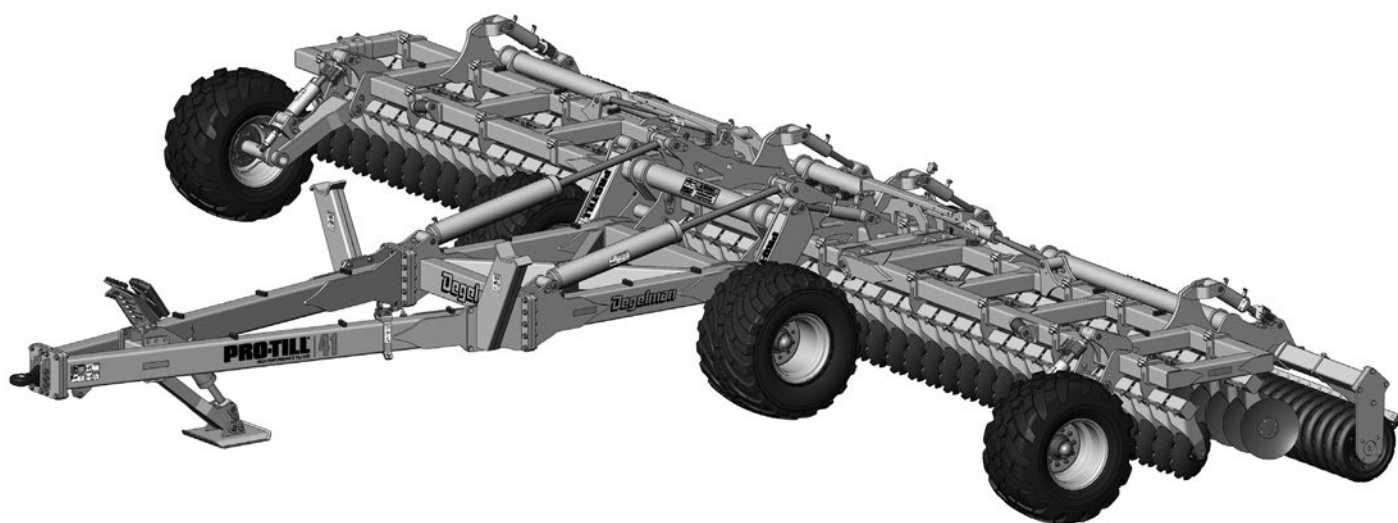

PRO-TILL[®]

HIGH PERFORMANCE TILLAGE



PRO-TILL[®] | 41
HIGH PERFORMANCE TILLAGE

143700 v1.0

DEGELMAN INDUSTRIES LP
BOX 830-272 INDUSTRIAL DRIVE,
REGINA, SK, CANADA, S4P 3B1
FAX 306.543.2140 PH 306.543.4447
1.800.667.3545 DEGELMAN.COM

PRO-TILL 41
SN: PTL7022 & above

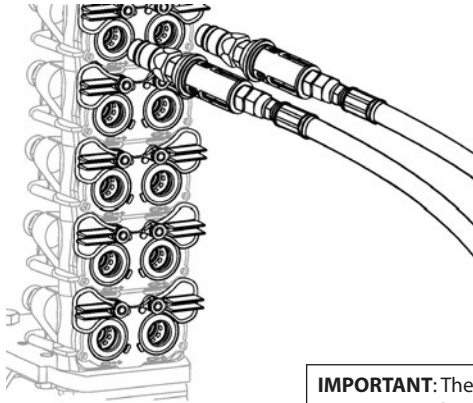
QUICK-START GUIDE*

for **PRO-TILL 41**

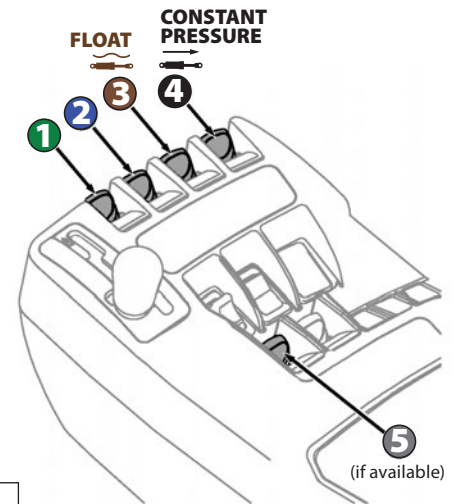


DeGelman

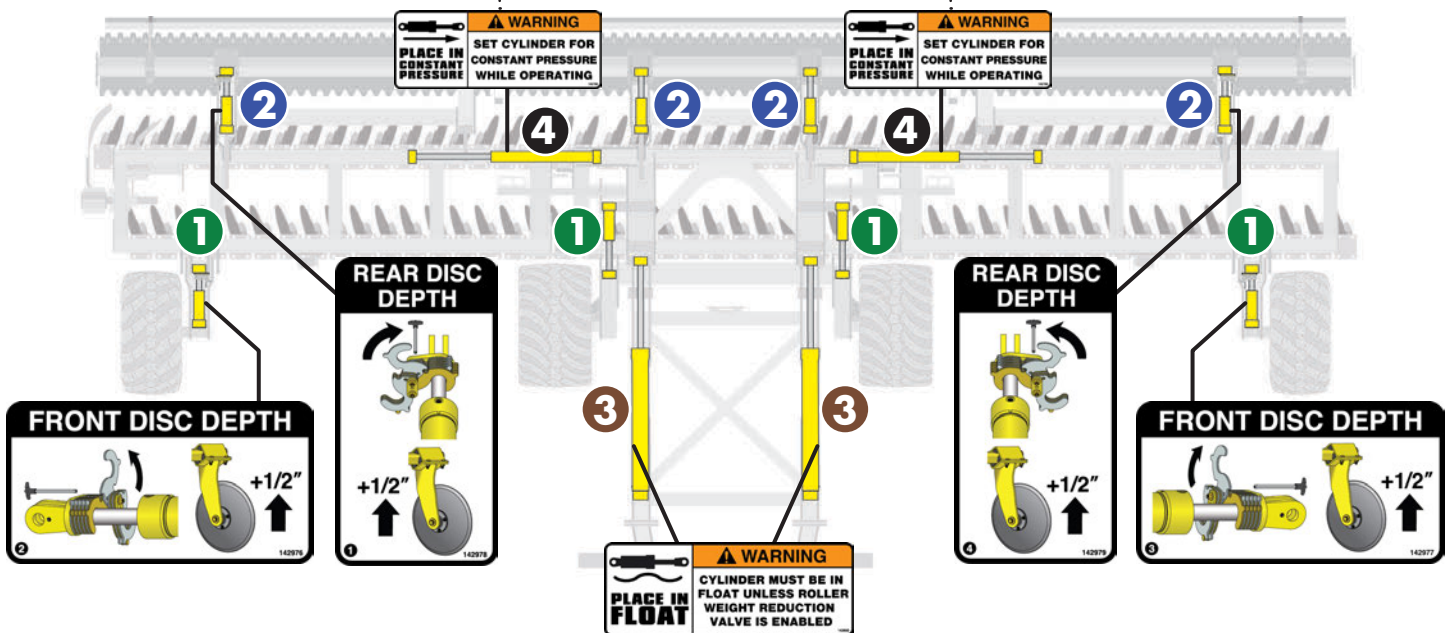
A Connect Hydraulics



- 1 WHEELS**
- 2 ROLLERS**
- 3 TRANSPORT**
- 4 WINGS**
- 5 JACK**



IMPORTANT: The *Wing Cylinder Circuit* & *Transport Circuit* include a *Pressure Reducing Valve*. Operator must engage *Wing Circuit* hydraulics constantly in the extended direction to ensure constant down pressure.



Maintenance

(Check Machine Daily)

- Hydraulic Connections/Hoses
- Working points & pins
- Hubs, Spindles, & Tire Pressure:
 - Center: **41 PSI (280 kPa)**
 - End Wheels: **30 PSI (210 kPa)**
- Check for missing, worn or damaged parts.

* Refer to operators manual for complete safety and operation info.



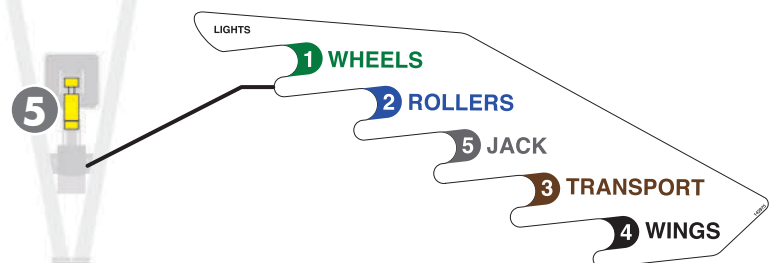
GPS Reference

(Set overlap to 6" per side)

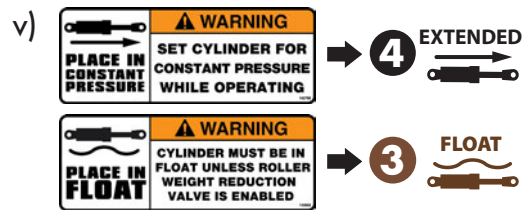
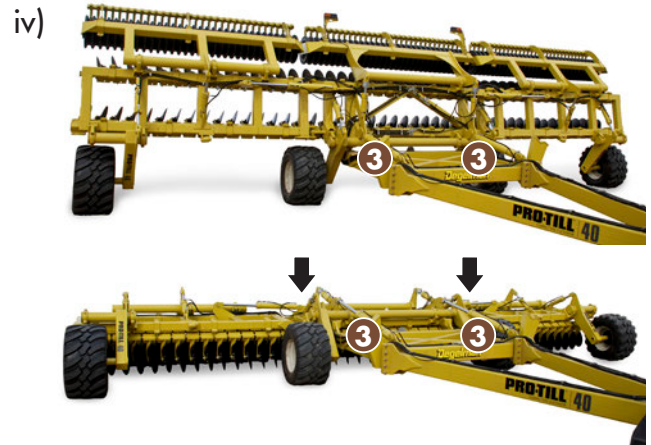
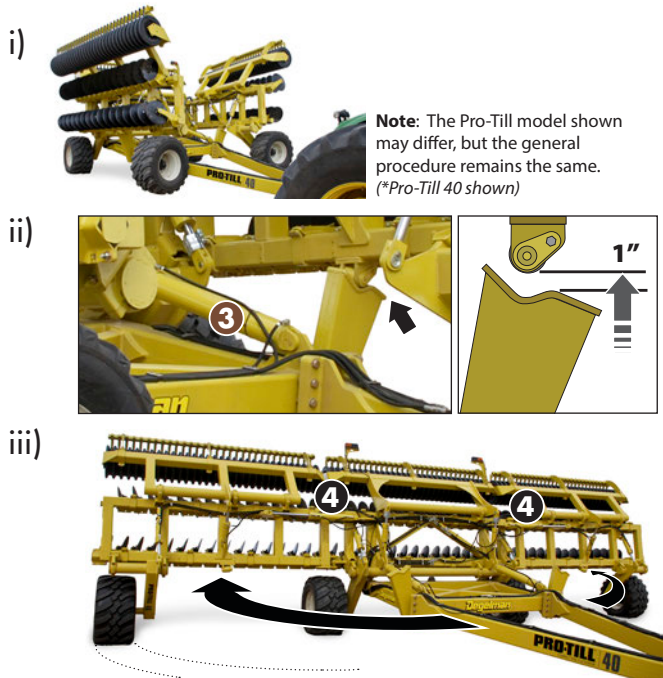
(with 20" discs) **2" Depth**
Pro-Till 41 491" (12.47m)

(with 20" discs) **MAX Depth**
Pro-Till 41 493" (12.52m)

(Consider setting the GPS to include a 6" implement offset to the right)



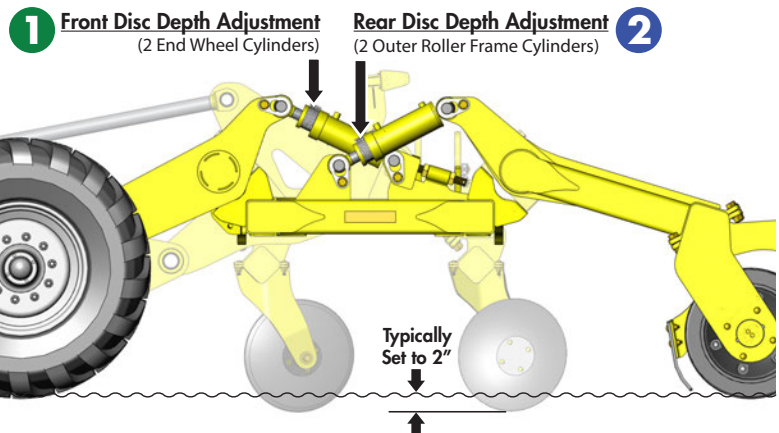
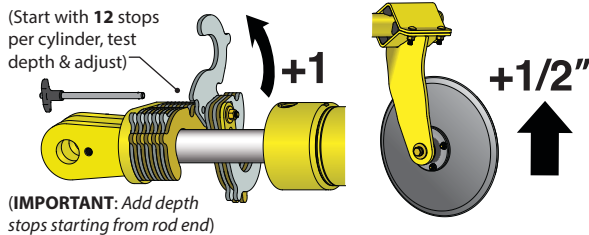
B Put in Field Position



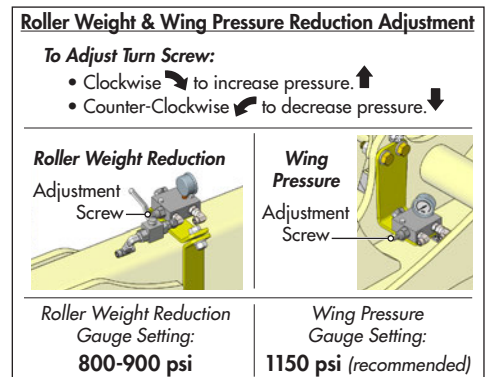
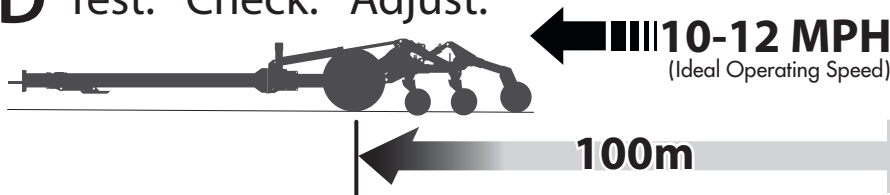
IMPORTANT: Operator **must** read and understand the tractor manual in order to place the required hydraulic circuits into **constant pressure** and/or **float** positions.

C Set Cutting Depth

IMPORTANT: Re-phrase and cycle oil in the Depth Control Cylinders ① ② before use. This is especially important after long periods of storage.



D Test. Check. Adjust.



E Lower ① Wheels & ② Rollers for Headland Turns.

F Converting to Transport Position

Follow reverse of steps "B" shown above.

IMPORTANT: In order to fold the machine, the **Weight Reduction Valve** must be set in the disabled position. (Refer to the "Roller Weight Reduction Overview" page in the "Operation Section" of the manual for instructions on how to operate the valve.)

! MAX Transport Speed:
40 km/h (25 MPH)

PRO-TILL®

HIGH PERFORMANCE TILLAGE

* Reference Sheet Quick-Start Guide

OPERATORS SECTION - TABLE OF CONTENTS

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Maintenance Free Pins & Bushings



IMPORTANT: INSTALL DRY



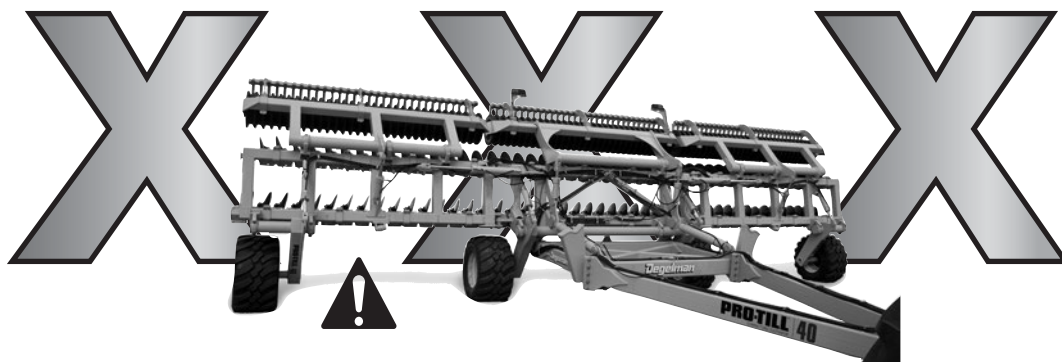
Do NOT use any oil/grease/lubricant on pin or bushing surfaces when installing the maintenance free pins into composite bushings.

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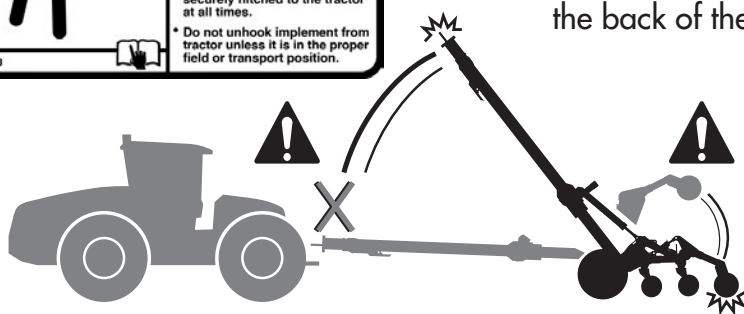


! DANGER - NEVER PARK, UNHOOK, or SERVICE Pro-Till with REAR WINGS RAISED



! DANGER

If the front hitch becomes disconnected in this position the front hitch will raise suddenly and the back of the machine will drop!



PRO-TILL
HIGH PERFORMANCE TILLAGE

CHANGING DISCS AND SERVICING

The best position to safely change or service the discs on the Pro-Till is when it is secured in the winged forward transport position.



IMPORTANT: The Pro-Till model shown may differ, but the general procedure remains the same. (*Pro-Till 40 shown)

Introduction

PRO-TILL[®]

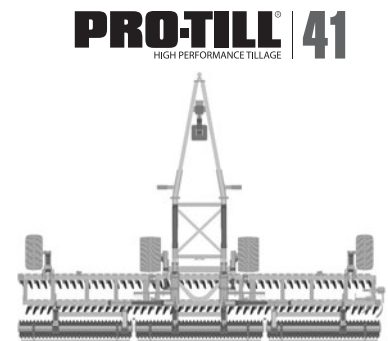
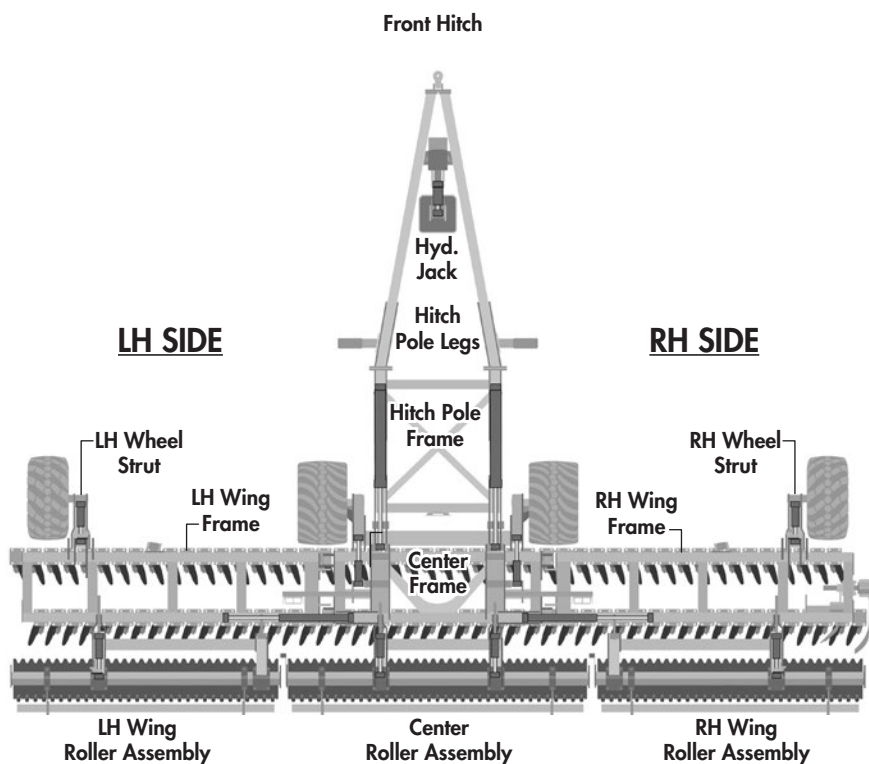
HIGH PERFORMANCE TILLAGE

CONGRATULATIONS on your choice of a Degelman PRO-TILL to complement your farming operation. It has been designed and manufactured to meet the needs of a discerning agricultural market. Degelman PRO-TILL shreds heavy fall residue, opens up spring fields, levels ruts, destroys clods and produces an absolutely perfect seed bed. Degelman PRO-TILL is the fastest and most versatile piece of tillage equipment you will ever own. Use this manual as your first source of information about this machine.

TO THE NEW OPERATOR OR OWNER - Safe, efficient and trouble free operation of your Degelman PRO-TILL requires that you and anyone else who will be operating or maintaining it, read and understand the Safety, Operation, Maintenance and Troubleshooting information contained within this manual.

By following the operating instructions in conjunction with a good maintenance program your machine will provide many years of trouble-free service. Keep this manual handy for frequent reference and to pass on to new operators or owners. Call your Degelman Dealer if you need assistance, information, or additional copies of the manual.

OPERATOR ORIENTATION - The directions left, right, front and rear, as mentioned throughout the manual, are as seen from the tractor drivers' seat and facing in the direction of travel.



Why is **SAFETY** important to **YOU**?

3 **BIG** Reasons:

- **Accidents Can Disable and Kill**
- **Accidents Are Costly**
- **Accidents Can Be Avoided**



SAFETY ALERT SYMBOL

The **Safety Alert Symbol** identifies important safety messages applied to the PRO-TILL and in this manual. When you see this symbol, be alert to the possibility of **injury or death**. Follow the instructions provided on the safety messages.

The **Safety Alert Symbol** means:

ATTENTION!
BECOME ALERT!
YOUR SAFETY IS INVOLVED!

SIGNAL WORDS

Note the use of the Signal Words: **DANGER**, **WARNING**, and **CAUTION** with the safety messages. The appropriate Signal Word has been selected using the following guidelines:



DANGER: Indicates an imminently hazardous situation that, if not avoided, **WILL** result in death or serious injury if proper precautions are not taken.



WARNING: Indicates a potentially hazardous situation that, if not avoided, **COULD** result in death or serious injury if proper precautions are not taken.



CAUTION: Indicates a potentially hazardous situation that, if not avoided, **MAY** result in minor or moderate injury if proper practices are not taken, or, serves as a reminder to follow appropriate safety practices.

Safety

SAFETY

YOU are responsible for the safe operation and maintenance of your Degelman PRO-TILL. **YOU** must ensure that you and anyone else who is going to operate, maintain or work around the PRO-TILL be familiar with the operating and maintenance procedures and related **SAFETY** information contained in this manual. This manual will take you step-by-step through your working day and alerts you to all good safety practices that should be adhered to while operating this equipment.

Remember, **YOU** are the key to safety. Good safety practices not only protect you but also the people around you. Make these practices a working part of your safety program. Be certain that **EVERYONE** operating this equipment is familiar with the recommended operating and maintenance procedures and follows all the safety precautions. Most accidents can be prevented. Do not risk injury or death by ignoring good safety practices.

- PRO-TILL owners must give operating instructions to operators or employees before allowing them to operate the PRO-TILL, and at least annually thereafter per OSHA regulation 1928.51.
- The most important safety device on this equipment is a SAFE operator. It is the operator's responsibility to read and understand ALL Safety and Operating instructions in the manual and to follow these. All accidents can be avoided.
- A person who has not read and understood all operating and safety instructions is not qualified to operate the machine. An untrained operator exposes himself and bystanders to possible serious injury or death.
- Do not modify the equipment in any way. Unauthorized modification may impair the function and/or safety and could affect the life of the equipment.
- Think SAFETY! Work SAFELY!

GENERAL SAFETY

1. Read and understand the Operator's Manual and all safety signs before operating, maintaining or adjusting. 
2. Install and properly secure all shields and guards before operating. Use hitch pin with a mechanical locking device.
3. Have a first-aid kit available for use should the need arise and know how to use it. 
4. Have a fire extinguisher available for use should the need arise and know how to use it. 
5. Wear appropriate protective gear. This list includes but is not limited to:
 - A hard hat
 - Protective shoes with slip resistant soles
 - Protective glasses or goggles 
 - Heavy gloves
 - Wet weather gear
 - Hearing protection 
 - Respirator or filter mask
6. Clear the area of people, especially small children, and remove foreign objects from the machine before starting and operating.
7. Do not allow riders.
8. Stop tractor engine, set park brake, remove ignition key and wait for all moving parts to stop before servicing, adjusting, repairing or unplugging.
9. Review safety related items with all operators annually.

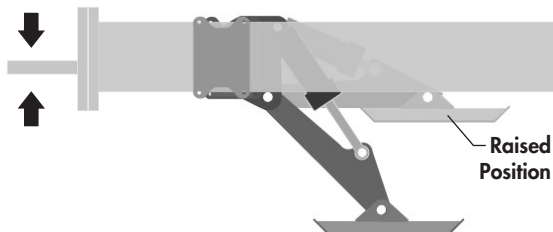
Hook-Up

HOOK-UP / UNHOOKING

The PRO-TILL should always be parked on a level, dry area that is free of debris and foreign objects. Follow this procedure to hook-up:

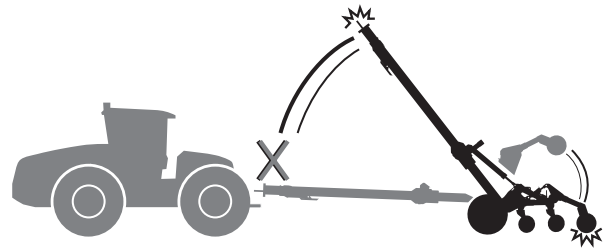
1. Clear the area of bystanders and remove foreign objects from the machine and working area.
2. Make sure there is enough room to back the tractor up to the trailer hitch.
3. Start the tractor & slowly back up to the hitch point.
4. Connect the hydraulics. To connect, proceed as follows:
 - Use a clean cloth or paper towel to clean the couplers on the ends of the hoses. Also clean the area around the couplers on the tractor. Remove the plastic plugs from the couplers and insert the male ends.
 - Be sure to match the pressure and return line to one valve bank.
 - Hoses have been labelled in a suggested order of priority from most used to least: (1) Wheels (2) Rollers (3) Transport (4) Wings (5) Jack
 - In order to fold/unfold the machine, be sure to **close the ball valve** to disable the pressure reducing valve.
5. Use the hydraulic jack controls to raise or lower the hitch to align with the drawbar.

▲ IMPORTANT: Close the ball valve (if equipped) to prevent accidental operation of this circuit. Ensure ball valve handle remains in closed position.



▲ WARNING: Tractor **MUST** be equipped with a clevis hitch to prevent unit from tipping upward while folding into and out of transport. A safety chain must also always be properly installed.

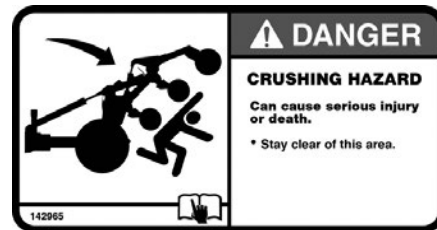
6. Slowly back tractor up to align the hitch.
7. Install a drawbar pin with provisions for a mechanical retainer such as a KLIK pin. Install the retainer.
8. Install a safety chain between the tractor and the hitch.
9. Connect lights (electrical socket plug) to tractor.
10. Raise the hydraulic jack.
11. When unhooking from the tractor, reverse the above procedure.



▲ WARNING/DANGER:

Never disconnect Pro-Till from tractor if rear sections of machine are partially raised.

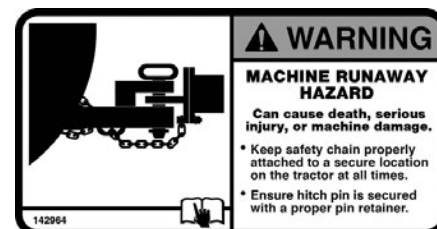
Negative Hitch Weight may result, the hitch pole may suddenly raise, and the rear section would come crashing down. Only disconnect when unit is on level ground in the proper transport or field position.



▲ WARNING/DANGER:

The tractor **MUST** be properly equipped with a clevis hitch and safety chain to prevent **Negative Hitch Weight** occurring when raising or lowering the rear sections.

If the unit is not properly attached to the tractor with a clevis hitch and safety chain, the negative hitch weight could result in the hitch pole suddenly raising and the rear section to come crashing down.



Transport

SHIPPING SAFETY

1. The **Weight Reduction Valve** must be **closed** when shipping.

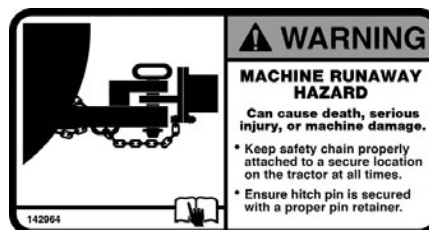
TRANSPORT SAFETY

1. Read and understand ALL the information in the Operator's Manual regarding procedures and SAFETY when operating the PRO-TILL in the field/yard or on the road.
2. Check with local authorities regarding machine transport on public roads. Obey all applicable laws and regulations.
3. Always travel at a safe speed. Use caution when making corners or meeting traffic.
4. Make sure the SMV (Slow Moving Vehicle) sign, and all the lights and reflectors that are required by the local highway and transport authorities are in place, are clean and can be seen clearly by all overtaking and oncoming traffic. Be sure to check with local highway authorities and comply with their lighting and transport requirements.
5. Keep to the right and yield the right-of-way to allow faster traffic to pass. Drive on the road shoulder, if permitted by law.
6. Always use hazard warning flashers on tractor when transporting unless prohibited by law.
7. Always use a pin with provisions for a mechanical retainer and a safety chain when attaching to a tractor or towing vehicle.

TRANSPORTING

Use the following guidelines while transporting the PRO-TILL:

1. Use a safety chain and a pin with provisions for a mechanical retainer.



2. Ensure Pro-Till is in the full transport position with the wing rollers secure and properly in place.
3. Ensure debris that may fall or become dislodged during transport is removed.
4. Be sure hazard lights are flashing and SMV decal is visible.
5. MAXIMUM RECOMMENDED TRANSPORT SPEED: **MAX 40 km/h or 25 mph.** (Road Conditions, Field speeds may be lower.)

