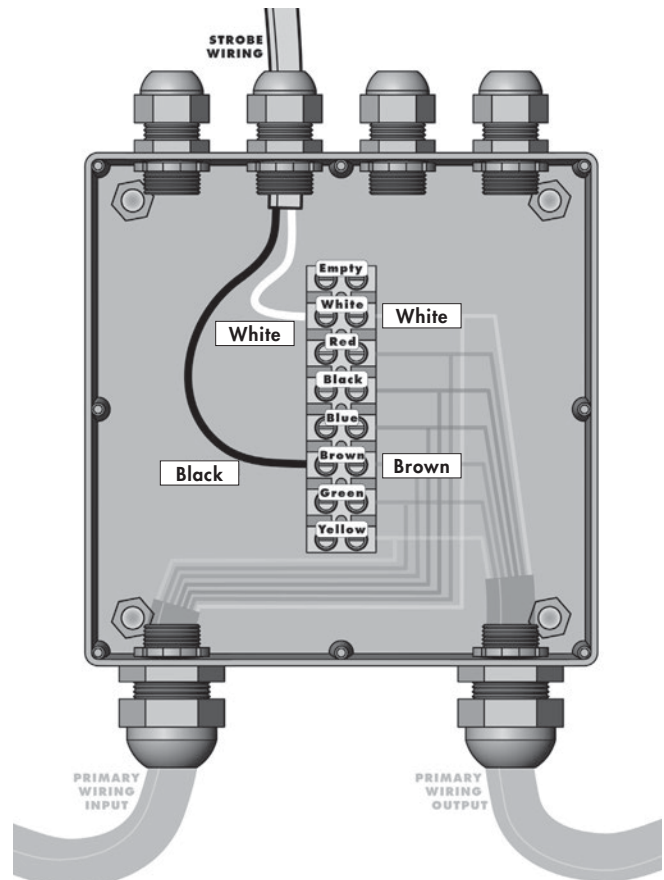
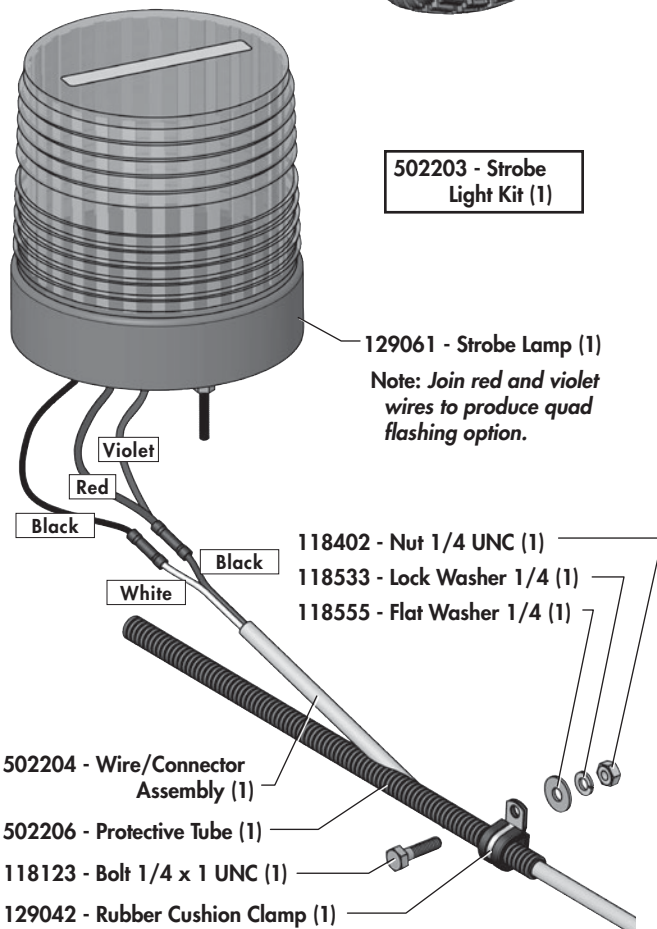
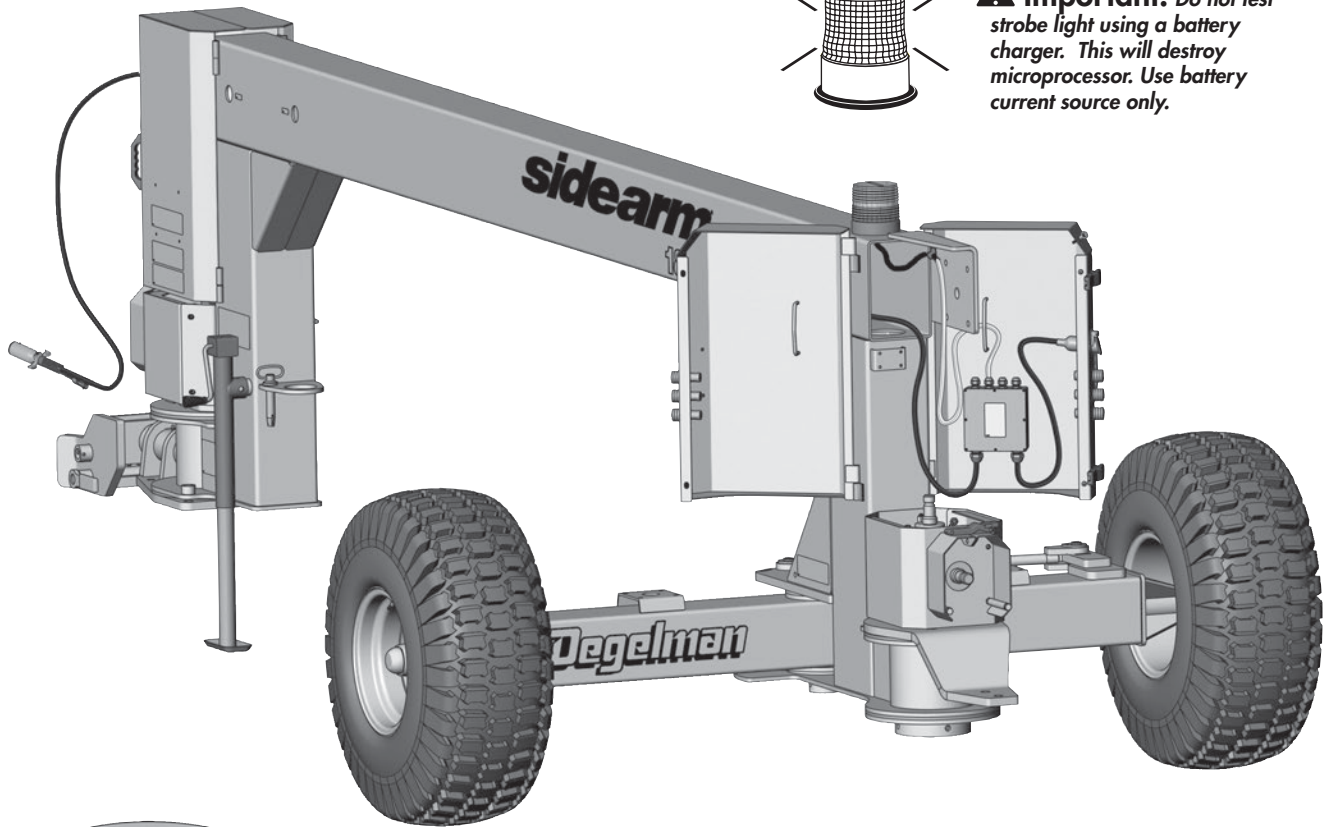


