QUICK-START GUIDE* for **STRAWMASTER PRO**

For Models with Serial Numbers 7557 and up. * Refer to operators manual for complete safety and operation info.





A Connect Hydraulics

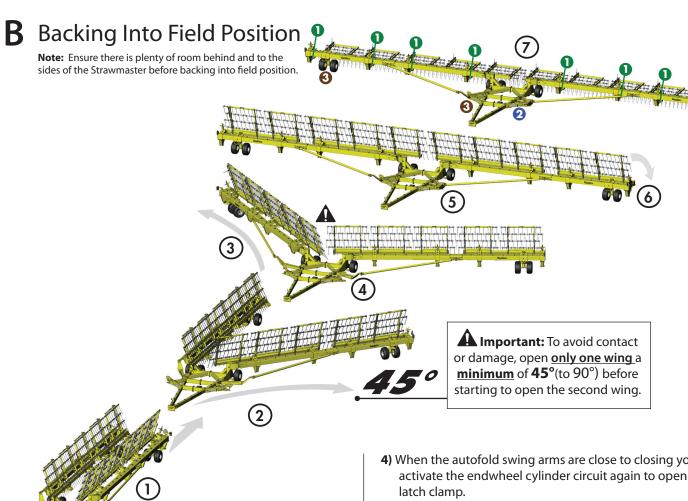
HARROW LIFT CIRCUIT... Harrow Lift Cylinders

Caution: Before working in field, lock the function for both the Left 2 and Right 3 Wing Circuits to avoid accidental operation.

■ LEFT WING CIRCUIT...... Endwheel & Left Latch

3 RIGHT WING CIRCUIT..... Endwheel & Right Latch

4 HYDRAULIC JACK CIRCUIT..... Jack Cylinder



- 1) Remove Transport Locks from the 8 Wing Beam connections and 2 Endwheel locations.
- 2) Slowly Back-up Strawmaster Assembly while extending the Endwheel steering cylinder on only one wing to spread the wing partially open to a minimum of 45°.

A IMPORTANT: To avoid contact of harrow sections between the wings while unfolding.

3) When the first wing has been unfolded a minimum of 45° or more (up to 90°), you can start extending the Endwheel steering cylinder on the second wing.

- 4) When the autofold swing arms are close to closing you can activate the endwheel cylinder circuit again to open the
- 5) When the swing arms are in position, this circuit can be activated again (fully extended) to close the clamps.

Note: If Latches have been left in the down position, the Swing Arms can also be engaged by allowing the Swing Arms to ride into the Latches and "click" into engagement.

Caution: Lock hydraulic functions for both wing circuits before working in field to avoid accidental operation while in use.

6) Lower the Harrow Sections down fully into field position.

Adjustment Settings - (refer to section "C")

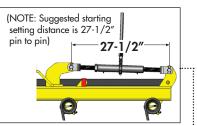
- 7) Adjust settings for light or aggressive harrowing.
- 8) Adjust Tine Angle as needed.
- 9) Adjust Parallel Angle as needed.

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C Setting Tine Angle, Pressure & Frame

Tine Angle Adjustment

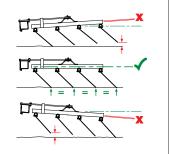
There are no standard angles for running the tines, the operator may adjust the tine angles as needed to achieve desired results.



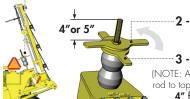
Parallel Adjustment

For initial setup and each time after you make adjustments to the harrow tine angles, you should check and ensure that the harrow frame sections are running parallel to the ground.

(Check that the front rows and back rows are applying equal pressure)



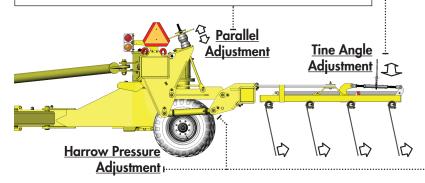
1 - Lift harrow sections to relieve tension on springs.

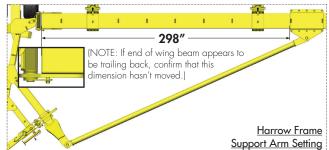


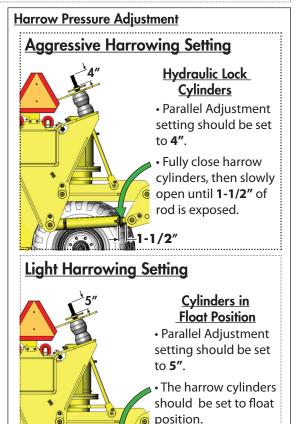
- Loosen top Jam nut arm to allow adjustment.
- 3 Adjust bottom arm as needed.

 (NOTE: A suggested starting distance, from top of rod to top of lock nut is 5" for Light harrowing or 4" for Agressive harrowing. Increasing this distance will raise front of the harrow
 - 4 Re-tighten top Jam nut arm.

section, decreasing will lower it.)









- Check for missing, worn or damaged parts.
- Working points & pins

- Hydraulic Connections & Hoses
- Hubs & Spindles
- Tire Pressure: 41 PSI (283 kPa)

* Refer to operators manual for complete safety and operation info.

Moving Into Transport Position

- 1) Raise the Harrow Sections up fully into transport position.
- 2) Activate the endwheel cylinder circuit to open the latch clamp on only one wing.
- 3) Drive forward until wing trails back approximately 45°.
- 4) Activate the second endwheel cylinder circuit to open the latch clamp on the opposite wing.
- 5) Drive forward slowly until both wings trail behind the center frame. Ensure end wheel cylinders are fully extended.

▲ IMPORTANT: When positioning wings, <u>do not</u> drive quickly or the wings may collide with each other.

- 6) Engage Transport Locks on all 8 Wing Beam connections and at both Endwheel locations.
- 7) Ensure lights are working and SMV sign is clean. Follow all local transport laws when transporting.