Due to weight of the machine and tire ratings, do not exceed the recommended maximum speeds or severe tire damage / excessive wear may occur.
6. If the Pro-Till is to be towed in Transport for an extended duration with speeds up to 40km/hr, the centre frame wheels (*transport tires*) must be checked and properly inflated.

Standard Field Operation Inflation Rates:

389 AGRIFLEX+: 750/45 R22.5: **41 PSI** (280 kPa)

⚠ IMPORTANT: Under **NO CIRCUMSTANCES** should there ever be riders while the Pro-Till is in transport.



Transport to Field Position Overview

TRANSPORT TO FIELD POSITION

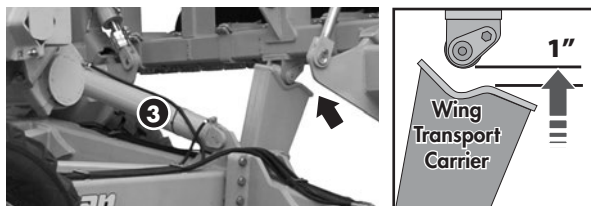
FOLLOW PROCEDURE BELOW:

- A. On level ground, position the PRO-TILL so it is straight in-line behind the tractor.



Note: The Pro-Till model shown may differ, but the general procedure remains the same. (*Pro-Till 40 shown)

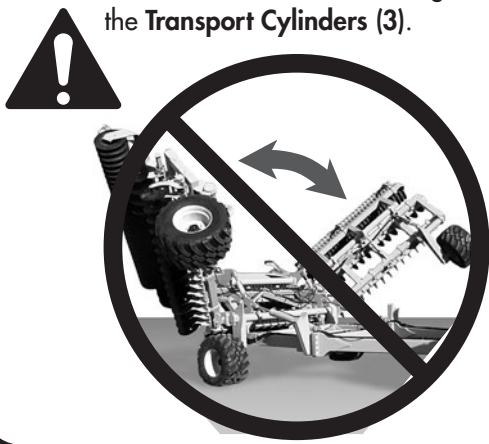
- B. **Slightly** extend the **Transport Cylinders (#3)** just enough to remove the weight of wings off from the wing transport carriers. Do not lift more than needed.



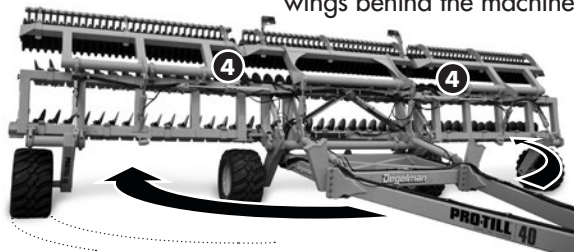
⚠ IMPORTANT: Do Not fully extend the transport cylinders at this point. Follow proper procedures to prevent possible equipment damage or failure.

⚠ NEVER LIFT WINGS!

Unfold using the **Wing Cylinders (4)**, then lower all rear sections using the **Transport Cylinders (3)**.

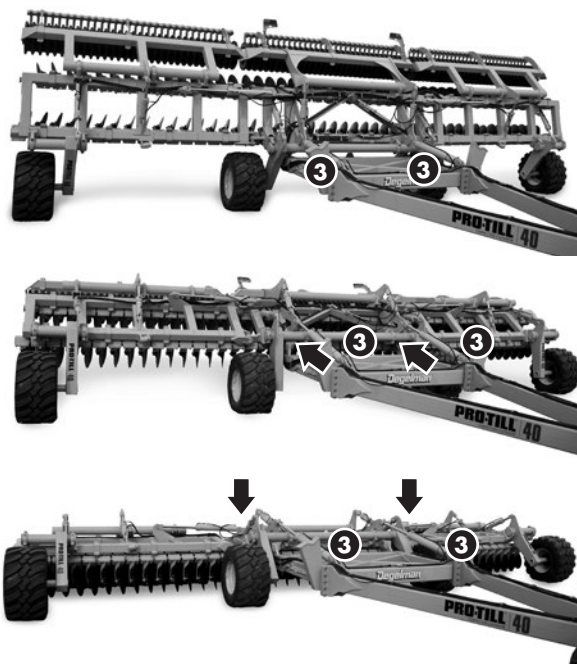


- C. Extend the **Wing Cylinders (#4)** to fully open the wings behind the machine.



(IMPORTANT: The Pro-Till model design may vary, but the general procedure remains the same. *Pro-Till 40 shown.)

- D. After fully opening the wings, extend the **Transport Cylinders (#3)** to completely lower all the PRO-TILL rear frame sections to the ground.



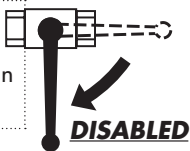
- E. Refer to "Pre-Operation Checklist" & "Operating Guidelines" section for proper operation settings and instruction prior to working in field.

Field to Transport Position Overview

FIELD TO TRANSPORT POSITION

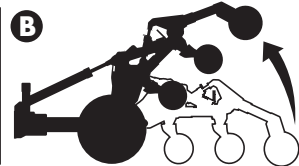
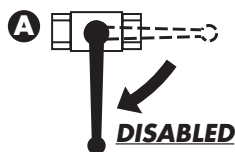
FOLLOW PROCEDURE BELOW:

IMPORTANT: In order to fold the machine, the **Weight Reduction Valve** must be set in the disabled position.



Preparation for Transitioning into Transport Position

Because you will require full retract pressure on the transport cylinders to fold up the Pro-Till into transport position, it is necessary to close the ball valve and disable the weight reduction valve to fold up the machine.



⚠ IMPORTANT: Before exiting the cab to turn the ball valve, ensure the **transport circuit** remote in the tractor has been taken **out of constant pressure and placed in neutral**. Failure to comply and turning the ball valve to the disabled/off position will result in immediate retraction of the transport cylinders and the frame/wings will start to lift. If this occurs, simply re-open the ball valve and go back into the tractor to place the transport circuit remote into neutral before closing the ball valve.

⚠ NEVER LIFT WINGS!

Lift rear sections using the **Transport Cylinders (3)**, then fold the wings forward using the **Wing Cylinders (4)**.



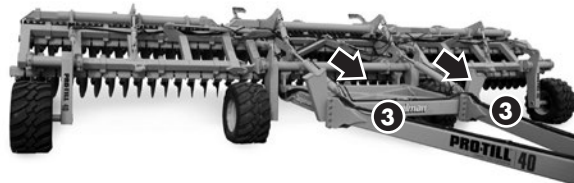
Note: The Pro-Till model shown may differ, but the general procedure remains the same. (*Pro-Till 40 shown)

- A. Fully extend the Wheel & Roller Cylinders (#1 & #2) to completely raise the **disc frames**.



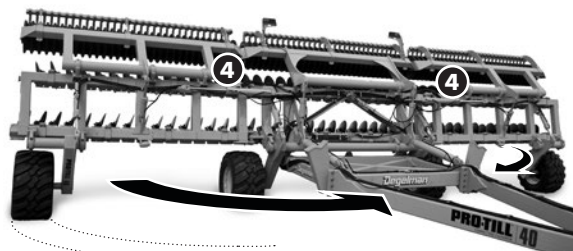
NOTE: It is important to fully raise the disc frames up as high as possible as it puts the rollers and wheels in the correct position for low transport.

- B. Retract the Transport Cylinders (#3), fully raising the **complete rear section** (center & both wing sections).



⚠ IMPORTANT: **Do Not** retract the wing cylinders to raise the wings at this point. Follow proper procedures to prevent possible equipment damage or failure.

- C. After raising all the rear sections together, retract the Wing Cylinders (#4) to bring both wings inward towards the frame.



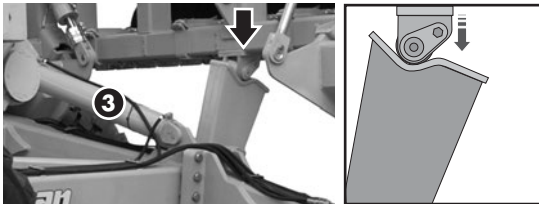
Continued on next page...

Field to Transport Position Overview

- D. When the wings get close to the wing transport carriers, you may need to *slightly* extend the Transport Cylinders (#3) so the rollers can reach the correct position.



- E. With the wings in the proper position, retract the Transport Cylinders (#3) fully lowering the wings onto the wing transport carriers.



Operation

OPERATING SAFETY

1. Read and understand the Operator's Manual and all safety signs before using.
2. Stop tractor engine, set park brake, remove ignition key and wait for all moving parts to stop before servicing, adjusting, repairing or unplugging.
3. Keep hands, feet, hair and clothing away from all moving and/or rotating parts.
4. Do not allow riders on the PRO-TILL tractor during operation or transporting.
5. Keep all shields and guards in place when operating (if applicable).
6. Clear the area of all bystanders, especially children, before starting.
7. Do not operate machine on overly steep side hills or slopes.
8. Be careful when working around or maintaining a high-pressure hydraulic system. Ensure all components are tight and in good repair before starting.



BREAK-IN

Although there are no operational restrictions on the PRO-TILL when it is new, there are some checks that should be done when using the machine for the first time, follow this procedure:

⚠ IMPORTANT: It is important to follow the Break-In procedures especially those listed in the "Before using" section below to avoid damage:

A. Before using:

1. Read Safety Info. & Operator's Manual.
2. Complete steps in "Pre-Operation Checklist".
3. Lubricate all grease points.
4. Check all bolt tightness.
5. Confirm Ridge Wipers are installed in proper position after shipping and adjusted.
6. Adjust Disc Cutting Depth as outlined in the "Setting Disc Depth" section.

B. After operating for 2 hours:

1. Check all hardware. Tighten as required.
2. Check all hydraulic system connections. Tighten if any are leaking.

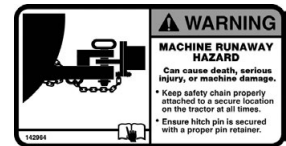
PRE-OPERATION CHECKLIST

It is important for both personal safety and maintaining good operational condition of the machine that the pre-operational checklist be followed.

Before operating the machine and each time thereafter, the following areas should be checked off: 

1. Lubricate the machine per the schedule outlined in the "Maintenance Section".
2. Use only a tractor with adequate power to pull the PRO-TILL under ordinary operating conditions.

NOTE: It is important to pin the drawbar in the central location only.



3. Ensure that the machine is properly attached to the tractor using a clevis hitch, safety chain and a drawbar pin with provisions for a mechanical retainer. Make sure that a retainer such as a Klik pin is installed.

⚠ WARNING: Negative Hitch Weight may occur when raising or lowering the rear sections. If the unit is not properly attached to the tractor with a clevis hitch and safety chain, the negative hitch weight could result in the hitch pole to suddenly raise and the rear sections to come crashing down.



4. Before using, inflate tires to:
End Wheel Tires: **30 PSI (210 kPa)**
Center/Transport Tires (confirm tire type):
389 AGRIFLEX+: 750/45 R22.5: **41 PSI (280 kPa)**
5. Check oil level in the tractor hydraulic reservoir. Top up as required.
6. Inspect all hydraulic lines, hoses, fittings and couplers for tightness. Tighten if there are leaks. Use a clean cloth to wipe any accumulated dirt from the couplers before connecting to the tractor's hydraulic system.
7. Inspect the condition/wear of the discs. If needed or desired, adjust the Disc Cutting Depth as outlined in the adjustments section. If excessive disc wear is evident, replacement may be required. Refer to maintenance section.

Operation

OPERATING GUIDELINES

1. Re-phase and cycle oil in the Depth Control Cylinders (Wheels #1 and Rollers #2) before use. This is especially important after long periods of storage.

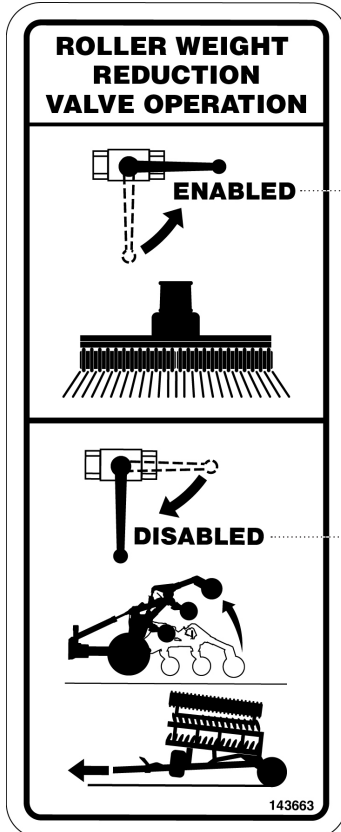
2. Roller Weight Reduction Operation:

DISABLED (Default) : No Weight Reduction Operation

⚠ IMPORTANT: If you wish to operate the Pro-Till in the field with the weight reduction valve **disabled** (ball valve closed), you **must run the Transport Circuit (#3) in float** using the hydraulic remote in the tractor. During field work, failure to run this circuit in float when the transport weight reduction kit is disabled will result in damage to the machine.



⚠ IMPORTANT: Operator **must** read and understand the tractor manual in order to place the required hydraulic circuits into **float position**.



⚠ IMPORTANT:
ENABLED : During operation, the transport circuit hydraulics need to be "**Engaged Constantly**" from the tractor, in the retracted direction.

⚠ IMPORTANT:
DISABLED : While working in field position, the **Transport Cylinders MUST** be placed into the "**FLOAT**" position in order for the PRO-TILL to properly contour the ground and to avoid possible cylinder or equipment damage.

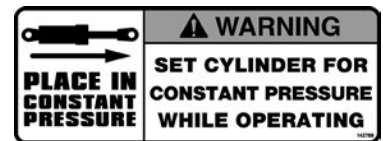
ENABLED: Roller Weight Reduction Operation

In extreme conditions where resonance (*bounce*) is likely, the operator may **enable** the Roller Weight Reduction valve to smooth out the machine operation.

During operation with the Roller Weight Reduction valve enabled, the **Transport Circuit Hydraulics (#3)** need to be **engaged constantly** from the tractor, in the retracted direction.



3. **Wing Cylinders (#4):** During operation, the wing circuit hydraulics need to be engaged **constantly** from the tractor, in the extended direction. This will ensure constant down pressure is applied to the wings and the machine can still contour over uneven terrain effectively.



⚠ IMPORTANT: Operator **must** read and understand the tractor manual in order to place the required hydraulic circuits into **constant pressure position**, in the correct direction. Adjust constant circuit flow down to 20-30% to reduce heat build-up.

4. **IDEAL OPERATING SPEED** is 10-12 mph.

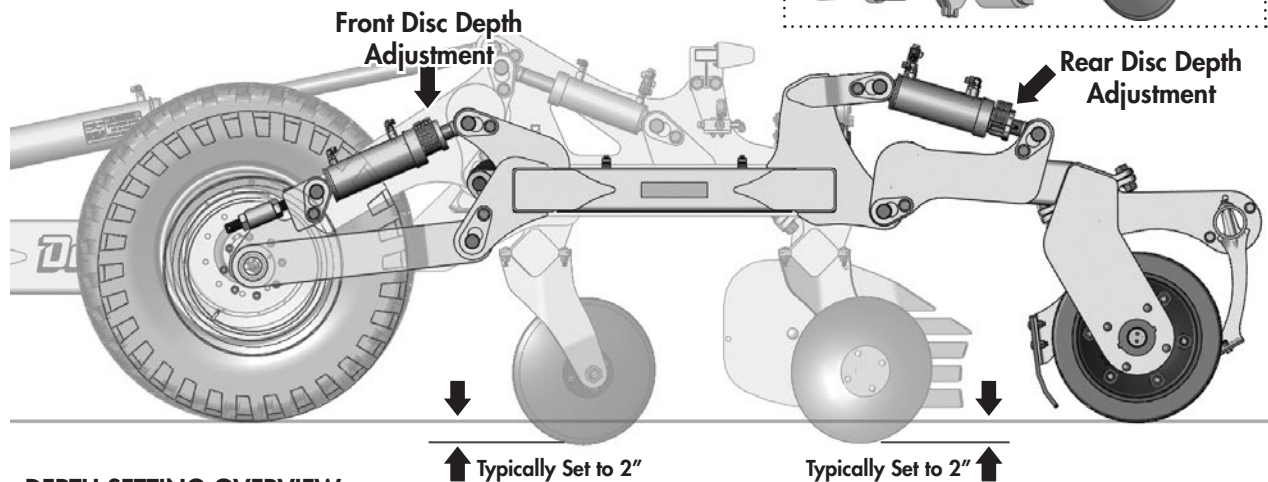
Minimum operating speed is 8 mph.

Maximum operating speed is 14 mph.

5. When making headland turns, the operator may wish to slightly raise the disc sections by activating both the Wheel (#1) and Roller (#2) cylinders. Remember to lower after coming out of the turn.
6. Each time you start a new field you may need to adjust the cutting depth depending on the type of crop residue or soil conditions. The operator can adjust the cutting depth by raising/lowering the front or rear sets of discs by following the guidelines in the "Setting Disc Depth" section.
7. After making adjustments to the cutting depth, it is recommended to bring the Pro-Till up to speed (10-12mph) to test the depth setting by driving about 100m (cutting performance changes dramatically from a slow speed to high speed). Stop, check depth & cut of field, re-adjust the height higher or lower, if needed, based on your preference. **Remember: Removing a 1/4" stop lowers cutting depth 1/2" deeper. Adding a 1/4" stop raises discs 1/2" higher.**
8. Harder, packed soil may require additional passes for optimum results. It is recommended to do a second pass at an angle to the original pass.

Operation

SETTING DISC DEPTH - FRONT AND REAR



DEPTH SETTING OVERVIEW

Adjusting the cutting depth of the front and rear discs is accomplished by adding or removing a number of spacers from specified cylinders.

The spacers limit the stroke distance of the cylinders, changing the amount that the front and rear of the disc frames are lowered.

Each spacer that is added to the cylinders raises the frame height by 1/2". Therefore, to lower discs deeper into the soil, you would remove one spacer for each 1/2" of depth change required.

A typical recommended penetration depth of 2" is suggested for both front and rear discs. This depth, however, can be adjusted to the operators needs and preferences or based on different crop varieties and soil conditions.

Some operators may also prefer to adjust the front or rear frame disc sections to run slightly higher than the other. Adjustments to the front or rear disc sections are done individually:

- Adjust the front disc height by adding/removing spacers to the two outer wing end wheel cylinders.
- Adjust the rear disc height by adding/removing spacers to the two outer rear wing roller cylinders.

NOTE: You may notice that with the roller weight reduction valve enabled, the Pro-Till no longer runs level front to back as there is now less weight on the rear rollers. To counteract this, you can add depth adjust shims to the front wheel cylinders and/or take out shims from the rear roller cylinders to level the machine.

NOTE: As the discs wear with usage, the disc depth settings will also need to be adjusted accordingly.

Use the following as a guideline for setting depth:

1. Drive the PRO-TILL onto level ground. For initial setup, try "12 Spacers" on each cylinder stop.
2. Fully retract the Wheel (#1) and Roller (#2) cylinders to lower rear frame to ground.
3. Check the penetration depth of the front and rear row of discs. Take note of how much you would like to raise or lower both the front and rear disc sections - round to the nearest 1/2".
4. Fully raise the frame back off the ground by extending the Wheel (#1) and Roller (#2) cylinders.
5. Adjust Front Disc height at the two outer wing end wheel cylinder positions.

Lower Front Discs - Remove one spacer for each 1/2" you want to Lower it.

Raise Front Discs - Add one spacer for each 1/2" you want to Raise it.

6. Adjust Rear Disc height from the two outer wing roller cylinders positions.

Lower Rear Discs - Remove one spacer for each 1/2" you want to Lower it.

Raise Rear Discs - Add one spacer for each 1/2" you want to Raise it.

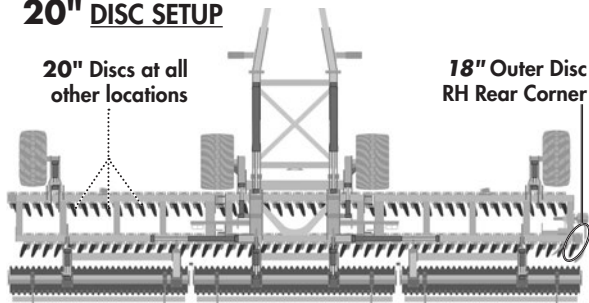
7. Repeat above procedure until proper depth is achieved.

Operation

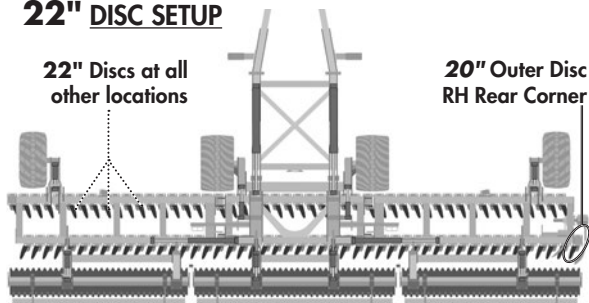
FACTORY DISC SETUP

PRO-TILL 41

20" DISC SETUP



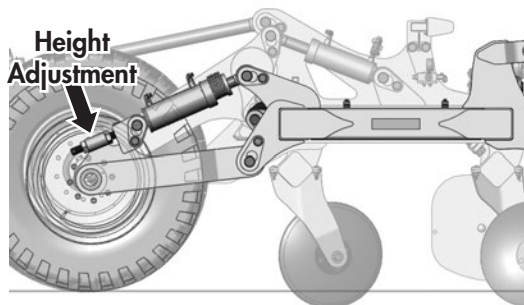
22" DISC SETUP



WING FRAME OUTER END ADJUSTMENT

Some operators may prefer to adjust the outer wing frame corner depth if they find that it is running deeper or shallower than the level of the center frame. There is a threaded rod on the End Wheel Cylinder (both LH and RH sides) that will allow adjustments to this height:

- Lengthening adjustment rod length:
 - Raises the outer wing
- Shortening adjustment rod length:
 - Lowers the outer wing



DISENGAGING THE DIRT DEFLECTOR

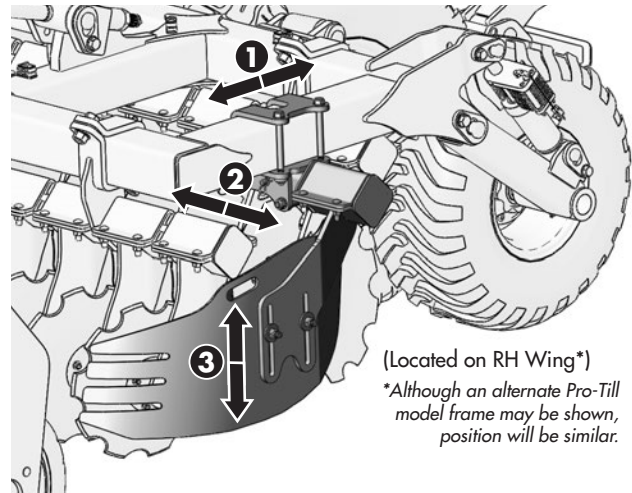
The quickest way to disengage the *Dirt Deflector* is to loosen the two deflector adjustment bolts, fully raise the deflector plate to the top of the adjustment slot, then retighten the adjustment bolts.

Optional:

The Dirt Deflector Assembly may be removed & stored.

6-WAY DIRT DEFLECTOR ADJUSTMENT

The main purpose of the Dirt Deflector is to fill the furrow caused by the right rear disc by capturing/containing some of the dirt flow from the right front disc and redistributing it. The deflector can be adjusted in six directions to enable optimum performance & preference.



- ➊ To maintain optimum dirt placement while operating at higher speeds, the entire deflector assembly could be moved rearward. Inversely, for slower speeds, the entire deflector assembly may need to be moved forward.
- ➋ The operator may wish to adjust the arm distance depending on the disc option, frame pitch settings and soil conditions. For example, if the deflector is plugging or restricting the flow of dirt and trash, you may wish to move the deflector arm outward.
- ➌ When cutting deep, the operator should move the deflector plate upward to avoid dragging high volumes of dirt & smearing the ground.

NOTE: You may need to adjust the deflector height according to soil penetration. Best setting is when deflector runs just slightly above the ground.

PROCEDURE TO SET DEFLECTOR HEIGHT:

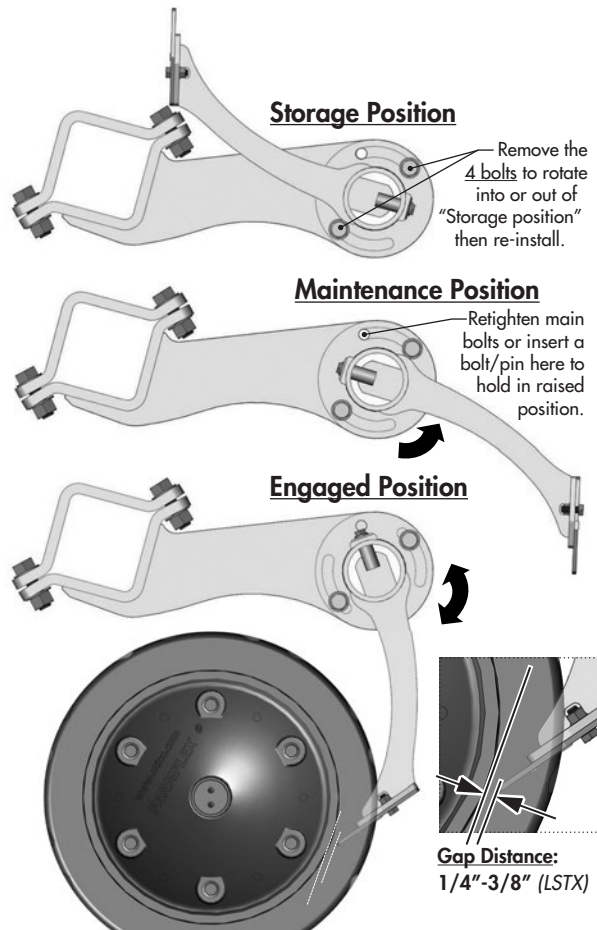
⚠ IMPORTANT: You may need to adjust the deflector height according to soil penetration. Best setting is when deflector runs just slightly above the ground.

The following is a recommended procedure to set the height of the dirt deflector:

- 1 - Run the machine with discs set to the proper depth.
- 2 - Stop the machine.
- 3 - Adjust the height so the deflector is running just slightly above the ground.

Operation

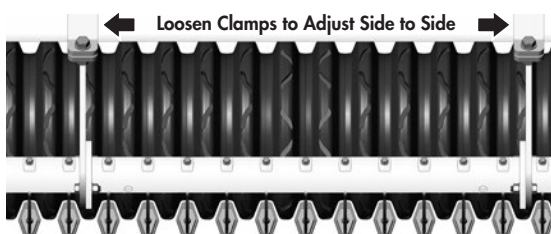
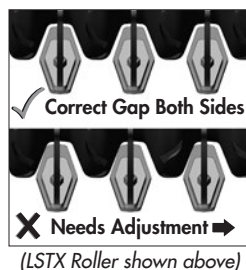
SCRAPER POSITION OVERVIEW



SCRAPER SIDE-TO-SIDE POSITIONING

Inspect that the scraper plates are as close to centered as possible in the roller groove & that no scrapers are touching the sides of the rubber roller. Ideally this gap should be **1/4" for LSTX rollers** (as shown in diagram).

If adjustment is needed, loosen the scraper arm clamps and adjust position until there is proper clearance on all edges. You may need to slightly adjust engagement distance if side-to-side is unsuccessful.



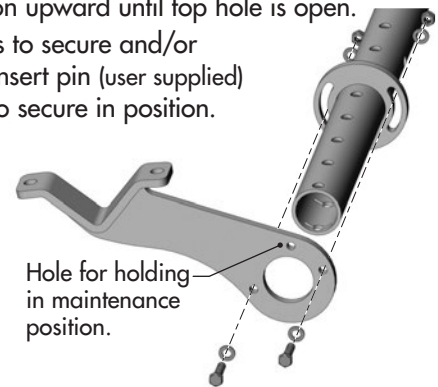
SETTING SCRAPER POSITION

Change into Storage Position:

- Loosen & remove the 4 bolts (2 per arm).
- Rotate section upward to new position.
- Reinstall bolts and tighten in place.
- Reverse procedure to put into working position.

Change into Maintenance Position (from engaged):

- Loosen the 4 bolts (2 per arm).
- Rotate section upward until top hole is open.
- Tighten bolts to secure and/or insert bolt or insert pin (user supplied) into top hole to secure in position.



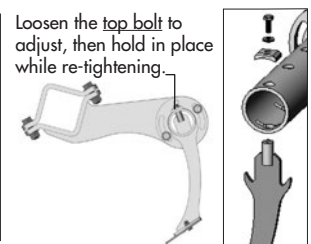
Change into Engaged Position (from maintenance):

- Loosen the 4 bolts (2 per arm).
- Rotate section down until scraper blades are set to proper distance from inner roller groove. (Recommended distance: **1/4" to 3/8"**)
- Tighten bolts to secure in position.

INDIVIDUAL LSTX SCRAPER ARM ADJUSTMENT

The individual scraper arm position can also be fine tuned by loosening the top mounting bolt, adjusting the position, and then "holding in place" while re-tightening the bolt.

Loosen the top bolt to adjust, then hold in place while re-tightening.



REVERSING LSTX SCRAPER BLADES

The scraper blades are designed to be reversible in order to provide extended wear. It is advised to reorder replacement blades soon after reversing to prevent possible downtime in the future.



Double Sided Scraper Blades

Note: When blades are being reversed, the complete section must be changed at the same time or adjustment will not work properly.



Operation

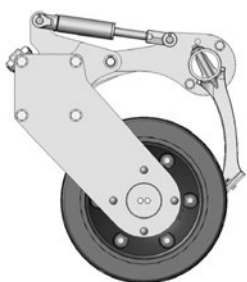
*OPTIONAL HYDRAULIC SCRAPERS

Operating the Hydraulic Scrapers:

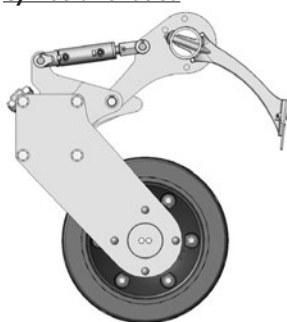
The purpose of the hydraulic scrapers is to allow for continuous rolling and reduce plugging in wet spots. Being able to retract the hydraulic scrapers, if they become packed with mud, will allow for the rollers to roll again helping to avoid plugging and skidding the machine. If the machine becomes plugged with mud, retract the hydraulic scrapers until a dry patch is available to re-engage them in order to help clean out the mud. This hydraulic option is also useful for maintenance of the rubber. Simply retract the hydraulic scraper cylinders to allow for easy access to the roller.