# Electrical Components

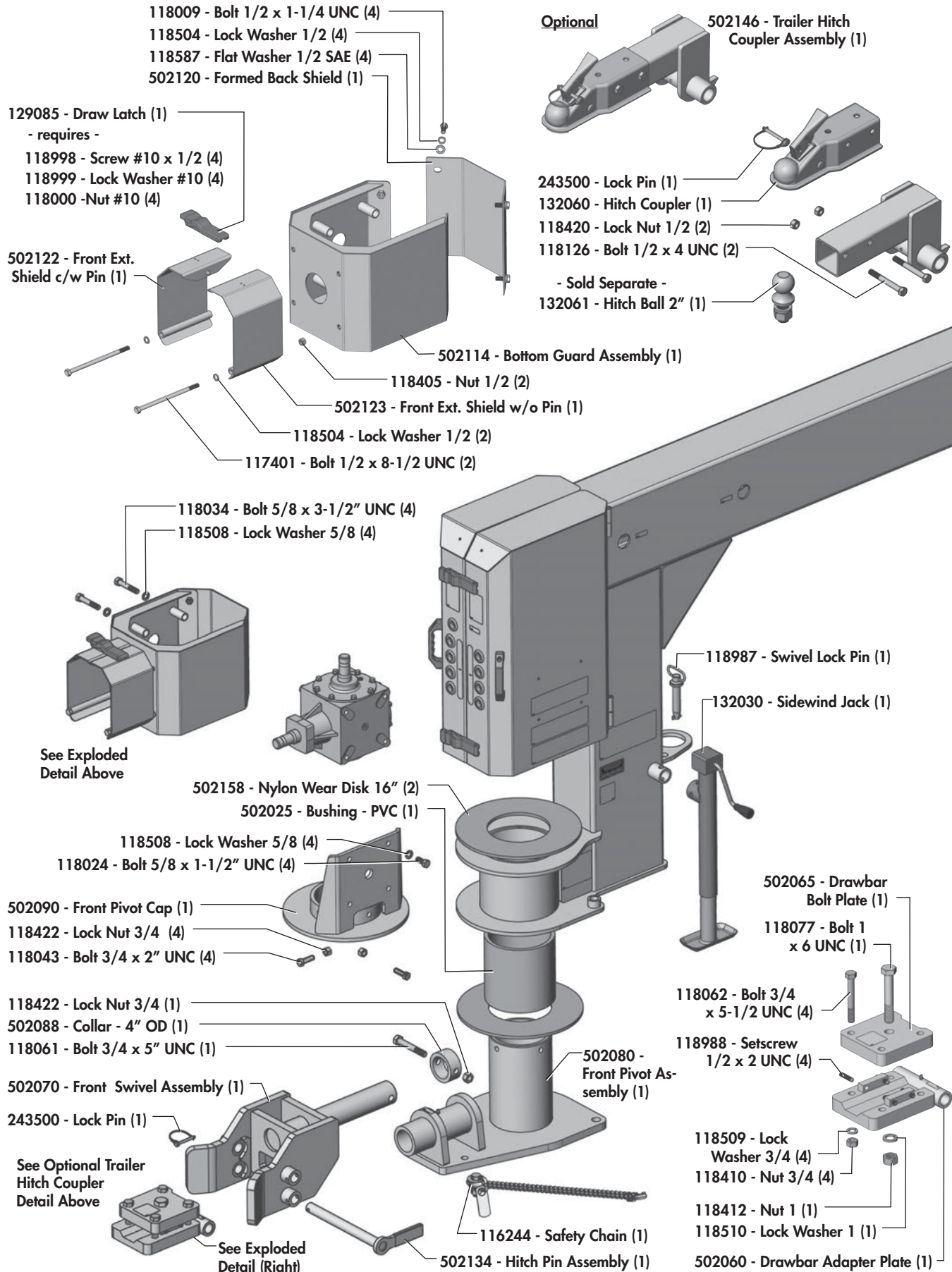
## Typical Strobe Light Wiring Layout



**⚠ Important:** Do not test strobe light using a battery charger. This will destroy microprocessor. Use battery current source only.