The default position for the hydraulic scraper cylinders is in the extended position.

**Hydraulic Scraper
Cylinders Extended**
(Default Position)

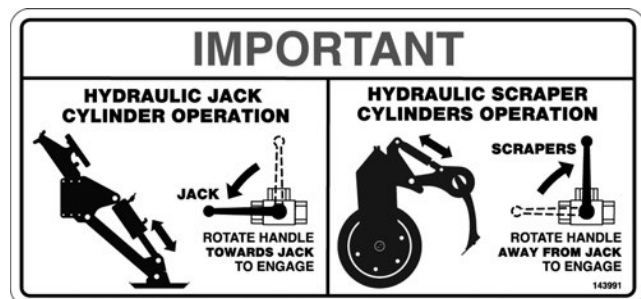


**Hydraulic Scraper
Cylinders Retracted**



Operating the 3-way Ball Valve:

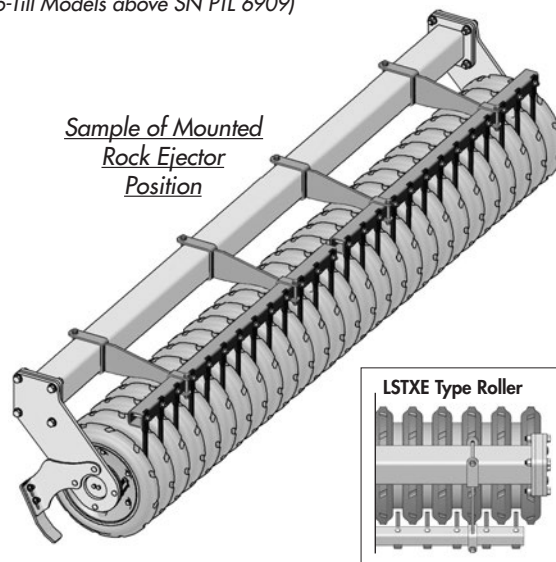
To engage the hydraulic scrapers or jack, follow the decal provided. Rotate the handle on the 3-way ball valve away from the jack to engage the hydraulic scrapers. In this position, the jack portion of the circuit will be disabled. To turn on the jack portion of the circuit, turn the handle on the 3-way ball valve towards the jack.



While, operating in the field, it's best to have the ball valve rotated so that the hydraulic scrapers are engaged and the jack circuit is turned off.

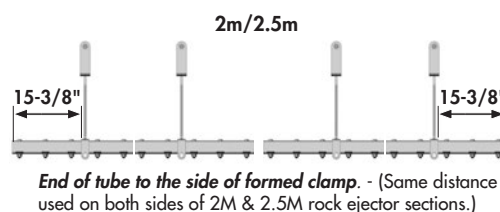
ROCK EJECTOR POSITION OVERVIEW - LSTXE

(Pro-Till Models above SN PTL 6909)



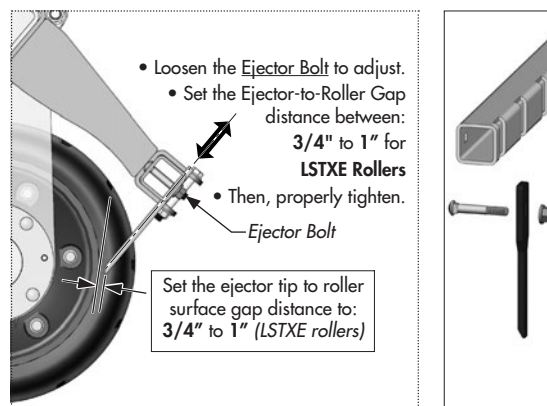
LSTXE - PT 41

Rock Ejector Mount Distances



End of tube to the side of formed clamp. - (Same distance used on both sides of 2M & 2.5M rock ejector sections.)

INDIVIDUAL EJECTOR ADJUSTMENT - LSTXE



Operation

ROLLER WEIGHT REDUCTION OVERVIEW

The purpose of Roller Weight Reduction is to reduce weight on the back roller of the Pro-Till for operation in soft conditions such as sand, mud, or heavy organic trash. In addition, it should further reduce the likelihood of potential "Resonance" or "Bounce" that may occur during extreme conditions.

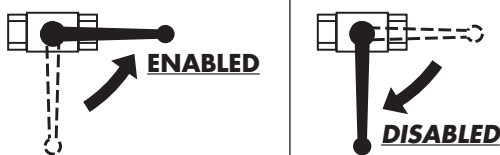
Roller Weight Reduction can be easily **enabled** or **disabled** using the integrated **ball valve** in combination with the hydraulic remote to suit the current field conditions.

Roller Weight Reduction Kit Operation:

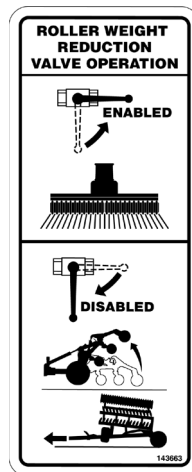
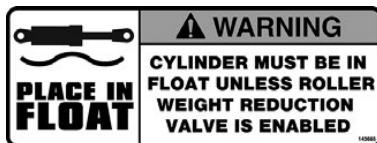
During operation, the transport circuit hydraulics need to be engaged **constantly** from the tractor, in the retracted direction.

The weight reduction valve can be **enabled** by **opening** the ball valve.

The weight reduction valve can be **disabled** by **closing** the ball valve.



⚠ IMPORTANT: If you wish to operate the Pro-Till in the field with the weight reduction valve **disabled** (ball valve closed), you **must run the transport circuit in float** using the hydraulic remote in the tractor. Failure to run this circuit in float when the transport pressure reduction kit is disabled will result in damage to the machine.

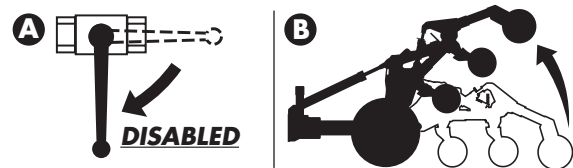


⚠ IMPORTANT: Before exiting the cab to turn the ball valve on this kit, ensure the transport circuit remote in the tractor has been taken **out of constant pressure and placed in neutral**. Failure to comply and turning the ball valve to the disabled/off position will result in immediate retraction of the transport cylinders and the frame/wings will start to lift. If this occurs, simply re-open the ball valve and go back into the tractor to place the transport circuit remote into neutral before closing the ball valve.

You may notice that with the roller weight reduction valve enabled, the Pro-Till no longer runs level front to back as there is now less weight on the rear rollers. To counteract this, you can add depth adjust shims to the front wheel cylinders and/or take out shims from the rear roller cylinders to level the machine.

Transitioning Pro-Till into Transport Position with the Roller Weight Reduction Kit installed:

Because you will require full retract pressure on the transport cylinders to fold up the Pro-Till into transport position, it is necessary to close the ball valve and disable the weight reduction valve to fold up the machine.



Setting Pressure

Apply constant up pressure to the transport circuit using the tractor hydraulics. Verify that the pressure gauge reads around **800-900 psi**.

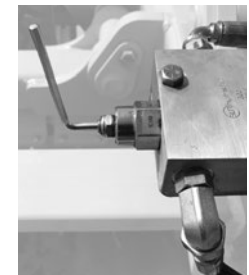
If the pressure reads higher or lower than recommended pressure (+/- 50psi) it may require adjustment.

With the circuit still under pressure, loosen the lock nut for the adjustment screw on the pressure reducing/relieving valve cartridge.

Using an allen key, adjust set screw clockwise to raise pressure or counter-clockwise to reduce it until the gauge reads the proper pressure setting.

Re-tighten lock nut.

Note: Future adjustment of this screw may be necessary for different field conditions and working depths.



Operation

ADJUSTING WING DOWN PRESSURE

The purpose of the wing pressure valve is to provide constant down pressure to the wings of the Pro-Till in order to reduce the likelihood of the "Resonance" or "Bounce" issue occurring. It also transfers some of the weight of the heavier center frame out towards the wings for a more even field finish and consistent tillage depth.

To Adjust:

Apply constant down pressure to the wing circuit using the tractor hydraulics. Verify that the pressure gauge reads around 1150psi.



If the pressure reads higher or lower than 1150psi (+/- 50psi) it may require adjustment.

*****DO NOT EXCEED 1400 PSI*****

With the circuit still under pressure, loosen the lock nut (14mm) for the adjustment screw on the pressure reducing/relieving valve cartridge.



Using an allen key, adjust set screw clockwise to raise pressure or counter-clockwise to reduce it until the gauge reads the proper pressure setting.



Re-tighten lock nut.

Note: Future adjustment of this screw may be necessary for different field conditions and working depths.

Operation - Adjustments: Rephasing Cylinders

Overview & Principles of Rephasing

A **Rephasing Cylinder System** enables a pair (or multiple) cylinders to extend and retract in very near unison.

Rephasing is accomplished by using a rephasing passageway which is located at the position of full extension. Many design techniques accomplish this but in simplicity, the **rephasing passageway** allows a small amount of hydraulic fluid to bypass the cylinder piston in the fully extended position ultimately allowing the cylinders to rephase.

This feature allows the cylinders to be aligned during set up and **rephased** in the event of oil leakage/by-pass during usage or after service work.

A rephasing cylinder system will consist of a master cylinder and 1 or more slave cylinders. These cylinders operate evenly to raise and lower the implement to the desired working depth.

Bleeding Air & Rephasing Function

Rephasing cylinder lift systems should be **rephased** periodically to purge any air that may be ingested into the system over time and/or compensate for drift due to system leakage.

To rephase the system, with the cylinder fully extended, actuate the cylinder valve for 30 seconds, or 5-10 seconds if you rephase often.

In a new rephasing circuit, a much longer time of maintaining a fully extended sequence may be required to bleed excessive air out of the circuit and may have to be repeated several times.

⚠ IMPORTANT: A rephasing cylinder circuit utilizes positive-displacement that effectively transfers power between cylinders, with the possibility of increasing internal pressures from cylinder to cylinder. Intensification occurs in hydraulic cylinders when there is pressure supplied to the full bore end of the hydraulic cylinder (extension) but the rod end (retraction) port becomes blocked or under excessive load. Pressure intensification may cause pressures to exceed the working pressure ratings of the cylinders themselves, or other components within the system. Safety awareness and caution should be taken to identify signs or causes of potential pressure build-up in the circuit.

Troubleshooting

Series rephasing cylinder systems (*Master and Slave(s)*) can exhibit undesirable behaviors such as **creep** (drift or movement when the hydraulic cylinder is not in use) or **failing to stay synchronized** (not extending and retracting at the same rate).

Below is a brief overview of some of the possible conditions that contribute to cylinder creep, drift or the series cylinder getting out of sync. Keep in mind that the cylinders are only part of the hydraulic circuit and there can be other contributing causes.

Cylinder rod measurement method:

Cylinder by-pass is a common field issue in series cylinder systems, and a systematic review is required to determine the problem.

- Extend the cylinders fully to the re-phasing position, then retract approximately 2+ inches away from the rephasing position.
- Immediately disconnect the hydraulics from tractor.
- Measure the length of the extended cylinder rod on each cylinder.
- Leave implement to stand for some an extended period of time, i.e. 3 hours.
- Re-measure length of rods again and compare before and after measurements.

Please note: Variation can be expected if the implement is left over a time where the temperature change affects the hydraulics by contraction or expansion. Warm to cooler temperatures will cause the series cylinders to move. Make sure measurements are taken at similar temperatures.

- When the 'suspect' cylinder has been identified, disassembly must be carried out in a clean environment. The scoring of barrels and piston seals will usually indicate contamination of some type has entered the system.

Air in the system:

If one or all of the cylinders drift or the system is 'spongy' air is likely entrained in the system. Check for air bubbles going back to the tank or by removing the return line and catching oil in a clean container. With the rod clevises disconnected and the cylinders horizontal (ports at 12 o'clock) or vertical, hold in the re-phasing position until no aerated oil flows.

Please note: Check the reservoir levels when carrying out this exercise. Once the air has been pushed out of the system the reservoir can become low. This can introduce air into the system again.

Troubleshooting

Plugging disc rows in wet conditions:

- Ensure roller is turning & scrapers are set properly.
- Raise machine working depth.
- Increase operating speed slightly.
- Adjust pitch so front discs are slightly higher (*add one more depth stop plate to wheel cylinders*).
- Fully extend wheel & roller depth cylinders & hold for 30 seconds to re-phase.
- Check condition & operation of disc hubs (*make sure they turn freely*).
- Wait for soil conditions to dry out more.

Roller skidding in wet conditions:

- Check scraper operation & settings.
- Raise machine working depth.
- Lift hydraulic scrapers (*if equipped*).
- Adjust pitch so rear discs are slightly higher & raise machine working depth.
- Momentarily take out of float & extend transport cylinders to simulate a rigid hitch (**flat ground only**). **Re-engage float** as soon as possible to avoid possible equipment damage.
- Wait for soil conditions to dry out more.
- Check condition & operation of bearings on both ends of the rollers.

Mud not clearing from rubber rollers:

- Check scraper to roller distance & adjust if necessary (*scraper distance from roller should be 1/4" to 3/8" for LSTX rollers*).
- Check scraper plate wear & adjust or replace as necessary (*replace all scrapers per row at the same time*).
- Check scraper row adjustment for slippage & re-torque or replace hardware if necessary.

Roller plugged in wet conditions:

- Lift hydraulic scrapers (*if equipped*).
- Retract transport cylinders to pass over pushed up mound & smooth out when soil dries.
- Raise discs all the way up & drive 12-14 mph on firm soil to clear rollers.
- In certain wet soil conditions place scrapers in storage position to continue operating.
- If plugging persists wait for soil conditions to dry out even more.

Rear discs or roller not engaging in very hard soil:

- Adjust pitch so front discs are higher by adding two depth stops or more to wheel cylinders only (*It may be necessary to lower overall machine depth also*).
- Momentarily take out of float & extend transport cylinders to simulate a rigid hitch (**flat ground only**). **Re-engage float** as soon as possible to avoid possible equipment damage.
- If roller weight valve is engaged, adjust for lower pressure.

Not folding up for transport:

- Ensure hydraulic coupler has not disengaged or try a different tractor hydraulic port.
- Ensure roller weight reduction valve is disabled.
- Check for hose or fitting leaks.
- Tractor hydraulic system should have 2800 psi.
- Hydraulic fluid bypassing piston seals in one or both hydraulic cylinders. (*Replace cylinder or re-build with new seals*).
- Excessive mud built up on frame & rollers. Clear off frame raise discs all the way up & drive 12-14 mph on firm soil to clear rollers.

Restriction or blocking on right side:

- Raise the deflector plate.
- Raise working depth of adjustable disc.
- Raise machine working depth.
- Reduce operating speed slightly.
- Extend right hand wheel adjustment to lift end of wing.
- Check condition & operation of disc hubs (*make sure they turn freely*).
- Wait for soil conditions to dry out more.

Leaving a ridge or a groove between rollers:

- Adjust ridge wiper down slightly to remove ridge.
- Adjust ridge wiper up slightly to eliminate groove.



Tractor oil temperatures are too high:

- Lower the flow on the wing and/or transport circuit hydraulic remote. (*Please refer to the Tractor's Operators Manual*)

Troubleshooting

Leaving a ridge or a groove between passes:

- Adjust deflector up to reduce ridge.
- Adjust deflector down to fill groove.
- Check that end disc size configuration matches factory suggested setup.
- Reduce implement width on guidance for slightly more overlap.

Subsoil leaving a groove/ridge every 10":

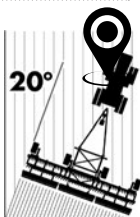
- Adjust pitch to level machine (disc rows are not set to the same depth).
- Adjust pitch to lower/raise rear disc row (front is prone to running deeper with floating hitch & firm soil conditions).
- Rear discs following in front disc groove (see troubleshooting for this below).

Rear discs following in front disc cut or discs not doing a full cut:

- Adjust tracking by changing implement pitch.
- Adjust entire front row of disc gangs in small increments either left or right to achieve full cut.
- Check disc wear & adjust gang spacing or replace discs as necessary (as discs wear move front row right).
- Check factory settings on disc row locations to verify gang clamp hardware is tight & clamps have not slipped.
- Adjust GPS to actual cutting width (see chart) minus 6" overlap per side depending on working depth.
Note: Also consider adjusting the GPS settings to include a 6" implement offset to the right.

(with 20" discs)	2" Depth	MAX Depth
Pro-Till 41	491" (12.47m)	494" (12.55m)

- Adjust working angle to approximately 20 degrees to the right from previously worked or seeded rows.
(Recommended practice)



End of wing discs cutting deeper or shallower than center:

- Fully extend wheel & roller depth cylinders & hold for 30 seconds to re-phase.
- Adjust the threaded rods on the end wheels:
 - Lengthen to lift end of wing if cutting deeper.
 - Shorten to lower end of wing if cutting shallower.
- Check for same number of depth control plates used on each side.
- Adjust the wing down pressure valve using an allen wrench in small increments of 50-100 psi until the desired result is achieved. **IMPORTANT:** Do not exceed 1400 psi or mechanical damage will occur.

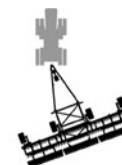
Tracking to the left:

- Add a depth stop to wheel cylinders to adjust the pitch so the front disc is higher.
- Reduce implement width on guidance system for slightly more overlap.
- Adjust implement offset on guidance system to the right.



Tracking to the right:

- Add a depth stop to roller cylinders to adjust the pitch so the rear disc is higher.
- Reduce implement width on guidance system for slightly more overlap.
- Adjust implement offset on guidance system to the left.



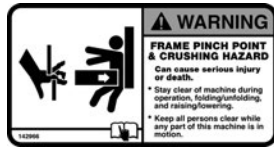
Hopping or leaving waves:

- Change operating speed (best performance is achieved over 10 mph).
- Change field working angle (best finishing at 5 to 20 degrees off previously worked).
- Adjust working depth (deeper & run slower or shallower to run faster).
- Pre-work heavy trash or wet areas at a slower speed & at a different angle than final pass.
- Enable roller weight reduction valve and place transport cylinders in constant pressure in the retracted direction.
- Ensure the wing circuit hydraulic remote is constantly engaged in the extended direction.
- Wait for soil conditions to dry out more.

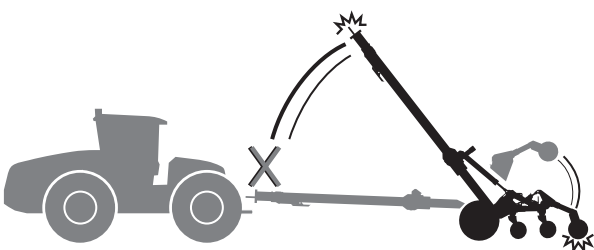
Service & Maintenance

MAINTENANCE SAFETY

1. Review the Operator's Manual and all safety items before working with, maintaining or operating the PRO-TILL.
2. Stop the tractor engine, set park brake, remove ignition key and wait for all moving parts to stop before servicing, adjusting, repairing or unplugging.
3. Keep hands, feet, clothing and hair away from all moving and/or rotating parts.
4. Clear the area of bystanders, especially children, when carrying out any maintenance and repairs or making any adjustments.
5. Place safety stands or large blocks under the frame before removing tires or working beneath the machine.
6. Be careful when working around or maintaining a high-pressure hydraulic system. Wear proper eye and hand protection when searching for a high pressure hydraulic leak. Use a piece of wood or cardboard as a backstop when searching for a pin hole leak in a hose or a fitting.
7. Always relieve pressure before disconnecting or working on hydraulic system.
8. Never disconnect Pro-Till from tractor if rear sections of machine are partially raised. See warning below:



⚠ WARNING/DANGER: *Never* disconnect Pro-Till from tractor if rear sections of machine are partially raised. **Negative Hitch Weight** may result, the hitch pole may suddenly raise and the rear section would come crashing down. Only disconnect when unit is on level ground in the proper transport or field position.



MAINTENANCE CHECKLIST

After reviewing the Maintenance and Hydraulic Safety Information, use the Maintenance Checklist provided for regular service intervals and keep a record of all scheduled maintenance:

(Initial "Break-In" review. Read full section on pg.8)

A. Before using:

1. Read Safety Info. & Operator's Manual.
2. Complete "Pre-Operation Checklist"
3. Check all Bolt Tightness.
4. Adjust Disc Cutting Depth as outlined in the "Setting Disc Depth" section.

B. After operating for 2 hours:

1. Check all hardware. Tighten as required.
2. Check all hydraulic system connections. Tighten if any are leaking.

Maintenance Check - 10 Hours

- Check for worn or damaged parts
- Hydraulic fluid leaks
- Damaged hoses
- Check tire pressure:



Center/Transport Tires (confirm tire type):

389 AGRIFLEX+: 750/45 R22.5: **41 PSI (280 kPa)**

End Wheel Tires:

389 AGRIFLEX+: 560/60 R22.5: **30 PSI (210 kPa)**

Maintenance Check - 50 Hours

- Grease hubs & spindles
- Check working points & pins
- Safety signs clean



Annually

- Bolt tightness
- Wheel bearings



⚠ IMPORTANT: *Safely secure Pro-Till in winged forward transport position when changing or servicing discs.*

Service & Maintenance

HARDWARE SPECIFICATIONS



Note: Unless stated otherwise, hardware is typically:
Hex, Plated GR5 UNC or P8.8 (metric)

TORQUE SPECIFICATIONS



TORQUE

Checking Bolt Torque

The tables below give correct torque values for various bolts and capscrews. Tighten all bolts to the torques specified in chart unless otherwise noted. Check the tightness of bolts periodically, using these bolt torque charts as a guide. Replace hardware with the same strength (Grade/Class) bolt.

IMPERIAL TORQUE SPECIFICATIONS

(Coarse Thread - based on "Zinc Plated" values)



SAE-5



SAE-8

Size	Grade 5 lb.ft (N.m)	Grade 8 lb.ft (N.m)
1/4"	7 (10)	10 (14)
5/16"	15 (20)	20 (28)
3/8"	25 (35)	35 (50)
7/16"	40 (55)	60 (80)
1/2"	65 (90)	90 (120)
9/16"	90 (125)	130 (175)
5/8"	130 (175)	180 (245)
3/4"	230 (310)	320 (435)
7/8"	365 (495)	515 (700)
1"	550 (745)	770 (1050)
1-1/8"	675 (915)	1095 (1485)
1-1/4"	950 (1290)	1545 (2095)
1-3/8"	1250 (1695)	2025 (2745)
1-1/2"	1650 (2245)	2690 (3645)

METRIC TORQUE SPECIFICATIONS

(Coarse Thread - based on "Zinc Plated" values)



8.8



10.9

Size	Class 8.8 lb.ft (N.m)	Class 10.9 lb.ft (N.m)
M6	7 (10)	10 (14)
M8	16 (22)	23 (31)
M10	30 (42)	45 (60)
M12	55 (75)	80 (108)
M14	90 (120)	125 (170)
M16	135 (185)	195 (265)
M18	190 (255)	270 (365)
M20	265 (360)	380 (515)
M22	365 (495)	520 (705)
M24	460 (625)	660 (895)
M27	675 (915)	970 (1315)
M30	915 (1240)	1310 (1780)
M33	1250 (1695)	1785 (2420)
M36	1600 (2175)	2290 (3110)

HYDRAULIC SAFETY



- Make sure that all components in the hydraulic system are kept in good condition and are clean.
- Replace any worn, cut, abraded, flattened or crimped hoses and metal lines.
- Do not attempt any makeshift repairs to the hydraulic lines, fittings or hoses by using tape, clamps or cements. The hydraulic system operates under extremely high-pressure. Such repairs will fail suddenly and create a hazardous and unsafe condition.
- Wear proper hand and eye protection when searching for a high-pressure hydraulic leak. Use a piece of wood or cardboard as a backstop instead of hands to isolate and identify a leak.
- If injured by a concentrated high-pressure stream of hydraulic fluid, seek medical attention immediately. Serious infection or toxic reaction can develop from hydraulic fluid piercing the skin surface.
- Before applying pressure to the system, make sure all components are tight and that lines, hoses and couplings are not damaged.



HYDRAULIC HOSE SPECIFICATIONS



Note: Unless otherwise stated, Hydraulic Hoses are either 3/8 or 1/2 with ORF female swivel ends.

HYDRAULIC HOSE INSTALLATION TIPS



The following tips are to help you identify some possible problem areas in the installation of hydraulic hoses.

1. Installation should be completed in a clean environment clear of dust and contaminants. Hoses and fittings should be capped if not installed.
2. Ensure hoses are not twisted during installation as this may weaken the hose. Also, the pressure in a twisted hose may loosen fittings or connections.
3. Allow sufficient bend radius in hoses when installing to prevent lines from collapsing and flow becoming restricted.
4. When installing hoses in an area of movement or flexing, allow enough free length for motion and to ensure fitting connections are not stressed.
5. Ensure hoses are properly clamped and secured in position after routing is complete to provide a cleaner installation and prevent possible damage or hazards.

Service & Maintenance

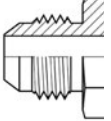
HYDRAULIC FITTING INSTALLATION



The following info is to help you identify and properly install some of our standard hydraulic fittings.

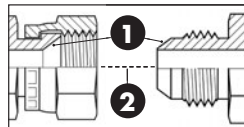
SAE (JIC) 37° Flare

JIC fittings - Metal-to-metal sealing type fittings featuring a 37° flare (angle of sealing surface) and straight UNF (Unified National Fine) Threads.

(Lubricated Values)	Dash	Thread Size	Torque - lb.ft (N.m)
	-4	7/16 - 20	9-12 (12-16)
	-6	9/16 - 18	14-20 (19-27)
	-8	3/4 - 16	27-39 (37-53)
	-10	7/8 - 14	36-63 (50-85)
	-12	1-1/16 - 12	65-88 (90-119)

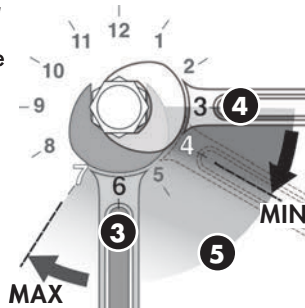
Tightening JIC 37° Flare Type Fittings

1. Check flare and flare seat for defects that might cause leakage.
2. Align fittings before tightening. Lubricate connections & hand tighten swivel nut until snug.
3. Using two wrenches, torque to values shown in table.



Alternate Installation Method

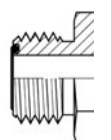
3. Using two wrenches. Place one wrench on the fixed connector body at a clock position of 6 o'clock.
4. Place the second wrench on the second connection as close to the 3 o'clock position as possible.
5. Tighten by rotating the second connection firmly to at least the 4 o'clock position, but no more than the 7 o'clock position. Typically, the larger the fitting size the less rotation required.



ORFS (O-Ring Face Seal)

ORFS fittings use an O-ring compression method to seal. This method offers a high level of sealing along with good vibration resistance. Male fittings include an O-ring located in a groove on the flat face. Female fittings feature a flat face and UNF straight threaded swivel nut.

The **Torque** method is recommended for ORFS installation.

	Dash	Thread Size	Torque - lb.ft (N.m)
	-4	9/16 - 18	18 (25)
	-6	11/16 - 16	30 (40)
	-8	13/16 - 16	40 (55)
	-10	1 - 14	60 (80)
	-12	1-3/16 - 12	85 (115)

Tightening ORFS (O-Ring Face Seal) Fittings

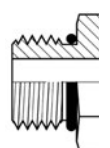
1. Inspect components and ensure the O-Ring seal is undamaged and properly installed in the groove of the face seal. Replacing the O-Ring may be necessary.
2. Align, thread into place and hand tighten.
3. Tighten to proper torque from the table shown above.

Note: A **DASH** size refers to a diameter of a hose (*inside*) or of a tube (*outside*) measured in 1/16" increments. For example, a **Hose** specified as **dash 8** or **-8** would have an **inside** diameter of 8/16" or 1/2".

Alternatively, a **Tube** specified as **dash 8** or **-8** would have an **outside** diameter of 8/16" or 1/2".

ORB (O-Ring Boss)

Male ORB fittings have straight UNF threads, a sealing face and an O-ring. The female fittings are generally found in the ports of machines and feature straight threads, a machined surface, and a chamfer to accept the O-ring. Sealing is achieved through the compression of the male O-ring against the chamfered sealing face of the female fitting.

(Lubricated Values)	Dash	Thread Size	Torque Non-Adjustable lb.ft (N.m)	Torque Adjustable lb.ft (N.m)
	-4	7/16 - 20	30 (40)	15 (20)
	-6	9/16 - 18	35 (46)	35 (46)
	-8	3/4 - 16	60 (80)	60 (80)
	-10	7/8 - 14	100 (135)	100 (135)
	-12	1-1/16 - 12	135 (185)	135 (185)

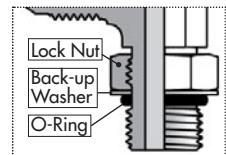
Tightening ORB (O-Ring Boss) Fittings

Non-adjustable Port End Assembly

1. Inspect the components to ensure that male and female threads and sealing surfaces are free of nicks, burrs, scratches, or any foreign material.
2. Ensure O-Ring seal is properly installed and undamaged.
3. Lubricate threads and O-ring to help the O-ring slide past the port entrance corner and avoid damaging it.
4. Screw the fitting into position tighten to proper torque value from the table shown above.

Adjustable Port End Assembly

1. Inspect the components to ensure male & female threads and sealing surfaces are free of nicks, burrs, scratches, or any foreign material.
2. Ensure O-Ring seal is properly installed and undamaged.
3. Lubricate threads and O-ring to help the O-ring slide smoothly into the port and avoid damage.
4. Loosen back the lock nut as far as possible. Make sure back-up washer is not loose and is pushed up as far as possible.
5. Screw the fitting into port until the back-up washer or the retaining ring contacts face of the port. Light wrenching may be necessary. Over tightening may damage washer.
6. To align the end of the fitting to accept incoming tube or hose assembly, unscrew the fitting by the required amount, but not more than one full turn.
7. Using two wrenches, hold the fitting in desired position and tighten the locknut to the proper torque value from the table located above.
8. Inspect to ensure that O-ring is not pinched and that washer is seated flat on the face of the port.