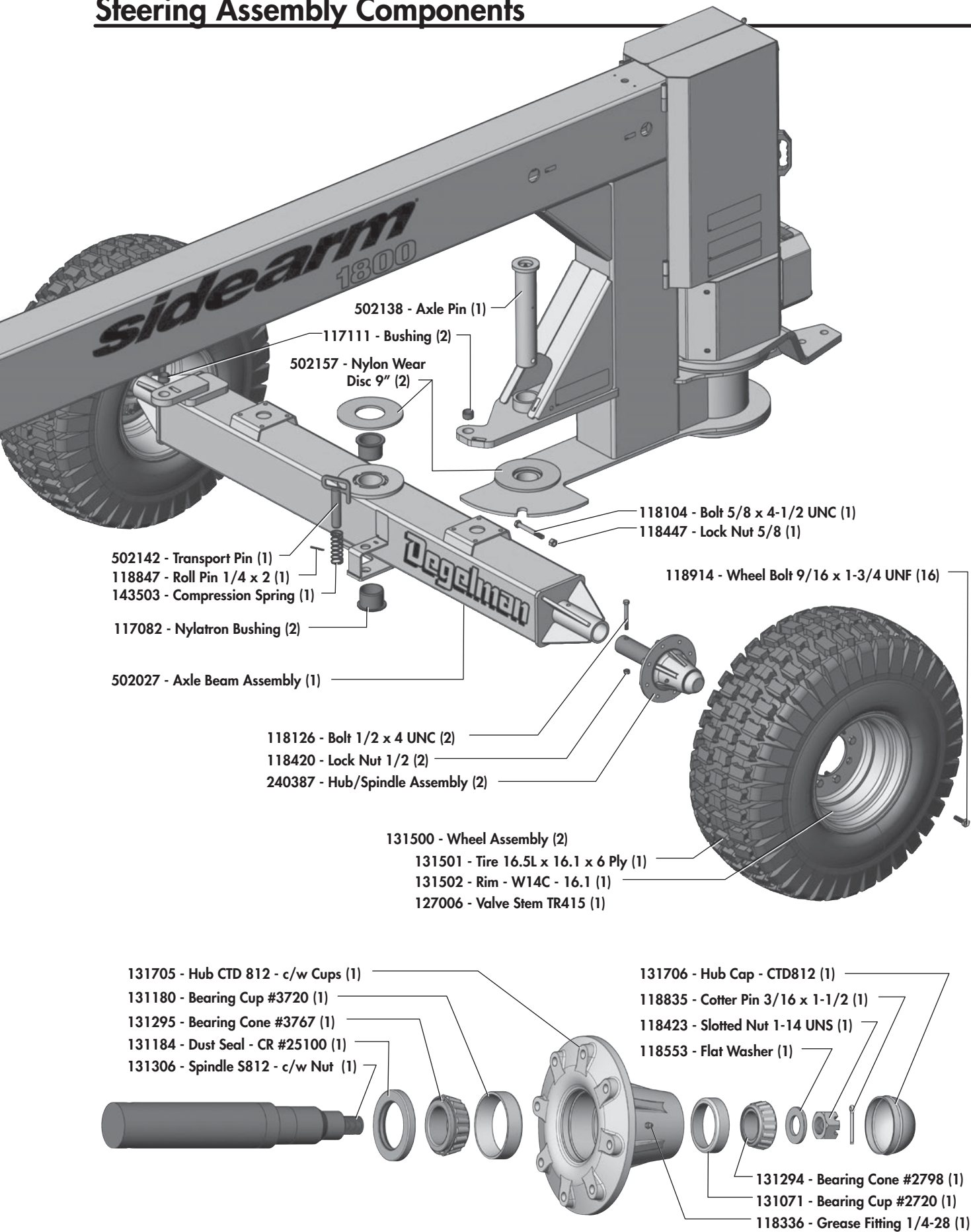


# Front Hitch Components

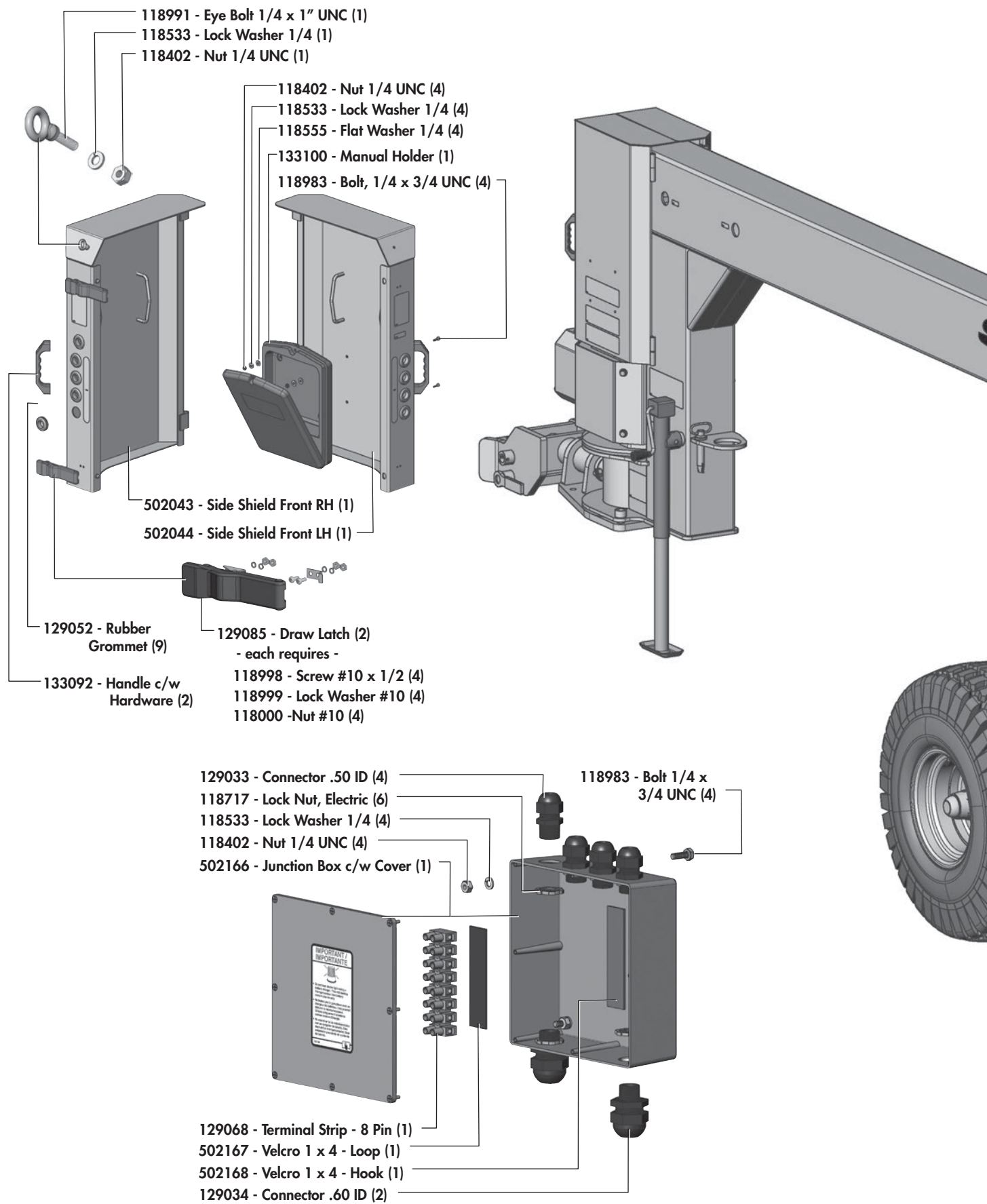




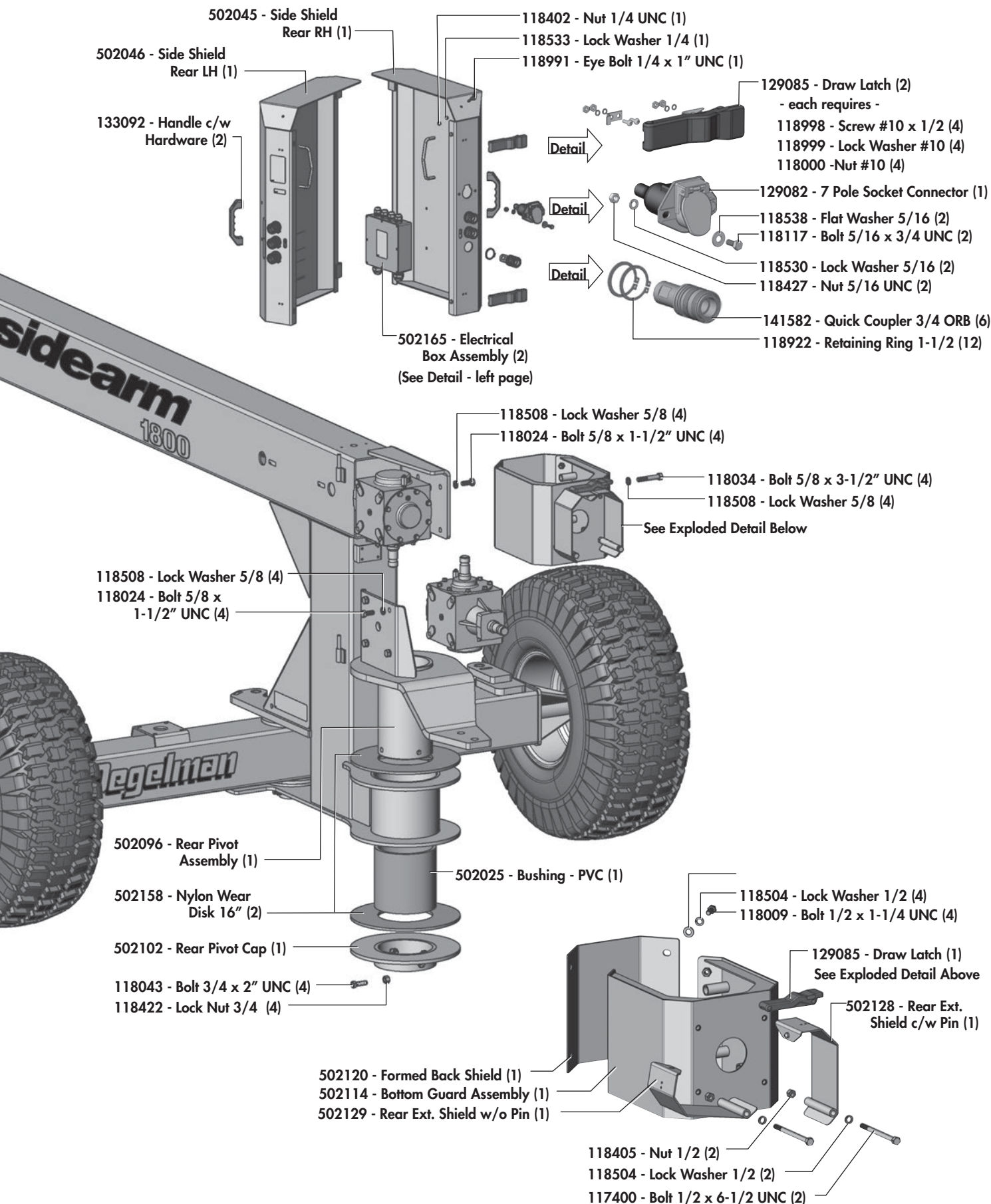
# Steering Assembly Components



## Front Covers & Details



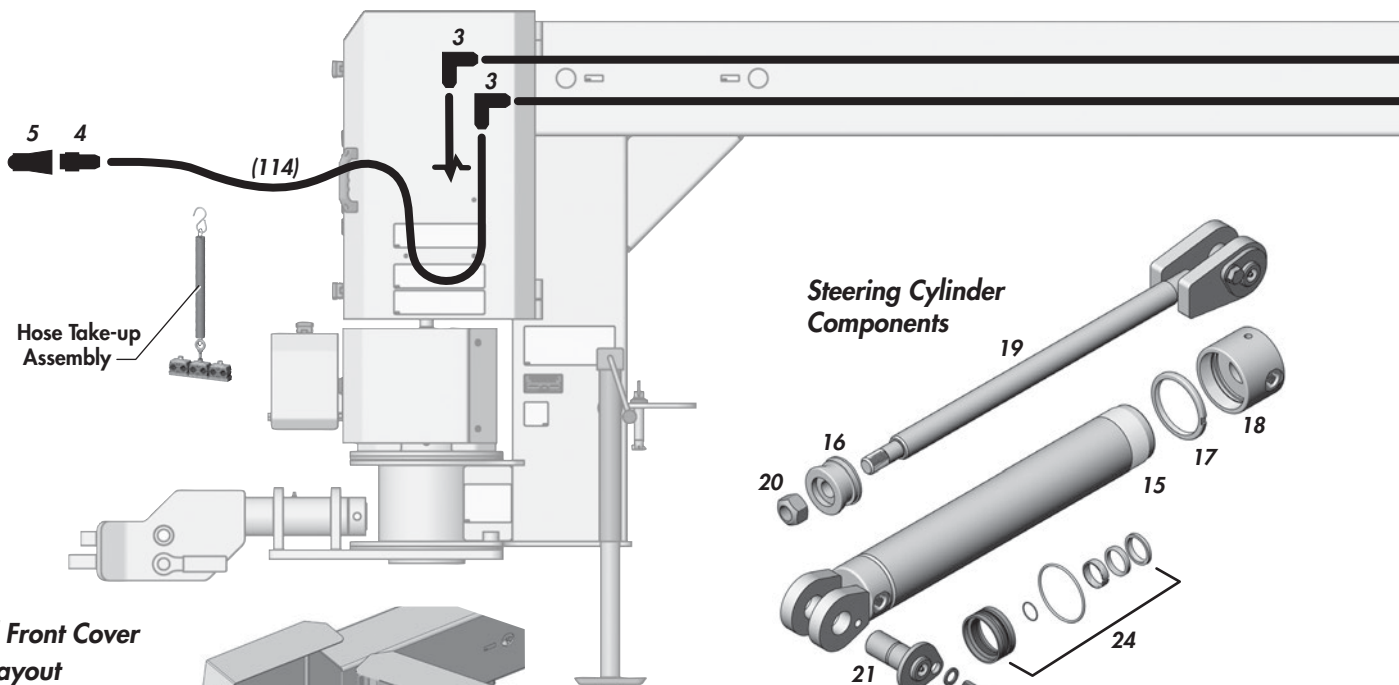
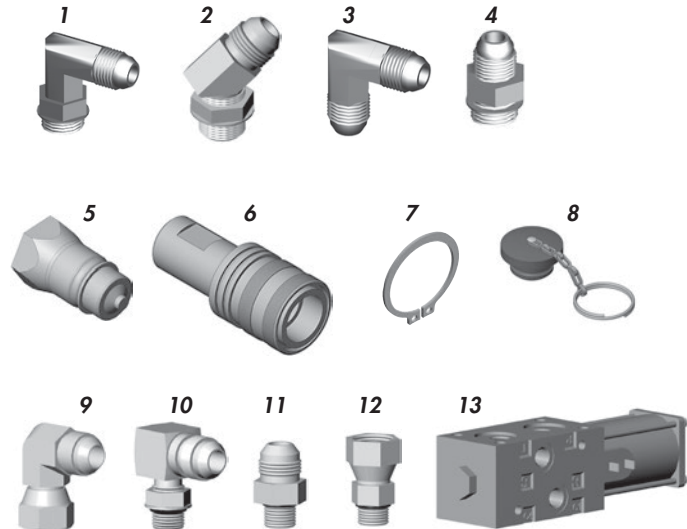
# Rear Hitch Components





# Hydraulic Components

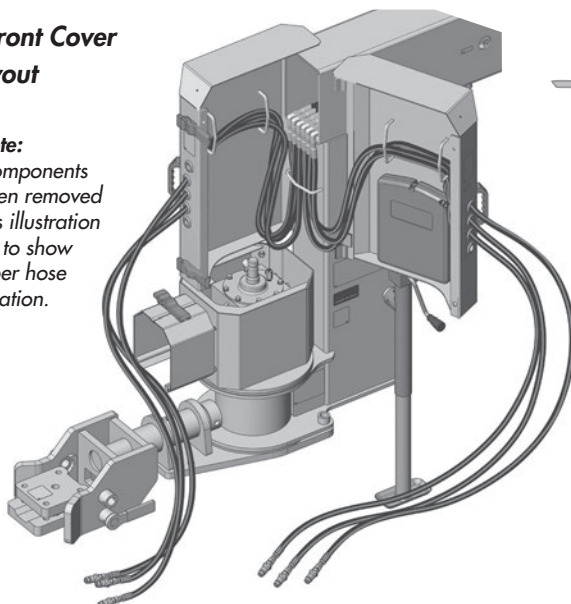
Item	Part	Description	Qty
1	141504	90° EL 3/4m JIC x ORB	a/r
2	141616	45° EL 3/4m JIC x ORB	a/r
3	141513	90° EL 3/4m JIC x JIC	a/r
4	141515	Nipple 3/4m JIC x ORB	a/r
5	141581	Quick Coupler m - 3/4 ORB	a/r
6	141582	Quick Coupler f - 3/4 ORB	a/r
7	118922	Retaining Ring - 1 1/2	a/r
8	141578	Dust Plug - Coupler f	a/r
-- Selector Valve Option --			
9	141518	90° EL 3/4m JIC x JIC f-SW	1
10	141560	90° EL 3/4m JIC x 9/16 f ORB	1
11	141561	Nipple 3/4m JIC x 9/16m ORB	3
12	141583	Adapter 3/4 JIC f-SW x 9/16 ORBm	2
13	141558	Selector Valve 6 port 9/16 ORB	1



**Typical Front Cover  
Hose Layout**

**Please note:**

Some components have been removed from this illustration in order to show the proper hose configuration.

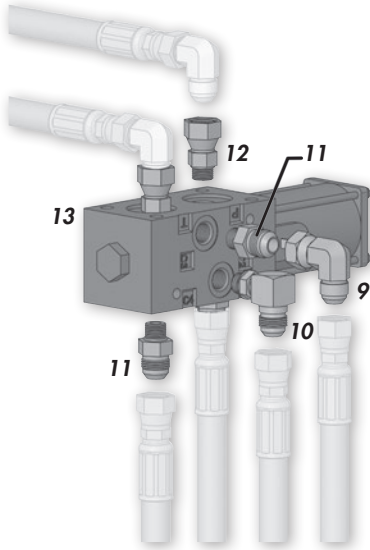


**Steering Cylinder, 122940 2-1/2 x 16 x 1-1/4**

Item	Part	Description	Qty
15	122942	Barrel	1
16	122726	Piston	1
17	122725	Lock Ring	1
18	122723	Open Cap	1
19	122946	Rod & Clevis	1
20	118441	Lock Nut 7/8 UNF unitorg.	1
21	122755	Pin 1-1/4 x 2-13/16	2
22	118796	Shoulder Bolt 1/2 gr8 UNC	2
23	118924	Flat Washer .59 ID x .9 OD	2
24	122721	Seal Kit	1

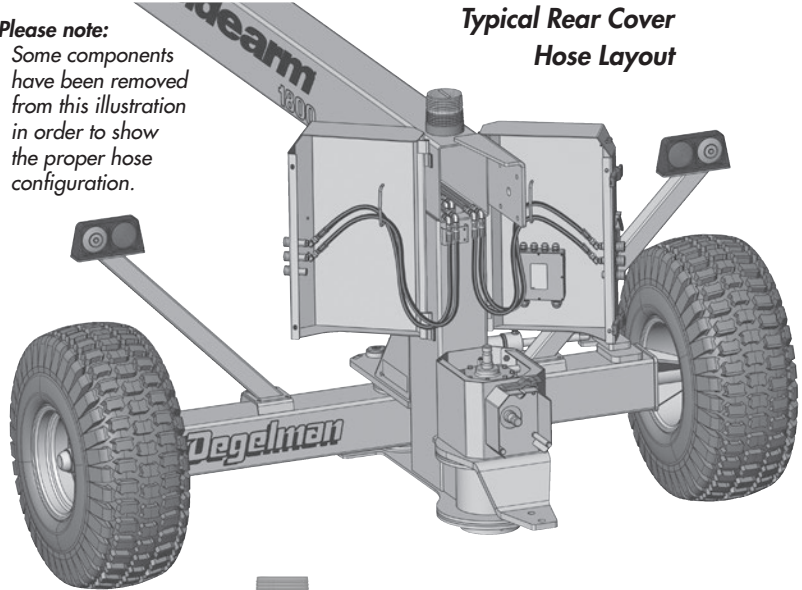
# Hydraulic Components

## Selector Valve Option



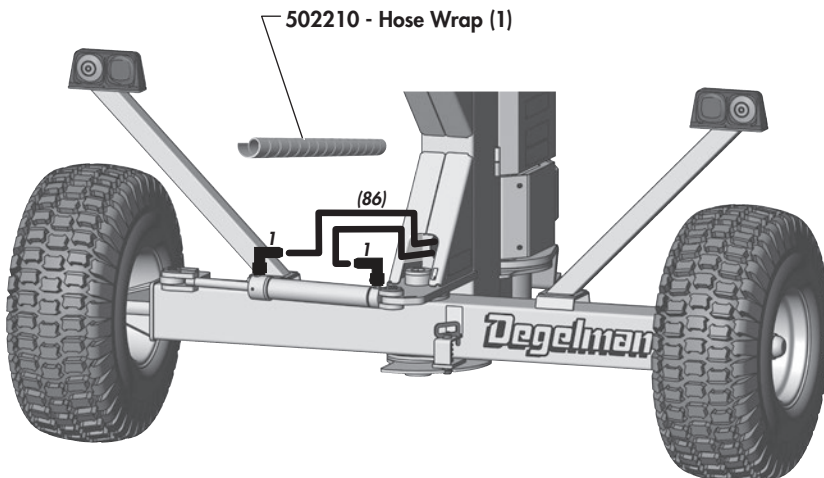
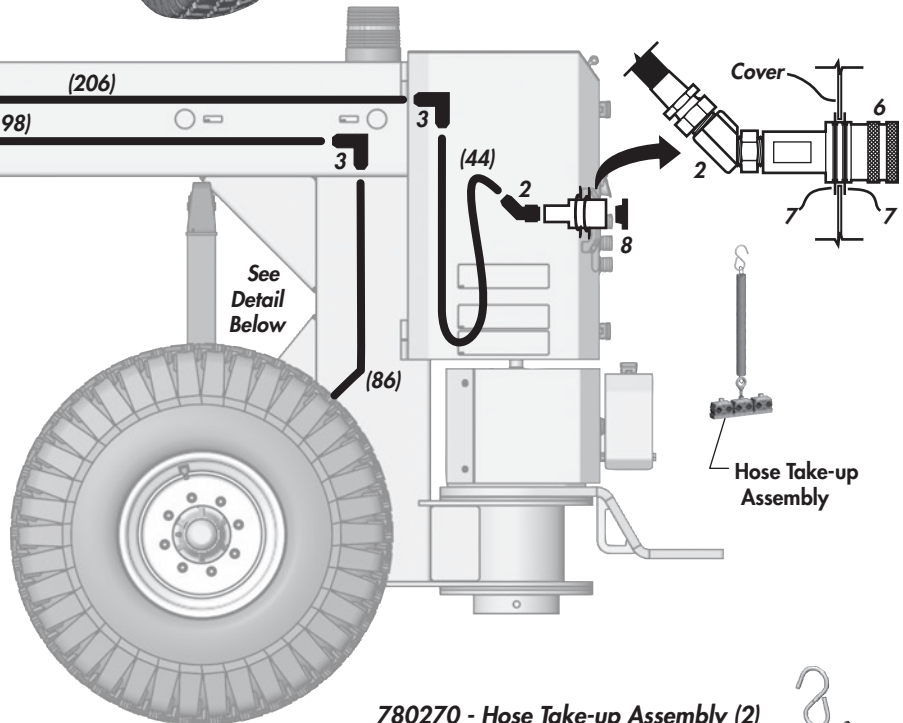
**Please note:**  
Some components have been removed from this illustration in order to show the proper hose configuration.