Service & Maintenance

WHEEL HUB REPAIR

DISASSEMBLY

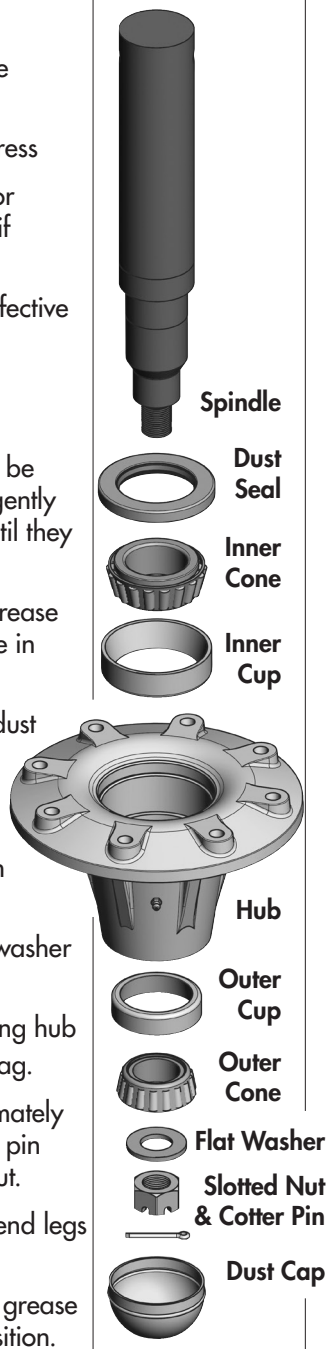
1. Remove dust cap.
2. Remove cotter pin from nut.
3. Remove nut and washer.
4. Pull hub off spindle.
5. Dislodge the inner cone bearing and dust seal.
6. Inspect cups that are press fitted into hub for pits or corrosion and remove if necessary.
7. Inspect and replace defective parts with new ones.

ASSEMBLY

1. If cups need replacing, be careful to install them gently and evenly into hub until they are fully seated.
2. Apply a thick wall of grease inside hub. Pack grease in cones.
3. Install inner cone and dust seal as illustrated.
4. Position hub onto spindle and fill surrounding cavity with grease.
5. Assemble outer cone, washer and nut.
6. Tighten nut while rotating hub until there is a slight drag.
7. Turn nut back approximately 1/2 turn to align cotter pin hole with notches on nut.
8. Install cotter pin and bend legs sideways over nut.
9. Fill dust cap half full of grease and gently tap into position.
10. Pump grease into hub through grease fitting until lubricant can be seen from dust seal.

IMPORTANT: Be sure to block up unit securely before removing tires.

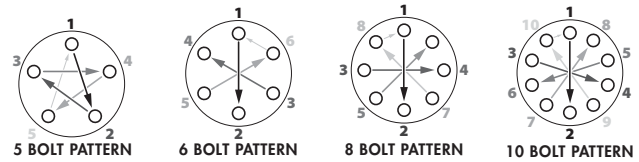
COMMON HUB & SPINDLE COMPONENTS



WHEEL NUT & WHEEL BOLT TORQUE



BOLT PATTERNS



Wheel Nut/Bolt Torque

Size	lb.ft	(N.m)
9/16	120-130	(165-175)
5/8	185-190	(250-260)
3/4	280-300	(380-405)

Wheel Tightening Procedure

1. Install and **hand tighten** nuts/bolts.
2. Tighten to approx. **20% Torque** value using the Bolt **Star or CrissCross** patterns shown above.
3. Tighten to **Full Torque** value using the **Star or CrissCross** pattern.
4. If applicable, install **Rear Locknuts** using **Wheel Torque Values**.

STORAGE

The PRO-TILL should be carefully prepared for storage to ensure that all dirt, mud, debris and moisture has been removed.

Follow this procedure when preparing to store:

1. Wash the entire machine thoroughly using a water hose or pressure washer to remove all dirt, mud, debris or residue.
2. Inspect all parts to see if anything has become entangled in them. Remove entangled material.
3. Lubricate hub and spindle grease fittings to remove moisture
4. Inspect all hydraulic hoses, fittings, lines and couplers. Tighten any loose fittings. Replace any hose that is badly cut, nicked or abraded or is separating from the crimped end of the fitting.
5. Touch up all paint nicks and scratches to prevent rusting.
6. Select an area that is dry, level and free of debris.
7. Store in either Transport or Field position.
8. Use hydraulic cylinder jack.
9. Oil any exposed chrome shafts on the hydraulic cylinders to prevent rusting.

Service & Maintenance

HYDRAULIC CYLINDER REPAIR

PREPARATION

When cylinder repair is required, clean off unit, disconnect hoses and plug ports before removing cylinder.

When removed, open the cylinder ports and drain the cylinder's hydraulic fluid.

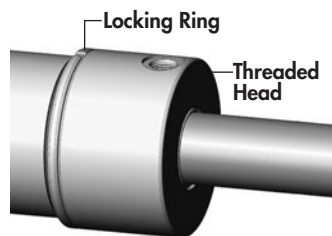
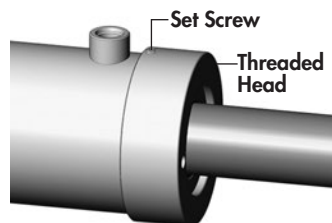
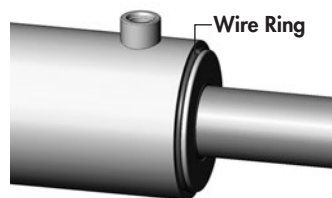
Examine the type of cylinder. Make sure you have the correct tools for the job.

You may require the following tools:

- Proper **Seal Kit**
- Rubber Mallet
- Screwdriver
- Punch
- Pliers
- Emery cloth
- Torque Wrench

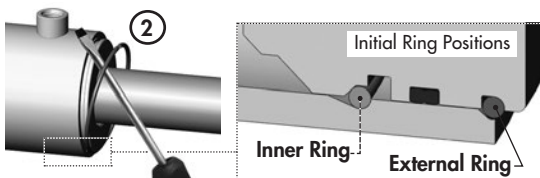
Types of Cylinders

(Wire Ring / Threaded Head)



REPAIRING A WIRE RING CYLINDER

1. Retract the rod assembly.
2. Remove the external steel wire ring.

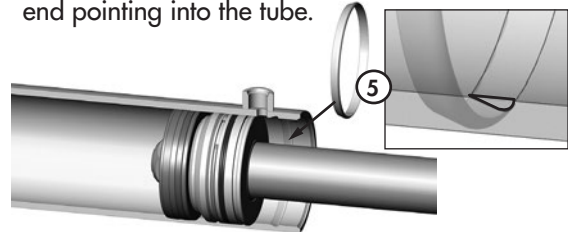


3. Remove any dirt that may have accumulated on the cylinder head.

4. Using the mallet and punch, push the head into the cylinder tube until the internal tube groove is fully exposed. This will also move the internal wire ring into its removal position.



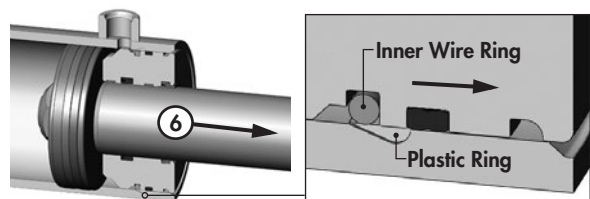
5. Take the plastic removal ring from the seal kit:
 - a) Straighten the ring and remove any kinks or excessive curl to make installation easier and prevent it from falling out.
 - b) Insert the removal ring into the internal groove with the feathered end pointing into the tube.



- c) Use a screwdriver or a finger to hold one end of the ring in the groove while fitting the other end of the ring into the groove. The tips should snap in together. Ensure it is secure and fully seated before the next step.

IMPORTANT: It is important to ensure the removal ring is completely in the groove before pulling the rod out. If the ring sticks out it will get stuck between the head and tube.

6. a) Extend the rod to pull head out of tube. If the rod does not pull out easily, push the head back in and ensure the ring is properly in the groove. Replace ring if necessary.



Note: Excessive force will not overcome a jammed ring and could damage the cylinder.

- b) Completely remove rod and head from tube.

7. Remove plastic removal ring from the cylinder tube.



Service & Maintenance

REPLACING A PRESSED BUSHING

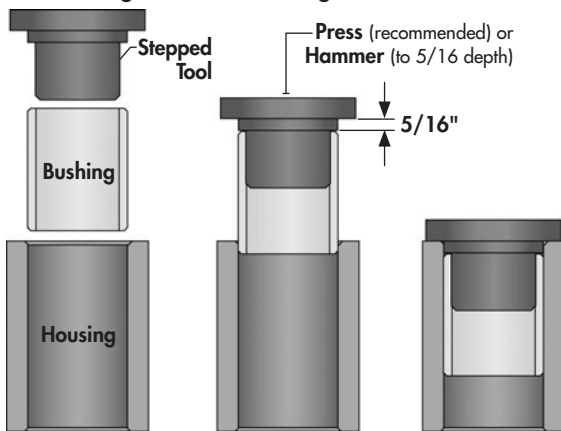
NOTE: You may need the following tools:
Press, hammer, punch, pry-bar, "Step-Tool"

Use the following as a guideline for repair:

1. Ensure the area and frame are properly secured, supported, and safe to work on. Safely remove the pin(s), cylinder, and/or components necessary in order to access and work on the damaged bushing.
2. Remove the existing bushing using required tools. In some instances, you may need to cut the damaged bushing in order for easier removal (use proper safety precautions and try not to damage other components if using this method).
3. With the bushing removed, clean and prepare the location for the new bushing insert. **Note:** A mixture of "Dish Soap and Water" is recommended to use as a lubricant on the outside of the composite bushing.

! IMPORTANT: DO NOT use oil or grease on outside or inside of composite bushings.

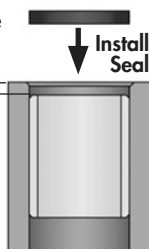
4. Use a stepped tool to ensure the edge of the bushing is not damaged when inserting.



5. Ensuring the bushing is properly aligned, press into hole (preferred method) or hammer into position by striking the stepped tool.
6. Continue to install until the bushing edge is recessed in to a distance of 5/16" to allow for the outer seal to be properly installed. Do not exceed this depth.
7. Repeat steps 4-6 for opposite bushing (if applicable).

8. When both bushings are installed to the proper depth, install the new seals.
9. Re-assemble all other necessary components.

! IMPORTANT: DO NOT use oil or grease on pins or bushing surfaces when re-installing.

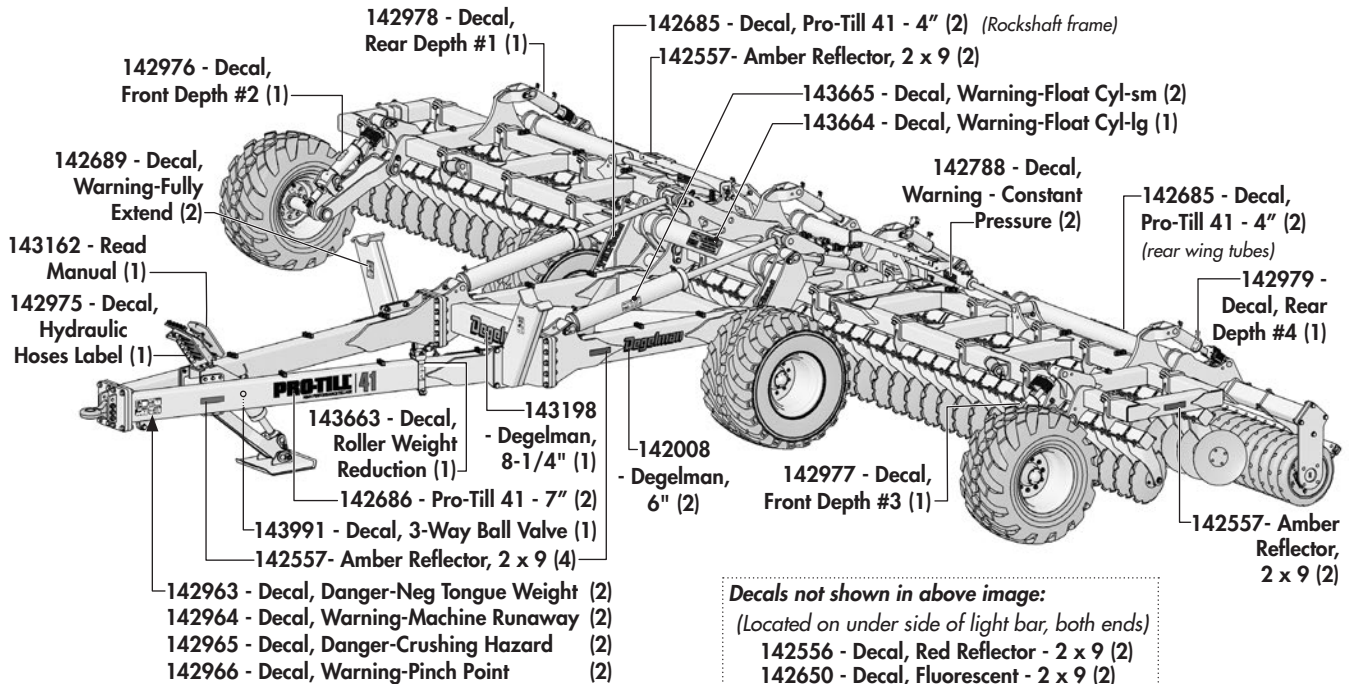


Service & Maintenance

SAFETY DECALS & REFLECTORS

Keep safety decals and signs clean and legible at all times. Replace safety decals and signs that are missing or have become illegible. Safety decals or signs are available from your Dealer Parts Department.

DECAL LOCATION OVERVIEW



Decals not shown in above image:

(Located on under side of light bar, both ends)

142556 - Decal, Red Reflector - 2 x 9 (2)

142650 - Decal, Fluorescent - 2 x 9 (2)

(Located on rear center Roller Frame)

142008 - Decal, Degelman - 6" (1)

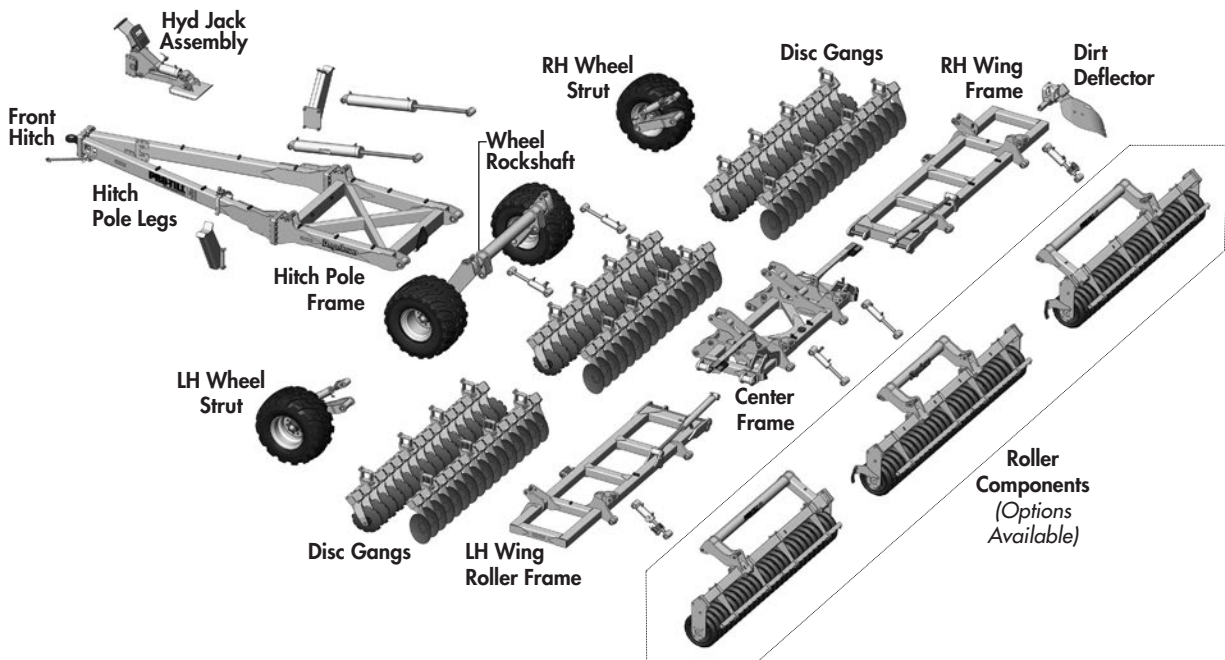
143162 - Decal, Read Manual	(1)
142963 - Decal, Danger-Neg Tongue Weight	(2)
142964 - Decal, Warning-Machine Runaway	(2)
142965 - Decal, Danger-Crushing Hazard	(2)
142966 - Decal, Warning-Pinch Point	(2)
143665 - Decal, Warning-Float Cylinder-lg	(1)
143664 - Decal, Warning-Float Cylinder-sm	(2)
142788 - Decal, Warning-Constant Pressure	(2)
142689 - Decal, Warning-Fully Extend	(2)
142556 - Decal, Reflector Red - 2 x 9	(2)
142557 - Decal, Reflector Amber - 2 x 9	(8)
142650 - Decal, Fluorescent - 2 x 9	(2)
143663 - Decal, Roller Weight Reduction	(1)
*143991 - Decal, 3-Way Ball Valve Position	(1)
142975 - Decal, Hydraulic Hose Label	(1)
142976 - Decal, Front Disc Depth #2	(1)
142977 - Decal, Front Disc Depth #3	(1)
142978 - Decal, Rear Disc Depth #1	(1)
142979 - Decal, Rear Disc Depth #4	(1)
142008 - Decal, Degelman - 6"	(3)
143198 - Decal, Degelman - 8-1/4"	(1)
142685 - Decal, Pro-Till 41 - 4"	(4)
142686 - Decal, Pro-Till 41 - 7"	(2)

Part Section Overview

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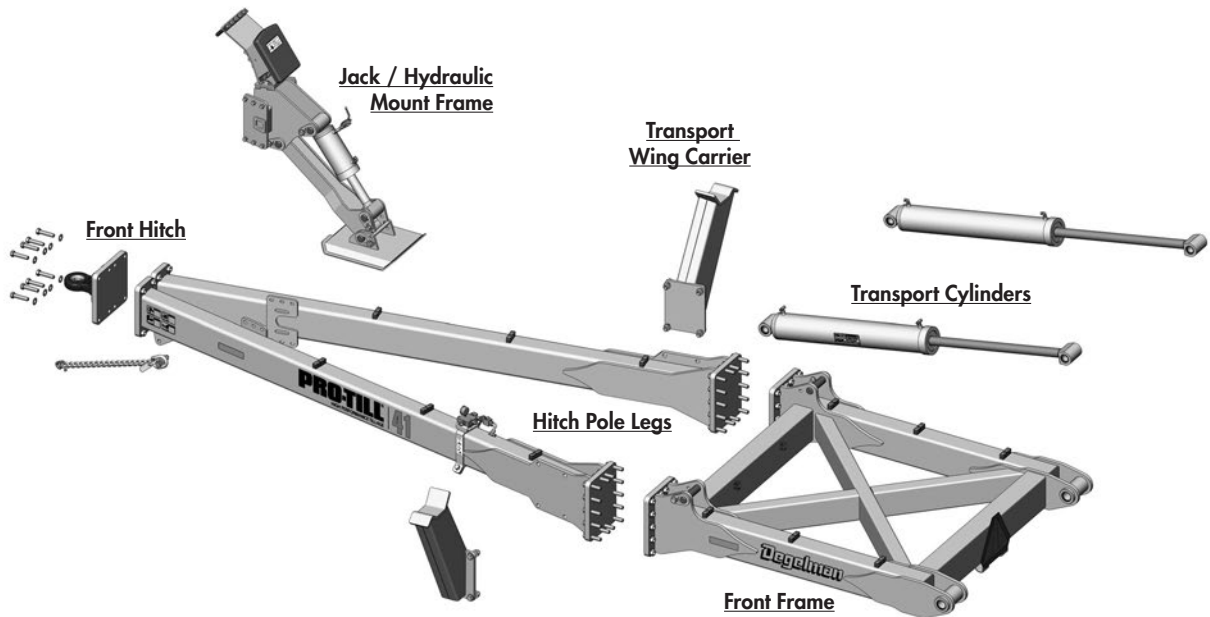
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Exploded Pro-Till 41 Overview

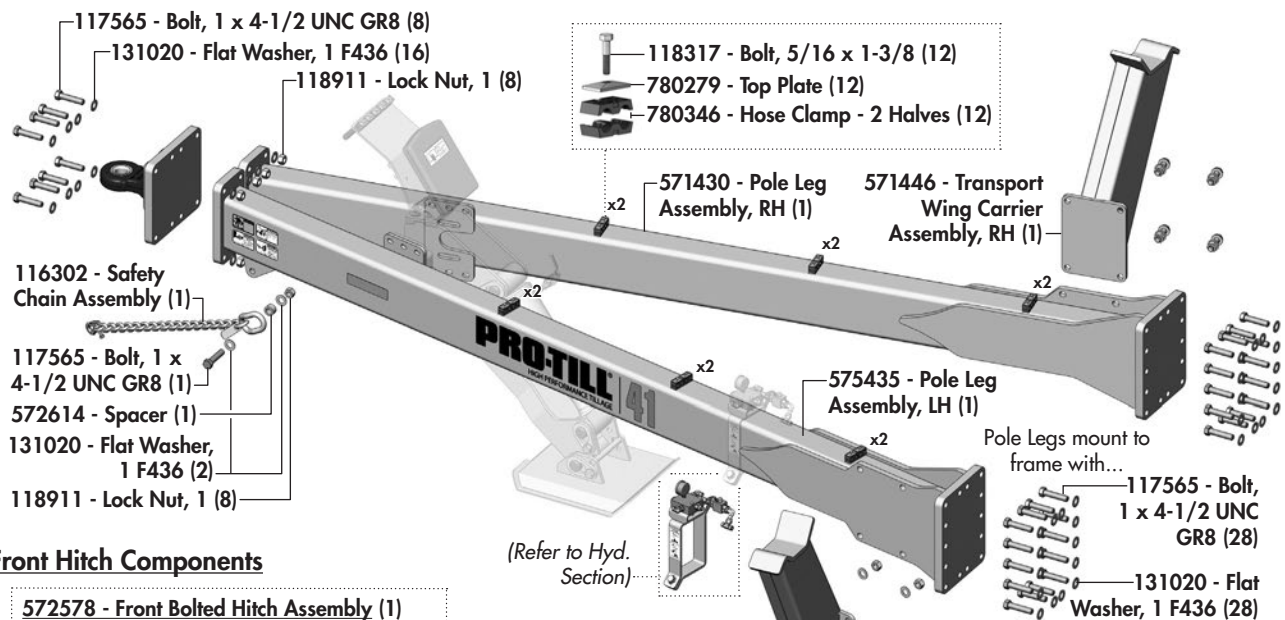


Hitch Pole / Front Frame Components

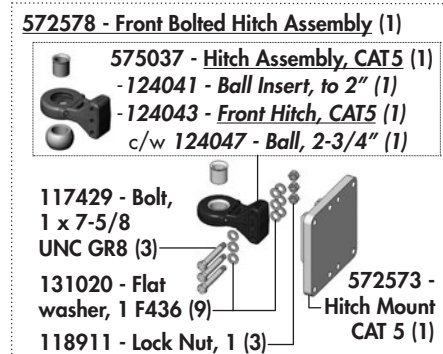
Hitch Pole/Front Frame Overview



Front Hitch Pole Leg Components

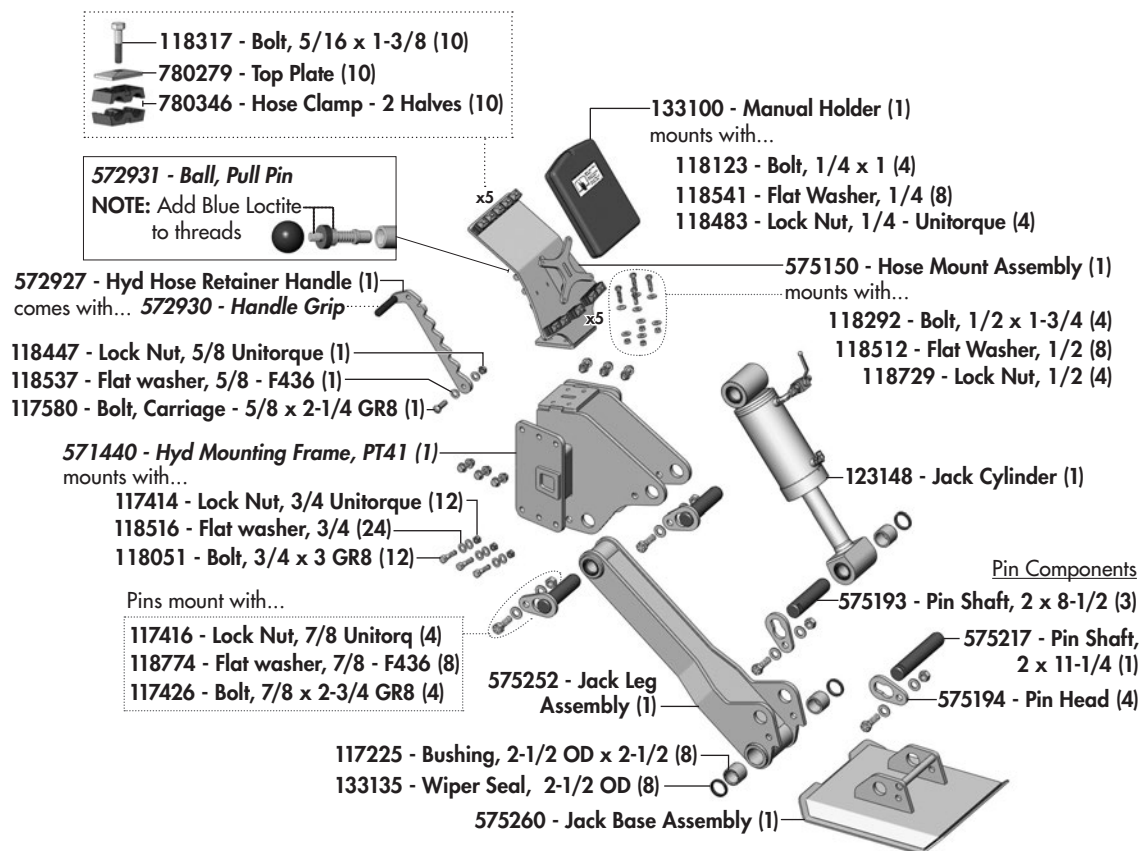


Front Hitch Components

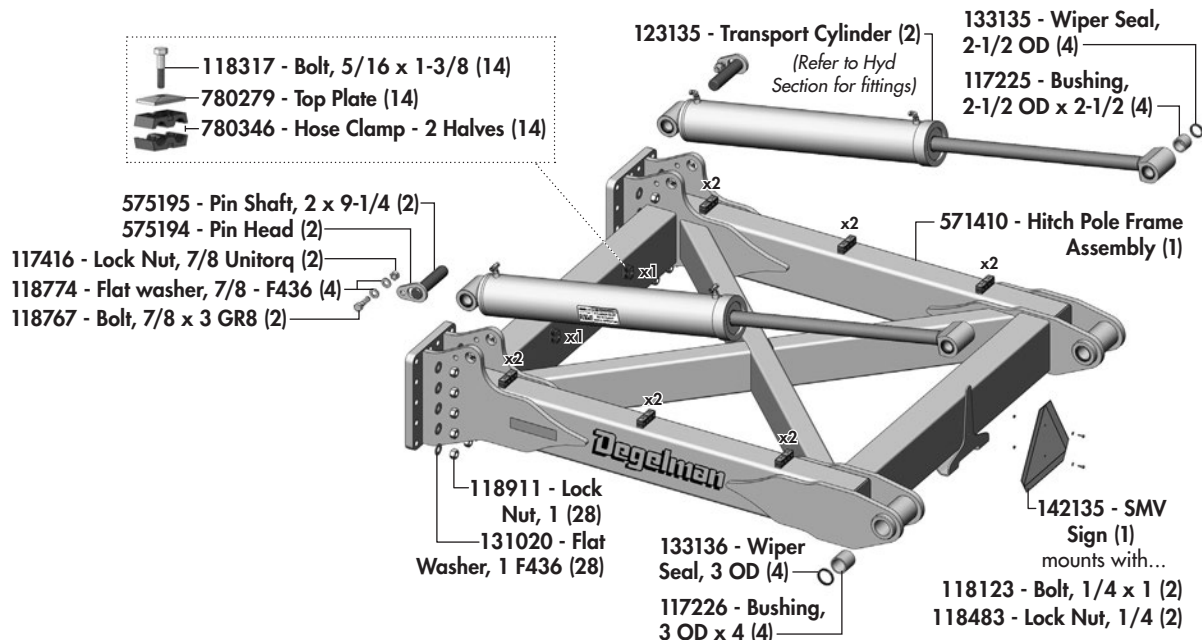


Hitch Pole / Front Frame Components

Jack/Hydraulic Mount Frame Detail

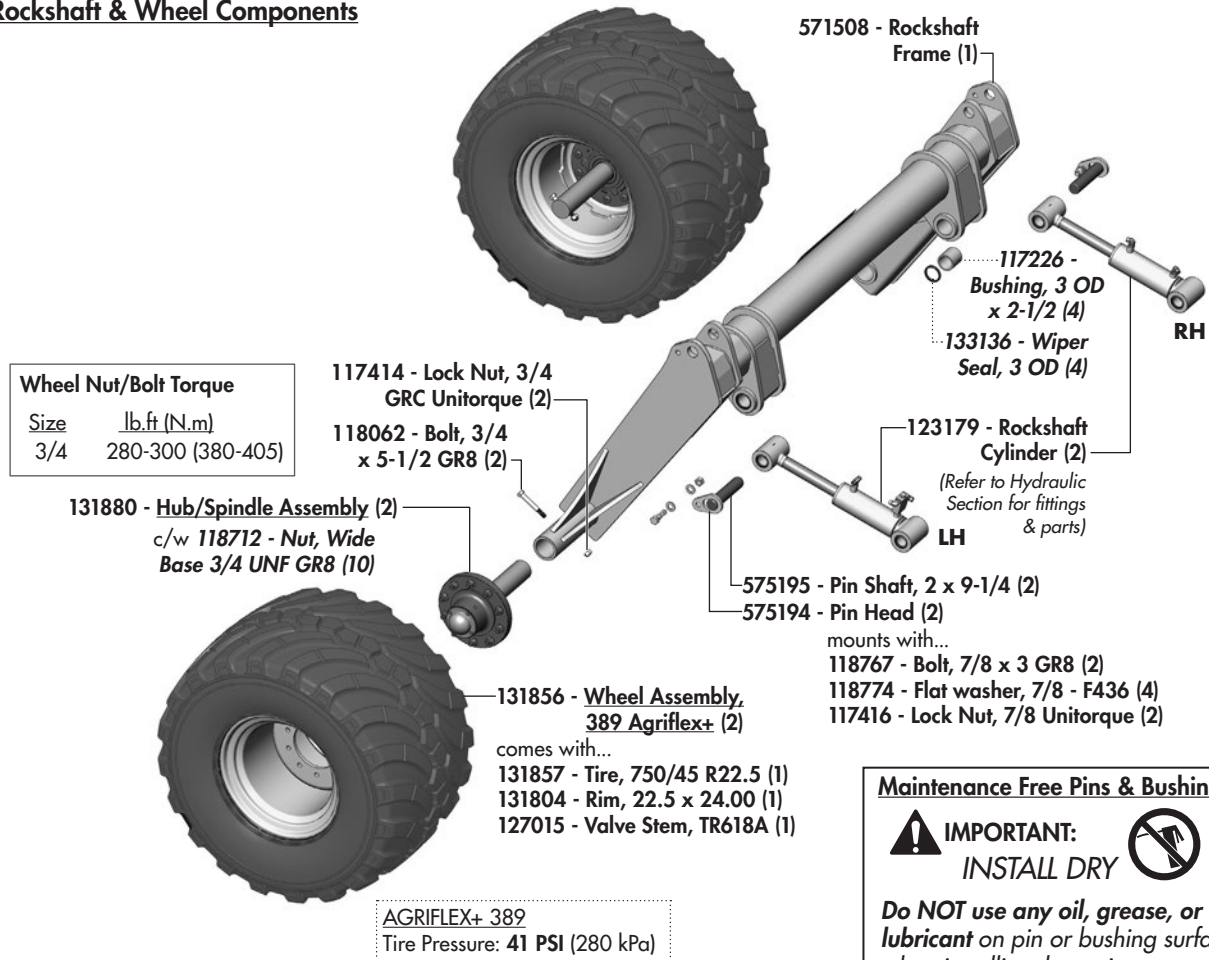


Front Frame Components



Wheel & Rockshaft Components

Rockshaft & Wheel Components



Maintenance Free Pins & Bushings

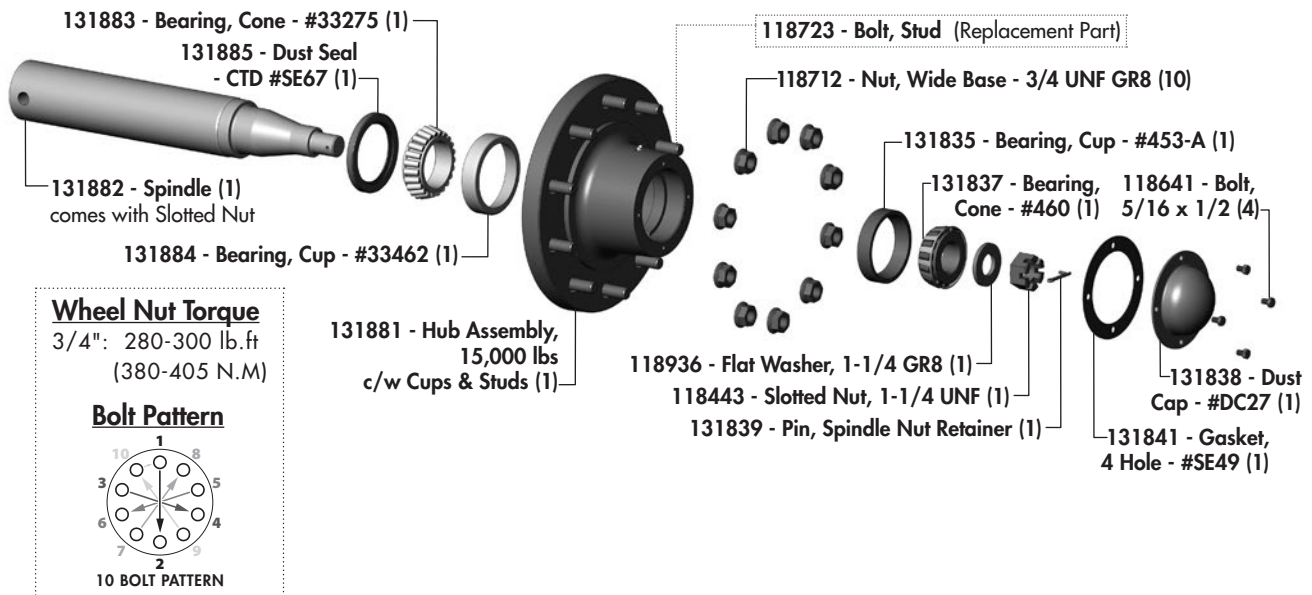


IMPORTANT:
INSTALL DRY



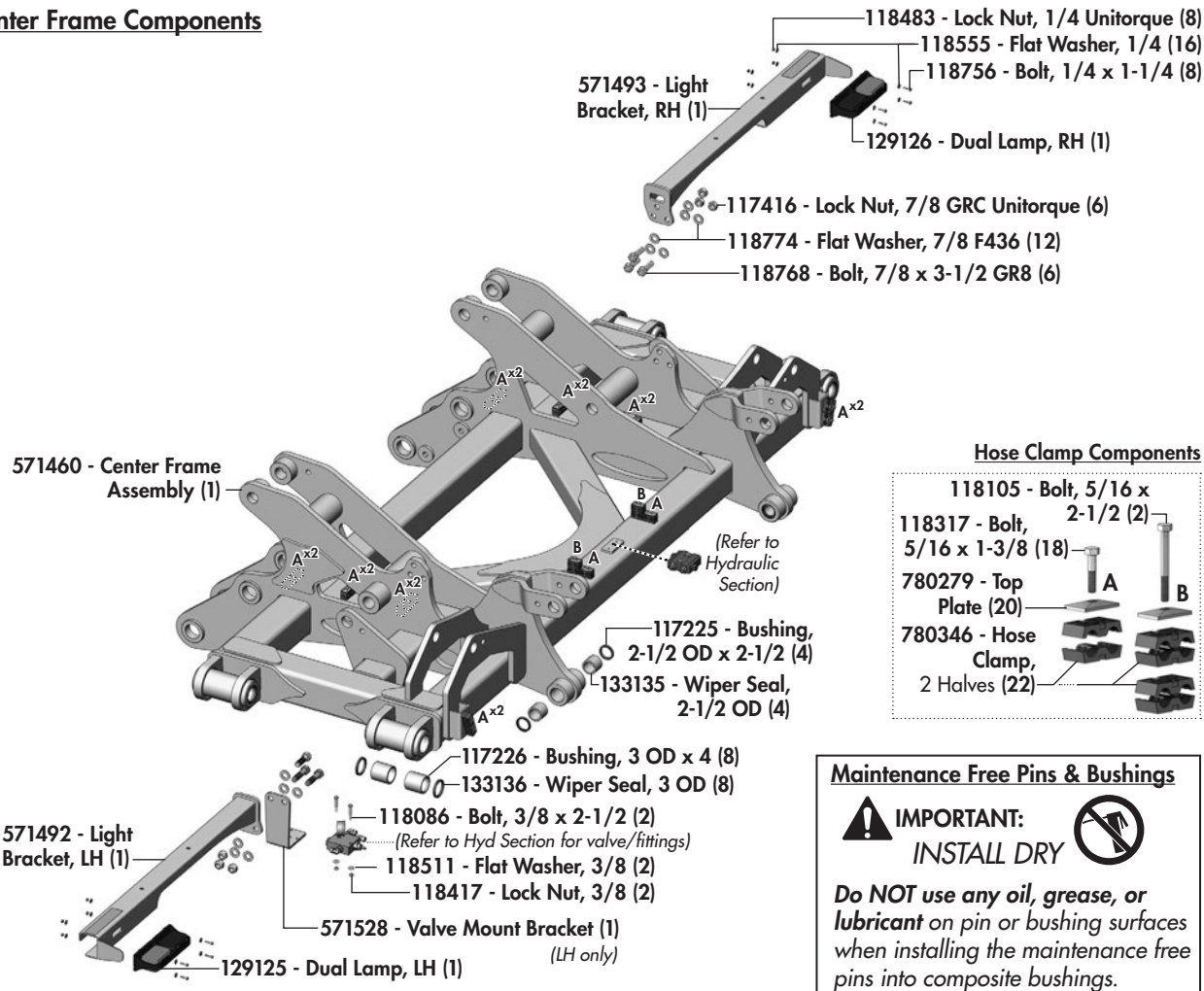
Do NOT use any oil, grease, or lubricant on pin or bushing surfaces when installing the maintenance free pins into composite bushings.

131880 - Hub/Spindle Assembly (2)



Center Frame Components

Center Frame Components



Center Frame Pin Components

1 Pin Assembly (4)

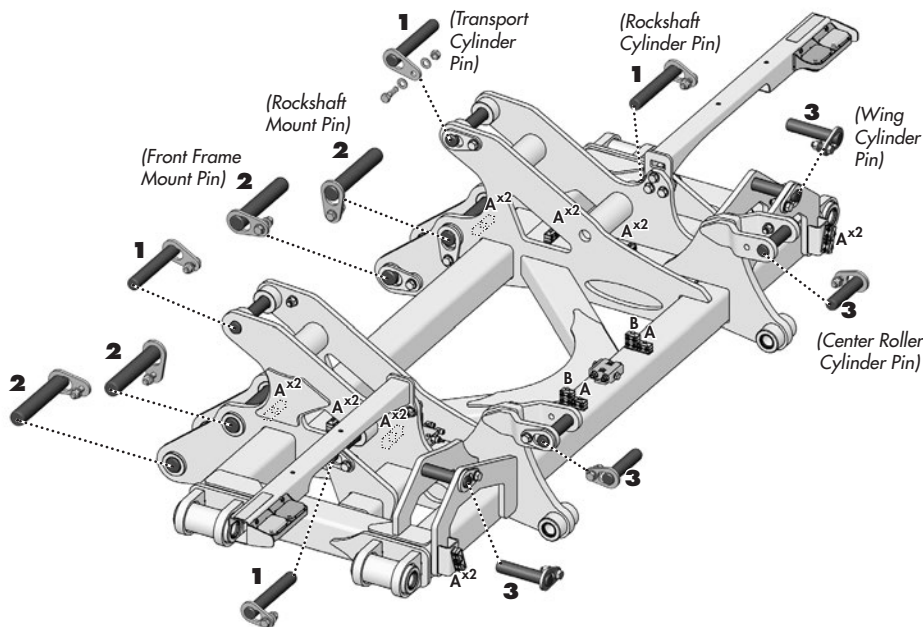
- 575198 - Pin Head (1)
- 575216 - Pin Shaft, 2 x 13-1/4 (1)
- 118767 - Bolt, 7/8 x 3 GR8 (1)
- 118774 - Flat washer, 7/8 - F436 (2)
- 117416 - Lock Nut, 7/8 Unitorq (1)

2 Pin Assembly (4)

- 575212 - Pin Head (1)
- 575215 - Pin Shaft, 2-1/2 x 14-1/4 (1)
- 118768 - Bolt, 7/8 x 3-1/2 GR8 (1)
- 118774 - Flat washer, 7/8 - F436 (2)
- 117416 - Lock Nut, 7/8 Unitorq (1)

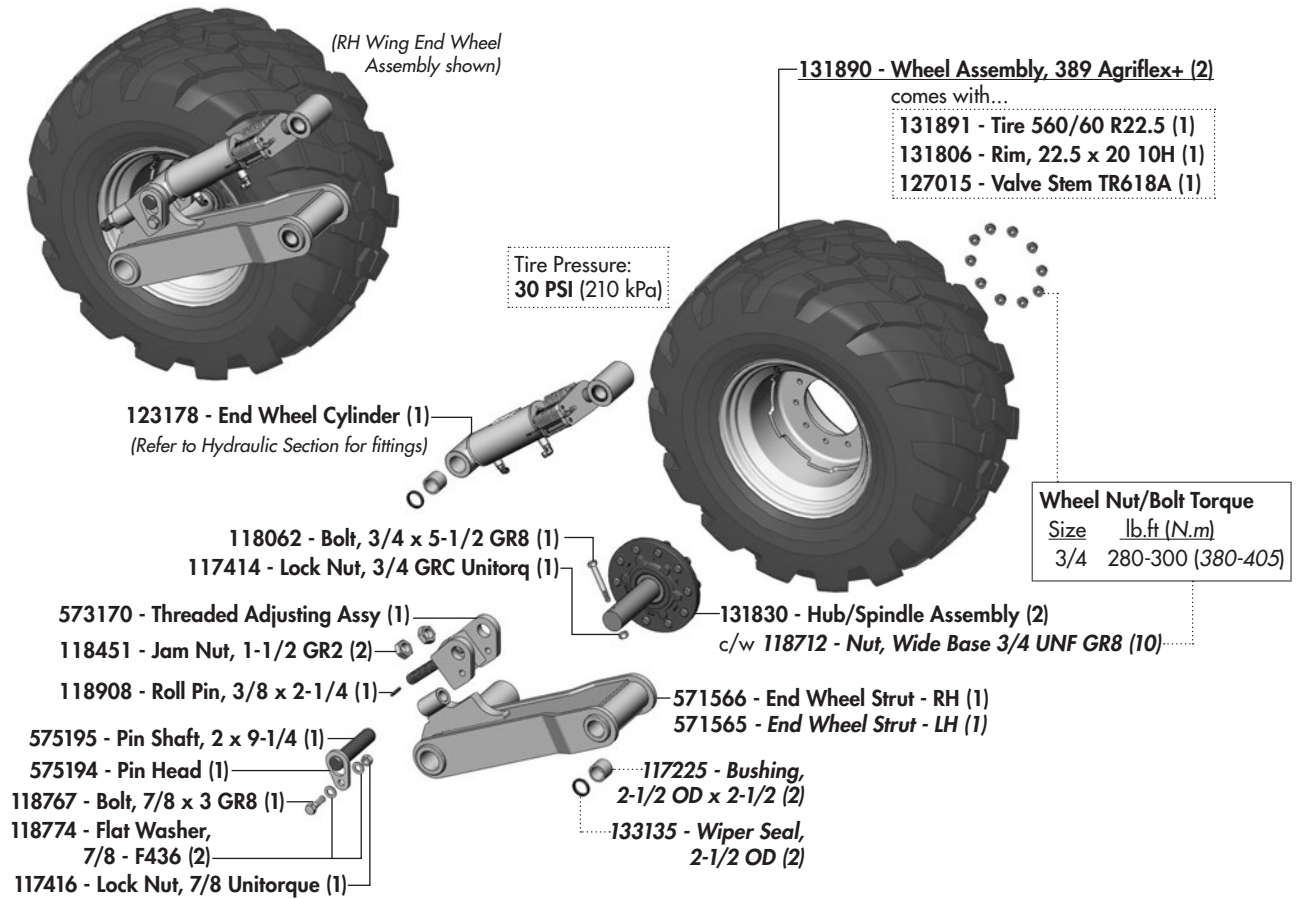
3 Pin Assembly (4)

- 575194 - Pin Head (1)
- 575195 - Pin Shaft, 2 x 9-1/4 (1)
- 118767 - Bolt, 7/8 x 3 GR8 (1)
- 118774 - Flat washer, 7/8 - F436 (2)
- 117416 - Lock Nut, 7/8 Unitorq (1)

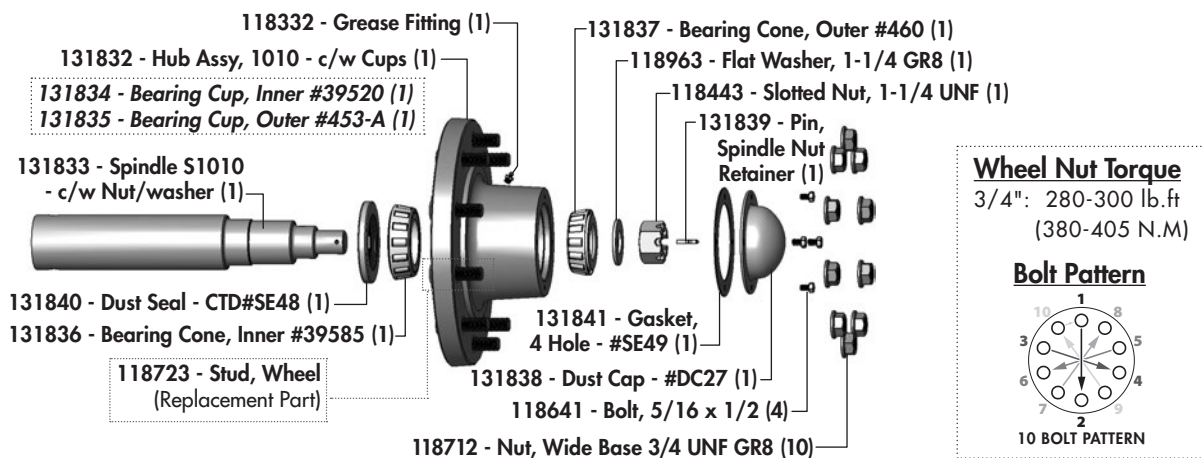


End Wheel Components

End Wheel Components for Pro-Till 41 (RH Shown)



131830 - Hub/Spindle Assembly (4)



Wing Frame Components

Wing Frame Components

(RH Wing Shown)

1 Pin Assembly (4)

- 575194 - Pin Head (1)
- 575195 - Pin Shaft, 2 x 9-1/4 (1)
- 118767 - Bolt, 7/8 x 3 GR8 (1)
- 118774 - Flat washer, 7/8 - F436 (2)
- 117416 - Lock Nut, 7/8 Unitorq (1)

2 Pin Assembly (1)

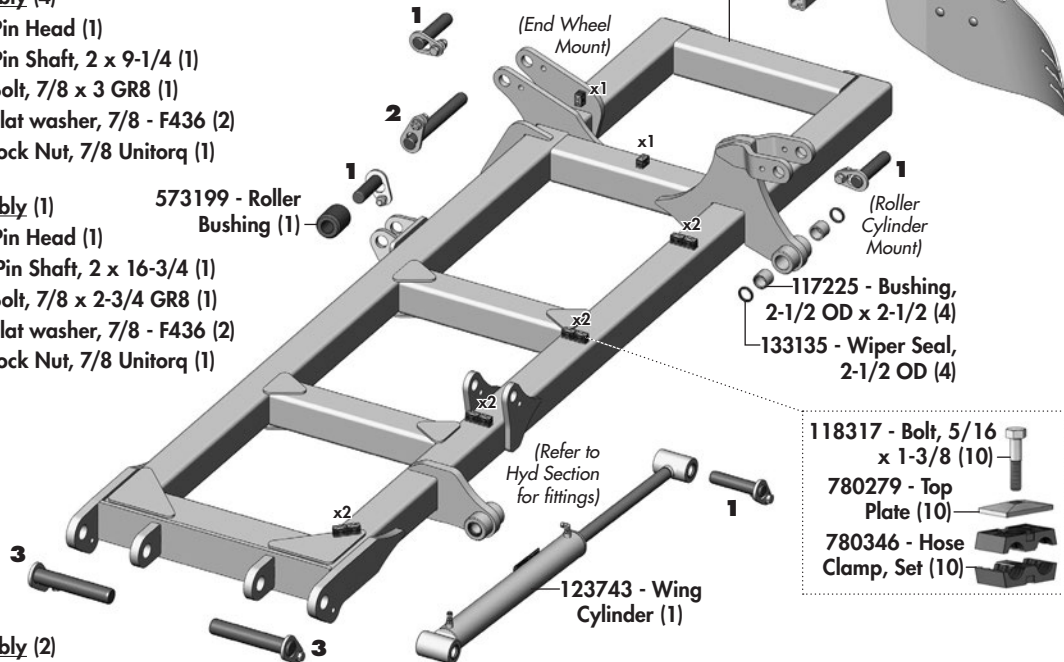
- 575198 - Pin Head (1)
- 249974 - Pin Shaft, 2 x 16-3/4 (1)
- 117426 - Bolt, 7/8 x 2-3/4 GR8 (1)
- 118774 - Flat washer, 7/8 - F436 (2)
- 117416 - Lock Nut, 7/8 Unitorq (1)

3 Pin Assembly (2)

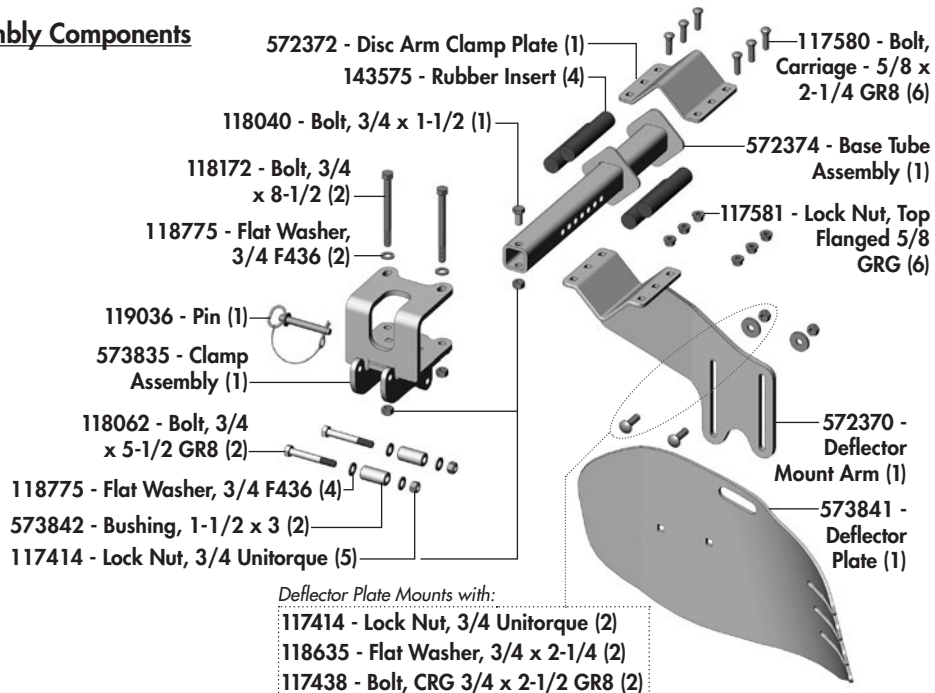
- 575212 - Pin Head (1)
- 575215 - Pin Shaft, 2-1/2 x 14-1/4 (1)
- 118768 - Bolt, 7/8 x 3-1/2 GR8 (1)
- 118774 - Flat washer, 7/8 - F436 (2)
- 117416 - Lock Nut, 7/8 Unitorq (1)

571520 - Wing Frame Assembly, 41' RH (shown) (1)

571540 - Wing Frame Assembly, 41' LH (opposite) (1)

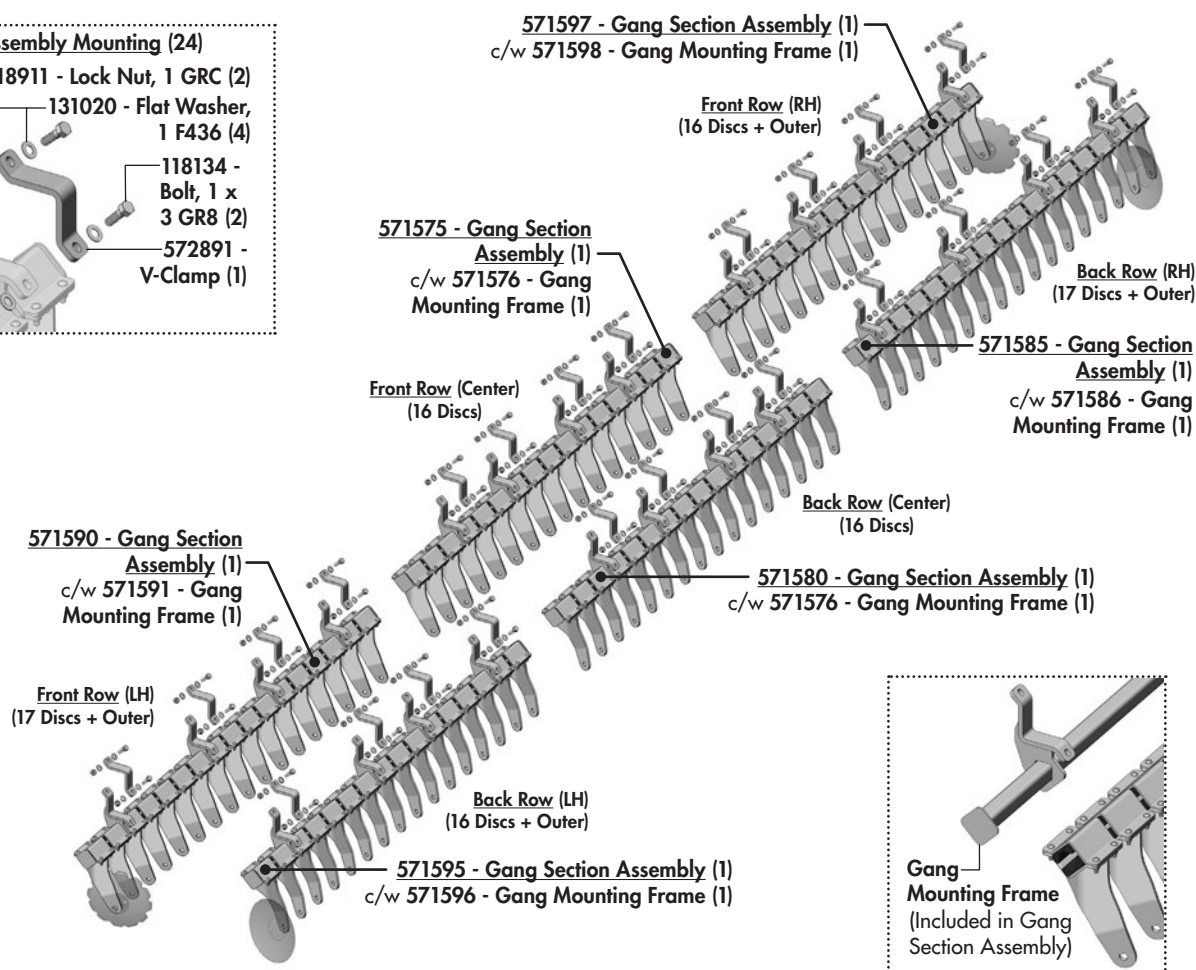
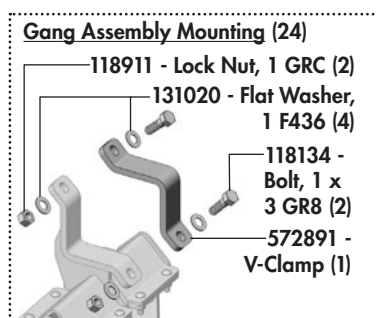


Deflector Assembly Components

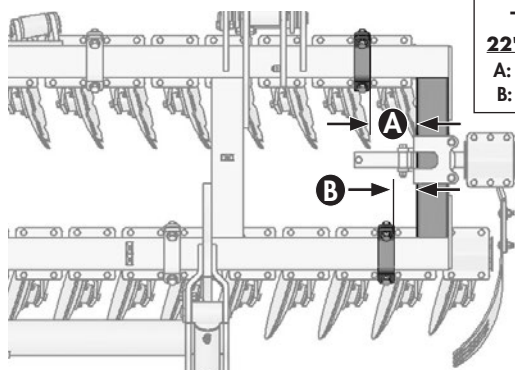


Disc Gang Components

Pro-Till 41 Disc Gang Overview



Setting Gang Section Spacing - PT41

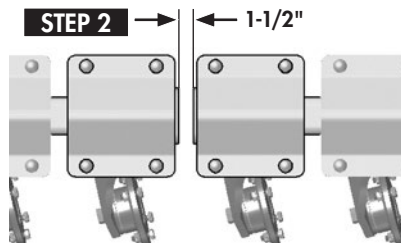


STEP 1

1. Gang section spacing starts by setting the distance from the inside RH Wing Frame to the edge of the first V-Clamp on front & rear gang sections.
(Measurements - **A** & **B** in diagram).

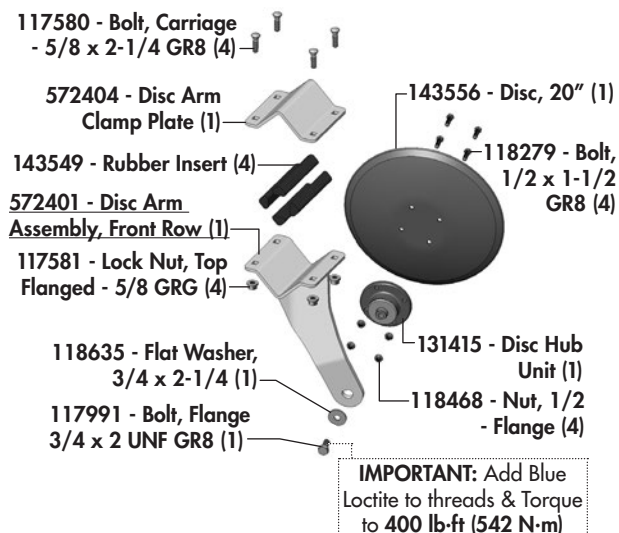
2. Then, the distance between the *left* endcap of the first gang section and the *right* endcap of the next gang section should be set to 1-1/2". This should be the standard distance between all gang sections.

STEP 2

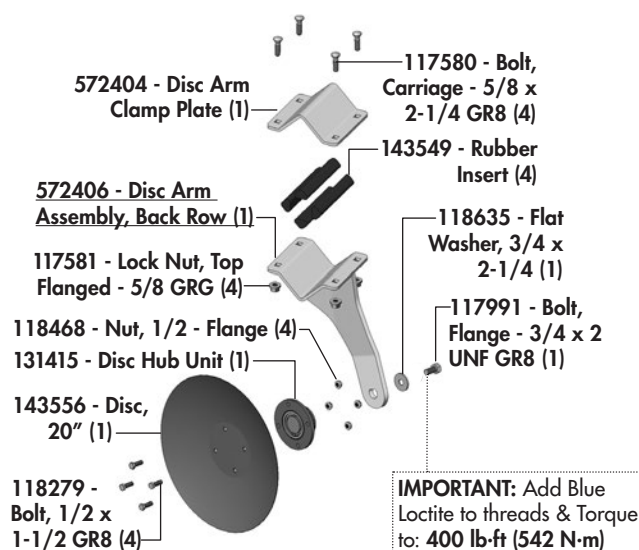


Disc Arm Components & Disc Options

Front Row - Standard Disc Assembly Components



Back Row - Standard Disc Assembly Components



Disc Hub Components

131415 - Disc Hub Unit (Varied Suppliers) - Replacement O-Rings

INA - Markings



121080 - O-Ring, Nitrile M6x88 (1)

SKF - Markings



121082 - O-Ring, Nitrile M5.3x87.5 (1)

Discs/Hubs - Required Numbers Per Machine

Pro-Till 41 requires: 98 Discs/Hubs



Economy		Standard		20"		22"	
Economy Discs		Premium Discs					
20" Straight	20" Notched	20" Straight	20" Notched	20" Double-V Notched	22" Straight	22" Notched	22" Double-V Notched
143567	143568	143556	143557	143553	143562	143563	143566

Typical Factory Settings of End Discs

20" Disc Option

143550 - 18" End Disc - Straight (1)
Located as outer disc on rear RH corner only.