## Typical Rear Cover Hose Layout



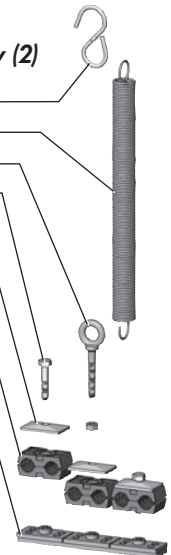
## Hose lengths ( ) in inches.

Part	Description	Qty
126657	Hose 3/8 x 206	a/r
126643	Hose 3/8 x 198	2
126656	Hose 3/8 x 114	a/r
126644	Hose 3/8 x 86	2
126583	Hose 3/8 x 44	a/r



## 780270 - Hose Take-up Assembly (2)

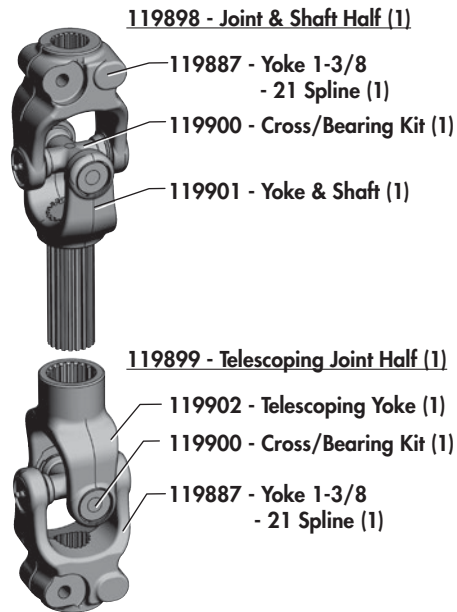
- 118851 - S-Hook (1)
- 780274 - Spring, Take-up (1)
- 780276 - Eye Bolt & Nut 5/16 (1)
- 118144 - Bolt 5/16 x 1-1/2 (2)
- 780279 - Top Plate (3)
- 780278 - Hose Clamp (3)
- 780281 - Base Assembly (1)



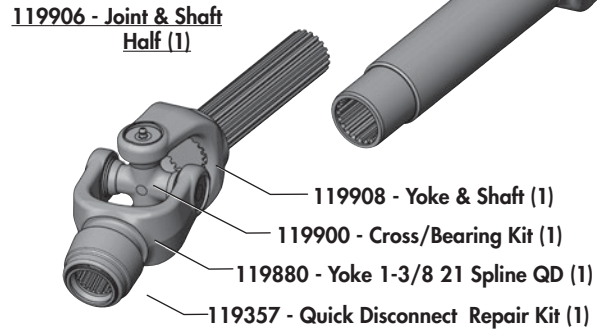


# Driveline Components

## 119897 - Driveline Assembly (2)



## 119905 - Driveline Assembly (2)



## 119910 - Yoke 1.5 Hex Bore (1)

## 119900 - Cross/Bearing Kit (1)

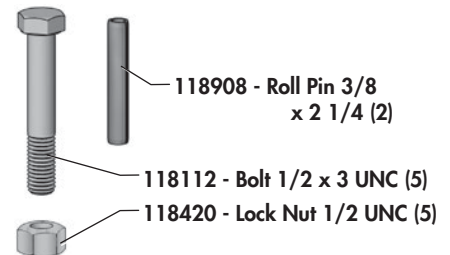
## 119909 - Yoke Tube Sleeve (1)

## 119907 - Joint & Tube Half (1)

Bolted Connection

Roll Pin Connection

## Connection Hardware



## 119875 - Driveline 1000 PTO -or- 119890 - Driveline 540 PTO

## 119885 - Inner Guard (1)

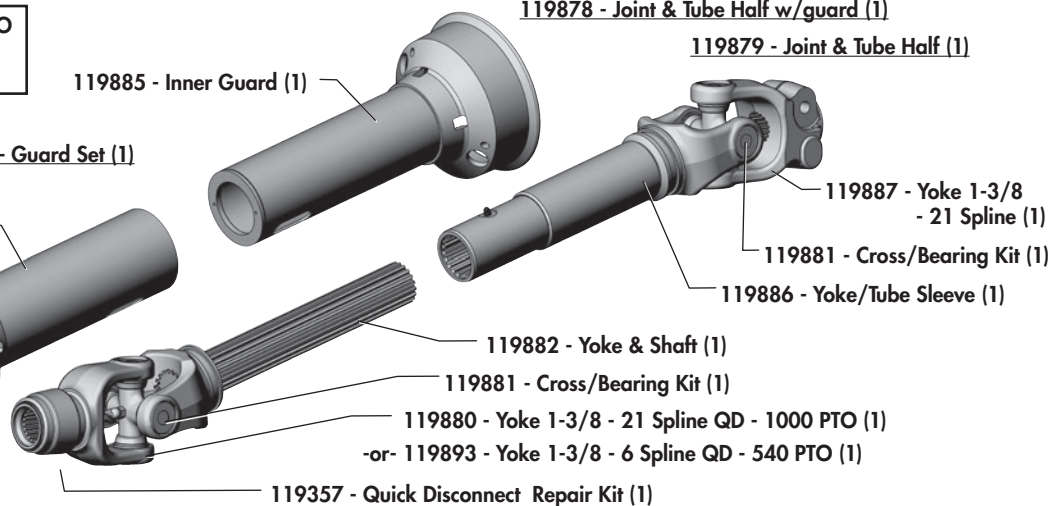
## 119888 - Guard Set (1)

## 119884 - Outer Guard (1)

## 119883 - Nylon Repair Kit - Typ (1)

## 119878 - Joint & Tube Half w/guard (1)

## 119879 - Joint & Tube Half (1)



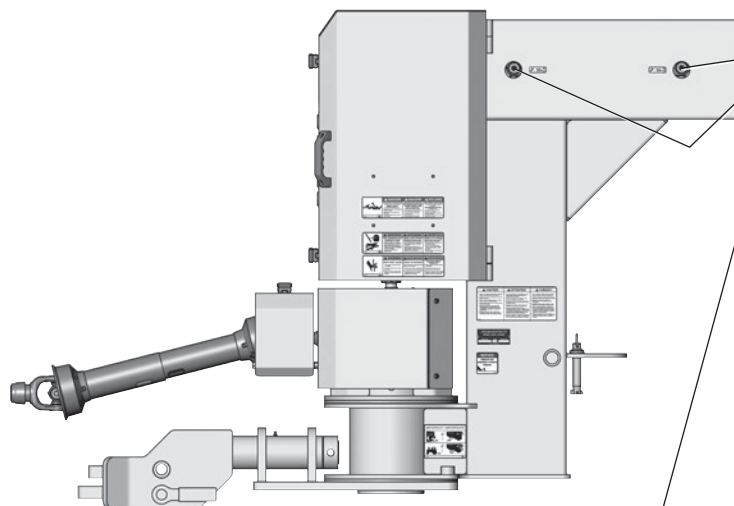
## 119877 - Joint & Shaft Half - 1000 PTO (1)

## -or- 119891 - Joint & Shaft Half - 540 PTO (1)

## 119876 - Joint & Shaft Half w/Guard 1000 PTO (1)

## -or- 119892 - Joint & Shaft Half w/Guard 540 PTO (1)

# Driveline Components



**NOTE:** When re-installing these drivelines on the Sidearm ensure that the grease fittings in all access holes (4) are in line with each other.