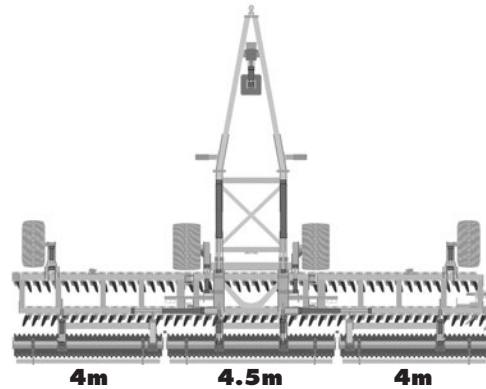
22" Disc Option

143556 - 20" End Disc - Straight (1)
Located as outer disc on rear RH corner only.

(Note: Customers may wish to adjust the end disc sizes and locations for customer preferred performance in certain soil or field conditions.)

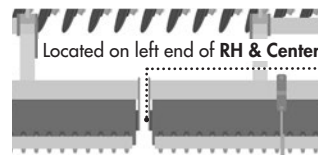
Roller Mounting Frame Components

Roller Location Overview - PT41



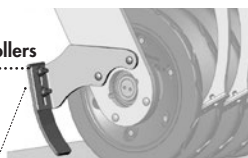
Single Roller Ridge Wiper Components

Knocks down the possible ridge of dirt left from buildup in-between the rollers.



Initially set to highest setting as shown then adjust lower as necessary until desired results are achieved. **Note:** Setting too low can result in a trench or possibly cause plugging.

573385 - Ridge Wiper Kit (1)

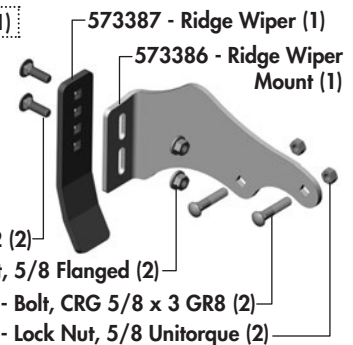


118221 - Bolt, CRG 5/8 x 2 (2)

117581 - TopLock Nut, 5/8 Flanged (2)

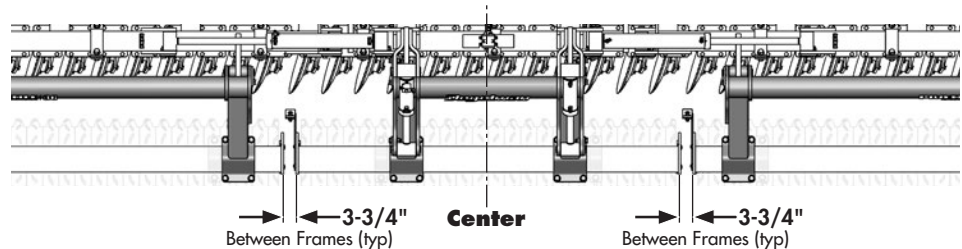
117460 - Bolt, CRG 5/8 x 3 GR8 (2)

118447 - Lock Nut, 5/8 Unitorque (2)



Mounting Frame to Roller Frame Installation for SINGLE ROLLERS

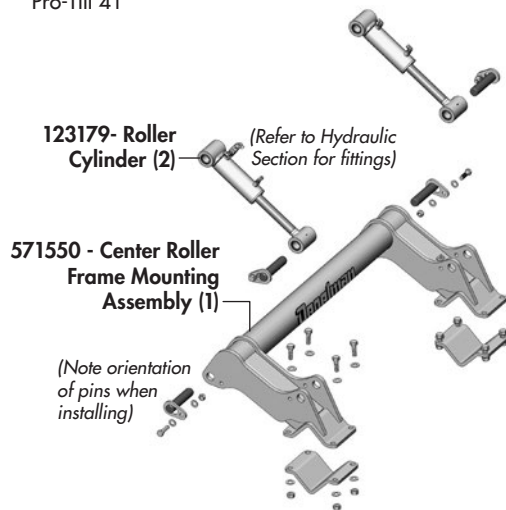
1. Center the Roller Frame with center of Mounting Frame during install.
2. When installing LH and RH roller frames, use a distance of 3-3/4" between the end of the previously installed center frame and the end of the LH/RH roller frame being positioned.



Roller Mounting Frame Components

Center Roller Mounting Frame Components

Pro-Till 41



Common Roller Frame Components

Note: Pin orientations differ on each section (LH, RH, & Center), refer to component overviews.

(Note: Qty is 3 or 4 pins: 2 Pins per Frame Mount & 1 Pin per Cylinder)

117416 - Lock Nut, 7/8 Unitorq (1)

575195 - Pin Shaft, 2 x 9-1/4 (1)

575194 - Pin Head (1)

118767 - Bolt, 7/8 x 3 GR8 (1)

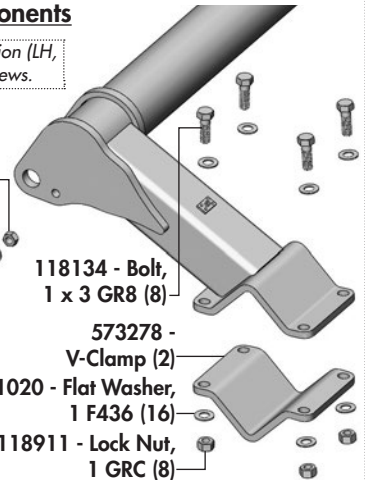
118774 - Flat washer, 7/8 - F436 (2)

118134 - Bolt, 1 x 3 GR8 (8)

573278 - V-Clamp (2)

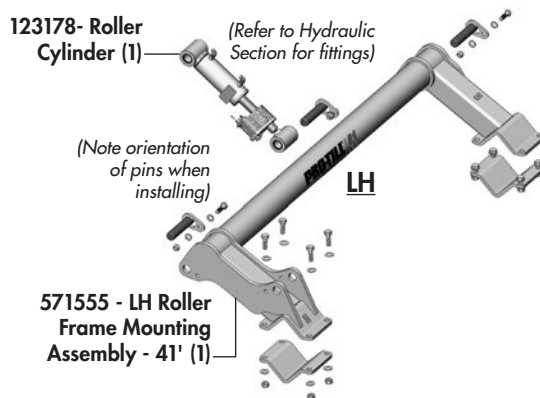
131020 - Flat Washer, 1 F436 (16)

118911 - Lock Nut, 1 GRC (8)



LH & RH Roller Mounting Frame Components

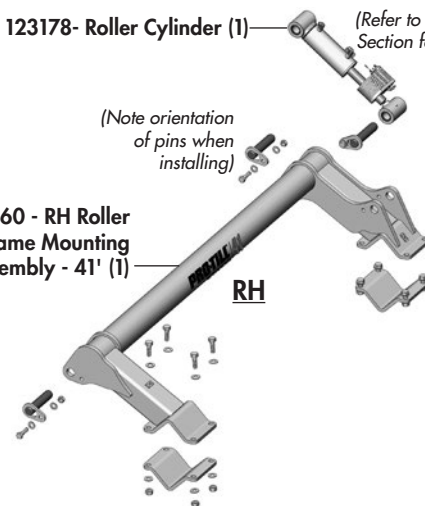
Pro-Till 41



123178- Roller Cylinder (1) (Refer to Hydraulic Section for fittings)

(Note orientation of pins when installing)

571560 - RH Roller Frame Mounting Assembly - 41' (1)



Roller Frame Components

Cage, LSTX & LSTXE Rollers

575784 - Bolted Roller Frame - 4m (2)

575786 - Bolted Roller Frame - 4.5m (1)

LSTXE ONLY: These shims (one per side) are **only** used with LSTXE Rollers.

575789 - 1-1/2" Shims (2) on 4m Rollers

Uses: 117575 - Bolt, 7/8 x 4-1/2 GR8 (8)

575787 - 1/2" Shims (2) for 4.5m Rollers.

Uses: 118768 - Bolt, 7/8 x 3-1/2 GR8 (8)

118774 - Flat Washer, 7/8 F436 (16)

Cage & LSTX Rollers Only

118767 - Bolt, 7/8 x 3 GR8 (8)

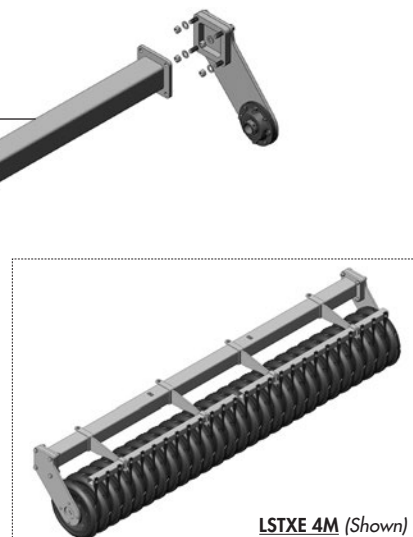
573385 - Ridge Wiper Kit (2)

RH & Center Roller Only
Installed on LH side of roller.



117416 - Lock Nut, 7/8 Unitorque (8)

575760 - Bearing Support Plate (2)



Roller Overview & LSTXE Ejector Components

Roller Assembly Overview

Cage Rollers

A 12 Bar Cage Roller
572467 - Cage Roller Assembly, 12 Bar 4m (1)
575289 - Cage Roller Assembly, 12 Bar 4.5m (1)

B 9 Bar Cage Roller
572481 - Cage Roller Assembly, 9 Bar 4m (1)
575208 - Cage Roller Assembly, 9 Bar 4.5m (1)

LSTX Rollers

C LSTX Rubber Roller
131855 - Rubber Roller Assembly, LSTX 4m (1)
131870 - Rubber Roller Assembly, LSTX 4.5m (1)

D LSTX Scraper
572932 - Standard Assembly, 4m (1)
572977 - Max-Life Assembly, 4m (1)
575435 - Standard Assembly, 4.5m (1)
575430 - Max-Life Assembly, 4.5m (1)

LSTXE Rollers

E LSTXE Rubber Roller
131909 - Rubber Roller Assembly, LSTXE 4m (1)
131910 - Rubber Roller Assembly, LSTXE 4.5m (1)

F LSTXE Ejectors
575814 - Scraper Assembly 2m (1)
575801 - Scraper Assembly 2.5m (1)

LSTXE Ejector Components

LSTXE Rock Ejector 2/2.5m Section Component Overview

Qty for 1 Roller Section

- 118039 - Bolt, 5/8 x 8 (4)
- 118117 - Bolt, 5/8 x 5 (4)
- 118537 - Flat Washer, 5/8 F436 (16)
- 118447 - Lock Nut, 5/8 Unitorque (8)
- 575805 - Tube Support Assembly (4)
- 117648 - Bolt, Carriage - 5/8 x 4 GR8 (Qty)
- LSTXE: 575809 - Ejector Blade, 1/2 (Qty)
- 117581 - Lock Nut, Top Flanged - 5/8 GRG (Qty)

Qty per Ejector Mount Assembly

LSTX, 2m	Qty: (13)
LSTX, 2.5m	Qty: (16)

575812 - Rock Ejector Mount Tube, 2m (5)
575812 - Rock Ejector Mount Tube, 2.5m (1)

PT41 Total QTY (81)

• Loosen the Ejector Bolt to adjust.
• Set the LSTXE Ejector-to-Roller Gap distance between: 3/4" to 1"
• Then, properly tighten.

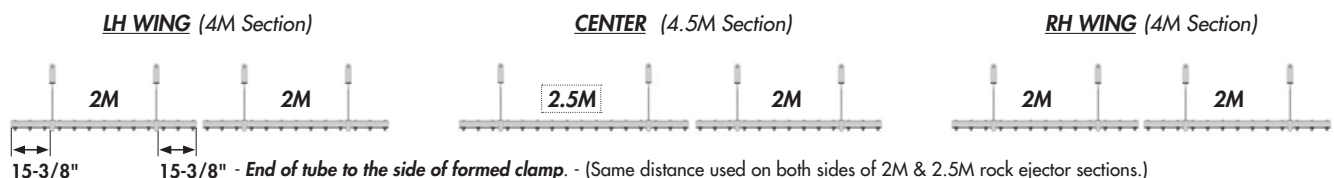
Set the ejector tip to roller surface gap distance to: 3/4" to 1" (LSTXE rollers)

Roller Model Reference

LSTXE Type Roller

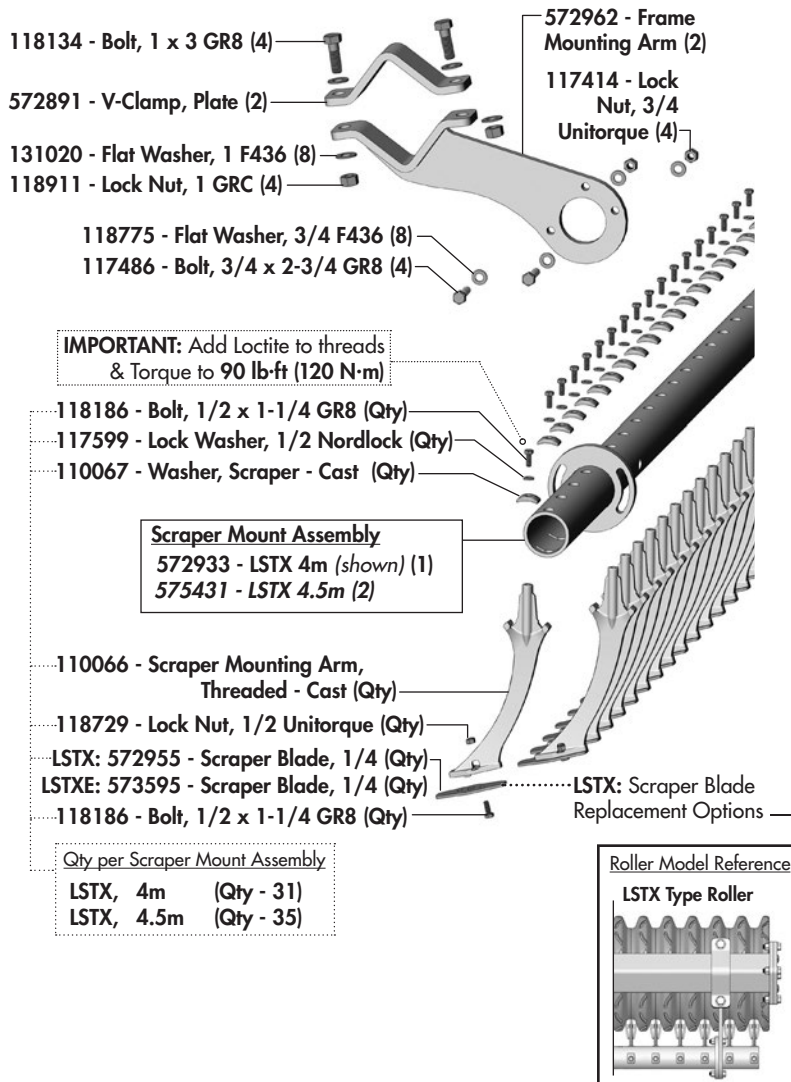
LSTXE Rock Ejector Location & Support Mount Distances

LSTXE - PT 41



LSTX Roller - Scraper Components

Scraper Section Component Overview



LSTX - Scraper Blades

Standard LSTX Blade Kits - c/w bolts & locknuts.

LSTX - 41' Kit: 575295 (97)

572955 - Scraper Blade, Standard - 1/4

mounts with:

118186 - Bolt, 1/2 x 1-1/4 GR8

118729 - Lock Nut, 1/2 Unitorque



Max-Life LSTX Blade Kits

- requires new hardware (locknuts).

LSTX - 41' Kit: 575296 (97)

572957 - Scraper Blade, Max-Life - 1/4

mounts with:

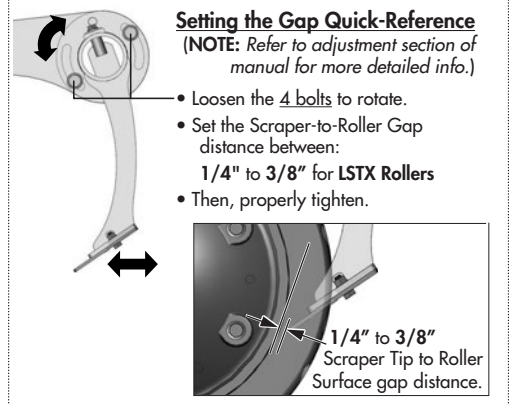
118186 - Bolt, 1/2 x 1-1/4 GR8

118729 - Lock Nut, 1/2 Unitorque

Max-Life
LSTX

Wear
Edge down

Install
with Wear
Surface down

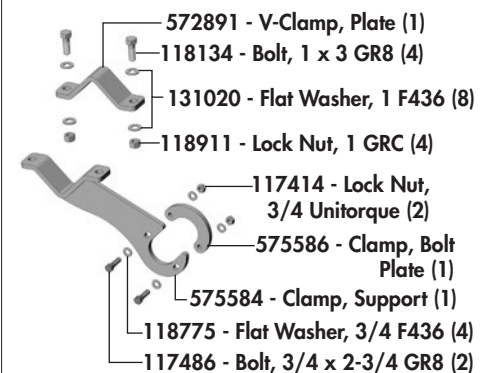


Scraper Center Clamp Installation

When installing Scraper Assembly to Rubber Roller Frame, a center clamp is positioned and installed roughly at the center of the assembly.

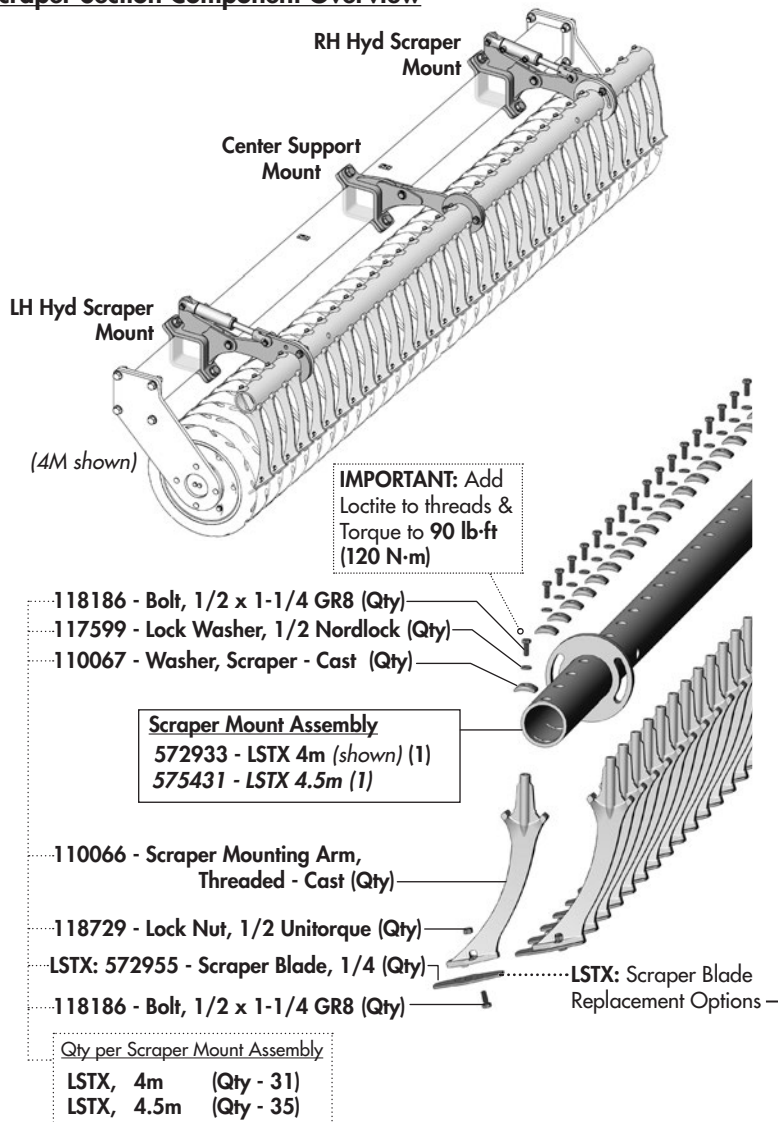


4m & 4.5m Scraper Assembly Center Clamp



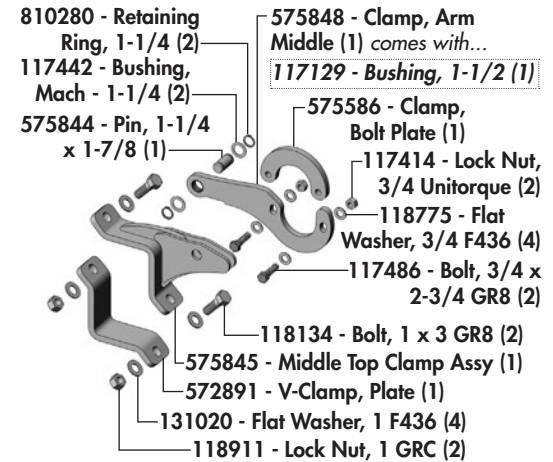
LSTX Roller - *Optional* Hydraulic Scraper Components

Scraper Section Component Overview



Scraper Center Support Mount Components

When installing Scraper Assembly to Rubber Roller Frame, a center clamp is positioned and installed roughly at the center of the assembly.



LSTX - Scraper Blades

Standard LSTX Blade Kits - c/w bolts & locknuts.

LSTX - 41' Kit: 575295 (97)

572955 - Scraper Blade, Standard - 1/4

mounts with:

118186 - Bolt, 1/2 x 1-1/4 GR8

118729 - Lock Nut, 1/2 Unitorque



Max-Life LSTX Blade Kits

- requires new hardware (locknuts).

LSTX - 41' Kit: 575296 (97)

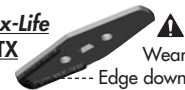
572957 - Scraper Blade, Max-Life - 1/4

mounts with:

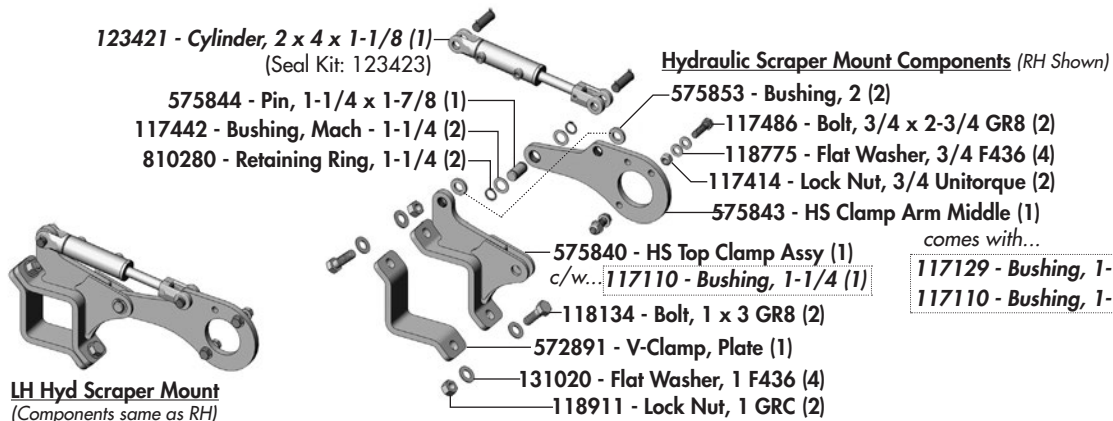
118186 - Bolt, 1/2 x 1-1/4 GR8

118729 - Lock Nut, 1/2 Unitorque

Max-Life LSTX

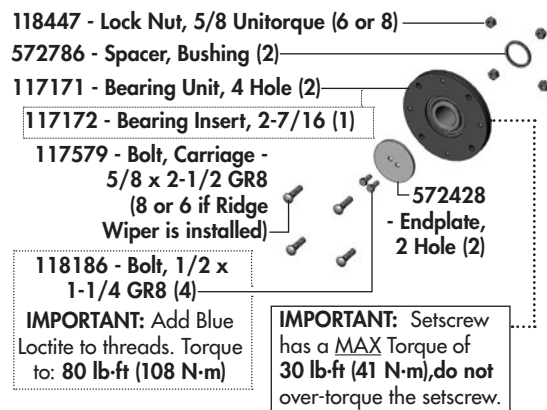


Scraper LH / RH Support Clamp Components

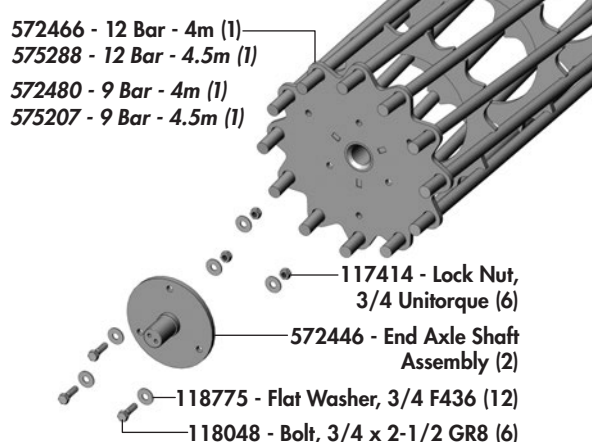


Roller Part Components

Common Roller Bearing Components



Cage Roller Part Components



Rubber Roller Assemblies

LSTX Roller Assembly

131855 - 4m (1)

131870 - 4.5m (1)

LSTXE Roller Assembly

131909 - 4m (1)

131910 - 4.5m (1)

Rubber Roller Common End Assembly Components

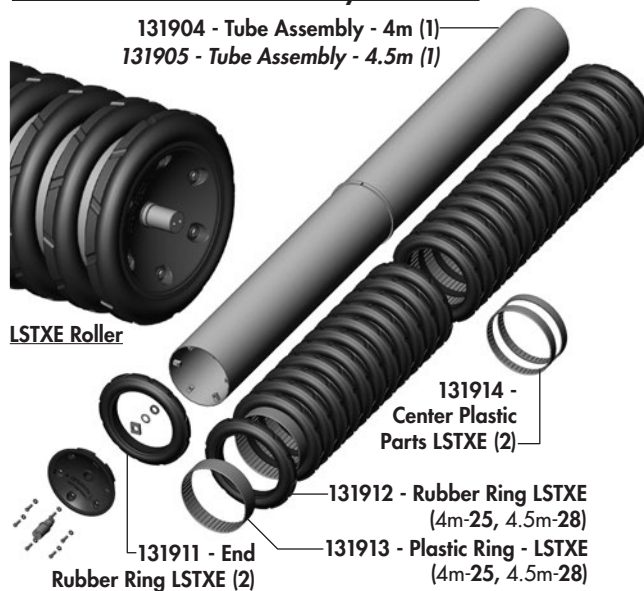
131896 - Repair Toolkit (1)
 (required for removal of endplate)



LSTX Rubber Roller Assembly Overview



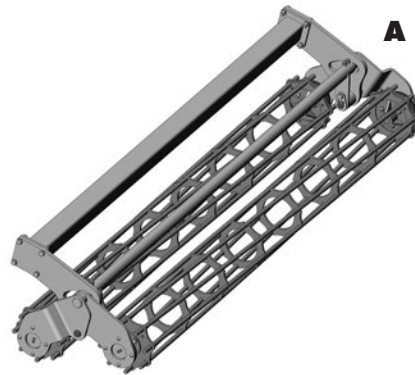
LSTXE Rubber Roller Assembly Overview



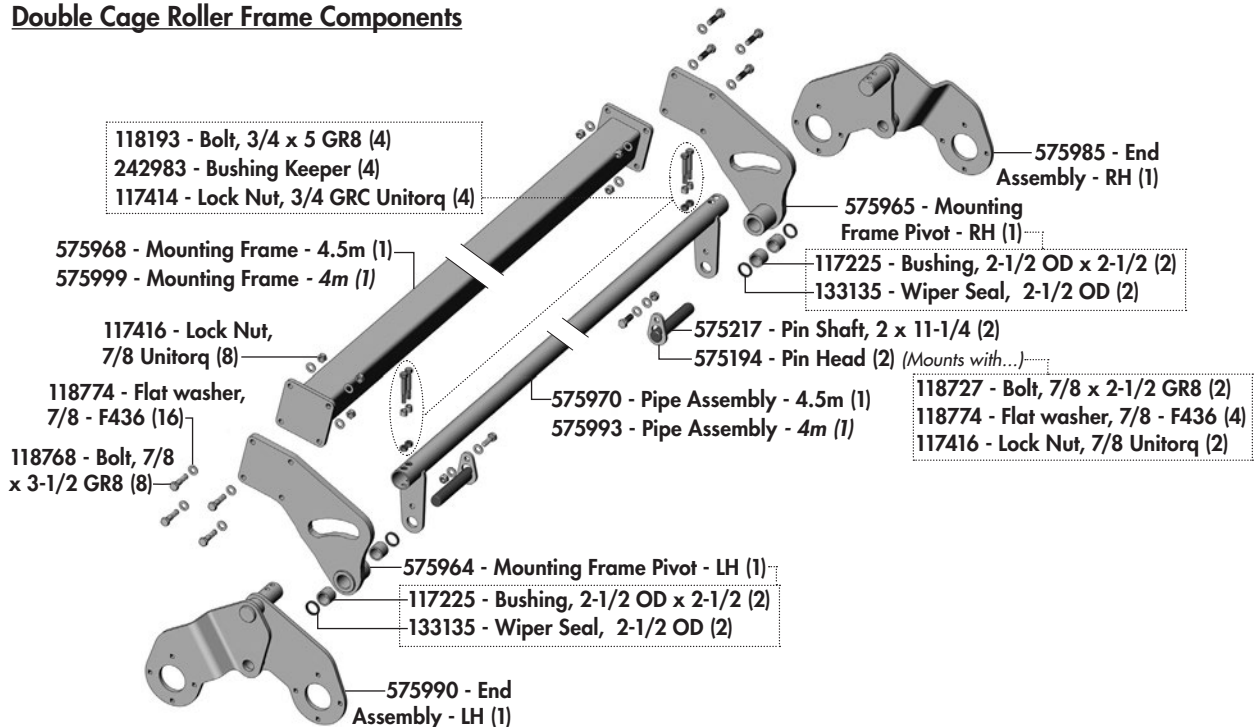
Double Cage Roller Component & Frame Assemblies