This will simplify the greasing process for ongoing maintenance.

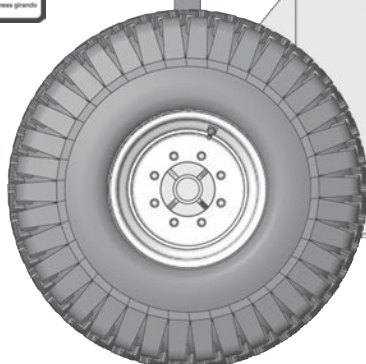
Also, the vertical driveline grease fittings behind the covers should face forward in this position.



## Danger:

Shut off tractor engine off and wait for all moving parts to stop before inspecting, attaching, detaching, or maintaining PTO driveline and related components.

Entanglement in rotating driveline can cause serious injury or death.

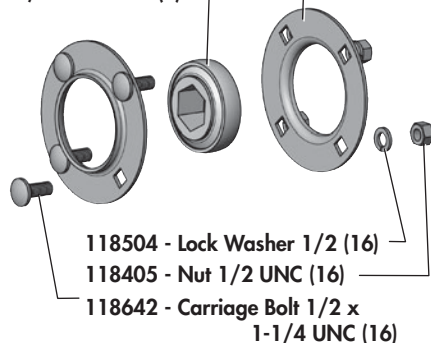


119921 - Gearbox 1:1  
- All Front 3 Gearboxes  
(See Details Next Page)

119921 - Gearbox 1:1  
1000 PTO Models  
- or -  
119931 - Gearbox 1:1  
540 PTO Models  
(See Details Next Page)

117167 - Bearing Flange - 4 Hole (8)

117166 - Bearing, 1-1/2 Hex Insert (4)

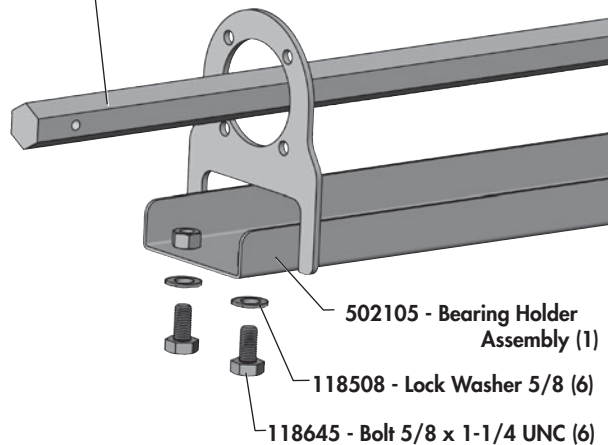


118504 - Lock Washer 1/2 (16)

118405 - Nut 1/2 UNC (16)

118642 - Carriage Bolt 1/2 x  
1-1/4 UNC (16)

502110 - Hex Shaft (1)



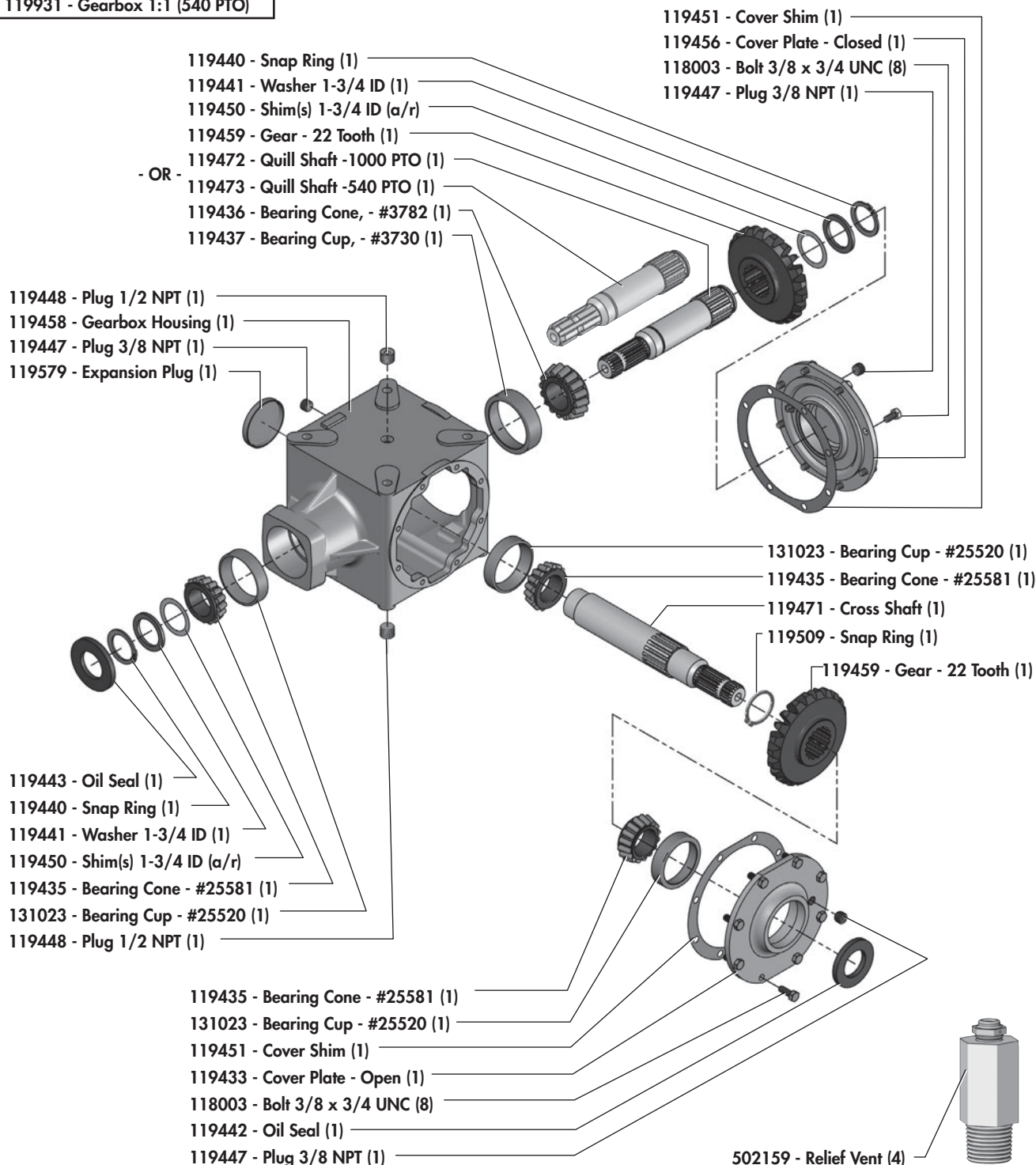
502105 - Bearing Holder  
Assembly (1)

118508 - Lock Washer 5/8 (6)