Roller Assembly Overview

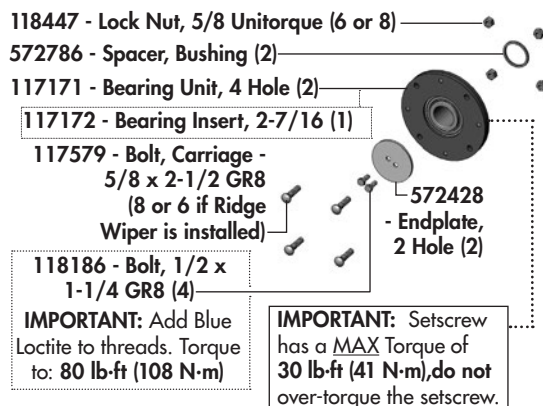
- Double Cage Rollers PT41
- A** 4M Double Cage Roller (2)
- B** 4.5M Double Cage Roller (1)



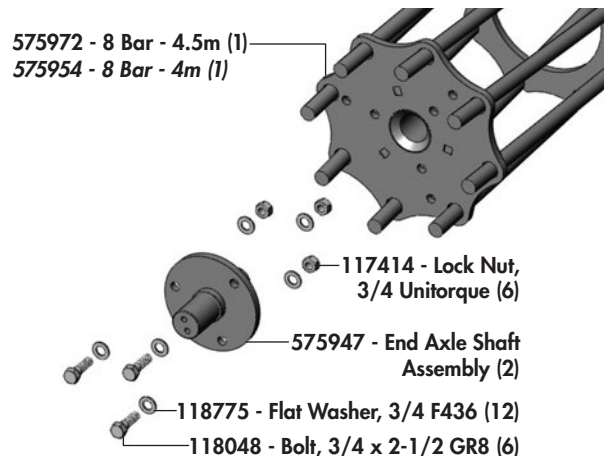
Double Cage Roller Frame Components



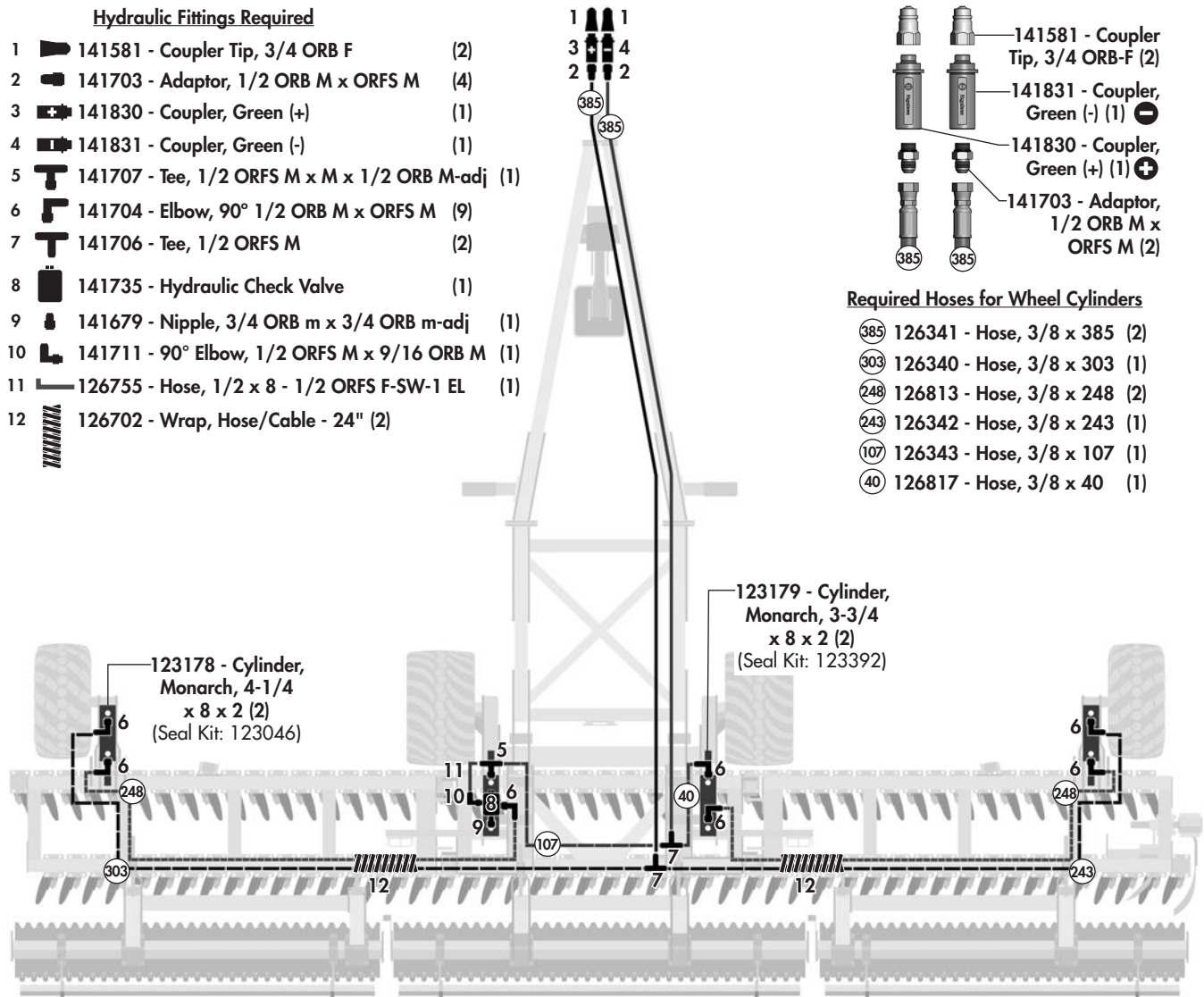
Common Roller Bearing Components



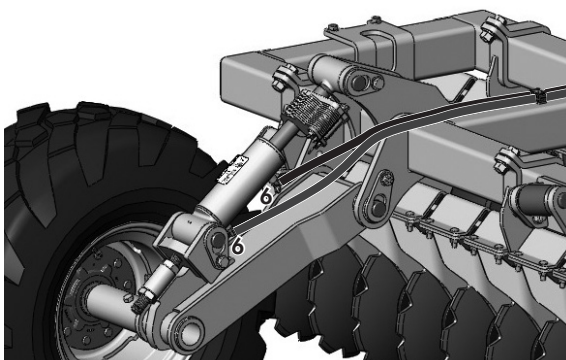
Double Cage Roller Part Components



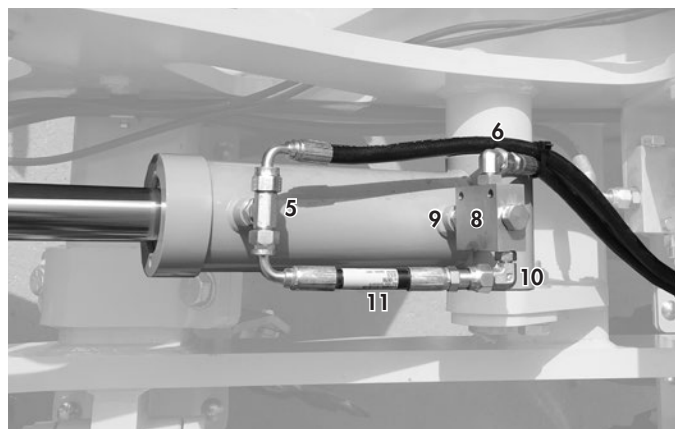
Hydraulic Layout - 1 - Wheels



Detail A - RH Outer Wheel Cylinder General Overview (LH Opposite)



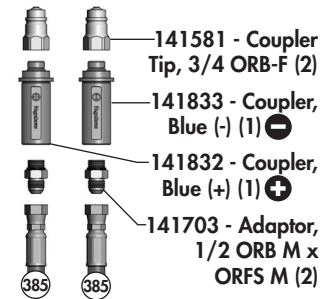
Detail B - RH Wheel Cylinder Hydraulic Lock Kit



Hydraulic Layout - 2 - Rollers

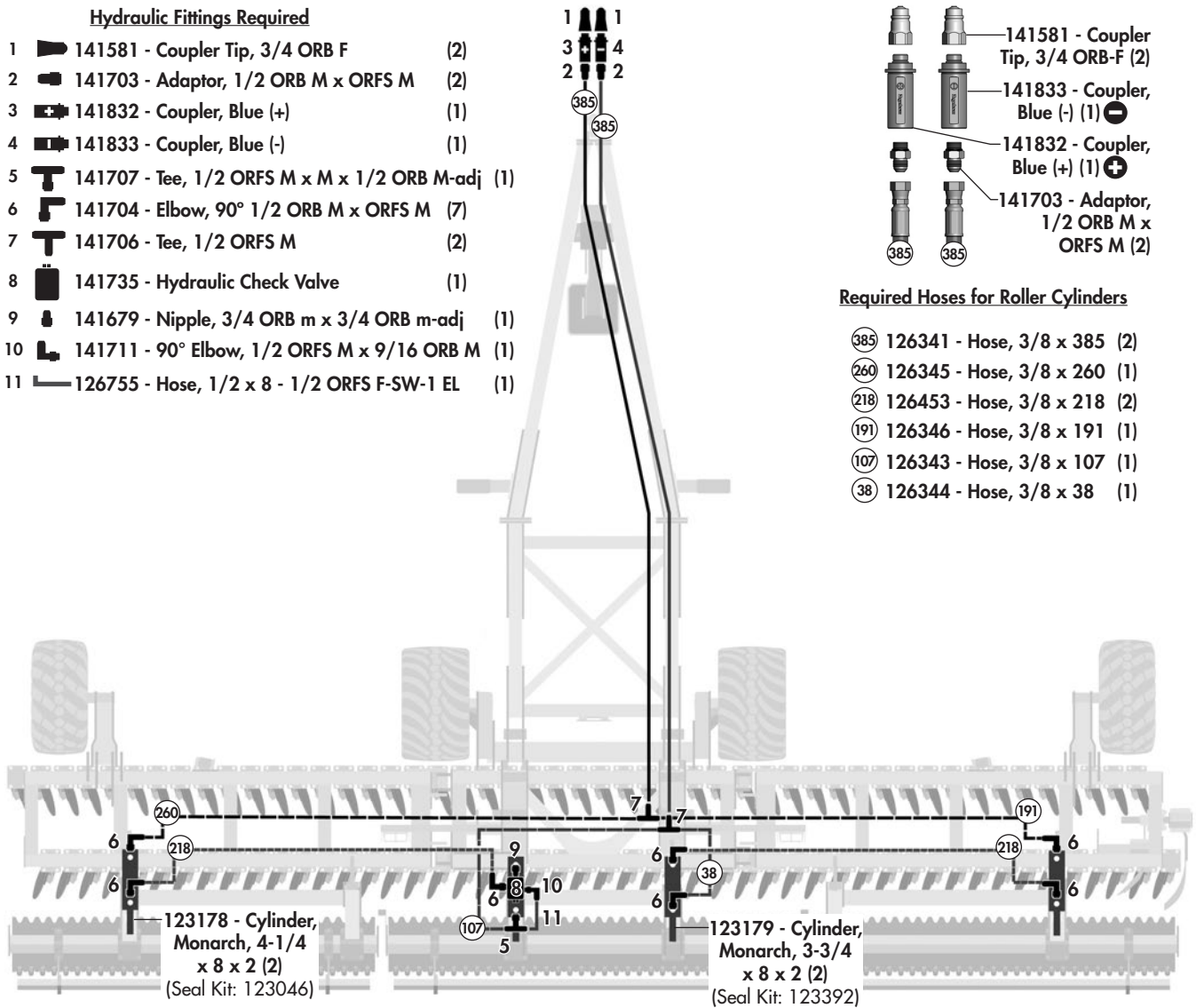
Hydraulic Fittings Required

- | | | | |
|----|---|--|-----|
| 1 |  | 141581 - Coupler Tip, 3/4 ORB F | (2) |
| 2 |  | 141703 - Adaptor, 1/2 ORB M x ORFS M | (2) |
| 3 |  | 141832 - Coupler, Blue (+) | (1) |
| 4 |  | 141833 - Coupler, Blue (-) | (1) |
| 5 |  | 141707 - Tee, 1/2 ORFS M x M x 1/2 ORB M-adj | (1) |
| 6 |  | 141704 - Elbow, 90° 1/2 ORB M x ORFS M | (7) |
| 7 |  | 141706 - Tee, 1/2 ORFS M | (2) |
| 8 |  | 141735 - Hydraulic Check Valve | (1) |
| 9 |  | 141679 - Nipple, 3/4 ORB m x 3/4 ORB m-adj | (1) |
| 10 |  | 141711 - 90° Elbow, 1/2 ORFS M x 9/16 ORB M | (1) |
| 11 |  | 126755 - Hose, 1/2 x 8 - 1/2 ORFS F-SW-1 EL | (1) |

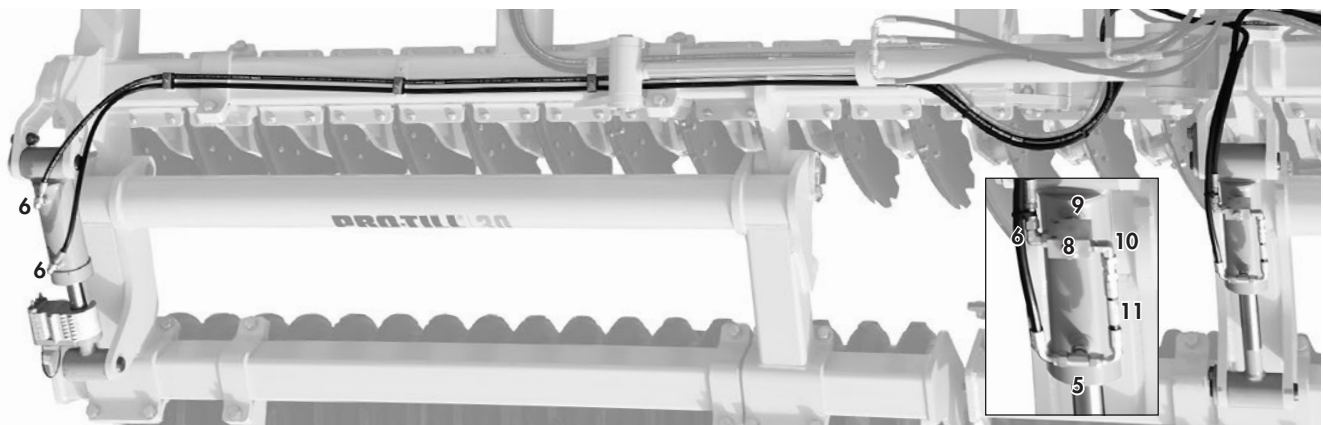


Required Hoses for Roller Cylinders

- | | | |
|-----|--------------------------|-----|
| 385 | 126341 - Hose, 3/8 x 385 | (2) |
| 260 | 126345 - Hose, 3/8 x 260 | (1) |
| 218 | 126453 - Hose, 3/8 x 218 | (2) |
| 191 | 126346 - Hose, 3/8 x 191 | (1) |
| 107 | 126343 - Hose, 3/8 x 107 | (1) |
| 38 | 126344 - Hose, 3/8 x 38 | (1) |



Detail A - LH Roller Cylinder General Overview



Hydraulic Layout - 3 - Transport

Hydraulic Fittings Required

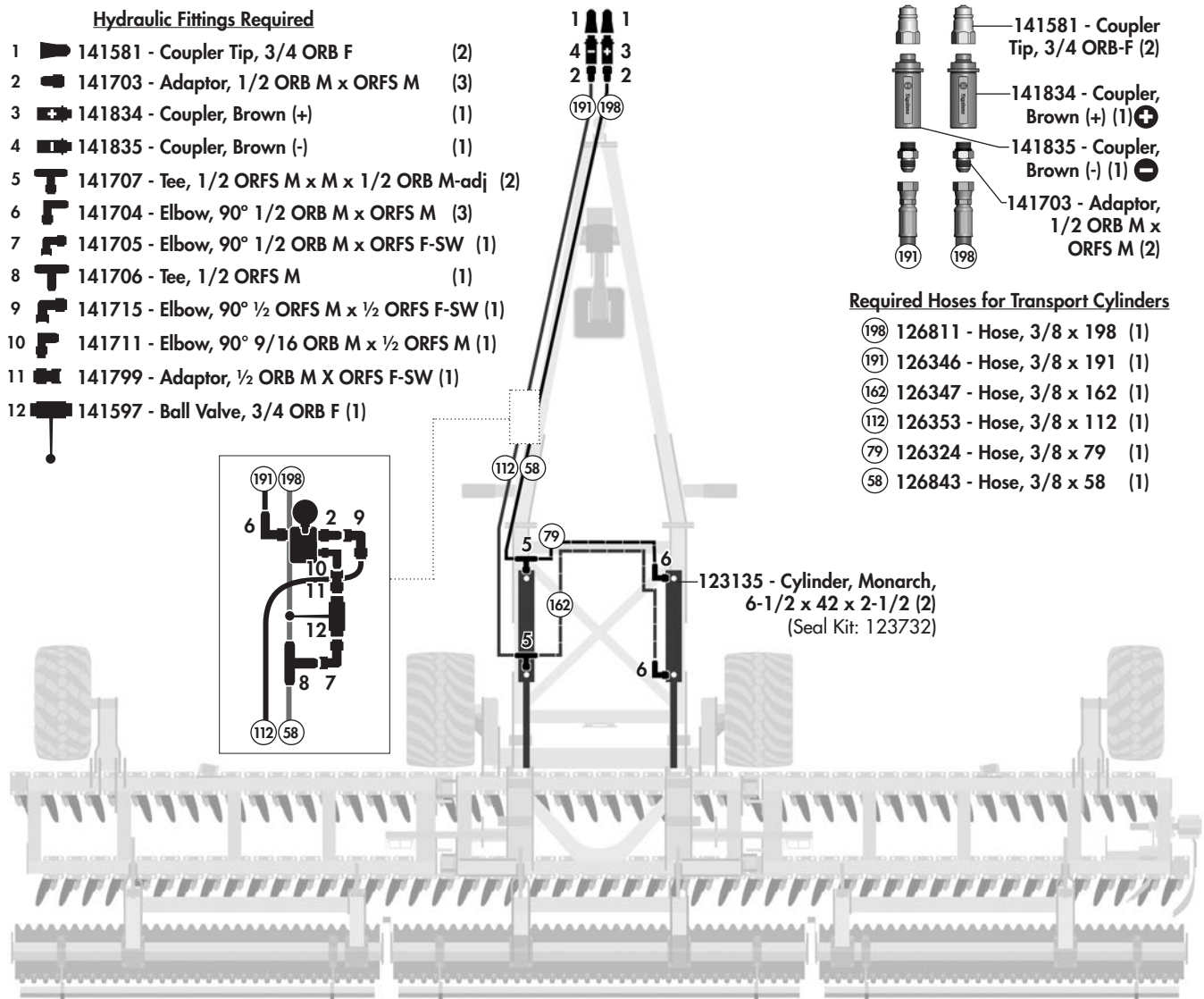
- 1 141581 - Coupler Tip, 3/4 ORB F (2)
- 2 141703 - Adaptor, 1/2 ORB M x ORFS M (3)
- 3 141834 - Coupler, Brown (+) (1)
- 4 141835 - Coupler, Brown (-) (1)
- 5 141707 - Tee, 1/2 ORFS M x M x 1/2 ORB M-adj (2)
- 6 141704 - Elbow, 90° 1/2 ORB M x ORFS M (3)
- 7 141705 - Elbow, 90° 1/2 ORB M x ORFS F-SW (1)
- 8 141706 - Tee, 1/2 ORFS M (1)
- 9 141715 - Elbow, 90° 1/2 ORFS M x 1/2 ORFS F-SW (1)
- 10 141711 - Elbow, 90° 9/16 ORB M x 1/2 ORFS M (1)
- 11 141799 - Adaptor, 1/2 ORB M X ORFS F-SW (1)
- 12 141597 - Ball Valve, 3/4 ORB F (1)

1 1
4 3
2 2
191 198

- 141581 - Coupler Tip, 3/4 ORB-F (2)
- 141834 - Coupler, Brown (+) (1)
- 141835 - Coupler, Brown (-) (1)
- 141703 - Adaptor, 1/2 ORB M x ORFS M (2)

Required Hoses for Transport Cylinders

- 198 126811 - Hose, 3/8 x 198 (1)
- 191 126346 - Hose, 3/8 x 191 (1)
- 162 126347 - Hose, 3/8 x 162 (1)
- 112 126353 - Hose, 3/8 x 112 (1)
- 79 126324 - Hose, 3/8 x 79 (1)
- 58 126843 - Hose, 3/8 x 58 (1)



- 141741 - Gauge, 3000psi (1)
- 117479 - Bolt, 3/8 x 2-1/4 (2)
- 141740 - Reducing Relief Valve (1)
- 141597 - Ball Valve, 3/4 ORB F (1)
- 575831 - Reducing Valve Mount (1)
- 143663 - Decal, Roller Weight Reduction (1)
- 118043 - Bolt, 3/4 x 2 GR5 (2)
- 118686 - Flat washer, 3/8 L9 (2)
- 118417 - Lock Nut, 3/8 (2)
- 575833 - Tube Clamp (1)
- 118775 - Flat washer, 3/4 - F436 (4)
- 117414 - Lock Nut, 3/4 Unitorq (2)

Gauge Installation

Apply Teflon tape to supplied gauge and tighten gauge into the top port on the valve manifold body using 14mm wrench.

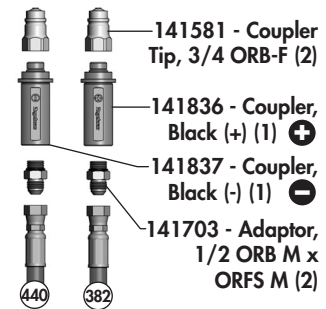
Try to orient the gauge to face forward while tightening so gauge can be viewed from the tractor cab.



Hydraulic Layout - 4 - Wings

Hydraulic Fittings Required

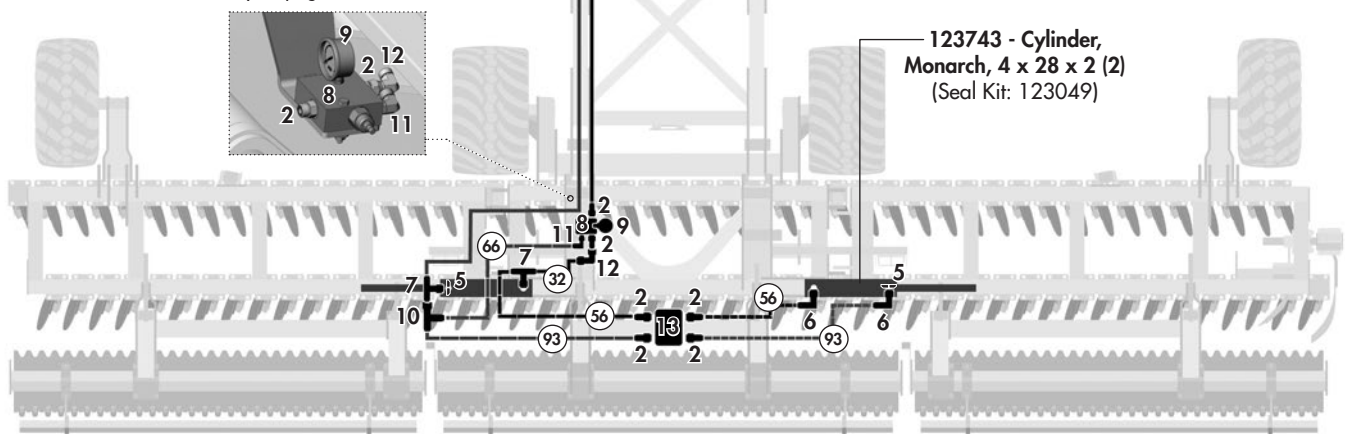
- | | | |
|----|--|-----|
| 1 | 141581 - Coupler Tip, 3/4 ORB F | (2) |
| 2 | 141703 - Adaptor, 1/2 ORB M x ORFS M | (8) |
| 3 | 141836 - Coupler, Black (+) | (1) |
| 4 | 141837 - Coupler, Black (-) | (1) |
| 5 | 122668 - Orifice, 3/4-16 UNF | (2) |
| 6 | 141704 - Elbow, 90° 1/2 ORB M x ORFS M | (2) |
| 7 | 141707 - Tee, 1/2 ORFS M x M x 1/2 ORB M-adj | (2) |
| 8 | 141740 - Valve, Reducing Relieving | (1) |
| 9 | 141741 - Pressure Gauge | (1) |
| 10 | 141727 - Tee, 1/2 ORFS M x F-SW x M | (1) |
| 11 | 141711 - 90° Elbow, 1/2 ORFS M x 9/16 ORB M | (1) |
| 12 | 141715 - 90° Elbow, 1/2 ORFS M x F-SW | (1) |
| 13 | 141524 - Relief Valve, 2000 PSI - 3/4 ORB | (1) |



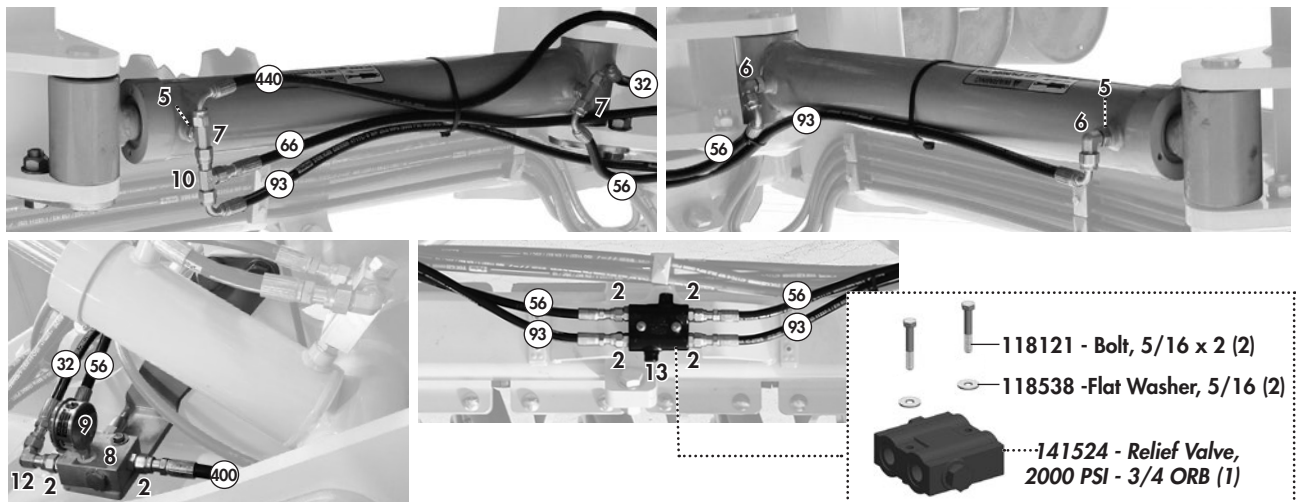
Required Hoses for Wing Cylinders

- | | | |
|-----|--------------------------|-----|
| 440 | 126468 - Hose, 3/8 x 440 | (1) |
| 382 | 126467 - Hose, 3/8 x 382 | (1) |
| 93 | 126348 - Hose, 3/8 x 93 | (2) |
| 66 | 126350 - Hose, 3/8 x 66 | (1) |
| 56 | 126349 - Hose, 3/8 x 56 | (2) |
| 32 | 126351 - Hose, 3/8 x 32 | (1) |

(Note: Refer to "Gauge Installation" notes on Transport Hydraulic Layout page.)



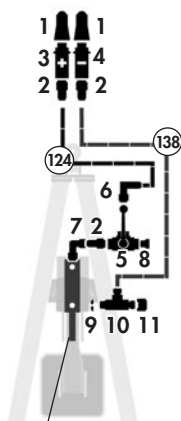
Detail A - Wing Cylinders General Overview



Hydraulic Layout - 5 - Jack

Hydraulic Fittings Required

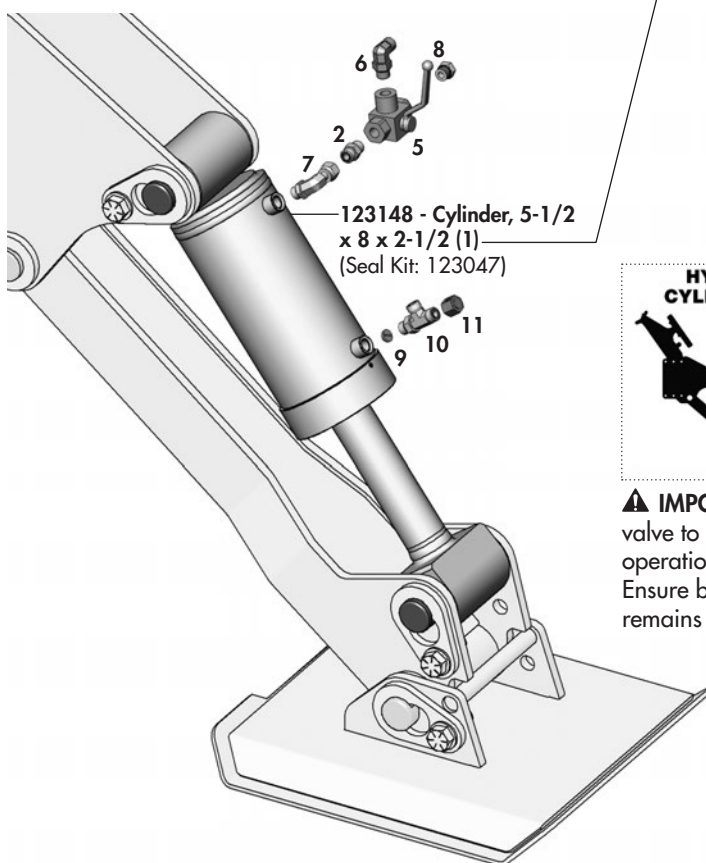
- | | | | |
|----|---|---|-----|
| 1 |  | 141581 - Coupler Tip, 3/4 ORB F | (2) |
| 2 |  | 141703 - Adaptor, 1/2 ORB M x ORFS M | (3) |
| 3 |  | 141838 - Coupler, Grey (+) | (1) |
| 4 |  | 141839 - Coupler, Grey (-) | (1) |
| 5 |  | 141660 - 3-Way Ball Valve - 3/4 ORB F | (1) |
| 6 |  | 141704 - Elbow, 90° 1/2 ORB M x ORFS M | (1) |
| 7 |  | 141705 - Elbow, 90° 1/2 ORB M x ORFS F-SW | (1) |
| 8 |  | 248385 - Plug, Port, 3/4 ORB M | (1) |
| 9 |  | 122668 - Orifice, 3/4-16 UNF | (1) |
| 10 |  | 141709 - Tee, 1/2 ORB M x 1/2 ORFS M x M | (1) |
| 11 |  | 141794 - Cap, 1/2 ORFS | (1) |



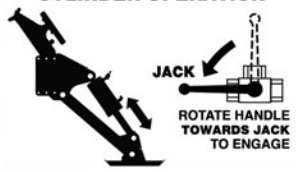
-
- 141581 - Coupler
Tip, 3/4 ORB-F (2)
- 141839 - Coupler,
Grey (-) (1) 
- 141838 - Coupler,
Grey (+) (1) 
- 141703 - Adaptor,
1/2 ORB M x
ORFS M (2)
- (124)
- (138)

Required Hoses for Jack Cylinder

- ①24 126845 - Hose, 3/8 x 124 (1)
①38 126837 - Hose, 3/8 x 138 (1)



HYDRAULIC JACK CYLINDER OPERATION



⚠ IMPORTANT: Close the ball valve to prevent accidental operation of this circuit. Ensure ball valve handle remains in closed position.

Hydraulic Layout - 5 - Jack & Optional Hydraulic Scrapers

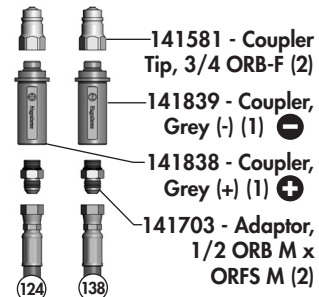
Hydraulic Fittings Required

- | | | |
|----|---|-----|
| 1 | 141581 - Coupler Tip, 3/4 ORB F | (2) |
| 2 | 141703 - Adaptor, 1/2 ORB M x ORFS M | (4) |
| 3 | 141838 - Coupler, Grey (+) | (1) |
| 4 | 141839 - Coupler, Grey (-) | (1) |
| 5 | 141660 - 3-Way Ball Valve - 3/4 ORB F | (1) |
| 6 | 141704 - Elbow, 90° 1/2 ORB M x ORFS M | (1) |
| 7 | 141705 - Elbow, 90° 1/2 ORB M x ORFS F-SW | (1) |
| 8 | 141745 - Cross, 1/2 ORFS M | (2) |
| 9 | 122668 - Orifice, 3/4-16 UNF | (1) |
| 10 | 141709 - Tee, 1/2 ORB M x 1/2 ORFS M x M | (7) |
| 11 | 141739 - Elbow, 45° 1/2 ORB M x ORFS M | (6) |
| 12 | 141715 - 90° Elbow, 1/2 ORFS M x F-SW | (1) |

123148 - Cylinder, 5-1/2 x 8 x 2-1/2 (1)
(Seal Kit: 123047)

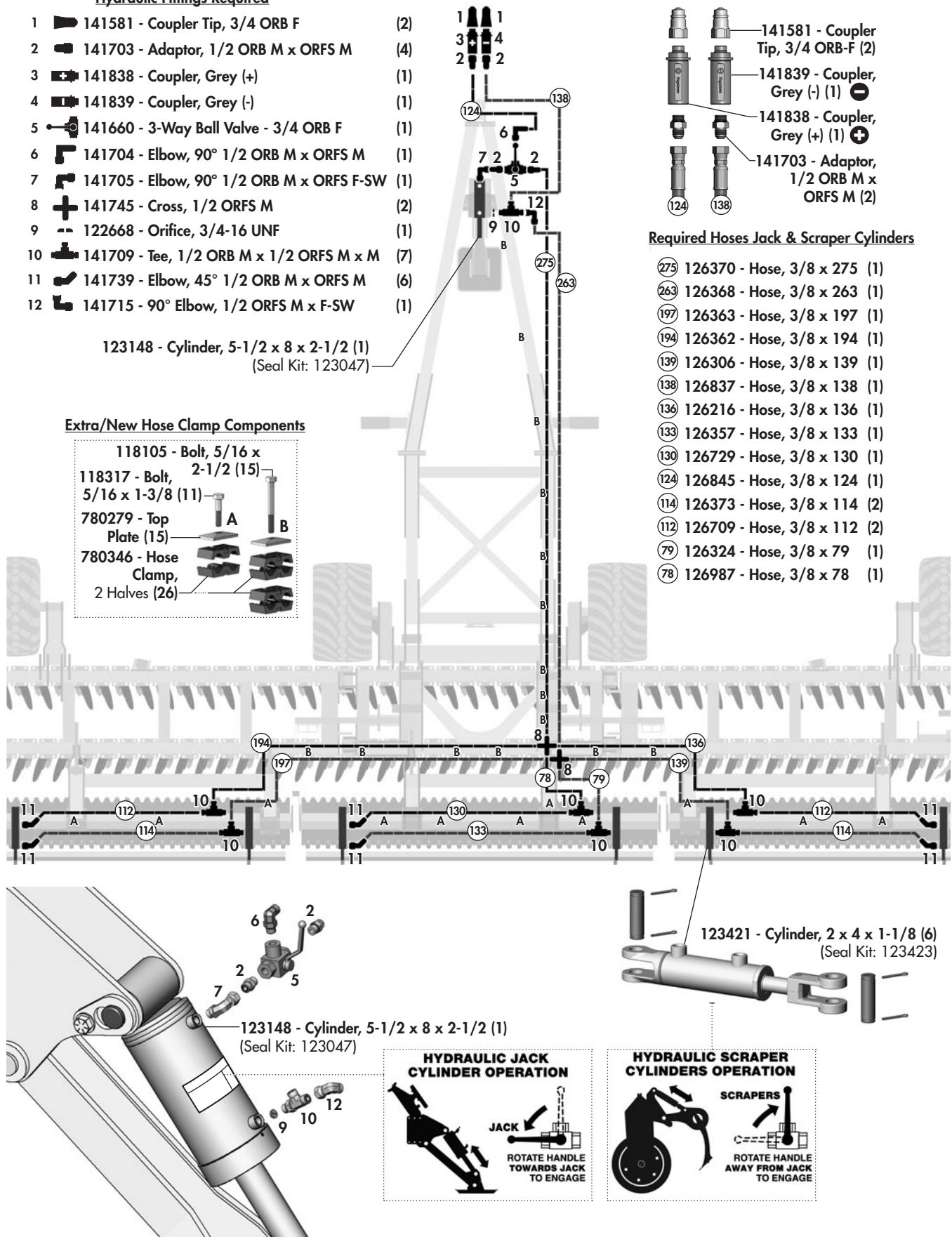
Extra/New Hose Clamp Components

- 118105 - Bolt, 5/16 x 2-1/2 (15)
118317 - Bolt, 5/16 x 1-3/8 (11)
780279 - Top Plate (15)
780346 - Hose Clamp, 2 Halves (26)



Required Hoses Jack & Scraper Cylinders

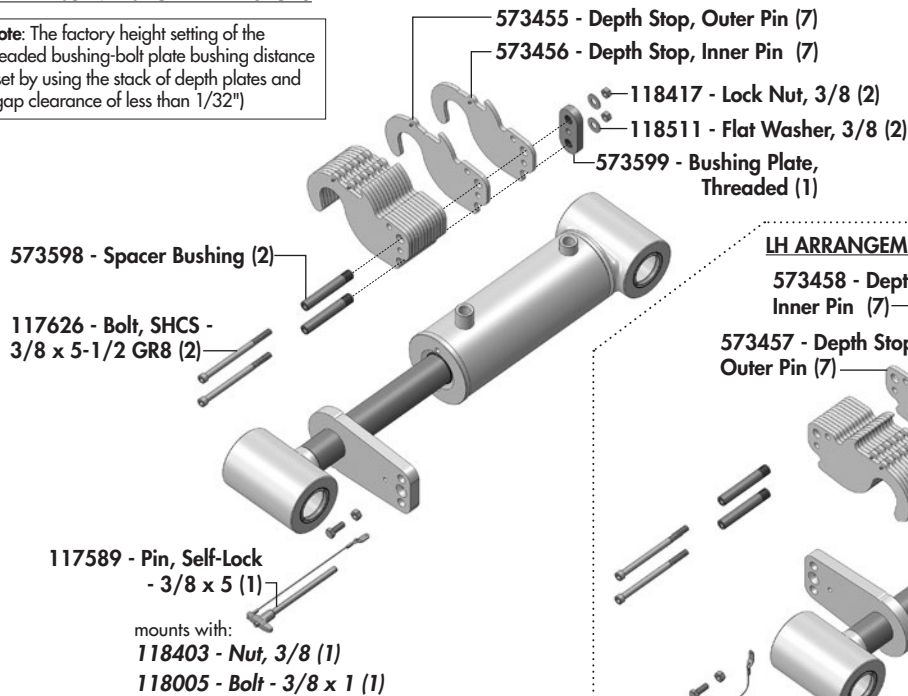
- | | | |
|-----|--------------------------|-----|
| 275 | 126370 - Hose, 3/8 x 275 | (1) |
| 263 | 126368 - Hose, 3/8 x 263 | (1) |
| 197 | 126363 - Hose, 3/8 x 197 | (1) |
| 194 | 126362 - Hose, 3/8 x 194 | (1) |
| 139 | 126306 - Hose, 3/8 x 139 | (1) |
| 138 | 126837 - Hose, 3/8 x 138 | (1) |
| 136 | 126216 - Hose, 3/8 x 136 | (1) |
| 133 | 126357 - Hose, 3/8 x 133 | (1) |
| 130 | 126729 - Hose, 3/8 x 130 | (1) |
| 124 | 126845 - Hose, 3/8 x 124 | (1) |
| 114 | 126373 - Hose, 3/8 x 114 | (2) |
| 112 | 126709 - Hose, 3/8 x 112 | (2) |
| 79 | 126324 - Hose, 3/8 x 79 | (1) |
| 78 | 126987 - Hose, 3/8 x 78 | (1) |



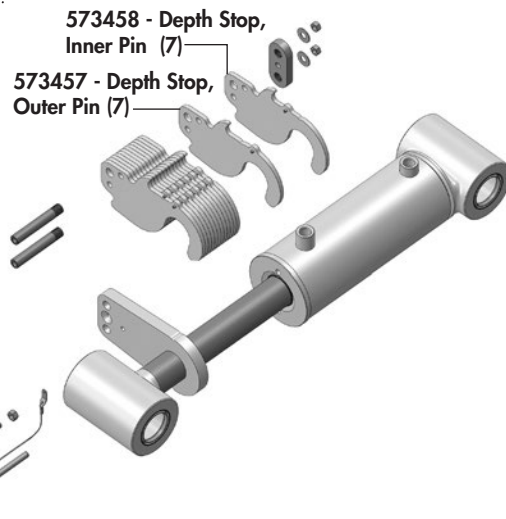
Cylinders & Depth Stop Components

RH ARRANGEMENT OF DEPTH STOPS

(Note: The factory height setting of the threaded bushing-bolt plate bushing distance is set by using the stack of depth plates and a gap clearance of less than 1/32")



LH ARRANGEMENT OF DEPTH STOPS

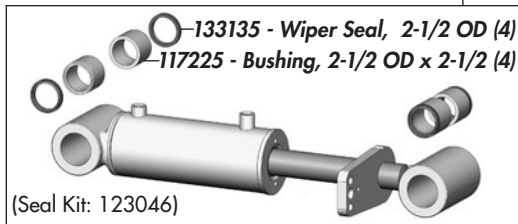


Maintenance Free Pins & Bushings

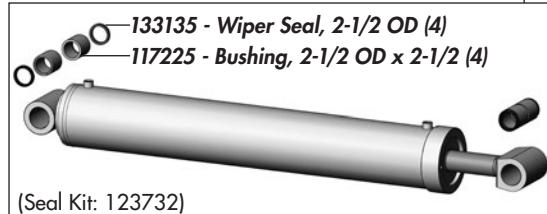
⚠ IMPORTANT: INSTALL DRY
Do NOT use any oil/grease/lubricant on pin or bushing surfaces when installing the maintenance free pins into composite bushings.



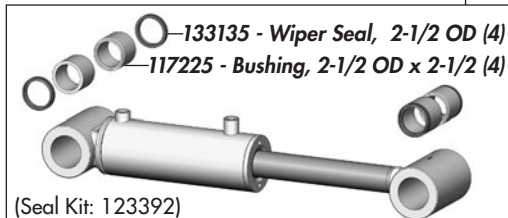
123178 - Cylinder, Monarch - 4-1/4 x 8 x 2 (4)



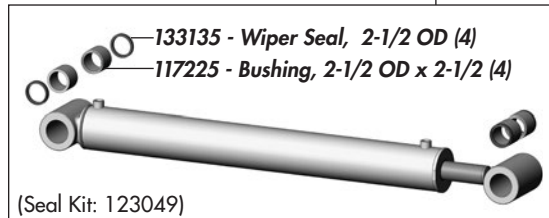
123135 - Cylinder, Monarch - 6-1/2 x 42 x 2-1/2 (2)



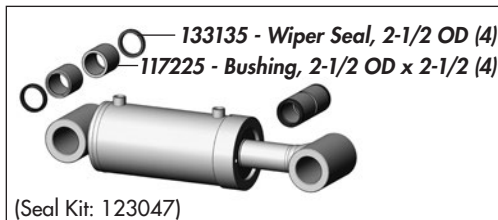
123179 - Cylinder, Monarch - 3-3/4 x 8 x 2 (4)



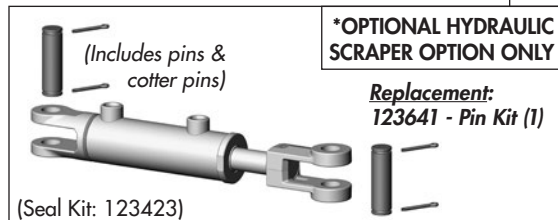
123743 - Cylinder, Monarch - 4 x 28 x 2 (2)



123148 - Cylinder, Monarch - 5-1/2 x 8 x 2-1/2 (1)



123421 - Cylinder, Monarch - 2 x 4 x 1-1/8 (6)



***OPTIONAL HYDRAULIC
SCRAPER OPTION ONLY**

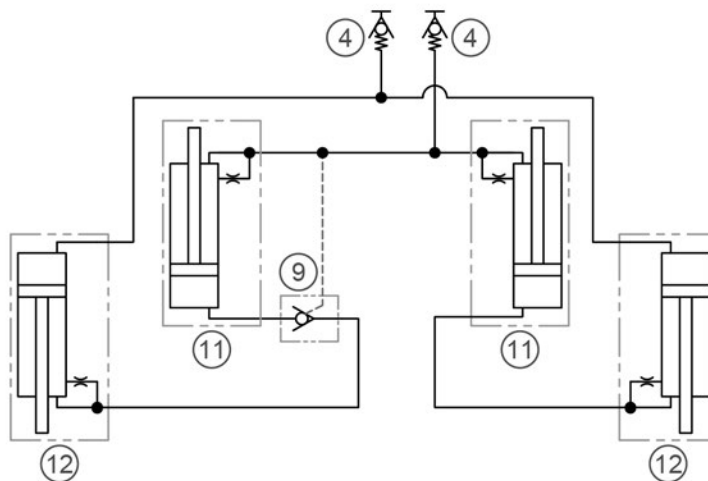
Replacement:
123641 - Pin Kit (1)

Hydraulic Schematic

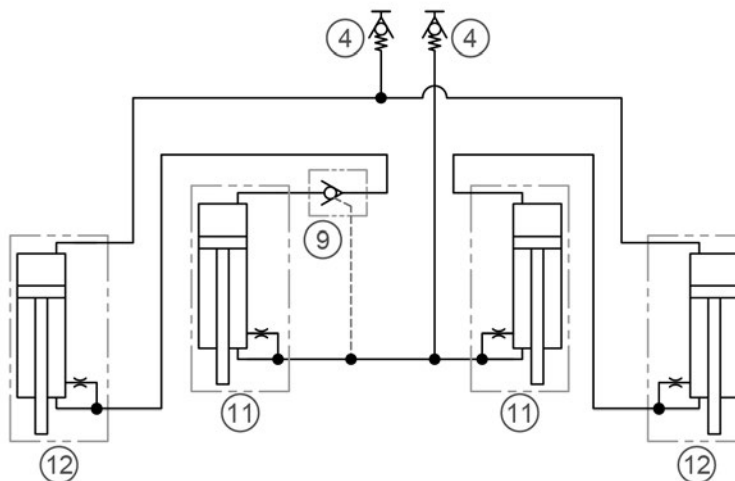
Reference Number Information

①	123148 - Cylinder, 5-1/2 x 8 x 2-1/2 (Seal Kit 123047)	(1)
②	122668 - Orifice, 3/4-16 UNF	(3)
③	141597 - Ball Valve - 3/4 ORB F	(1)
④	141581 - Coupler Tip, 3/4 ORB F	(10)
⑤	123135 - Cylinder, 6-1/2 x 42 x 2-1/2 (Seal Kit 123732)	(2)
⑥	141740 - Valve, Reducing Relieving	(2)
⑦	141741 - Pressure Gauge	(1)
⑧	141524 - Relief Valve, 2000 PSI - 3/4 ORB	(1)
⑨	141735 - Valve, P.O. Check Valve	(2)
⑩	123743 - Cylinder, 4 x 28 x 2 (Seal Kit 123049)	(2)
⑪	123179 - Cylinder, 3-3/4 x 8 x 2 (Seal Kit 123392)	(4)
⑫	123178 - Cylinder, 4-1/4 x 8 x 2 (Seal Kit 123046)	(4)
⑬	141660 - 3-Way Ball Valve - 3/4 ORB F	(1)
*Optional ⑭	123421 - Cylinder, 2 x 4 x 1-1/8 (Seal Kit 123423)	(6)

WHEEL/DEPTH CIRCUIT

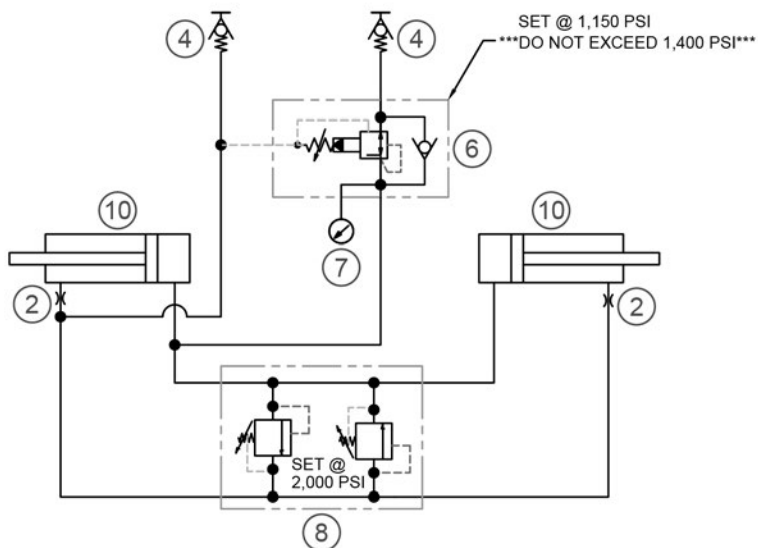


ROLLER/DEPTH CIRCUIT

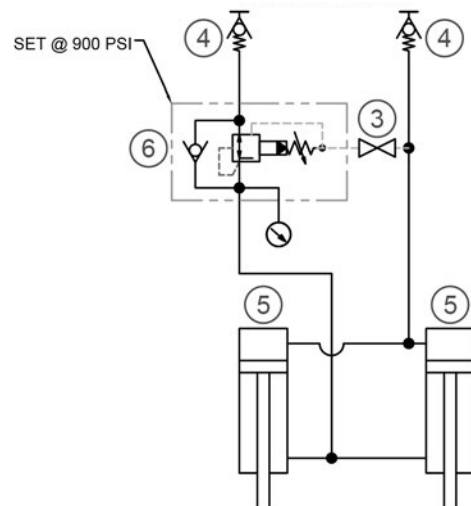


Hydraulic Schematic

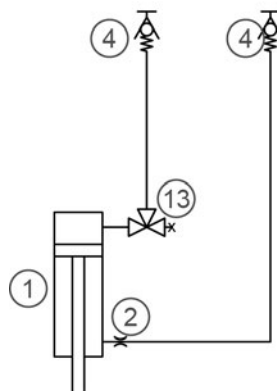
WING CIRCUIT



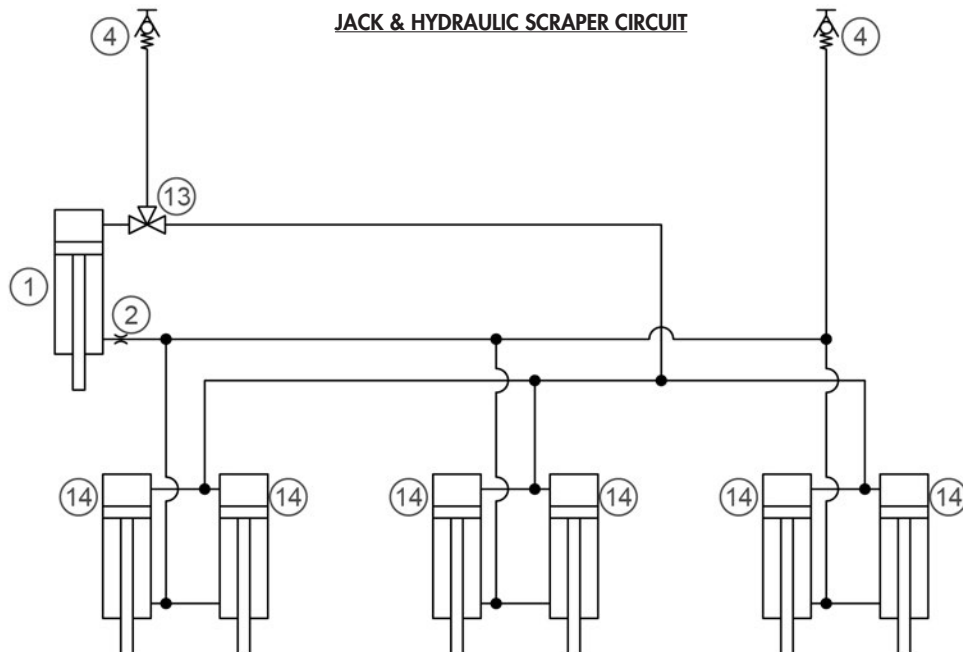
TRANSPORT CIRCUIT



JACK ONLY CIRCUIT (Without Hydraulic Scrapers)



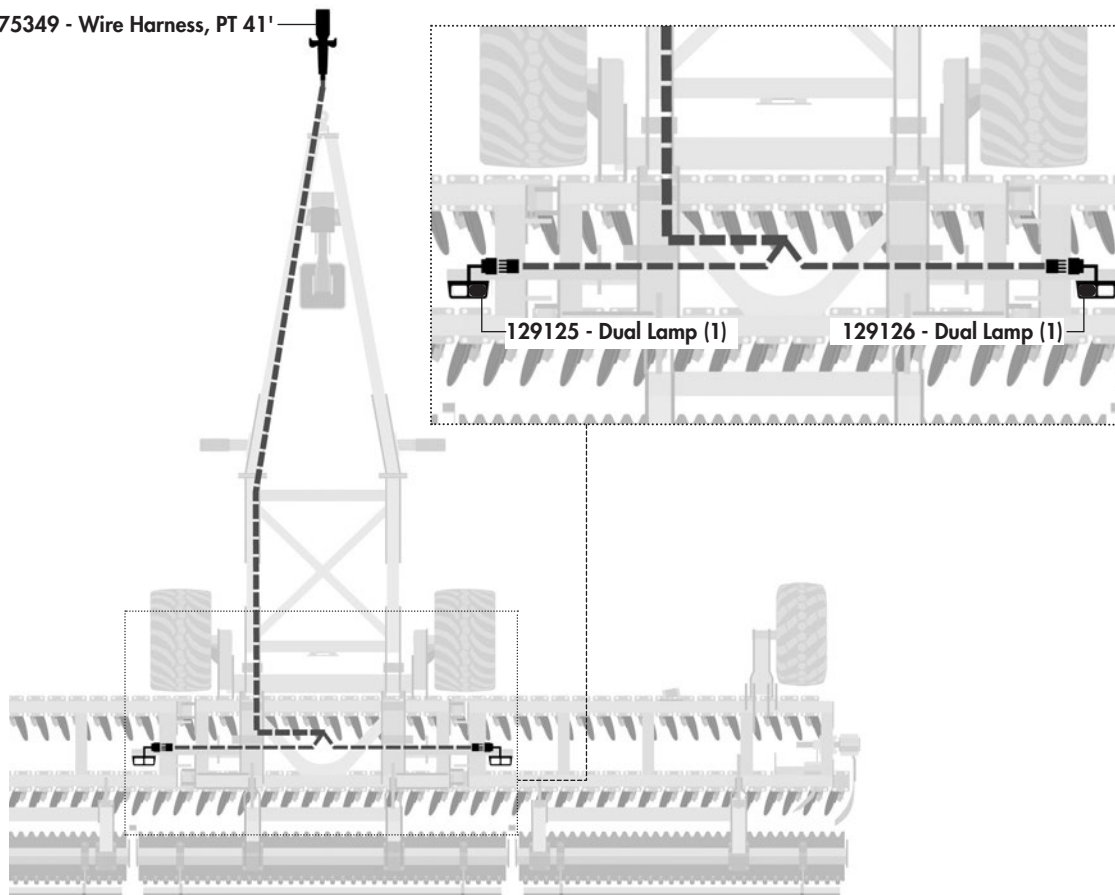
JACK & HYDRAULIC SCRAPER CIRCUIT



Light Routing - Standard

Wire Routing Overview

575349 - Wire Harness, PT 41'



2 Year

Limited Warranty - Agricultural Products

Degelman Industries LP ("Degelman") warrants to the original purchaser of any new Degelman equipment, purchased from an authorized Degelman dealer, that the equipment will be free from defects in material and workmanship for a period of two (2) years from the date of delivery, for non-commercial use (including farm, institutional, government, and municipality) and (1) year from the date of delivery for commercial use. The obligation of Degelman to the purchaser under this warranty is limited to the repair or replacement of defective parts in the first year and to the provision, but not the installation of replacement parts in the second year. Degelman reserves the right to inspect any equipment or parts which are claimed to have been defective in material or workmanship.

This warranty limits its replacement or repair coverage to what is consistent with the warranty of Degelman's suppliers of purchased components.

Replacement or repair parts installed in the equipment covered by this limited warranty are warranted for ninety (90) days from the date of delivery of such part or the expiration of the applicable new equipment warranty period, whichever occurs later. Warranted parts shall be provided at no cost to the user at an authorized Degelman dealer during regular working hours. Warranted replacement parts will either be replaced or rebuilt at Degelman's discretion.

Disclaimer of implied warranties & consequential damages

This warranty shall not be interpreted to render Degelman Industries LP liable for injury, death, property damage or damages of any kind, whether direct, consequential, or contingent to property. Without limiting the generality of the foregoing, Degelman shall not be liable for damages resulting from any cause beyond its reasonable control, including, without limitation, loss of crops, any expense or loss of labour, supplies, rental machinery or loss of use.

No other warranty of any kind whatsoever, express or implied is made with respect to this sale; and all implied warranties of merchantability and fitness for a particular purpose which exceed the obligations set forth in this written warranty are hereby disclaimed and excluded from this sale. This exclusion shall not apply in any jurisdiction where it is not permitted by law.

This limited warranty shall not apply:

1. If, in the sole opinion of Degelman, the unit has been subjected to misapplication, abuse, misuse, negligence accident or incorrect off-site machine set-up.
2. To any goods that have sustained damage or deterioration attributable to a lack of routine maintenance (eg. Check and Re-torque of fastening hardware, Hydraulic fluid purities, drive train alignments, and clutch operation)
3. If parts not made or supplied by Degelman have been used in the connection with the unit, if, in the sole judgement of Degelman such use affects its performance, safety, stability or reliability.
4. If the unit has been altered or repaired outside of an authorized Degelman dealership in a manner which, in the sole judgement of Degelman, affects its performance, safety, stability or reliability.
5. To expendable or wear items such as (eg. Harrow tines, Rock Picker and Rock Rake wear teeth and replaceable bushings and pins.) and any other items that in the company's sole judgement are a wear item.

No employee or representative of Degelman Industries LP is authorized to change this limited warranty in any way or grant any other warranty unless such change is made in writing and signed by the Degelman Service Manager.

This limited warranty is subject to any future availability of supply, which may directly affect Degelman's ability to obtain materials or manufacture replacement parts.

Degelman reserves the right to make improvements in design or changes in specifications at any time, without incurring obligations to owners of equipment previously delivered.

This limited warranty is subject to compliance by the customer to the enclosed *Retail Customer's Responsibility Under Degelman Warranty*.

Warranty

Retail Customer's Responsibility Under Degelman Warranty.

It is the retail customer and/or Operator's responsibility to read the Operator's Manual, to operate, lubricate, maintain and store the equipment in accordance with all instructions and safety procedures. Failure of the operator to read the operators manual is a misuse of this equipment.

It is the retail customer and/or operators responsibility to inspect the product and to have any part(s) repaired or replaced when continued operation would cause damage or excessive wear to other parts or cause safety hazard.

It is the retail customer's responsibility to deliver the product to the authorized Degelman dealer, from whom he purchased it, for service or replacement of defective parts, which are covered by warranty. Repairs to be submitted for warranty consideration must be made within forty-five days of failure.

It is the Retail Customer's responsibility for any cost incurred by the dealer for hauling of the product for the purpose of performing a warranty obligation or inspection.

WARRANTY INFORMATION

Make certain the warranty registration card has been forwarded to:

**Degelman Industries LP
Box 830 - 272 Industrial Dr.
Regina, SK, Canada
S4P 3B1**

Always give your dealer the serial number of your Degelman product when ordering parts or requesting service or other information.

The serial number is located on the machine as shown in the diagram below. In the space provided record the model number, the serial number and the date of purchase to assist your dealer in providing you with prompt and efficient service.

SERIAL NUMBER: _____

MODEL NUMBER: _____

DATE OF PURCHASE: _____