118645 - Bolt 5/8 x 1-1/4 UNC (6)

# Gearbox Components

119921 - Gearbox 1:1 (1000 PTO)  
-or-  
119931 - Gearbox 1:1 (540 PTO)



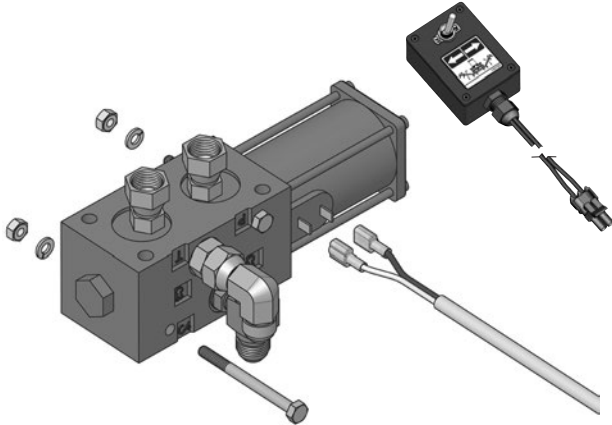
Note: All four gearboxes on the Sidearm require a relief vent that replaces one of the 3/8 plugs. The locations of the relief vent plugs are shown in the diagram to the right.

Note: All gearbox mounting bolts should be re-torqued every 8 hrs. (Use *loctite* 242 if replacing)

## Attachment / Accessories

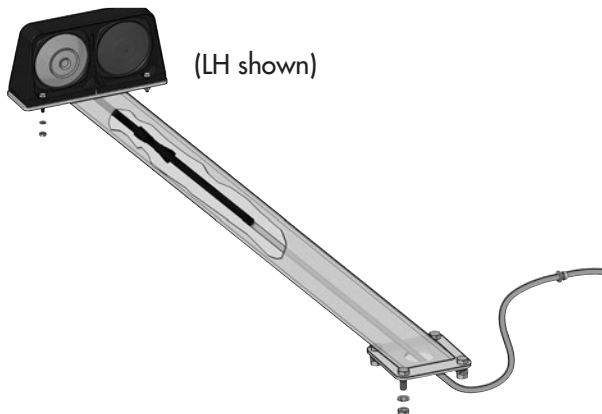
### Selector Valve Kit

**502192** Selector Valve Kit - includes fittings, hardware, wiring, & switch box assembly



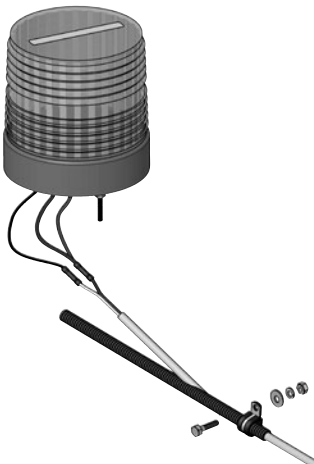
### Clearance Light Kit

**502197** Clearance Light Kit - includes Left & Right lamps, support stands, hardware, & wiring.



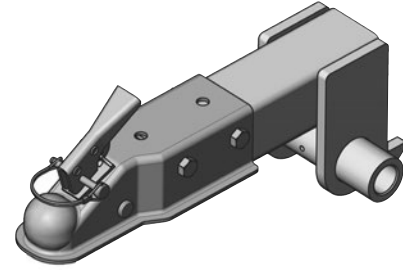
### Strobe Light Kit

**502203** Strobe Light Kit - includes lamp, wiring, & hardware.



### Trailer Coupler Hitch

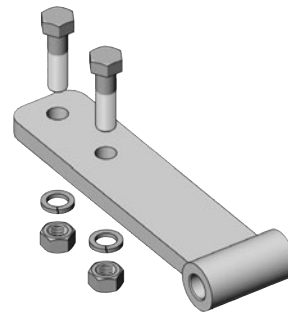
**502146** Trailer Coupler Hitch



**502120** 2" Hitch Ball  
(Sold Separately)



### Cutter Adapter Hitches



**502161** Degelman Adaptor (shown)

**502170** Bush Hog Adaptor (similar)

**502220** Schulte Adaptor (similar)

**502240** John Deere CX/HX (not shown)

**Other Adapter Hitches Available Upon Request**

# Warranty

## 2 Year Limited Warranty

Degelman Industries Ltd. ("Degelman") warrants to the original purchaser of a new Degelman 1800 Sidearm offset hitch, purchased from an authorized Degelman dealer, that the equipment will be free from defects in material and workmanship for a period of two (2) years from the date of delivery, for non-commercial use (including farm, institutional, government, and municipality) and (1) year from the date of delivery for commercial use. The obligation of Degelman to the purchaser under this warranty is limited to the repair or replacement of defective parts in the first year and to the provision, but not the installation of replacement parts in the second year. Degelman reserves the right to inspect any equipment or parts which are claimed to have been defective in material or workmanship.

Replacement or repair parts installed in the equipment covered by this limited warranty are warranted for ninety (90) days from the date of delivery of such part or the expiration of the applicable new equipment warranty period, whichever occurs later. Warranted parts shall be provided at no cost to the user at an authorized Degelman dealer during regular working hours. Warranted replacement parts will either be replaced or rebuilt at Degelman's discretion.

### Disclaimer of implied warranties & consequential damages

This warranty shall not be interpreted to render Degelman Industries Ltd. liable for injury, death, property damage or damages of any kind, whether direct, consequential, or contingent to property. Without limiting the generality of the foregoing, Degelman shall not be liable for damages resulting from any cause beyond its reasonable control, including, without limitation, loss of crops, any expense or loss of labour, supplies, rental machinery or loss of use.

No other warranty of any kind whatsoever, express or implied is made with respect to this sale; and all implied warranties of merchantability and fitness for a particular purpose which exceed the obligations set forth in this written warranty are hereby disclaimed and excluded from this sale. This exclusion shall not apply in any jurisdiction where it is not permitted by law.

### This limited warranty shall not apply:

1. If, in the sole opinion of Degelman, the unit has been subjected to misapplication, abuse, misuse, negligence or accident.
2. If parts not made or supplied by Degelman have been used in the connection with the unit, if, in the sole judgement of Degelman such use affects its performance, safety, stability or reliability.
3. If the unit has been altered or repaired outside of an authorized Degelman dealership in a manner which, in the sole judgement of Degelman, affects its performance, safety, stability or reliability.
4. To normal maintenance service and normal replacement items such as gearbox lubricant, hydraulic fluids, and seals.

No employee or representative of Degelman Industries Ltd. is authorized to change this limited warranty in any way or grant any other warranty unless such change is made in writing and signed by the Degelman Service Manager.

This limited warranty is subject to any future availability of supply, which may directly affect Degelman's ability to obtain materials or manufacture replacement parts.

Degelman reserves the right to make improvements in design or changes in specifications at any time, without incurring obligations to owners of equipment previously delivered.

This limited warranty is subject to compliance by the customer to the enclosed *Retail Customer's Responsibility Under Degelman Warranty*.

**Make certain the warranty registration card has been forwarded to:**

**Degelman Industries Ltd.  
Box 830 -272 Industrial Dr.  
Regina, SK, Canada  
S4P 3B1**



